Report 11669 July 2000

AEROJET

Integrated Advanced Microwave Sounding Unit-A (AMSU-A)

Performance Verification Report
Final Comprehensive Performance Test Report,
P/N 1331720-3-TST, S/N 109/A1

Contract No. NAS 5-32314 CDRL 208

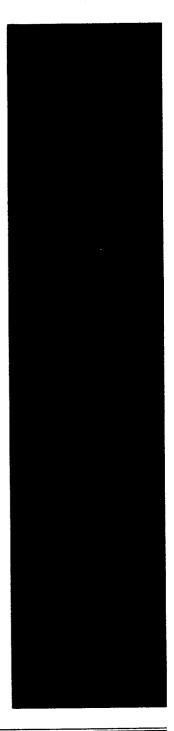
Submitted to:

National Aeronautics and Space Administration Goddard Space Flight Center Greenbelt, Maryland 20771

Submitted by:

Aerojet 1100 West Hollyvale Street Azusa, California 91702





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Aerojet 1100 West Hollyvale Street Azusa, California 91702

Electronic Systems Plant

P.O. Box 296 Azusa, California 91702-0296 CAGE/Facility Ident: 70143



AE-26156/3C 6 April 1999

Superseding AE-26156/3B 10 March 1999

PROCESS SPECIFICATION

METSAT/KLM/AMSU-A1, SYSTEM COMPREHENSIVE AND LIMITED PERFORMANCE TESTS TEST PROCEDURE

Contract No.: NAS5-32314

Prepared for:

NASA/Goddard Space Flight Center Greenbelt Road Greenbelt, MD 20771

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1. SCOPE

- 1.1 Scope. This specification establishes the requirements for the Comprehensive Performance Test (CPT) and Limited Performance Test (LPT) of the Advanced Microwave Sounding Unit-A1 (AMSU-A1), referred to herein as the unit. The unit is defined on Drawing 1331720.
- 1.2 Test procedure sequence. The sequence in which the several phases of this test procedure shall take place is shown in Figure 1, but the sequence can be in any order.

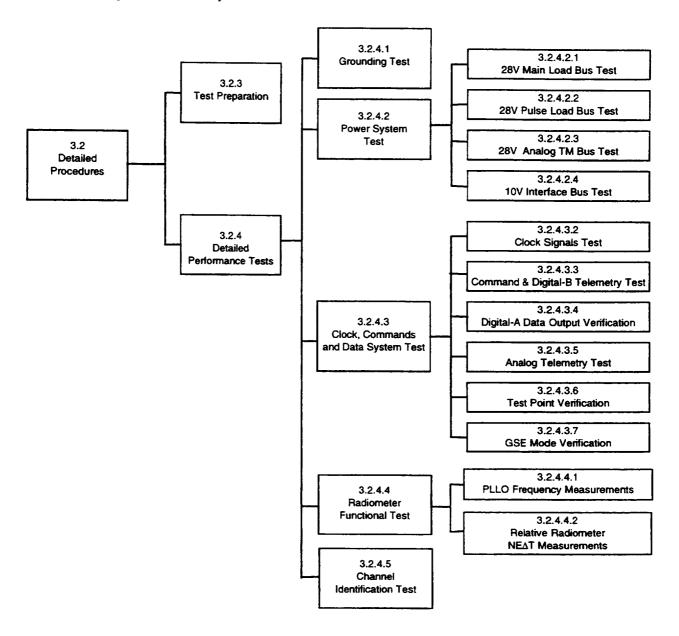


Figure 1. Test Procedure Sequence

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2. APPLICABLE DOCUMENTS

2.1 Government documents. The following documents form a part of this specification to the extent specified. Unless otherwise specified, the issue shown shall apply.

STANDARDS

Military

	MIL-STD-45662	Calibration Systems Requirements
OTHER DOCUM	ENTS	
		Performance Assurance Requirements for the EOS/METSAT Integrated Programs Advanced Microwave Sounding Unit-A (AMSU-A) (PAR)
		Performance and Operation Specification for the EOS/METSAT Integrated Programs Advanced Microwave Sounding Unit-A (AMSU-A) (POS)
	IS-2617547	AMSU-A1 Unique Instrument Interface Specification (UIIS)
	IS-3267415	ATN-KLM General Instrument Interface Specification (GIIS)

(Copies of government documents should be obtained as indicated in the Department of Defense Index of Specification and Standards.)

2.2 Non-Government documents. The following documents form a part of this specification to the extent specified herein. Unless otherwise specified, the issue in effect on the date of testing shall apply.

2.2.1 Aerojet documents

SPECIFICATION

	AE-26002/1	Test Procedure, Subsystem, Antenna Drive for AMSU-A1
	AE-26151/5	Test Procedure, EMI/EMR & EMC for the METSAT/METOP Advanced Microwave Sounding Unit-A (AMSU-A)
	AE-26157	Special Test Equipment (STE), Operation and Maintenance Manual
	AE-26357	Transportation Handling Procedure for the AMSU-A System Integrated Program
STANDARD		
	STD-2454	Requirements for Electrostatic Discharge Control

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REPORT

10353

Contamination Control Plan for the Advanced Microwave

Sounding Unit-A (AMSU-A)

DRAWINGS

1331720

Advanced Microwave Sounding Unit A1 (AMSU-A1)

1335695

Special Test Equipment

1356655

Console Assembly, METSAT and EOS STE

(Copies of Aerojet documents may be obtained from Gencorp Aerojet, Azusa Operations, CAGE 70143, P.O. Box 296, Azusa, California, 91702-0296).

3. REQUIREMENTS

3.1 General test requirements

3.1.1 Equipment and test facilities. The tests described herein shall be performed at Aerojet under laboratory conditions in an EMI shielded chamber for the first and final CPT. Other tests need not be accomplished in the EMI shielded chamber. The test equipment listed in Table I shall be used when performing the tests. If the specified equipment is not available, the equipment substituted shall provide a measurement accuracy equal to or greater than that of the specified equipment. The AMSU-A Special Test Equipment (STE) shall be used for activation and control of the unit and monitoring of its performance.

Table I. Equipment List

Item	Quantity	Item Description	Mfg.	Model
1	1	Dynamic signal analyzer	Hewlett-Packard	3562A
2	1	Signal Generator	Hewlett-Packard	3314A
3	1	Oscilloscope	Tektronix	2225A
4	1	9-pin breakout box	Aerojet	2536-3743/SK1358702-1
5	1	15-pin breakout box	Aerojet	2536-3744/SK1358703-1
6	2	25-pin breakout box	Aerojet	2336-3746/SK1358704-1
7	1	37-pin breakout box	Aerojet	2536-3745/SK1358705-1
8	1	Relay Board	Aerojet	-
9	1	Double Shielded Connector	_	-
10	1	Lab. General Purpose Power Supply	Hewlett-Packard	6114
11	1	Oscilloscope	Tektronix	466A
12	1	Power Supply	Power Designs	3650-S
13	1	WR19 Harmonic Mixer (40-60 GHz)	Hewlett-Packard	HP11970V
14	1	Power Meter	Anritsu	ML83A
15	1	WR19 Feed Hom	TRG	V861
16	1	LN2 Container	Cole	N03726-20
17	1	Spectrum Analyzer	Hewlett-Packard	8566B
18	1	STE Computer	Aerojet	1336695
19	1	STE Interface Cable J1	Aerojet	1335758-1
20	1	STE Interface Cable J2	Aerojet	1335752-1
21	1	STE Interface Cable J3	Aerojet	1335756-1
22	1	STE Interface Cable J4	Aerojet	1335755-1
23	1	STE Interface Cable J5	Aerojet	1335753-1
24	1	STE Interface Cable J6	Aerojet	1335754-1
25	1	STE Interface Cable J7	Aerojet	1335757-1
26	1	Oscilloscope Camera	Tektronix	_
27	1	Current Probe	Tektronix	AM503
28	1	Plotter	Hewlett-Packard	7475A
29	1	Frequency Counter	Hewlett-Packard	5316A
30	1	Multimeter (Digital volt-ohm meter)	Fluke	77

Table I. Equipment List (Continued)

ltem	Quantity	Item Description	Mfg.	Model
31	1	Cold Target Stand A1-1	Aerojet	T-1291001-3
32	1	Cold Target Stand A1-2	Aerojet	T-1291001-2
33	2	Cold Target Support	Aerojet	T-1291000-1
34	1	Sweeper	Hewlett-Packard	83623A
35	1	Multiplier	Hewlett-Packard	83557A/83558A
36	1	Coupler/Detector	Hewlett-Packard	83557-60001
37	1	Spectrum Analyzer	Hewlett-Packard	8563E

- 3.1.2 Required procedures and operations. The unit shall be subjected to the examinations and tests specified in 3.2.4 and Table II.
- 3.1.2.1 Limited performance test (LPT). The Limited Performance Test shall consist of the test procedures specified in the LPT column of Table II.
- 3.1.2.2 Comprehensive performance test (CPT). Three versions of the Comprehensive Performance Test are identified in Table II. These are applicable for different test stages. The test procedures to be performed for each version are specified in the 1st CPT, Sub CPT, and Final CPT columns of Table II. See 3.1.1 for required location of the first and the final CPT.
- 3.1.3 Inspection instructions. The following shall apply to all inspections performed under this specification.
 - a. Personnel familiarization: All personnel directly concerned with the conduct of the inspection shall become familiar with the entire content of this document before beginning the tests. Each step, including all notes, warnings, and cautions, shall be understood thoroughly before starting.
 - b. Referenced documents: Performance of the tests specified herein may require reference to the documents listed in Section 2. It is recommended that the applicable issues of these documents be available at the time and place of testing.
- 3.1.4 Test conditions. The following paragraphs shall apply to all testing described in this document.
- 3.1.4.1 Standard ambient conditions. Unless otherwise specified in a detailed method paragraph, all handling shall be performed under the following laboratory ambient conditions.
 - Handling in accordance with AE-26357
 - b. Contamination control in accordance with Report 10353
 - c. Temperature:

 $+23 \pm 10^{\circ}$ C

d. Pressure:

610 to 810 torr

e. Humidity:

 $50 \pm 20\%$ (no condensation)

f. The instrument shall be placed in its protective bag (1338427) when not in use.

Table II. AMSU-A1 Performance Tests

	Table II. AIVISU-AI PERIORMANC					
Paragraph	Test Description	1st CPT	LPT	Sub CPT	Final CPT	
3.2.4.1	Grounding	X	X	X	X	
3.2.4.2.1.1	+28 Main Load Bus (MLB) Turn-On Transient	X			Х	
3.2.4.2.1.2	+28 MLB Operating Power	X	Note 2	Note 3	Х	
3.2.4.2.1.3	Instrument Feedback Test	Note 8				
3.2.4.2.1.4	Transient Susceptibility Test	X				
3.2.4.2.2	+28 Pulse Load Bus (PLB) Peak Current	X	<u> </u>	Note 4	Х	
3.2.4.2.2.8	Instrument Feedback Test (PLB)	Note 8				
3.2.4.2.2.9	Transient Susceptibility Test	X				
3.2.4.2.3	+28 Analog Telemetry Bus (ATB)	X		Х	Х	
3.2.4.2.3.2	Instrument Feedback Test (ATB)	Note 8				
3.2.4.2.3.3	Transient Susceptibility Test	X				
3.2.4.2.4	+10 V Interface Bus	X		X	Х	
3.2.4.2.4.2	Instrument Feedback Test	Note 8				
3.2.4.2.5	Power Input Test for LPT		Х			
3.2.4.3.2	Clock Signals	X			X	
3.2.4.3.3	Commands and Digital-B Telemetry	X	X	X	Х	
3.2.4.3.4	Digital-A Data Output	X	Note 5	Note 5	X	
3.2.4.3.5	Analog Telemetry	X	Note 6	Note 6	X	
3.2.4.3.6	Test Points	Х		X	X	
3.2.4.3.7	GSE Mode	X Note 7				
3.2.4.4	Radiometer Functional		Ti	Title		
3.2.4.4.1	PLLO Frequency Measurement	X			X	
3.2.4.4.2.2	Relative NE∆T	X	Х	X	X	
3.2.4.5	Channel Identification Test	X				
	······································		1			

Notes:

- 1. Test Data Sheets for CPT/LPT located in Appendix A.
- 2. 3.2.4.2.5 (Power input test for LPT).
- 3. At 28 V only.
- 4. 3.2.4.2.2 except 3.2.4.2.2.6.
- 5. Only full scan.
- 6. STE only.
- 7. GSE mode test/verification is not required and is for engineering use only.
- 8. Instrument feedback test will be performed in the EMI/RFI chamber using EMI/RFI test procedure AE-26151/5.
- 3.1.4.2 Test tolerances. The tolerances allowed on test conditions are intended only to provide for accuracy of such items as instrumentation and controls. Conditions shall be as close as possible to the nominal or center values specified, and in no instance shall they exceed the tolerances specified. Unless otherwise specified, the tolerances shall be within $\pm 10\%$.
- 3.1.4.3 Read-out accuracy. Parameters are specified either as limits or as nominal values with plus-or-minus tolerances. These limits and tolerances shall be regarded as absolute, and the inaccuracies of measuring equipment shall not be interpreted as part of measured values in such a way that out-of-limit measurements may appear in-limit.

3.1.5 Electrostatic Sensitive Device (ESD) handling. All electronic hardware shall be handled in accordance with Aerojet Standard STD-2454.

3.2 Detailed Procedures

- 3.2.1 Responsibility for inspection. All tests specified herein shall be performed under the cognizance of Aerojet Quality Assurance.
- 3.2.2 Monitoring procedures for equipment. Test equipment calibration schedules and procedures shall comply with the requirements of MIL-STD-45662. Before performing examinations and tests in accordance with this procedure, all test equipment to be used shall be verified as being within their current calibration period. Calibration or alignment, necessary for operation of the equipment within the requirements of this document, shall be performed when required.

3.2.3 Test preparation

- 3.2.3.1 STE connection. The power sources, signal sources, and loads are provided to the unit under test by the AMSU-A Special Test Equipment (STE) (Drawing 1335695 or 1356655), in accordance with paragraph 5.2 of S-480-80. The STE is automated test equipment controlled by a MicroVax computer. The unit shall be connected to the STE in accordance with AE-26157 and the detailed test procedures in 3.2.4.
- 3.2.3.2 Signal sources. Signal sources required during the performance test but not provided by the STE are as follows:
 - a. Cold background at LN₂ temperature at room ambient.
 - b. $+28 \pm 1 \text{ Vdc}, 3 \text{ Amps}.$
- 3.2.3.3 Signal outputs. Signal outputs, except for the test signals at J7, shall be monitored by the STE. The signal outputs at J7 are shown in Figure 2.
- 3.2.3.4 Test software. AMSU-A1 bonded software shall be used to operate the STE. During initialization of the STE, as specified in AE-26157, the A1 software shall be selected. The bonded software is being selected by the STE computer automatically during initialization of the STE.
- 3.2.3.5 Initial turn-on. When called for in the individual test procedures, turn on the unit as follows:
 - 1. Turn on the STE and initialize the STE as specified in AE-26157.
 - Connect breakout box to J1 on the STE +28 V power supply cable J1.
 - 3. Connect DVM to J1-1 (+) and J1-3 (RTN).
 - 4. Verify that the STE power supply POWER switch on the STE +28 V power supply is ON and the power supply is adjusted to +28 ±0.5 Vdc.
 - Verify that the PWR and SW/TM switches on the STE power distribution unit are ON.
 - 6. Enter the serial number (decimal equivalent of the identification number provided in the UIIS) for the unit under test using AE-26157, if necessary. Verify that the Main Menu (AMSU-Al WHAT TYPE OF TEST?) is displayed on the STE CRT terminal display.
 - 7. On the Main Menu, press the [2] MONITOR ONLY touch area (or type the number). The Monitor Only Menu will be displayed, with Block Monitor Data Select options shown in the middle (window) area of the screen.

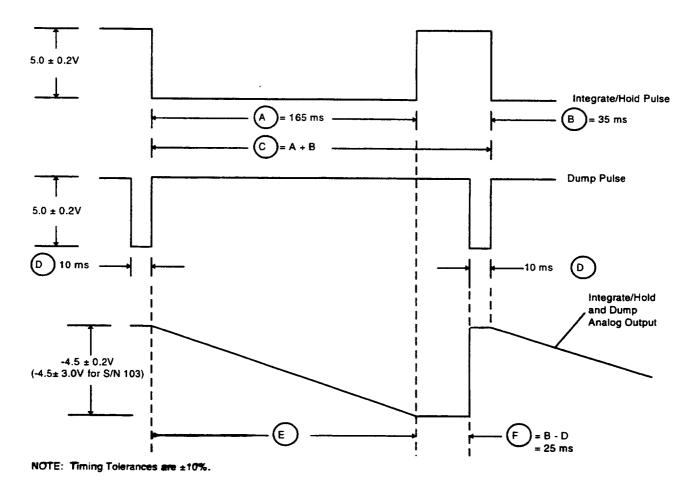


Figure 2. Signal Output at J7

- 8. On the Monitor Only Menu, press [14] COMMANDS. The Commands Menu will be displayed in the window area.
- 9. On the Commands Menu, press [9] MODULE POWER = CONNECT. Wait at least 18 seconds for command execution. This applies power to the unit.
- 10. Execute commands as necessary to obtain the following configuration:

COMMANDS					
[9]	MODULE POWER =	CONNECT	ANTENNA IN COLD CAL POS =	NO	[15]
[10]	SURVIVAL HTR PWR =	OFF	ANTENNA IN NADIR POS=	NO	[16]
[11]	MODULE TOTALLY OFF =	ON	ANTENNA FULL SCAN MODE =	YES	[17]
[12]	SCANNER A1-1 POWER =	ON	PLL POWER =	PLLO#1	[18]
[13]	SCANNER A1-2 POWER =	ON	COLD CAL POSITION MSB =	ZERO	[19]
[14]	ANTENNA WARM CAL POS =	NO	COLD CAL POSITION LSB =	ZERO	[20]
POWER [4] ON					

11. Wait at least 18 seconds and observe the commands are acknowledged by STE.

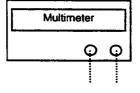
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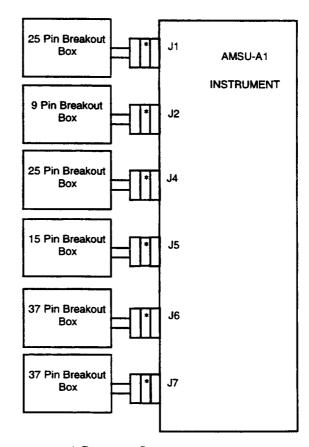
- 12. Verify that the STE power supply is adjusted to $+28 \pm 0.5$ Vdc (see steps 2 through 4).
- 13. Verify that all breakout box switches are in the closed position.
- 14. According to the individual test procedures, execute commands as necessary to obtain the required commands configuration. Several commands can be executed at the same time.
- 3.2.3.6 Turn-off methods. The unit can be turned off immediately by pressing [9] MODULE POWER = DISCONNECT on the Commands Menu. For a phased shutdown, press [11] MODULE TOTALLY OFF = OFF on the Commands Menu or press POWER [4] OFF on any display. When connecting breakout boxes to the unit or STE connectors, verify that the unit power is off and the STE +28 V power supply is manually turned off.

NOTE

If power of the unit is turned off by command [9] MODULE POWER = DISCONNECT or the STE program is interrupted, then perform a phased shutdown after turn-on before starting next step.

- 3.2.4 Detailed performance tests. The comprehensive performance tests for the AMSU-A1 system are to be carried out on the fully assembled and operational unit. The tests to be performed are as follows:
 - a. Grounding/Isolation system test.
 - b. Power system test.
 - Clock commands and data system test.
 - d. Radiometer functional test.
 - e. Transient susceptibility test.
 - f. Instrument feedback test.
- 3.2.4.1 Grounding test. This test provides the verification of the unit grounding requirements of GIIS IS-3267415 Paragraph 3.1.1 and UIIS IS-2617547 paragraph 3.1.1.
 - Connect breakout boxes to each of the spacecraft interface connectors J1 through J7 as shown in Figure 3.
 Verify that all connectors are protected with connector savers.
 - 2. Measure and record continuity or isolation between the points shown on Test Data Sheet (TDS) 1.





* Connector Saver

Figure 3. Grounding Test Setup

3.2.4.2 Power system, transient susceptibility, power quality, and instrument feedback tests. The purpose of these tests is to verify power system compliance in regard to:

- a. Turn-On transients
- b. Operating power
- c. Transient susceptibility
- d. Current ripple

The following DC voltage lines will be tested for the above parameters:

- a. +28 V Main Load Bus (parameters a, b, c, d)
- b. +28 V Pulse Load Bus (parameters a, b, c, d)
- c. +28 V Analog Telemetry Bus (parameters b, c, d)
- d. +10 V Interface Bus (parameters b, d)

3.2.4.2.1 +28 V main load bus test

3.2.4.2.1.1 +28 V MLB during turn on transient. The +28 V MLB (at 28.56 Vdc) during turn on, shall be verified as

- 1. Configure the unit and test equipment as shown in Figure 4. Obtain DSA trigger from J4-14. Verify that switches 1, 2, 14 and 15 of the breakout box are in the OPEN position. Disconnect +28 Vdc external power supply output at J1 and adjust the power supply to read 28.56 ± 0.05 Vdc on voltmeter. Re-connect the power supply output (J1) as shown in Figure 4.
- 2. Configure the Dynamic Signal Analyzer (DSA) as follows:

Select MEAS MODE

Select Time Capture Select Capture Select

Select Capture Length; Enter 300.0; Select msec

Select FREO

Select E SMPL Off

Select Freq Span; Enter 25; Select kHz

Select SELECT MEAS

Select Power Spec Select CH1 Active

Select WINDOW

Select Hann

Select SOURCE

Select Source Off

Select AVG

Select Avg Off Select Tim Av Off

Select RANGE

Select Chan I Range; Enter 1; Select V

Select INPUT COUPLE

Select CH1 DC
Select CH1 Ground

Select INPUT TRIG

Select Trig Level; Enter 100; Select mV

Select Arm AU

Select Ext; Select (-) Slope

Select TRIG DELAY

Enter 0; Select µSec

Select COORD

Select Real

Select VIEW INPUT

Select Time Buff

Select SCALE

Select X Fixed Scale: Enter 0.0, 300; Select msec

Select Y Fixd Scale; Enter 0,80; Select mV

Select UNITS

Select Hz (sec)

NOTE

Prior to collecting any current data, the current meter and DSA have to be "zeroed out"; zero current reference has to be established on the DSA. Follow this interim procedure to zero reference the current meter and DSA.

- a) Select 1.0 A/10mV per div. on the current amplifier.
- b) Remove the current probe from the circuit and close the probe. Place the probe in a magnetic benign location.
- c) Adjust the "y" axis voltage range to ±4 mV.
- d) Place the DSA in "Free Run" Trigger and depress "Start Capture" on the DSA.
- e) With the "capture in process", adjust the "output DC level" control on the current amplifier to indicate zero current on the DSA.
- f) Position the current probe to its original location in accordance with Figure 4, and return the DSA to "Ext" trigger.
- 3. Turn the unit ON by selecting [9] MODULE POWER; set up the operating modes as defined in paragraph 3.2.3.5 (reference the command screen parameters below). If necessary, adjust the external power supply for 28 Vdc.

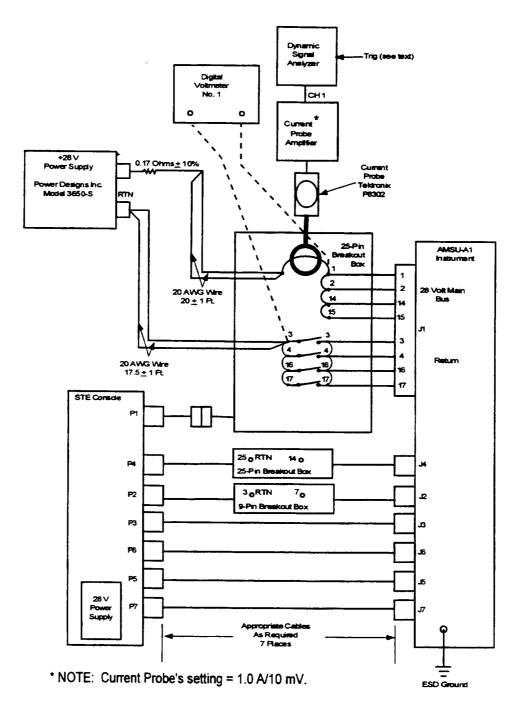


Figure 4. +28 V Main Load Bus Verification Setup

[9] MODITLE POWER -	COMMANDS			
	CONNECT	ANTENNA IN COLD CAL POS =		
10] SURVIVAL HTR PWR =	OFF		NO	
11) MODULE TOTALLY OFF =		ANTENNA IN NADIR POS=	NO	7
	ON	ANTENNA FULL SCAN MODE =	YES	[
2) SCANNER A1-1 POWER =	ON	PLL POWER =	-	
3] SCANNER A1-2 POWER =	ON		PLLO#1	[
.4] ANTENNA WARM CAL POS =		COLD CAL POSITION MSB =	ZERO	[
POWER [4] ON	NO	COLD CAL POSITION LSB =	ZERO	Į

- Turn the unit OFF by executing command [9] MODULE POWER. Confirm the command has bee
 executed on the STE display.
- Start the DSA signal capture by depressing "Start Capture"; wait for the DSA message "waiting for trigger before proceeding.
- 6. On the STE computer, select [9] MODULE POWER and obtain a record of the +28 MLB Turn-On curren waveform. On the STE computer, select [9] MODULE POWER to turn the instrument's power OFF Adjust the display time base and voltage sensitivity to allow for adequate current and pulse duration measurements (refer to Figure 5 or Figure 6 for an example of per division values). Plot the obtained waveform and attach a hard copy of the scan to TDS 2.
- Measure the Turn-On time to reach steady state current; record this value on TDS 2.
- Compute the peak current as follows:

Measure the maximum Y value by the current/div as selected on the current amplifier. As an example, if the current amplifier is set up to display 1.0 A/10 mV per division, and the maximum Y value = 46.8 mV:

46.8 mV x (1.0 A/10 mV) = 4.68 amps

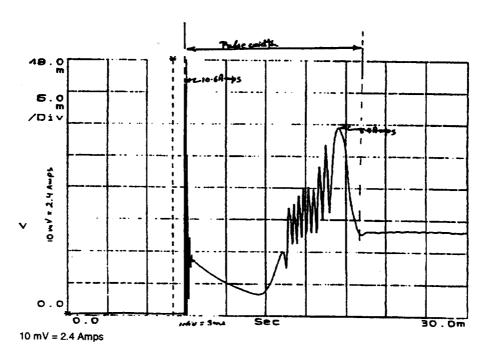
Record this value on TDS 2.

9. The 1st derivative of the current waveform must be calculated. Compute the dI/dT as follows:
The most probable location of the greatest current demand is during the first positive transition

after voltage application. If this is the case, expand that segment of the display and measure the greatest voltage transition in the smallest time transition. The change in voltage times the current/div as selected on the current amplifier produces the change in current. Next divide this change in current by the change in time (in microseconds). This value is dI/dT. Example:

 $35.29 \text{ mV} \text{ x } (1000 \text{ mA/}10 \text{ mV})/31.25 \text{ } \mu\text{s} = 112.9 \text{ mA/}\mu\text{s}$

- Record the computed value on TDS 2.
- 11. With the multimeter, adjust the external power supply to 27.44 ±0.05 Vdc as measured between J1-1 (high) and J1-3 (low).
- 12. Repeat steps 3 through 10.
- 13. With the multimeter, adjust the external power supply to 28.00 ±0.05 Vdc as measured between J1-1 (high) and J1-3 (low).
- 14. Repeat steps 3 through 10.



AMSU-A1 (S/N 102) Main Load Bus Worst Case Transient

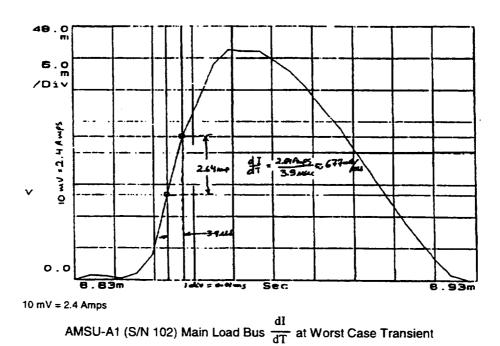
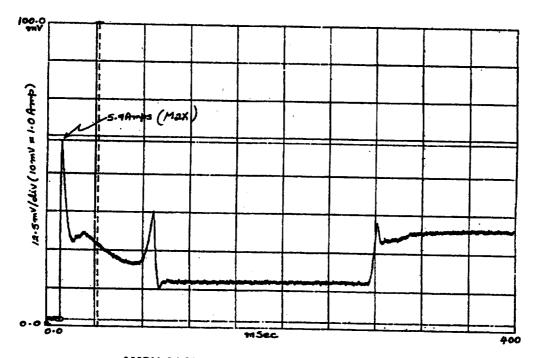
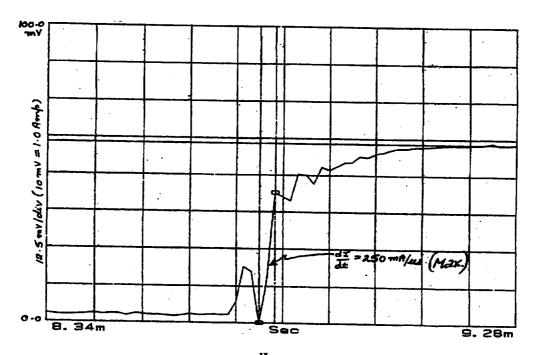


Figure 5. +28 V Main Bus Load Peak Power for KLM (S/N 102, 103 and 104)



AMSU-A1 Main Load Bus Worst Case Turn-on Transient



AMSU-A1 Main Load Bus $\frac{dI}{dT}$ at Worst Case Turn-on Transient

Figure 6. +28 V Main Bus Load Peak Power for METSAT (S/N 105 and up)

3.2.4.2.1.2 +28 V MLB operating power. Measure the steady state current, voltage, and power as follows:

- 1. Configure the unit and test equipment as shown in Figure 4. Verify that switches 1, 2, 14 and 15 of the breakout box are in the OPEN position.
- 2. Turn off power supplies. Insert current meter in positive lead of external power supply, turn power supplies on. Place the unit in operating condition as described in 3.2.4.2.1.1, step 3. While monitoring voltmeter No. 1, adjust the external power supply to 27.0 ± 0.1 volts (see Figure 4). Record the voltage displayed on voltmeter No. 1 on TDS 3 (MLB voltage at 27 Vdc).
- 3. Record the operating current on TDS 3.
- 4. Compute the operating power (in watts) as explained on TDS 3.
- 5. Execute command [18] PLL POWER to change from PLLO#1 to PLLO#2. Allow the instrument to stabilize for a minimum of two minutes.
- 6. Record the operating current on TDS 3.
- 7. Compute the operating power (in watts) as explained on TDS 3.
- 8. Execute command [18] PLL POWER to change from PLLO#2 to PLLO#1. Allow the instrument to stabilize for a minimum of two minutes.
- 9. Adjust the external power supply to 28.0 ± 0.1 Vdc and record voltage on TDS 3.
- 10. Record the operating current on TDS 3.
- 11. Compute the operating power (in watts) as explained on TDS 3.
- 12. Execute command [18] PLL POWER to change from PLLO#1 to PLLO#2. Allow the instrument to stabilize for a minimum of two minutes.
- 13. Record the operating current on TDS 3.
- 14. Compute the operating power (in watts) as explained on TDS 3.
- 15. Execute command [18] PLL POWER to change from PLLO#2 to PLLO#1. Allow the instrument to stabilize for a minimum of two minutes.
- 16. Adjust the external power supply to 29.0 ± 0.1 Vdc and record voltage on TDS 3.
- 17. Record the operating current on TDS 3.
- 18. Compute the operating power (in watts) as explained on TDS 3.
- 19. Execute command [18] PLL POWER to change from PLLO#1 to PLLO#2. Allow the instrument to stabilize for a minimum of two minutes.
- 20. Record the operating current on TDS 3.
- 21. Compute the operating power (in watts) as explained on TDS 3.
- 22. Execute command [18] PLL POWER to change from PLLO#2 to PLLO#1. Allow the instrument to stabilize for a minimum of two minutes.

- 23. Adjust the external power supply to 28.0 ± 0.5 Vdc.
- 24. Turn the unit off by executing [9] MODULE POWER = DISCONNECT.
- 3.2.4.2.1.3 Instrument feedback test. Instrument feedback test will be performed in the EMI/RFI chamber using EMI/RFI test procedure AE-26151/5.
- 3.2.4.2.1.4 Transient susceptibility and power quality tests. The power tests that follow will demonstrate the AMSU-A1 instrument will operate within specified parameters when the transients (low and high frequency) are applied directly to the power lines.
- 3.2.4.2.1.4.1 Equipment setup. Set up the test equipment and connect to the instrument as shown in Figure 7.
- 3.2.4.2.1.4.2 Low frequency load induced transients. The AMSU instrument shall be capable of normal operation before and after positive and negative transients are injected into the power line at the amplitude and duration specified in Figure 8. Perform the Low Frequency Load Induced Transients test as follows:
 - 1. With the exception of the external power supply, turn ON all the test equipment.
 - 2. Place the signal generator in ARB 0 mode. With the external power supply OFF, while monitoring the oscilloscope, adjust the amplitude and frequency output of the signal generator to attain the signal characteristics as shown in Figure 8.
 - 3. Remove the signal generator output connection from the power supply. While monitoring the external power supply dc voltage with the meter, turn the external power supply ON.
 - 4. Turn the instrument ON and place the instrument in the modes congruent with paragraph 3.2.3.5.
 - 5. Acquire one Full Scan Mode printout; verify the printout meets the requirements of TDS 19 thru 22. Attach printouts to TDS 51.
 - 6. Connect the signal generator to the external power supply. Wait for the instrument to complete three scans. Remove the signal generator output from the power supply.
 - 7. Acquire one Full Scan Mode printout; verify the printout meets the requirements of TDS 19 thru 22. Attach printouts to TDS 51.
 - 8. Record any deviations in the functional performance of the AMSU instrument on TDS 51.

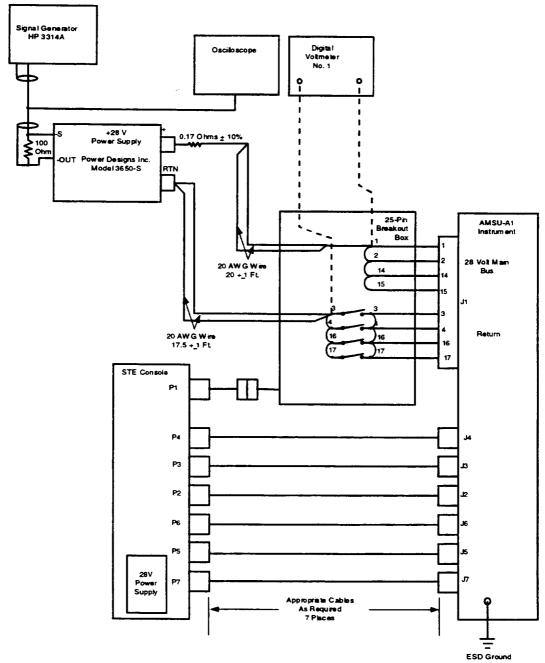
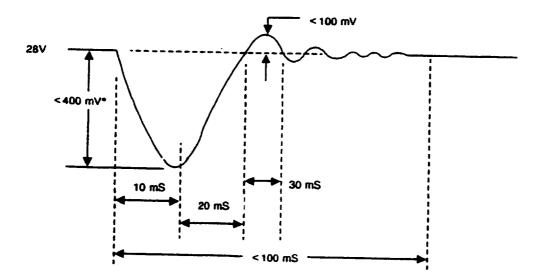


Figure 7. +28 V MLB Transient Susceptibility and Power Quality Tests Setup



Typical transients occurring a number of times per orbit are on the order of 200 mV zero-to-peak for a 1.5A load change.

Figure 8. Load Induced Transient (Main Bus)

3.2.4.2.1.4.3 High frequency load induced transients. The AMSU instrument shall be capable of normal operation before and after positive and negative transients are injected into the power line. The interfering frequencies are simulated by using the triangular wave output of the signal generator. There are three signals to be sequentially injected; the frequencies and amplitudes as produced by the signal generator and measured by the oscilloscope are:

Frequency (Hz)	<u>Amplitude</u>
1.43	200 mVpp
2.86	
6.67	

Tolerance on the above values is $\pm 10\%$.

Perform High Frequency Load Induced Transients as follows:

- 1. With the exception of the external power supply, turn ON all the test equipment.
- 2. With the external power supply OFF, while monitoring the oscilloscope, adjust the amplitude and frequency output of the signal generator output as follows:

amplitude	200 mVpp
offset	0.000 V
frequency	1.430 Hz

- 3. Remove the signal generator output connection from the power supply. While monitoring the external power supply dc voltage with the meter, turn the external power supply ON.
- 4. Turn the instrument ON and place the instrument in the modes congruent with paragraph 3.2.3.5.
- 5. Acquire one Full Scan Mode printout; verify the printout meets the requirements of TDS 19 thru 22.
- 6. Connect the signal generator to the external power supply. Wait for the instrument to complete three scans. Remove the signal generator output from the power supply.
- 7. Acquire one Full Scan Mode printout; verify the printout meets the requirements of TDS 19 thru 22.
- 8. Repeat steps 2-4 and 6-7 for 2.86 Hz and 1.0 Vpp.
- 9. Repeat steps 2-4 and 6-7 for 6.67 Hz and 1.5 Vpp.
- 10. Record any deviations in the functional performance of the AMSU instrument on TDS 51.

3.2.4.2.2 +28 V pulse load bus test

3.2.4.2.2.1 PLB during the first two seconds. The PLB operation, during the first two seconds, shall be verified as follows:

- 1. Configure the unit and test equipment as indicated in Figure 9. Obtain DSA trigger from J2-7. Verify that switches 5, 6, 18 and 19 of the breakout box are in the OPEN position.
- 2. Disconnect +28 Vdc external power supply output and adjust the power supply to read 28.00 ± 0.05 Vdc by using DVM. Re-connect power supply output as shown in Figure 9.

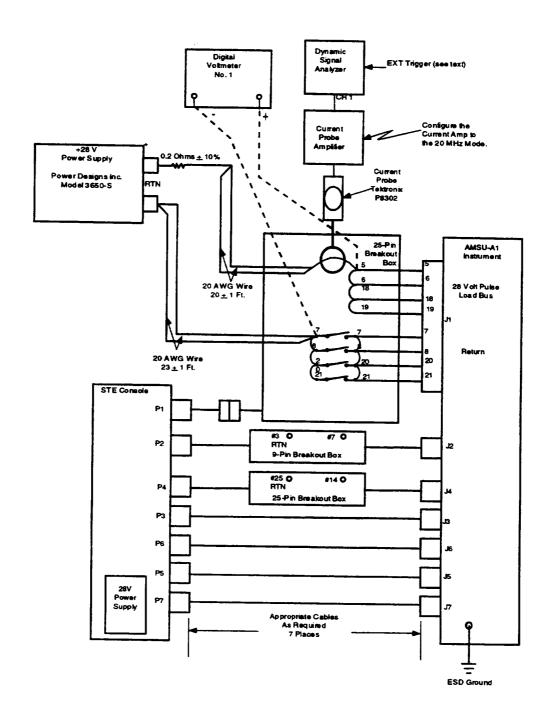


Figure 9. +28 V Pulse Load Verification Setup

3. Configure the dynamic signal analyzer as follows:

Select MEAS MODE

Select Time Capture

Select Capture Select

Select Capture Length; Enter 1; Select Record

Select FREQ

Select Freq Span; Enter 100; Select Hz

Select E SMPL Off

Select Time Length; Enter 8.0; Select Sec

Select SELECT MEAS

Select Power Spec

Select CH1 Active

Select WINDOW

Select Hann

Select SOURCE

Select Source Off

Select AVG

Select Avg Off

Select Tim Av Off

Select RANGE

Select Aut 1 Rng up

Select INPUT COUPLE

Select CH1 DC

Select CH1 Ground

Select INPUT TRIG

Select Trig Level; Enter 1.5; Select V

Select Arm AU

Select Ext

Select Slope -

Select TRIG DELAY

Enter 0.0; Select Sec

Select COORD

Select Real

Select VIEW INPUT

Select Time Buff

Select SCALE

Select X Fixd Scale: Enter 0.0, 8.0; Select Sec

Select Y Fixd Scale; Enter -10.0, 70.0; Select mV

Select UNITS

Select Hz (sec)

NOTE

Prior to collecting any current data, the current meter and DSA have to be "zeroed out"; zero current reference has to be established on the DSA. Follow this interim procedure to zero reference the current meter and DSA.

- a) Select 200 mA/10mV per div. on the current amplifier.
- b) Remove the current probe from the circuit and close the probe. Place the probe in a magnetic benign location.
- c) Adjust the "y" axis voltage range to ±4 mV.
- d) Place the DSA in "Free Run" Trigger and depress "Start Capture" on the DSA.
- e) With the "capture in process", adjust the "output DC level" control on the current amplifier to indicate zero current on the DSA.
- f) Position the current probe to its original location in accordance with Figure 9, and return the DSA to "Ext" trigger.

The instrument is now ready to capture and plot 8 seconds of data.

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4. Adjust external power supply for +28 Vdc. Turn the unit ON by selecting [9] MODULE POWER, set up the operating modes as defined in paragraph 3.2.3.5 (reference the command screen parameters below). If necessary, re-adjust the external power supply for 28 Vdc.

		, cc	MMANDS		
[9]	MODULE POWER =	CONNECT	ANTENNA IN COLD CAL POS =	NO	[15]
[10]	SURVIVAL HTR PWR =	OFF	ANTENNA IN NADIR POS=	NO NO	
[11]	MODULE TOTALLY OFF =	ON	ANTENNA FULL SCAN MODE =		[16]
[12]	SCANNER A1-1 POWER =	ON	PLL POWER =	YES	[17]
[13]	SCANNER A1-2 POWER =	ON	COLD CAL POSITION MSB =	PLLO#1	[18]
[14]	ANTENNA WARM CAL POS =	NO.		ZERO	[19]
	R [4] ON	NO	COLD CAL POSITION LSB =	ZERO	[20]

- Start the DSA signal capture by depressing "Start Capture".
- 6. Obtain the first 2 second PLB current waveform by selecting 0 to 2 seconds time span. Refer to Figure 10 for a typical waveform. Turn OFF the "X" cursor if it is ON. Turn the "X" cursor ON. The cursor will appear at the highest peak. Ensure this value is less than or equal to 1.3 amps. Record value on TDS 4.
- 7. Compute the peak current as follows:

Multiply the maximum Y value by the current/div as selected on the current amplifier. As an example, if the current amplifier is set up to display 200 mA/10 mV per division, and the maximum Y value = 276 mV:

60 mV x (200 mA/10 mV) = 1200 mA = 1.20 amps

3.2.4.2.2.2 PLB measured from 2 to 4 seconds. The PLB operation, from 2 to 4 seconds, shall be verified as follows:

- 1. Reset the dynamic analyzer in accordance with 3.2.4.2.2.1(2).
- Change the PRE-TRIGGER DELAY setting of the dynamic signal analyzer to 1.9 seconds.
- Obtain a hard copy of the signal displayed on the dynamic signal analyzer (refer to Figure 10 for typical waveform).
- 4. From the hard copy obtained in step 3, calculate the peak current. Record the peak current and bus current values during the integrate/hold, dump (I/H, D) time period (refer to Figure 10) on TDS 4.

3.2.4.2.2.3 PLB measured from 4 to 6 seconds. The PLB operation, from 4 to 6 seconds, shall be verified as follows:

- 1. Reset the dynamic analyzer in accordance with 3.2.4.2.2.1(2).
- Change the PRE-TRIGGER DELAY setting of the dynamic signal analyzer to 3.9 seconds.
- 3. Obtain a hard copy of the signal displayed on the dynamic signal analyzer (refer to Figure 10 for typical waveform).
- 4. From the hard copy obtained in step 3, calculate the peak current. Record the peak current and bus current values during the integrate/hold, dump (I/H, D) time period (refer to Figure 10) on TDS 4.

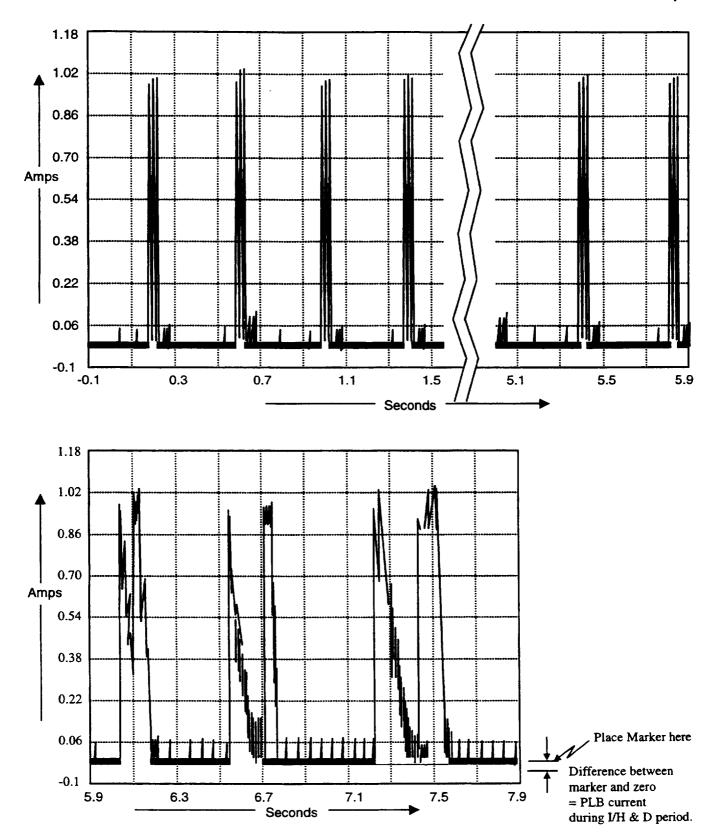


Figure 10. Typical Load Current Waveforms from the +28 V Pulse Load Bus

3.2.4.2.2.4 PLB measured from 6 to 8 seconds. The PLB shall be measured as follows:

- 1. Reset the dynamic analyzer in accordance with 3.2.4.2.2.1(2).
- Change the PRE-TRIGGER DELAY setting of the dynamic signal analyzer to 5.9 seconds.
- Obtain a hard copy of the signal displayed on the dynamic signal analyzer.
- 4. From the hard copy obtained in step 3, calculate the peak current. Record the peak current and bus current values during the integrate/hold, dump (I/H, D) time period (refer to Figure 10) on TDS 4.

3.2.4.2.2.5 Eight second integrated current measurement. To observe the PLB integrated (8 sec.) current waveform on the dynamic signal analyzer, configure the dynamic signal analyzer as follows:

Select SCALE

Select X Fixd Scale; Enter 0.0, 8; Select Sec Select Y Fxd Scale; Enter -10, 70; Select mV

Select VIEW INPUT

Select Time Record: Note - the display heading changes to read "Cap Tim Rec"

Select MATH

Select Next

Select Intgrt:

Note - the display changes to present an integrated value of the current waveform.

Select X (cursor)

Move the X marker to the maximum right of the display. The Y value is indicative of the integrated current value over the entire 8 second period (in amp-sec).

Multiply the maximum Y value by the current/div as selected on the current amplifier, then divide by 8 seconds to acquire the average current value. As an example: if the current amplifier is set up to display 200 mA/10 mV per division, and the maximum Y value = 32.4 mV-sec:

[32.4 mV-sec x (200 mA/10 mV)]/8 sec = 81 mA

Enter the calculated integrated value on TDS 4.

3.2.4.2.2.6 PLB turn-on transient

- 1. Configure the unit and test equipment as shown in Figure 9. Obtain DSA trigger from J4-14. Verify that switches 5, 6, 18 and 19 of the breakout box are in the OPEN position.
- 2. Configure the Dynamic Signal Analyzer (DSA) as follows:

Select MEAS MODE

Select Time Capture

Select Capture Select

Select Capture Length; Enter 500.0; Select msec Select INPUT TRIG

Select FREQ

Select Freq Span; Enter 20; Select kHz

Select E SMPL Off

Select Time Length; Enter 32.0;

Select msec

Select SELECT MEAS

Select Power Spec

Select CH1 Active

Select WINDOW

Select Hann

Select SOURCE

Select Source Off

Select AVG

Select Avg Off Select Tim Av Off

Select RANGE

Select Chan 1 Range; Enter 1; Select V

Select INPUT COUPLE

Select CH1 DC

Select CH1 Ground

Select Trig Level; Enter 1; Select V

Select Arm AU Select Extenal

Select Ext; Select Slope(-)

Select TRIG DELAY

Enter 0; Select µSec

Select COORD

Select Real

Select VIEW INPUT

Select Time Buff

Select SCALE

Select X Fixd Scale: Enter 0.0, 25

Select msec

Select Y Fixd Scale; Enter -10, 470

Select mV

Select UNITS

Select Hz (sec)

NOTE

Prior to collecting any current data, the current meter and DSA have to be "zeroed out"; zero current reference has to be established on the DSA. Follow this interim procedure to zero reference the current meter and DSA.

- a) Select 200 mA/10mV per div. on the current amplifier.
- b) Remove the current probe from the circuit and close the probe. Place the probe in a magnetic benign location.
- c) Adjust the "y" axis voltage range to ±4 mV.
- d) Place the DSA in "Free Run" Trigger and depress "Start Capture" on the DSA.
- e) With the "capture in process", adjust the "output DC level" control on the current amplifier to indicate zero current on the DSA.
- f) Position the current probe to its original location in accordance with Figure 9, and return the DSA to "Ext" trigger.

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3. Adjust external power supply for +28 Vdc. Turn the unit ON by selecting [9] MODULE POWER; set up the operating modes as defined in paragraph 3.2.3.5 (reference the command screen parameters below). If necessary, re-adjust the external power supply for 28 Vdc.

		, co	MMANDS		
[9]	MODULE POWER =	CONNECT	ANTENNA IN COLD CAL POS =	NO	[15
[10]	SURVIVAL HTR PWR =	OFF	ANTENNA IN NADIR POS=	NO NO	
[11]	MODULE TOTALLY OFF =	ON	ANTENNA FULL SCAN MODE =		[16]
[12]	SCANNER A1-1 POWER =	ON	PLL POWER =	YES	[17]
[13]	SCANNER A1-2 POWER =	ON	COLD CAL POSITION MSB =	PLLO#1	[18]
[14]	ANTENNA WARM CAL POS =	NO	·	ZERO	[19]
POWE	R [4] ON	110	COLD CAL POSITION LSB =	ZERO	[20]

- 4. Turn the unit OFF by executing command [9] MODULE POWER. Confirm the command has been executed on the STE display.
- Start the DSA signal capture by depressing "Start Capture"; wait for the DSA message "waiting for trigger" before proceeding.
- 6. On the STE computer, select [9] MODULE POWER and obtain a record of the +28 PLB Turn on current waveform. On the STE computer, select [9] MODULE POWER to turn the instrument's power OFF. Adjust the display time base and voltage sensitivity to allow for adequate current and pulse duration measurements. Plot the obtained waveform and attach a hard copy of the scan to TDS 4. Refer to Figure 11 for an example of the expected waveform.
- 7. Measure the Turn-On pulse width; record this value on TDS 4.
- 8. Compute the peak current as follows:

Measure the maximum Y value by the current/div as selected on the current amplifier. As an example, if the current amplifier is set up to display 200 mA/10 mV per division, and the maximum Y value = 276 mV:

$$276 \text{ mV} \text{ x} (200 \text{ mA}/10 \text{ mV}) = 5520 \text{ mA} = 5.52 \text{ amps}$$

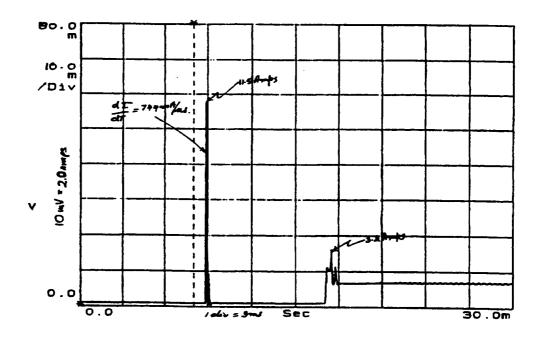
Record this value on TDS 4.

9. The 1st derivative of the current waveform must be calculated. Compute the dI/dT as follows:

The most probable location of the greatest current demand is during the first positive transition after voltage application. If this is the case, expand the segment of the display and measure the greatest voltage transition in the smallest time transition. The change in voltage times the current/div as selected on the current amplifier produces the change in current. Next divide this change in current by the change in time (in microseconds). This value is dI/dT. Example:

 $144 \text{ mV x } (200 \text{ mA/}10 \text{ mV})/19.5 \,\mu\text{s} = 147.7 \,\text{mA/}\mu\text{s}$

10. Record the computed value on TDS 4.



AMSU-A1 PLB Worst Case Transient

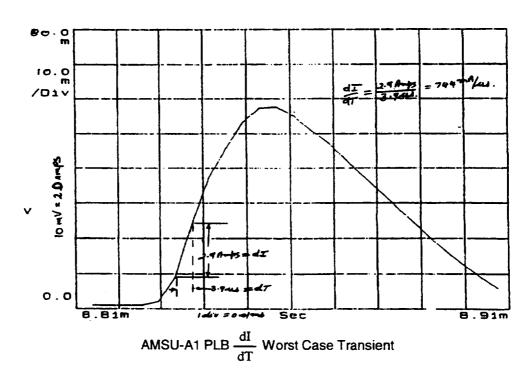


Figure 11. +28V Pulse Load Bus Turn-on Transient

3.2.4.2.2.7 PLB current in warm cal, cold cal and Nadir mode

- 1. Place instrument in Warm Cal mode.
- Measure and record PLB steady state current on TDS 4 with a multimeter in the Current mode.
- Repeat step 2 after placing instrument in Cold Cal mode.
- 4. Repeat step 2 after placing instrument in Nadir mode.
- Repeat step 2 after placing instrument in Warm Calm mode and commanding both motors off.
- 6. After stabilizing for a minimum of 20 scans, acquire one Full Scan mode printout, and attach it to TDS 4.
- 3.2.4.2.2.8 Instrument feedback test (PLB). Instrument feedback test will be performed in the EMI/RFI chamber using EMI/RFI test procedure AE-26151/5.
- 3.2.4.2.2.9 Transient susceptibility and power quality tests. The tests that follow will demonstrate the AMSU-A1 instrument will operate within specified parameters when the transients (low and high frequency) are applied directly to the power lines.
- 3.2.4.2.2.9.1 Equipment setup. Set up the test equipment and connect to the instrument as shown in Figure 12.
- 3.2.4.2.9.2 Low frequency load induced transients. The AMSU instrument shall be capable of normal operation before and after positive and negative transients are injected into the Pulse Load Bus power line at the amplitude and duration specified in Figure 13. Perform the Low Frequency Load Induced Transients as follows:
 - 1. With the exception of the external power supply, turn ON all the test equipment.
 - 2. Place the signal generator in ARB 1 mode. With the external power supply OFF, while monitoring the oscilloscope, adjust the amplitude and frequency output of the signal generator to attain the signal characteristics as shown in Figure 13.
 - 3. Remove the signal generator output connection from the power supply. While monitoring the external power supply dc voltage with the meter, turn the external power supply ON.
 - 4. Turn the instrument ON and place the instrument in the modes congruent with paragraph 3.2.3.5.
 - 5. Acquire one (1) Full Scan Mode printout; verify the printout meets the requirements of TDS 19 thru 22. Attach printouts to TDS 51.
 - 6. Connect the signal generator to the external power supply. Wait for the instrument to complete three (3) scans. Remove the signal generator output from the power supply.
 - 7. Acquire one (1) Full Scan Mode printout; verify the printout meets the requirements of TDS 19 thru 22. Attach printouts to TDS 51.
 - 8. Record any deviations in the functional performance of the AMSU instrument on TDS 51.

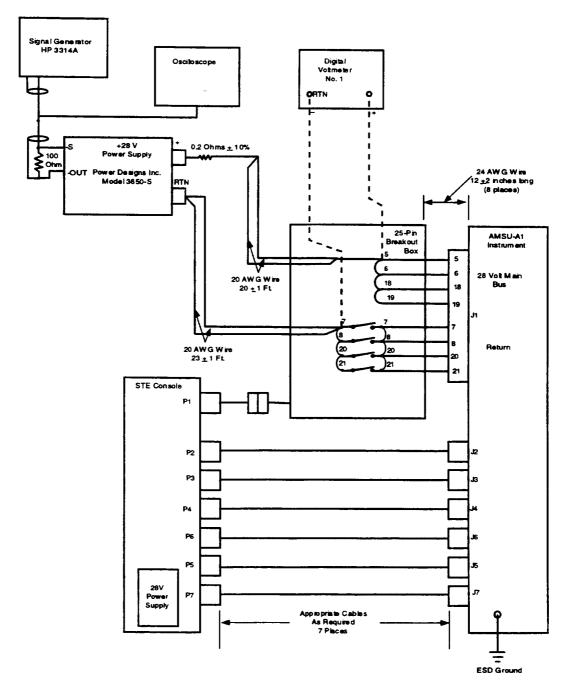


Figure 12. +28V PLB Transient Susceptibility and Power Quality Tests Setup

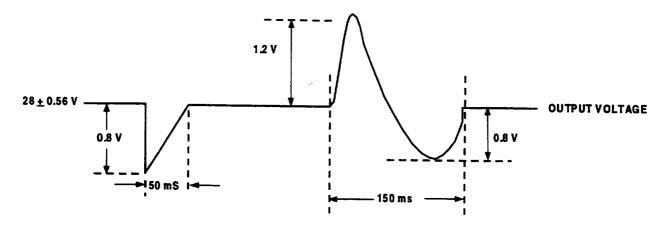


Figure 13. Load Induced Transient (Pulse Load)

3.2.4.2.2.9.3 High frequency load induced transients. The AMSU instrument shall be capable of normal operation before and after positive and negative transients are injected into the power line. The interfering frequencies are simulated by using the triangular wave output of the signal generator. There are three signals to be sequentially injected; the frequencies and amplitudes as produced by the signal generator and measured by the oscilloscope are:

Frequency (Hz)	Amplitude
1.43	200 mVpp
2.86	
6.67	

Tolerance on the above values is $\pm 10\%$.

Perform the High Frequency Load Induced Transients as follows:

- 1. With the exception of the external power supply, turn ON all the test equipment.
- 2. With the external power supply OFF, while monitoring the oscilloscope, adjust the amplitude and frequency output of the signal generator output as follows:

amplitude	200 mVpp
offset	0.000 V
frequency	1.430 Hz

- 3. Remove the signal generator output connection from the power supply. While monitoring the external power supply dc voltage with the meter, turn the external power supply ON.
- 4. Turn the instrument ON and place the instrument in the modes congruent with paragraph 3.2.3.5.
- 5. Acquire one (1) Full Scan Mode printout; verify the printout meets the requirements of TDS 19 thru 22.
- 6. Connect the signal generator to the external power supply. Wait for the instrument to complete three (3) scans. Remove the signal generator output from the power supply.
- 7. Acquire one (1) Full Scan Mode printout; verify the printout meets the requirements of TDS 19 thru 22.
- 8. Repeat steps 2-4 and 6-7 for 2.86 Hz and 1.0 Vpp.
- 9. Repeat steps 2-4 and 6-7 for 6.67 Hz and 1.5 Vpp.

10. Record any deviations in the functional performance of the AMSU instrument on TDS 51.

3.2.4.2.3 Analog telemetry bus

- 3.2.4.2.3.1 Operating power measurements. The purpose of this test is to calculate the operating power of the Analog Telemetry Bus from measurements taken of the bus voltage and current.
 - 1. Configure the instrument as shown in Figure 14.
 - 2. Turn the instrument ON and place the instrument in the modes congruent with paragraph 3.2.3.5.
 - 3. Measure the bus current and record on TDS 5.
 - 4. From the measurements recorded on TDS 5, calculate the operating power for the telemetry bus and record on TDS 5.
- 3.2.4.2.3.2 Instrument feedback test (ATB). Instrument feedback test will be performed in the EMI/RFI chamber using EMI/RFI test procedure AE-26151/5.
- 3.2.4.2.3.3 Transient susceptibility and power quality tests (ATB). The tests that follow will demonstrate the AMSU-A1 instrument will operate within specified parameters when the transients (low and high frequency) are applied directly to the power lines.
- 3.2.4.2.3.3.1 Equipment setup. Set up the test equipment and connect to the instrument as shown in Figure 15 (exceptions: remove the current probe and amplifier; connect the oscilloscope to monitor output of the signal generator).
- 3.2.4.2.3.3.2 Low frequency load induced transients. The AMSU instrument shall be capable of normal operation before and after positive and negative transients are injected into the power line at the amplitude and duration specified in Figure 16. Perform the Low Frequency Load Induced Transients as follows:
 - 1. With the exception of the external power supply, turn ON all the test equipment.
 - 2. Place the signal generator in ARB 0 mode. With the external power supply OFF, while monitoring the oscilloscope, adjust the amplitude and frequency output of the signal generator to attain the signal characteristics as shown in Figure 16.
 - 3. Remove the signal generator output connection from the power supply. While monitoring the external power supply dc voltage with the meter, turn the external power supply ON.
 - 4. Turn the instrument ON and place the instrument in the modes congruent with paragraph 3.2.3.5.
 - 5. Acquire one (1) Full Scan Mode printout; verify the printout meets the requirements of TDS 19 thru 22. Attach printouts to TDS 51.
 - 6. Connect the signal generator to the external power supply. Wait for the instrument to complete three (3) scans. Remove the signal generator output from the power supply.
 - 7. Acquire one (1) Full Scan Mode printout; verify the printout meets the requirements of TDS 19 thru 22. Attach printouts to TDS 51.
 - 8. Record any deviations in the functional performance of the AMSU instrument on TDS 51.

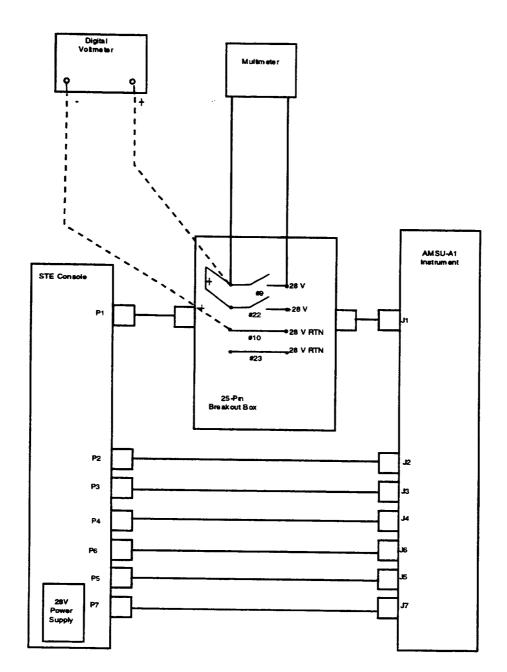


Figure 14. +28V Analog Telemetry Bus Test Setup

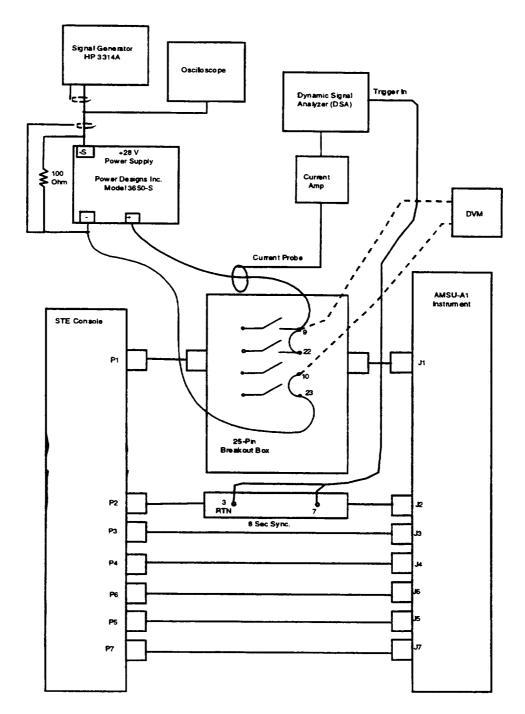
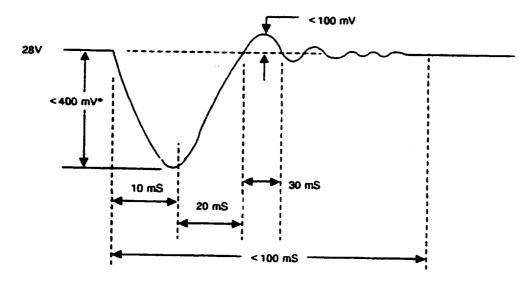


Figure 15. +28 Vdc Analog Telemetry Bus Ripple Current and Transient Susceptibility Test Setup



Typical transients occurring a number of times per orbit are on the order of 200 mV zero-to-peak for a 1.5A load change.

Figure 16. Load Induced Transient (Main Bus)

3.2.4.2.3.3.3 High frequency load induced transients. The AMSU instrument shall be capable of normal operation before and after positive and negative transients are injected into the power line. The interfering frequencies are simulated by using the triangular wave output of the signal generator. There are three signals to be sequentially injected; the frequencies and amplitudes as produced by the signal generator and measured by the oscilloscope are:

Frequency (Hz)	Amplitude
1.43	
2.86	
6.67	

Tolerance on above values is $\pm 10\%$.

Perform the High Frequency Load Induced Transients as follows:

- 1. With the exception of the external power supply, turn ON all the test equipment.
- 2. With the external power supply OFF, while monitoring the oscilloscope, adjust the amplitude and frequency output of the signal generator output as follows:

•••••	amplitude	200 mVpp
offset	0.000 V	
frequency	1.430 Hz	

- 3. Remove the signal generator output connection from the power supply. While monitoring the external power supply dc voltage with the meter, turn the external power supply ON.
- 4. Turn the instrument ON and place the instrument in the modes congruent with paragraph 3.2.3.5.
- 5. Acquire one (1) Full Scan Mode printout; verify the printout meets the requirements of TDS 19 thru 22.
- Connect the signal generator to the external power supply. Wait for the instrument to complete three (3) scans.
 Remove the signal generator output from the power supply.

- 7. Acquire one (1) Full Scan Mode printout; verify the printout meets the requirements of TDS 19 thru 22.
- 8. Repeat steps 2-4 and 6-7 for 2.86 Hz and 1.0 Vpp.
- 9. Repeat steps 2-4 and 6-7 for 6.67 Hz and 1.5 Vpp.
- 10. Record any deviations in the functional performance of the AMSU instrument on TDS 51.

3.2.4.2.4 +10 volt interface bus test

- 3.2.4.2.4.1 Operating power measurements. The purpose of this test is to calculate the operating power of the +10 Vdc Interface Bus from measurements taken of the bus voltage and current.
 - 1. Configure the instrument as shown in Figure 17.
 - 2. Turn the instrument ON and place the instrument in the modes congruent with paragraph 3.2.3.5.
 - 3. Measure the bus current and record on TDS 6.
 - 4. From the measurements recorded on TDS 6, calculate the operating power for the telemetry bus and record on TDS 6.
- 3.2.4.2.4.2 Instrument feedback test. Instrument feedback test will be performed in the EMI/RFI chamber using EMI/RFI test procedure AE-26151/5.
- 3.2.4.2.5 Power input test for LPT. For LPT, test the power input as follows:
 - 1. Configure the unit and test equipment as indicated in Figure 18.
 - 2. Turn the unit ON as described in 3.2.3.5. Set the STE power supply voltage at 28.00 ± 0.05 Vdc using 25-pin breakout box and DVM #1.

NOTE

Do not proceed without successful completion of step 2.

- Record the voltage from DVM #1 and current in Amps from STE current meter on TDS 7.
- 3.2.4.3 Clock, commands, and data system test. This procedure verifies the clock signal, the commands, and the data requirements specified in S-480-80, GIIS IS-3267415, and UIIS IS-2617547.
- 3.2.4.3.1 Test sequence. The test sequence shall be as follows:
 - a. Clock signals verification
 - b. Commands and Digital-B telemetry verification
 - c. Data output verification
 - (1) Digital-A
 - (2) Analog telemetry
 - (3) Test points
 - d. GSE modes.

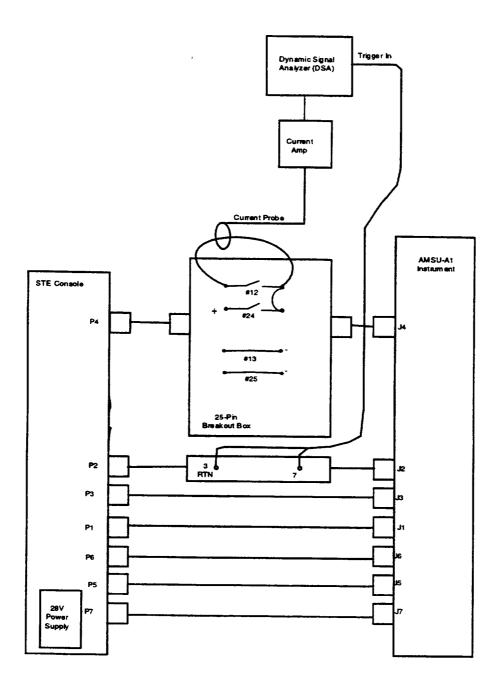


Figure 17. +10V Interface Bus Operating Power and Ripple Current Measurements Test Setup

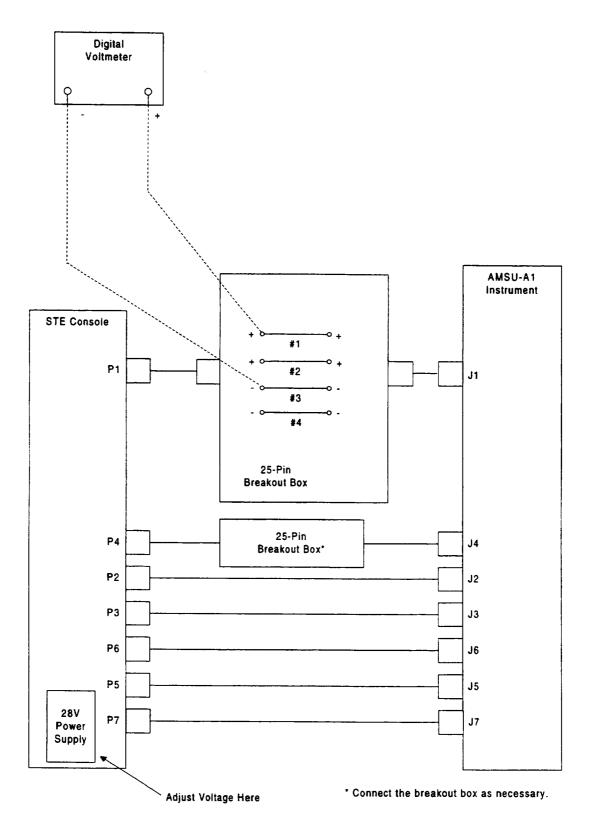


Figure 18. +28 V Main Load Bus Test Setup (For LPT Only)

3.2.4.3.2 Clock signals test. The following items shall be tested to verify the clock signals. Refer to Figure 19 for graphical representation of these pulses.

- a. 1.248 MHz clock
- b. 8 seconds frame pulse
- c. Al select pulse
- d. C1 shift pulse

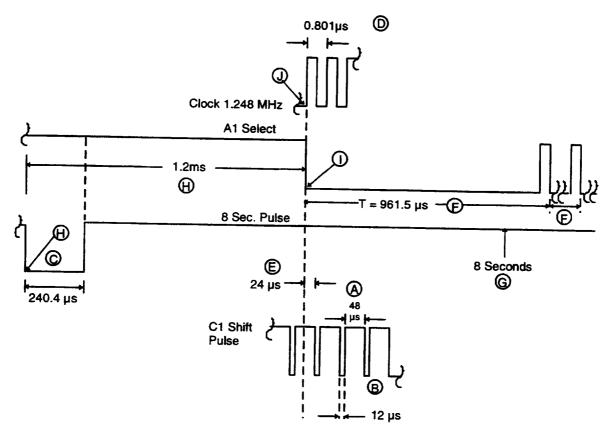


Figure 19. Clock Pulses Timing and Synchronization

3.2.4.3.2.1 1.248 MHz synchronization clock. Perform the following procedures:

- 1. Configure the unit and the test equipment as indicated in Figure 20.
- Connect CHANNEL-1 of the oscilloscope to the 1.248 MHz clock signal as shown in Figure 20.
- 3. Turn the unit ON as described in 3.2.3.5.

NOTE

Do not proceed without successful completion of step 3.

 Using the oscilloscope, measure the 1.248 MHz clock signal. Record the data and attach the photograph or plot on TDS 8.

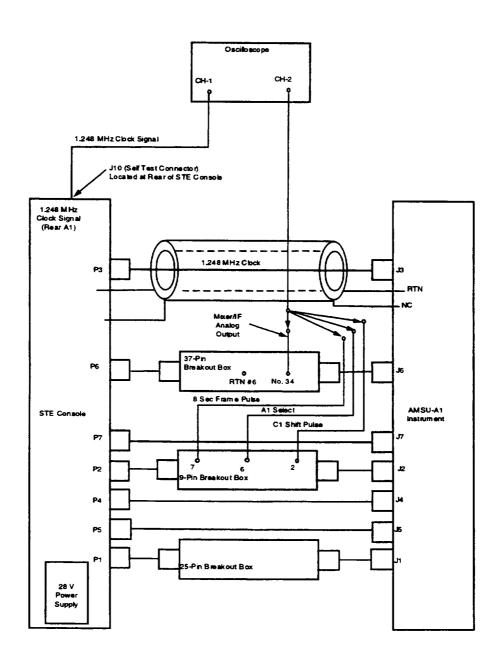


Figure 20. Clock Signals Test Setup

- 3.2.4.3.2.2 C1 shift pulse verification. Connect CHANNEL-2 of the oscilloscope to Pin 2 of the 9-pin breakout box (P2-J2). Photograph or plot the oscilloscope display and record the information indicated on TDS 9.
- 3.2.4.3.2.3 Al select pulse verification. Connect CHANNEL-2 of the oscilloscope to Pin 6 of the 9-pin breakout box (P2-J2). Photograph or plot the oscilloscope display and record the information indicated on TDS 10.

3.2.4.3.2.4 8-seconds frame sync pulse verification

- Connect CHANNEL-2 of the oscilloscope to Pin 7 of the 9-pin breakout box (P2-J2). Photograph or plot
 the oscilloscope display and record the information indicated on TDS 11. (Record of "C" timing only, is
 required.)
- Turn the unit OFF by executing the softkey command [11] MODULE TOTALLY OFF to OFF. Leave both breakout boxes in place.
- 3.2.4.3.2.5 Synchronization signal relationship. The following synchronization signal relationship shall be verified.
 - a. Al select pulse and the 8-second frame sync pulse
 - 1. With the unit off, configure the unit and the test equipment as indicated in Figure 21.
 - 2. Connect CHANNEL-1 of the oscilloscope to the breakout box, Pin 6 (A1).
 - 3. Adjust the amplitude and the trigger level of the oscilloscope for best picture.
 - 4. Photograph or plot the oscilloscope display and attach the photograph or plot in the space provided on TDS 12.
 - 5. From the photograph or plot, verify the synchronization as described in TDS 12. Record pass or fail.
 - b. Al select pulse and Cl shift pulse
 - 1. Connect CHANNEL-2 of the oscilloscope to the breakout box Pin 2 (C1 shift pulse).
 - Adjust the amplitude and the trigger level of the oscilloscope for best picture.
 - 3. Photograph or plot the oscilloscope display and attach the photograph or plot in the space provided on TDS 12, sheet 2.
 - 4. From the photograph or plot, verify the synchronization as described in TDS 12, sheet 2. Record pass or fail.
 - c. A1 select pulse and 1.248 MHz clock.
 - 1. Connect CHANNEL-2 of the oscilloscope to the clock connector located at the rear of the STE.
 - Adjust the amplitude and the trigger level of the oscilloscope for best picture.
 - Photograph or plot the oscilloscope display and attach the photograph or plot in the space provided on TDS 13.
 - 4. From the photograph or plot, verify the synchronization as described in TDS 13. Record pass or fail.

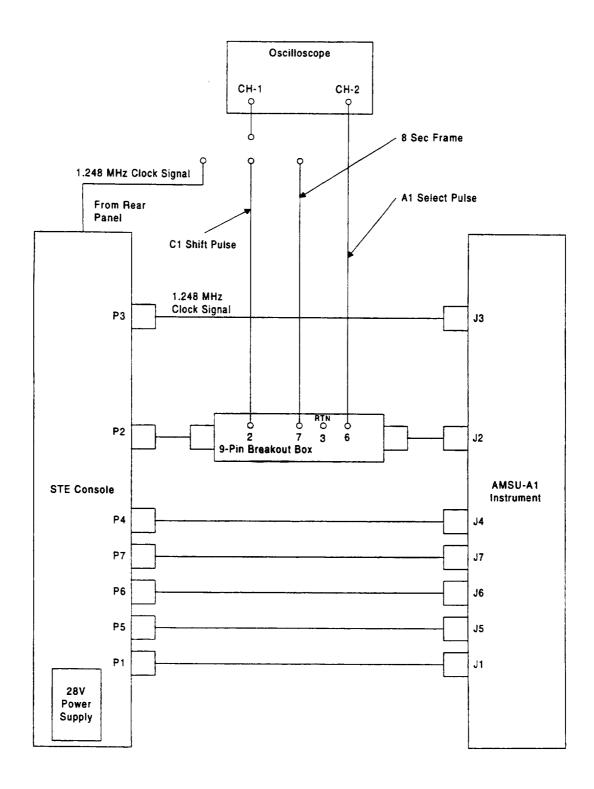


Figure 21. Synchronization Signal Relationships Test Setup

- 3.2.4.3.3 Commands and digital-B telemetry test. Commands and digital-B telemetry shall be verified in accordance with the following paragraphs.
- 3.2.4.3.3.1 Module totally off. Commands and digital-B telemetry, with the module totally off, shall be tested as follows:
 - 1. Turn the unit on as follows:
 - a. Press [12] POWER ON (from 1st screen).
 - b. Press [2] MONITOR ONLY (from 1st screen)
 - c. Press [14] COMMANDS (from 2nd screen)

Verify the screen displays the default parameters below.

		CO	MMANDS		
[9]	MODULE POWER =	CONNECT	ANTENNA IN COLD CAL POS =	NO	[15]
[10]	SURVIVAL HTR PWR =	OFF	ANTENNA IN NADIR POS=	NO	[16]
[11]	MODULE TOTALLY OFF =	ON	ANTENNA FULL SCAN MODE =	NO	[17]
[12]	SCANNER A1-1 POWER =	ON	PLL POWER =	PLLO#1	[18]
[13]	SCANNER A1-2 POWER =	ON	COLD CAL POSITION MSB =	ZERO	[19]
[14]	ANTENNA WARM CAL POS =	YES	COLD CAL POSITION LSB =	ZERO	[20]
POWE	R [4] ON			224.0	, 20,

- 2. From the Commands Menu, execute command [11] MODULE TOTALLY OFF to OFF mode.
- 3. Wait at least 18 seconds, then verify that the following events are in effect:
 - a. [11] MODULE TOTALLY OFF = OFF
 - b. [12] SCANNER A1-1 POWER = OFF.
 - c. [13] SCANNER A1-2 POWER = OFF.
 - d. [10] SURVIVAL HEATER POWER = OFF

Antenna reflectors for A1-1 and A1-2 pointing toward the warm load.

- 4. Record the above observations on TDS 14.
- 3.2.4.3.3.2 Survival heater power ON/OFF command. The survival heater power ON/OFF command shall be tested as follows:
 - 1. Execute command [10] SURVIVAL HEATER POWER to ON mode. Wait at least 18 seconds. Verify that the command is in effect. Record observation on TDS 14.
 - 2. Execute command [10] SURVIVAL HEATER to OFF mode. Wait at least 18 seconds. Verify that the command is in effect. Record observation on TDS 14.
- 3.2.4.3.3.3 Module power connect command. The module power connect command shall be tested as follows:
 - 1. Execute command [9] MODULE POWER to CONNECT mode. Wait at least 18 seconds. Verify that the command is in effect. Record observation on TDS 14.
 - 2. Verify that the current at the STE power supply is 0.5 to 4.3 Amperes. Record this information on TDS 14.

3.2.4.3.3.4 Phase lock loop (PLL) PLLO No. 1 / PLLO No. 2. The PLL PLLO No. 1/PLLO No. 2 command shall be tested as follows:

- Execute [18] PLL POWER = PLLO#2
 Wait at least 18 seconds. Verify that the command is in effect. Record observation on TDS 14.
- Execute [18] PLL POWER = PLLO#1
 Wait at least 18 seconds. Verify that the command is in effect. Record observation on TDS 14.

3.2.4.3.3.5 Scanner commands verification. The scanner commands shall be tested as follows:

1. Execute commands as necessary to obtain the following configuration:

	CO	MMANDS		
[9] MODULE POWER =	CONNECT	ANTENNA IN COLD CAL POS =	NO	[15]
[10] SURVIVAL HTR PWR =	OFF	ANTENNA IN NADIR POS=	NO	[16]
[11] MODULE TOTALLY OFF =	ON	ANTENNA FULL SCAN MODE =	YES	[17]
[12] SCANNER A1-1 POWER =	ON	PLL POWER =	PLLO#1	[18]
[13] SCANNER A1-2 POWER =	ON	COLD CAL POSITION MSB =	ZERO	[19]
(14) ANTENNA WARM CAL POS =	NO	COLD CAL POSITION LSB =	ZERO	[20]
POWER [4] ON				••

Wait at least 18 seconds. Verify that the commands are in effect. Record observations on TDS 15.

Execute. [12] SCANNER A1-1 POWER = OFF
 [13] SCANNER A1-2 POWER = OFF

Wait at least 18 seconds. Verify that the commands are in effect. Record observations on TDS 16.

3. Execute. [12] SCANNER A1-1 POWER = ON [13] SCANNER A1-2 POWER = ON

Wait at least 18 seconds. Verify that the commands are in effect. Record observations on TDS 17.

3.2.4.3.3.6 Scanner position commands (A1-1 and A1-2) verification. Verify scanner position command operation as follows:

NOTE

Verification of the scan position is applicable to both antenna reflectors located at the high and low bays of the instrument (A1-1 and A1-2).

1. Execute:

[14] ANTENNA WARM CAL POS = YES

[17] ANTENNA FULL SCAN MODE = NO

Wait at least 18 seconds. Verify that the commands are in effect. Record observation on TDS 18.

2. Execute:

[15] ANTENNA IN COLD CAL POS = YES

[14] ANTENNA WARM CAL POS = NO

Execute:

[19] COLD CAL POS MSB = zero

[20] COLD CAL POS LSB = one

Wait at least 18 seconds. Verify that the commands are in effect. Record observation on TDS 18.

3. Execute:

[19] COLD CAL POSITION MSB = ONE

[20] COLD CAL POSITION LSB = ZERO

Wait at least 18 seconds. Verify that the commands are in effect. Record observation on TDS 18.

4. Execute:

[19] COLD CAL POSITION MSB= ONE

[20] COLD CAL POSITION LSB= ONE

Wait at least 18 seconds. Verify that the commands are in effect. Record observation on TDS 18.

5. Execute:

[19] COLD CAL POSITION MSB= ZERO

[20] COLD CAL POSITION LSB= ZERO

Wait at least 18 seconds. Verify that the commands are in effect. Record observation on TDS 18.

6. Execute:

[16] ANTENNA IN NADIR POSITION = YES

[15] ANTENNA IN COLD CAL POS = NO

Wait at least 18 seconds. Verify that the commands are in effect. Record observation on TDS 18.

7. Execute:

[14] ANTENNA WARM CAL POS = YES

Wait at least 18 seconds. Verify that the commands are in effect. Record observation on TDS 18.

3.2.4.3.4 Digital-A data output verification. The following items shall be tested to verify the digital-A data output:

- a. Full scan (3.2.4.3.4.1)
- b. Warm load (3.2.4.3.4.2)
- c. Cold cal (3.2.4.3.4.3)
- d. Nadir (3.2.4.3.4.4).

For each of the above scan modes, the following parameters will be subject to pass/fail criterion:

- [I] Sync. sequence
- [II] Unit I.D. and serial number
- [III] Digital-B serial data verification
- [IV] Reflector positions

[V] Radiometric data (scene data)

Radiometric data shall be obtained from two channels only, Channels 9 and 3. Channel 9 is physically located at the high bay of the sensor (A1-1 location) and Channel 3 is located at the lower bay of the sensor (A1-2 location).

[VI] Temperature sensors.

For the cold cal mode, reflector position [IV], verify the following:

- (a) Cold cal position with MSB=1 and LSB=0
- (b) Cold cal position with MSB=0 and LSB=1
- (c) Cold cal position with MSB=1 and LSB=1.

NOTE

The calibration data for the selected AMSU-A1 sensor serial number is required prior to the start of this test. Refer to 3.2.4.3.4.1.

3.2.4.3.4.1 Full scan mode. The digital-A data output in full-scan mode shall be tested as follows:

1. Turn the unit on. Execute commands as necessary to obtain the following configuration:

		CO	MMANDS		
[9]	MODULE POWER =	CONNECT	ANTENNA IN COLD CAL POS =	NO	[15]
[10]	SURVIVAL HTR PWR =	OFF	ANTENNA IN NADIR POS=	NO	[16]
[11]	MODULE TOTALLY OFF =	ON	ANTENNA FULL SCAN MODE =	YES	[17]
[12]	SCANNER A1-1 POWER =	ON	PLL POWER =	PLLO#1	[18]
[13]	SCANNER A1-2 POWER =	ON	COLD CAL POSITION MSB =	ZERO	[19]
[14]	ANTENNA WARM CAL POS =	NO	COLD CAL POSITION LSB =	ZERO	[20]
POWE	R [4] ON				

- 2. Obtain a full printout (9 pages) of all the parameters ([I] through [VI]) described above, by touching the PRINT [3] FULL touch area. The computer will start printing all 9 pages of data.
- 3. Label 1st page of 9 pages with the unit serial number and the paragraph number corresponding to this test.

(I), (II), and (III) Sync, Unit ID, and Digital-B Data

4. Using Page 1 of the printout, verify that elements 0001 through 0008 are within the required values specified in TDS 19. Record pass or fail.

[IV] Reflector position

NOTE

To verify the following steps, the operator may print out the individual parameters by using AE-26157 and attach the data to each TDS.

5. Using the individual printout, verify that there is no "E" ERROR Flag (for S/N 102 through 104) on the computer printout. Record pass or fail on TDS 20. For S/N 105 and up, verify that position values are within ± 10 counts from requirement provided in TDS 6, AE-26002/1.

[V] Radiometric data

6. Using the individual printout, verify that the data are within the values specified on TDS 21. Record pass or fail.

[VI] Temperature sensors

 Using the individual printout, verify that elements 1090 through 1180 are within the values specified on TDS 22 (sheets 1 and 2). Record pass or fail.

3.2.4.3.4.2 Warm cal mode. The digital-A data output, in warm-cal mode shall be tested as follows:

1. Execute commands as necessary to obtain the following configuration:

		CO	MMANDS		
[9]	MODULE POWER =	CONNECT	ANTENNA IN COLD CAL POS =	NO	[15]
[10]	SURVIVAL HTR PWR =	OFF	ANTENNA IN NADIR POS=	NO	[16]
[11]	MODULE TOTALLY OFF =	ON	ANTENNA FULL SCAN MODE =	NO NO	[17]
[12]	SCANNER A1-1 POWER =	ON	PLL POWER =	PLLO#1	[18]
[13]	SCANNER A1-2 POWER =	ON	COLD CAL POSITION MSB =	ZERO	[19]
[14]	ANTENNA WARM CAL POS =	YES	COLD CAL POSITION LSB =	ZERO	[20]
POWE	R [4] ON			2210	(20)

[I], [II], and [III] Sync, Unit ID, and Digital-B Data

 Using Page 1 of the printout, verify that elements 0001 through 0008 are within the required values specified in TDS 23. Record pass or fail.

NOTE

To verify the following steps, the operator may printout the individual parameters by using AE-26157 and attach the data to each TDS.

[IV] Reflector position

3. Using the individual printout, verify that there is no "E" ERROR Flag (for S/N 102 through 104) on the computer printout. Record pass or fail on TDS 24. For S/N 105 and up, verify that position values are within ± 10 counts from requirement provided in TDS 6, AE-26002/1.

[V] Radiometric data

4. Using the individual printout, verify that the data are within the values specified on TDS 25. Record pass or fail.

[VI] Temperature sensors

5. Using the individual printout, verify that elements 1090 through 1180 are within the values specified on TDS 26 (sheets 1 and 2). Record pass or fail.

3.2.4.3.4.3 Cold cal mode. The digital-A data output, in cold-cal mode, shall be tested as follows:

1. Execute commands as necessary to obtain the following configuration:

		, CO	MMANDS		
[9]	MODULE POWER =	CONNECT	ANTENNA IN COLD CAL POS =	YES	[15]
[10]	SURVIVAL HTR PWR =	OFF	ANTENNA IN NADIR POS=	NO	[16]
[11]	MODULE TOTALLY OFF =	ON	ANTENNA FULL SCAN MODE =	NO	[17]
[12]	SCANNER A1-1 POWER =	ON	PLL POWER =	PLLO#1	[18]
[13]	SCANNER A1-2 POWER =	ON	COLD CAL POSITION MSB =	ZERO	[19]
[14]	ANTENNA WARM CAL POS =	NO	COLD CAL POSITION LSB =	ZERO	[20]
POWE	R [4] ON				

[I], [II] and [III] Sync, Unit ID, and Digital "B" data

2. Using Page 1 of the printout, verify that elements 0001 through 0008 are within the required values specified in TDS 27. Record pass or fail.

NOTE

To verify the following steps, the operator may print out the individual parameters by using AE-26157 and attach the data to each TDS.

[IV] Reflector position

- 3. Using the individual printout, verify that there is no "E" ERROR Flag (for S/N 102 through 104) on the computer printout for steps 4a, 4b, 4c, and 4d. For S/N 105 and up, verify that position values are within ± 10 counts from requirement provided in TDS 6, AE-26002/1.
- 4. To test the cold cal reflector position, perform the following substeps:
 - a. Using AE-26157; select reflector position screen, execute PRINT [2] SCREEN ONLY, and attach the data to TDS 28. Verify that there is no "E" ERROR Flag (for S/N 102 through 104) on the computer printout. Record pass or fail on TDS 28. For S/N 105 and up, verify that position values are within ± 10 counts from requirement provided in TDS 6, AE-26002/1.
 - b. Execute commands [19] COLD CAL POSITION MSB to 0 and [20] COLD CAL POSITION LSB to 1. Repeat substep a. then proceed to substep c.
 - c. Execute commands [19] COLD CAL POSITION MSB to 1 and [20] COLD CAL POSITION LSB to 0. Repeat substep a., then proceed to substep d.
 - d. Execute commands [19] COLD CAL POSITION MSB to 1 and [20] COLD CAL POSITION LSB to 1. Repeat substep a., then proceed to substep e.
 - e. Execute commands [19] COLD CAL POSITION MSB to 0 and [20] COLD CAL POSITION LSB to 0.

[V] Radiometric data

 Using the individual printout, verify that the data are within the values specified on TDS 29. Record pass or fail.

[VI] Temperature sensors

6. Using the individual printout, verify that elements 1090 through 1180 are within the values specified on TDS 30 (sheets 1 and 2). Record pass or fail.

3.2.4.3.4.4 Nadir cal mode. The digital-A data output, in nadir-cal mode, shall be tested as follows:

1. Execute commands as necessary to obtain the following configuration:

co	MMANDS		
CONNECT	ANTENNA IN COLD CAL POS =	NO	[15]
OFF			
ON	-		[16]
ON			[17]
ON		PLLO#1	[18]
		ZERO	[19]
NO	COLD CAL POSITION LSB =	ZERO	[20]
	CONNECT OFF ON	OFF ANTENNA IN NADIR POS = ON ANTENNA FULL SCAN MODE = ON PLL POWER = ON COLD CAL POSITION MSB =	CONNECT ANTENNA IN COLD CAL POS = NO OFF ANTENNA IN NADIR POS = YES ON ANTENNA FULL SCAN MODE = NO ON PLL POWER = PLLO#1 ON COLD CAL POSITION MSB = ZERO

[I], [II] and [III] Sync, Unit ID, and Digital "B" data

 Using the individual printout, verify that elements 0001 through 0008 are within the required values specified in TDS 31. Record pass or fail.

NOTE

To verify the following steps, the operator may printout the individual parameters by using AE-26157 and attach the data to each TDS.

[IV] Reflector position

3. Using the individual printout, verify that there is no "E" ERROR Flag (for S/N 102 through 104) on the computer printout. Record pass or fail on TDS 24. For S/N 105 and up, verify that position values are within ± 10 counts from requirement provided in TDS 6, AE-26002/1

[V] Radiometric data

 Using the individual printout, verify that the data are within the values specified on TDS 32. Record pass or fail.

[VI] Temperature sensors

- 5. Using the individual printout, verify that the elements 1090 through 1180 are within the values specified on TDS 33 (sheets 1 and 2). Record pass or fail.
- 3.2.4.3.5 Analog telemetry test. The purpose of this test is to verify that the 26 analog telemetry signals are within requirements. The purpose of the analog telemetry signals is to provide information about the functionality of the subsystems during normal operation of the unit. The analog telemetry signals shall be verified in two ways: (1) by measuring the analog telemetry signals directly at the interfacing connector and (2) by use of the STE.

3.2.4.3.5.1 Analog TLM signals measurements connector J6. Measure analog TLM signals at connector J6 as follows:

- Configure the unit and the STE as indicated in Figure 22. Verify that unit power is off prior to the installation of the breakout boxes. To turn the unit off, select the Commands Menu and execute command [9] MODULE POWER = DISCONNECT and POWER [4] OFF. Manually turn off the STE 28 V power supply located inside the STE console.
- 2. Turn the unit on as follows:
 - (a) Turn on the STE 28 V power supply.
 - (b) On the Commands Menu, execute: POWER [4] ON and [9] MODULE POWER = CONNECT. Verify the display is as follows.

		CO	MMANDS		
[9]	MODULE POWER =	CONNECT	ANTENNA IN COLD CAL POS =	NO	[15]
[10]	SURVIVAL HTR PWR =	OFF	ANTENNA IN NADIR POS=	NO	[16]
[11]	MODULE TOTALLY OFF =	ON	ANTENNA FULL SCAN MODE =	YES	[17]
[12]	SCANNER A1-1 POWER =	ON	PLL POWER =	PLLO#1	[18]
[13]	SCANNER A1-2 POWER =	ON	COLD CAL POSITION MSB =	ZERO	[19]
[14]	ANTENNA WARM CAL POS =	NO	COLD CAL POSITION LSB =	ZERO	[20]
POWE	R [4] ON				

- 3. Using the "28 V Analog Telemetry Bus Return" (J1-10) as a reference ground, measure and record the six temperature sensor voltages in the order specified on TDS 34.
- 4. Using the "Signal Ground" (J2-03) as a reference ground, measure and record the remaining analog telemetry voltage levels in the order specified on TDS 34.
- 5. Leave the unit on in preparation for the next test.

3.2.4.3.5.2 Analog TLM signal measurements using the STE. Analog TLM signal measurements using the STE shall be taken as follows:

- Using the individual printout, verify that the data matches the values specified on TDS 35. Record pass or fail.
- 2. Attach computer individual printout to TDS 35.
- 3.2.4.3.6 Test point verification. The purpose of this test is to verify the performance of the integrator and its associated clock pulses. Figure 2 shows the integration waveform and the clock signals. Test point verification consists of the following parameters:
 - a. Integration/Hold and Dump Clock Signals. (3.2.4.3.6.1) (Time and amplitude)
 - b. Integration Time (Analog Output). (3.2.4.3.6.2) (Time and amplitude for all 13 channels.)

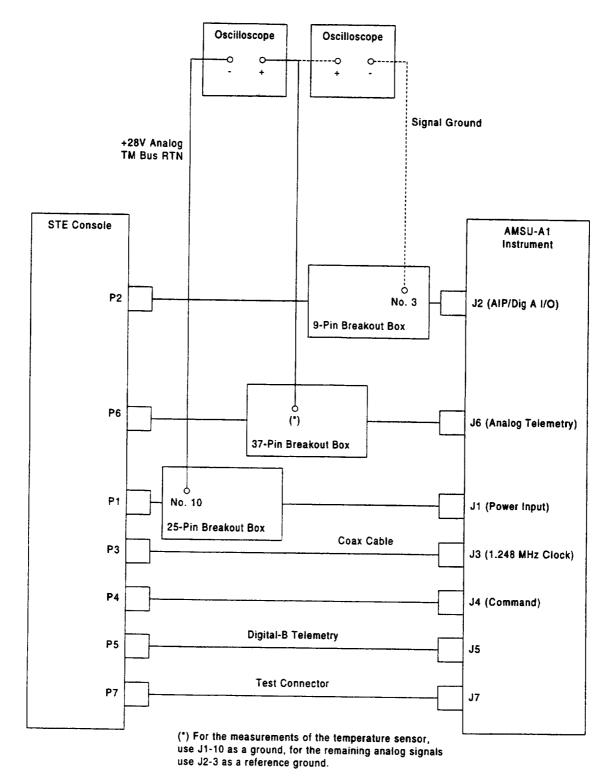


Figure 22. Analog Telemetry Signal Verification Test Setup

3.2.4.3.6.1 Integration/hold and dump clock signals. The integration/hold and dump clock signals shall be tested as follows:

- 1. Referring to Figure 23, configure the oscilloscope as follows:
 - (a) Channel-2 to J7-06 dump clock signal.
 - (b) Channel-1 to J7-24 integration/hold clock signal.
 - (c) Channel-1 (shielded cable) to J7-05 (I/H and Dump RTN).
 - (d) Internal trigger mode to channel-1.
 - (e) Amplitude and Time optimized for best resolution.
- Photograph or plot the oscilloscope display and attach the photograph or plot to TDS 36.
- 3. From the photograph or plot, measure time and amplitude for the integrate/hold and dump clock signals. Verify that the data obtained are within the requirements specified on TDS 36 and Figure 2.
- Leave the equipment in place and the unit turned on in preparation for the next test.

3.2.4.3.6.2 Integration time (analog outputs). The analog outputs integration time shall be tested as follows:

- 1. Reconfigure the test equipment as indicated in Figure 24.
- 2. Connect the oscilloscope, channel-2 positive line to J7-XX of the 37-pin breakout box. Where: XX indicates the pinout distribution for all the 13 channels as shown in Table III.
- 3. Start with the first channel of the above list. Adjust the oscilloscope for best amplitude and time resolution. The displayed signals should look like Figure 2.
- 4. Photograph or plot the display and attach it to the corresponding TDS (TDSs 37 through 43).
- 5. From the photograph or plot, measure the integration time and the amplitude. Verify that the data obtained is within the requirements specified in TDSs 37 through 43.
- 6. Repeat steps 2 through 5 to measure the integration time (analog output) for the remaining channels.
- 7. Leave the unit turned on and the test equipment in place in preparation for the next test.

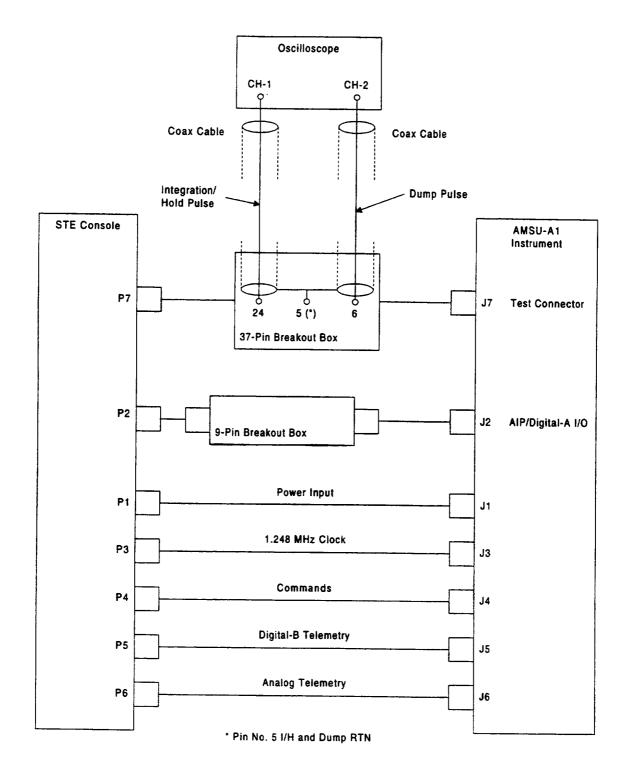


Figure 23. Integration/Hold and Dump Signals Verification Test Setup

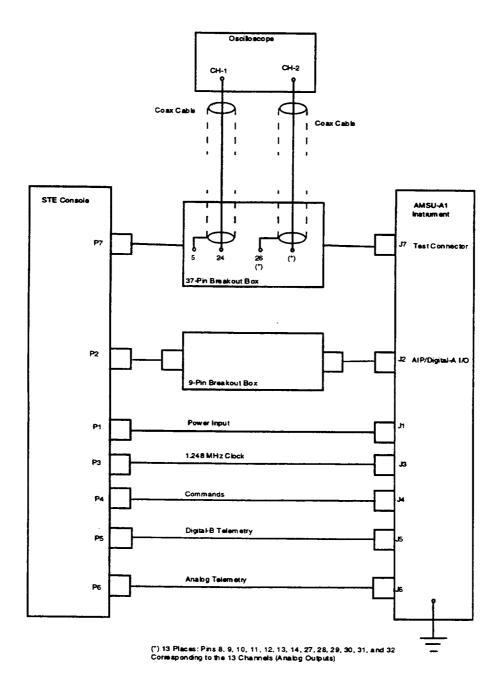


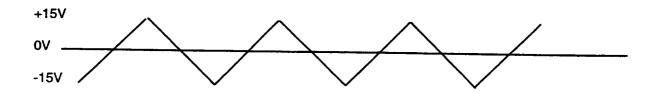
Figure 24. Integration Time (Analog Output) Verification Setup

3.2.4.3.6.3 PLLO No. 1 verification. The PLLO No. 1 shall be verified as follows:

- 1. Reconfigure the oscilloscope as indicated in Figure 25. Connect the oscilloscope channel-1 to J7-22 (PLLO No. 1).
- 2. From the Commands Menu of the STE, verify that the PLLO is selected in PLLO No. 1 as follows:

PLL POWER = PLLO#1 [18]

3. For S/N 101 - S/N 104, adjust the oscilloscope for best amplitude and time base. If the PLLO is locked properly, the oscilloscope will display a dc-voltage level of -15 to +15 V. Record the voltage level on TDS 44. Record PASS. (Any dc level recorded is considered PASS). If the PLLO is not locked properly, the scope will display a waveform similar to this:



Record FAIL on TDS 44. Discontinue the test until the deficiency is corrected.

4. For S/N 105 and above, if the PLLO is locked properly, the oscilloscope will display a dc-voltage = 4.0 ± 1 V. If the PLLO is not locked, the oscilloscope will display a dc-voltage of $+0.61 \pm 0.30$ V. If PLO is OFF, the oscilloscope will display a dc-voltage of 0.0 ± 0.2 V. If the PLLO is trying to acquire lock, the oscilloscope will display a various dc level. Record the voltage level on TDS 44.

Table III. Location and	Frequency of	Channel 3	through	15 Analog Outputs
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Breakout Box Pin Location	Channel Distribution	Frequency	
J7-08	Channel-03 Analog Output	50.3 GHz	
J7-09	Channel-04 Analog Output	52.80 GHz	
J7 -10	Channel-05 Analog Output	53.596 GHz	
J7-11	Channel-06 Analog Output	54.400 GHz	
J7-12	Channel-07 Analog Output	54.940 GHz	
J7-13	Channel-08 Analog Output	55.500 GHz	
J7-14	Channel-09 Analog Output	57.290 GHz PLLO	
J7-27	Channel-10 Analog Output	57.290 GHz PLLO	
J7-28	Channel-11 Analog Output	57.290 GHz PLLO	
J7-29	Channel-12 Analog Output	57.290 GHz PLLO	
J7-30	Channel-13 Analog Output	57.290 GHz PLLO	
J7-31	Channel-14 Analog Output	57.290 GHz PLLO	
J7-32	Channel-15 Analog Output	89.000 GHz	

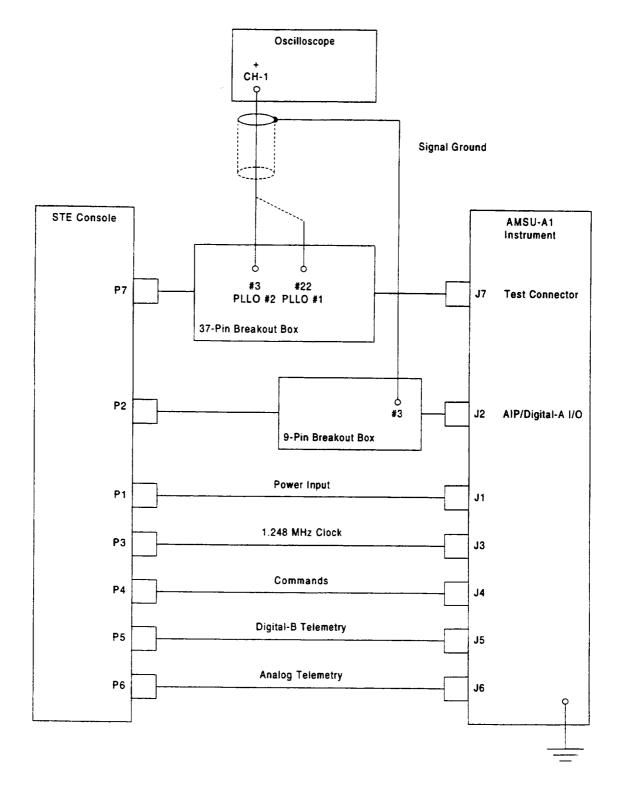


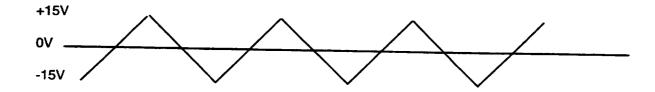
Figure 25. PLLO No. 1/No. 2 Test Setup

3.2.4.3.6.4 PLLO No. 2 verification. The PLLO No. 2 shall be verified as follows:

- Reconfigure the oscilloscope as indicated in Figure 25. Connect the oscilloscope channel-1 to J7-03 (PLLO No. 2).
- 2. Select the PLLO No. 2 unit by executing the following command:

[18] PLL POWER = PLLO#2

3. For S/N 101 - S/N 104, adjust the oscilloscope for best amplitude and time base. If the PLLO is locked properly, the oscilloscope will display a dc-voltage level of -15 to +15 V. Record the voltage level on TDS 44. Record pass. (Any dc level recorded is considered PASS). If the PLLO is not locked properly, the scope will display a waveform similar to this:



Record FAIL on TDS 44. Discontinue the test until the deficiency is corrected.

- 4. For S/N 105 and above, if the PLLO is locked properly, the oscilloscope will display a dc-voltage = 4.0 ±1 V. If the PLLO is not locked, the oscilloscope will display a dc-voltage of +0.61 ±0.30 V. If PLO is OFF, the oscilloscope will display a dc-voltage of 0.0 ±0.2 V. If the PLLO is trying to acquire lock, the oscilloscope will display a various dc level. Record the voltage level on TDS 44.
- 5. Return to PLLO No. 1 by executing: PLL POWER = PLLO#1 [18]
- Leave the unit turned on in preparation for the next test.

3.2.4.3.7 GSE mode verification. The purpose of this test is to verify the data obtained from the Ground Support Equipment (GSE), the following modes shall be evaluated. These modes are used for engineering evaluation only.

GSE-1 (Position: 10, 10, 10)

GSE-2 (Position: 1)

GSE-3 (Position: current)

GSE-4 (Position: 30)

GSE-5 (Position: 6)

GSE-7 (Position: required)

For GSE mode-1, the following parameters are subject to pass or fail criterion:

[I] Sync. sequence

[II] Unit ID and serial number

- [III] Digital-B serial data verification
- [IV] Reflector positions
- [V] Radiometric data (Scene data) (Radiometric data will be limited to two channels only, channels 9 and 3. Channel 9 is physically located at the high bay of the sensor (A1-1 location) and channel 3 is located at the lower bay of the sensor (A1-2 location).
- [VI] Temperature sensors.

For GSE 2 through 7, only the following parameters are subject to pass or fail criterion:

- [IV] Reflector position.
- [V] Radiometric data.

NOTE

Verification of GSE modes 2 through 7 are not required for the protoflight and flight instrument sensors since the modes are not used.

3.2.4.3.7.1 Equipment preparation and instrument turn-on procedure. To place instrument in GSE mode, proceed as follows:

- 1. Configure the test equipment as indicated in Figure 26.
- 2. Turn the unit on. Execute commands as necessary to obtain the following configuration:

COMMANDS						
[9]	MODULE POWER =	CONNECT	ANTENNA IN COLD CAL POS =	NO	[15]	
[10]	SURVIVAL HTR PWR =	OFF	ANTENNA IN NADIR POS=	NO	[16]	
[11]	MODULE TOTALLY OFF =	ON	ANTENNA FULL SCAN MODE =	NO	[17]	
[12]	SCANNER A1-1 POWER =	ON	PLL POWER =	PLLO#1	[18]	
[13]	SCANNER A1-2 POWER =	ON	COLD CAL POSITION MSB =	ZERO	[19]	
{14}	ANTENNA WARM CAL POS =	NO	COLD CAL POSITION LSB =	ZERO	[20]	
POWE	R [4] ON			RETURN	[1]	

Wait at least 18 seconds until the sending commands are acknowledged by the STE. At this point, the unit should be in the NO MODE with the STE collecting data.

- 3. Obtain a printout (9 pages) for all of the parameters ([I] through [VI]) described in 3.2.4.3.7 as follows:
 - (a) On Commands Menu, press: RETURN [1].
 - (b) On Main Menu, select: [10] SELF TEST.
 - (c) On Self Test Menu, select: [7] RUN GSE MODE.

 (The computer will prompt: Enter GSE mode {0 to 15}.)
 - (d) Select corresponding GSE mode under test.
 - (e) Press PRINT [3] FULL. The computer will start printing all 9 pages.

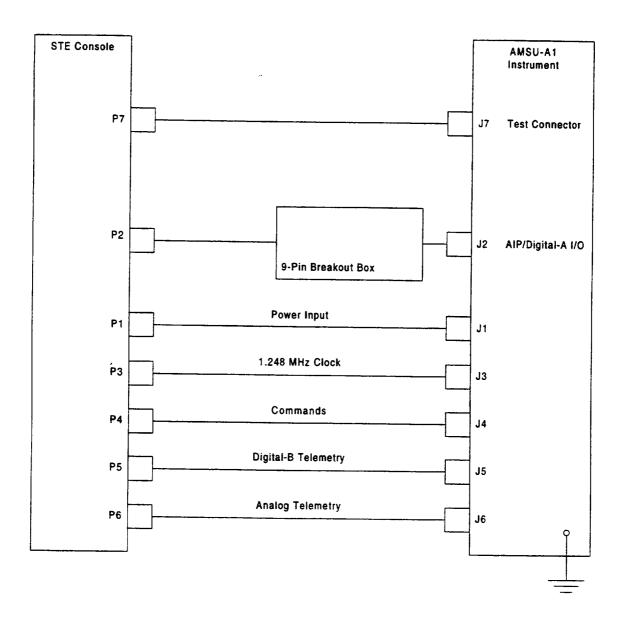


Figure 26. GSE Modes Verification Test

3.2.4.3.7.2 GSE Mode-1. The GSE mode-1 shall be tested as follows:

[I], [II], and [III] Sync, Unit ID, and Digital-B

1. Using the printout, verify that elements 1 through 8 are within the values specified on TDS 45. Record pass or fail.

NOTE

To verify the following steps, the operator may print ut the individual parameters by using AE-26157 and attach the data to each TDS.

[IV] Reflector Positions

2. Using the individual printout, verify that the reflector positions are within the values specified in AE-26002/1, TDS 5 and 6. Record pass or fail on TDS 46.

[V] Radiometric Data

3. Using the individual printout, verify that the radiometric data are within the values specified on TDS 47.

[VI] Temperature Sensors

4. Using the individual printout, verify that elements 1090 through 1180 are within the values specified on TDS 48 (sheets 1 and 2). Record pass or fail.

3.2.4.3.7.3 GSE Mode-2. The GSE Mode-2 shall be tested as follows:

- 1. Obtain a printout (9 pages) for all of the parameters ([I] through [VI]) described in 3.2.4.3.7 as follows:
 - (a) Return to the Main Menu by pressing: RETURN [1].
 - (b) On Main Menu, select: [10] SELF TEST.
 - (c) On Self Test Menu, select: [7] RUN GSE MODE.
 (The computer will prompt: Enter GSE mode {0 to 15}.)
 - (d) Select GSE mode 2 at the prompt.
 - (e) Press PRINT [3] FULL. The computer will start printing all 9 pages.

NOTE

To verify the following step, the operator may print out the individual parameters by using AE-26157 and attach the data to each TDS or the 9 full page printout may be used.

[IV] Reflector Positions

2. Using Pages 1 through 6 of the printout, verify that the reflector positions are within the values specified in AE-26002/1, TDS 5 and 6. Record pass or fail on TDS 46.

3.2.4.3.7.4 GSE Mode-3. The GSE Mode-3 shall be tested as follows:

- 1. Obtain a printout (9 pages) for all of the parameters ([I] through [VI]) described in 3.2.4.3.7 as follows:
 - (a) Return to the Main Menu by pressing: RETURN [1].
 - (b) On Main Menu, select: [10] SELF TEST.
 - (c) On Self Test Menu, select: [7] RUN GSE MODE.

 (The computer will prompt: Enter GSE mode {0 to 15}.)
 - (d) Select GSE mode 3 at the prompt.

NOTE

To verify the following step, the operator may printout the individual parameters by using AE-26157 and attach the data to each TDS or the 9 full page printout may be used.

[IV] Reflector Positions

Verify that both A1-1 and A1-2 reflectors increment one step every eight seconds.

3.2.4.3.7.5 GSE Mode-4. The GSE Mode-4 shall be tested as follows:

- 1. Obtain a printout (9 pages) for all of the parameters ([I] through [VI]) described in 3.2.4.3.7 as follows:
 - (a) Return to the Main Menu by pressing: RETURN [1].
 - (b) On Main Menu, select: [10] SELF TEST.
 - (c) On Self Test Menu, select: [7] RUN GSE MODE.

 (The computer will prompt: Enter GSE mode {0 to 15}.)
 - (d) Select GSE mode 4 at the prompt.
 - (e) Press PRINT [3] FULL. The computer will start printing all 9 pages.

NOTE

To verify the following step, the operator may printout the individual parameters by using AE-26157 and attach the data to each TDS or the 9 full page printout may be used.

[IV] Reflector Positions

 Using pages 1 through 6 of the printout, verify that the reflector positions are within the values specified in AE-26002/1, TDS 5 and 6. Record pass or fail on TDS 46.

3.2.4.3.7.6 GSE Mode-5. The GSE Mode-5 shall be tested as follows:

- 1. Obtain a printout (9 pages) for all of the parameters ([I] through [VI]) described in 3.2.4.3.7 as follows:
 - (a) Return to the Main Menu by pressing: RETURN [1].

- (b) On Main Menu, select: [10] SELF TEST.
- (c) On Self Test Menu, select: [7] RUN GSE MODE.
 (The computer will prompt: Enter GSE mode {0 to 15}.)
- (d) Select GSE mode 5 at the prompt.
- (e) Press PRINT [3] FULL. The computer will start printing all 9 pages.

NOTE

To verify the following step, the operator may printout the individual parameters by using AE-26157 and attach the data to each TDS or the 9 full page printout may be used.

[IV] Reflector Positions

2. Using pages 1 through 6 of the printout, verify that the reflector positions are within the values specified in AE-26002/1, TDS 5 and 6. Record pass or fail on TDS 46.

3.2.4.3.7.7 GSE Mode-7. The GSE Mode-7 shall be tested as follows:

- 1. Obtain a printout (9 pages) for all of the parameters ([I] through [VI]) described in 3.2.4.3.7 as follows:
 - (a) Return to the Main Menu by pressing: RETURN [1].
 - (b) On Main Menu, select: [10] SELF TEST.
 - (c) On Self Test Menu, select: [7] RUN GSE MODE. (The computer will prompt: Enter GSE mode {0 to 15}.)
 - (d) Select GSE mode 7 at the prompt.
 - (e) Press PRINT [3] FULL. The computer will start printing all 9 pages.

NOTE

To verify the following steps, the operator may printout the individual parameters by using AE-26157 and attach the data to each TDS or he may use the 9 page full printout.

[IV] Reflector Positions

- 2. Using pages 1 through 6 of the printout, verify that the reflector positions are within the values specified in AE-26002/1, TDS 5 and 6. Record pass or fail on TDS 46.
- 3. Set the STE to GSE MODE-0, failure to do so will cause the STE to produce faulty data when in normal mode. To enter GSE-MODE-0 into the computer:
 - (a) Return to the Main Menu by pressing: RETURN [1].
 - (b) On Main Menu, select: [10] SELF TEST.
 - (c) On Self Test Menu, select: [7] RUN GSE MODE.
 (The computer will prompt: Enter GSE mode {0 to 15}.)

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- (d) Select GSE mode 0.
- 3.2.4.4 Radiometer functional test. The purpose of the radiometer functional test is to verify the performance of the AMSU-A1 radiometer at the system level. This test shall consist of the following subtests:
 - a. PLLO frequency measurements 3.2.4.4.1
 - b. Relative NEAT measurements 3.2.4.4.2
- 3.2.4.4.1 PLLO frequency measurements. Measure the PLLO frequencies as follows:
 - Prepare the unit and the test equipment as indicated in Figure 27. Frequency verification for the receiver shall be performed on the following frequency (see Figure 28 for sample plot):
 - (A1-1) Ch-9,10,11,12,13 and 14: 57.290344 GHz (PLLO No. 1 and PLLO No. 2)
 - 2. Turn on the unit by using the procedure stated in 3.2.3.5. Allow not less than one hour for the equipment to warm-up and for the unit to stabilize.

On the Commands Menu, execute the following commands:

- (a) [14] ANTENNA WARM CAL POS = NO
- (b) [15] ANTENNA COLD CAL POS = NO
- (c) [16] ANTENNA NADIR POS = YES
- (d) [17] ANTENNA FULL SCAN MODE = NO
- 3. Record the measured frequencies on TDS 49, and plotter data. Repeat step 2 for PLLO No. 2.
- 4. Remove the test equipment but leave the unit on in preparation for the next test.

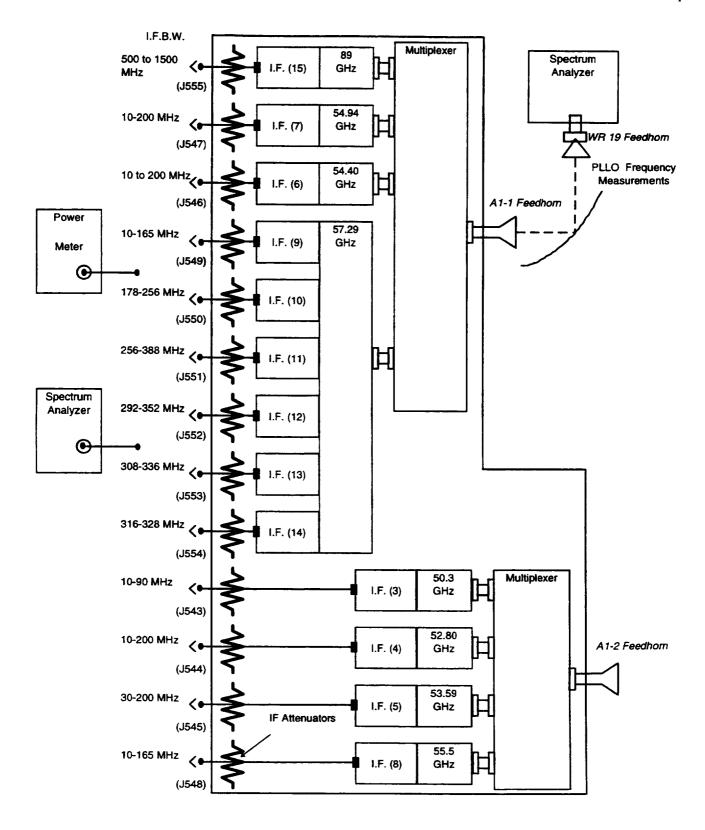


Figure 27. Configuration for RF Measurements

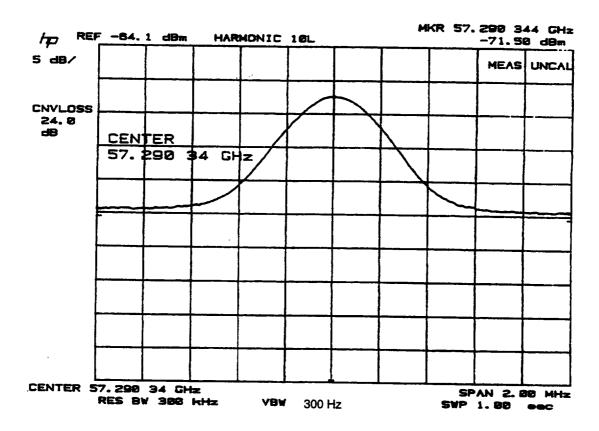


Figure 28. Sample Plot

3.2.4.4.2 Relative radiometer $NE\Delta T$ measurements. The purpose of this test is to perform a preliminary evaluation of the radiometer $NE\Delta T$ at a system level. Since the STE is not in the thermal-vacuum configuration, no temperature readings from the cold load are available. To compute the $NE\Delta T$ for this test, the temperature used for the cold load shall be LN_2 temperature.

The data obtained from this test are considered as relative NEAT and are to be used as a diagnostic tool to verify proper operation of the A/D converters and the spacecraft interface.

The equation to determine relative NE ΔT is as follows:

$$NE\Delta T = \frac{\left[SD \times (Th - Tc)\right]}{M - N}$$

where:

SD = Standard deviation of 120 samples at hot temperature (warm load)

Th = Standard room temperature = 300 K
Tc = Standard LN₂ temperature = 80 K
M = Average of hot counts (120 samples)
N = Average of cold counts (30 samples)

The sequence of testing shall be as follows:

- a. Equipment preparation and setup configuration
- b. Warm load radiometric data

- c. Cold load radiometric data
- d. Relative NEAT data collection

3.2.4.4.2.1 Equipment preparation and setup configuration. The equipment shall be set up as follows:

WARNING

The use of liquid nitrogen in a confined poorly ventilated area can cause asphyxiation and death due to a lack of oxygen (oxygen concentration below 20 percent). Accidental contact with liquid nitrogen will cause severe frostbite to the eyes or skin. When handling liquid nitrogen, personnel shall observe the following safety precautions:

- a. Ensure that the work area is well ventilated to prevent excessive gas buildup.
- b. To protect your eyes always wear a face shield or safety goggles (safety glasses without side shields do not provide adequate protection).
- c. To protect exposed skin, always wear an apron when pouring LN2 and whenever exposed to LN2, always wear a lab coat, gloves made for cryogenic work, cuffless trousers (worn outside the boots or shoes), and safety shoes.
- d. Do not fill target fuller than 1.0 inch from the top. Fill target at the floor level, away from unit.
- e. Do not move filled target without cover in place.
- 1. Configure the test equipment and the unit as indicated in Figure 29, except for the cold loads.
- 2. Execute commands as necessary to obtain the following configuration:

	CO	MMANDS		
[9] MODULE POWER =	CONNECT	ANTENNA IN COLD CAL POS =	NO	[15]
[10] SURVIVAL HTR PWR =	OFF	ANTENNA IN NADIR POS=	NO	[16]
[11] MODULE TOTALLY OFF =	ON .	ANTENNA FULL SCAN MODE =	NO	[17]
[12] SCANNER A1-1 POWER =	ON	PLL POWER =	PLLO#1	[18]
[13] SCANNER A1-2 POWER =	ON	COLD CAL POSITION MSB =	ZERO	[19]
[14] ANTENNA WARM CAL POS =	YES	COLD CAL POSITION LSB =	ZERO	[20]
POWER [4] ON				

3. Allow 30 minutes for the unit to stabilize.

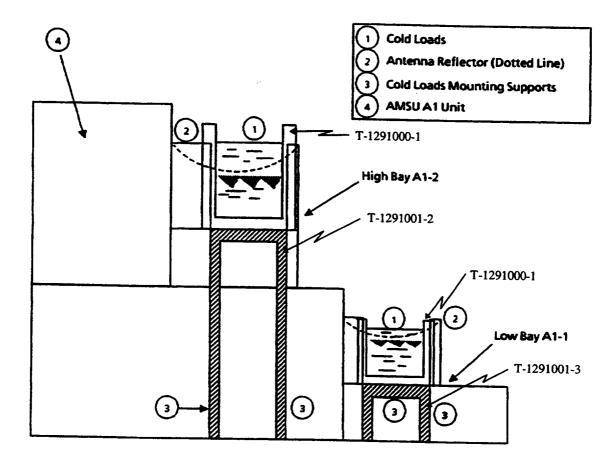


Figure 29. NEAT Setup Configuration

3.2.4.4.2.2 Relative NE∆T data collection

- 1. Return to the Main Menu by pressing [1] RETURN.
- 2. On the Main Menu, select [13] FUNCTIONAL TEST. (The STE will automatically command the unit to position the antenna reflector to the warm and cold loads as it is taking data.)
- 3. Wait approximately one minute to verify that the NEΔT results are displayed on the screen. Obtain a printout. Repeat step 2 four times and obtain four additional printouts. Average NEΔT from these five data points. Enter the values on TDS 50. Attach the printout to the data sheet.
- 4. Repeat steps 1, 2, and 3 for the PLLO No. 2. Allow 30 minutes for the unit to stabilize after switching to PLLO No. 2.
- Remove the cold loads and associated hardware.
- 3.2.4.5 Channel identification test. The purpose of the channel identification test is to verify the proper final configuration /assembly of each radiometer channel from antenna input to the spacecraft interface.
 - 1. Configure the unit and test equipment as shown in Figures 26 and 32.
 - 2. Connect the STE to instrument using the following STE interface cables.

- a. STE interface cable J1 (1356648-1)
- b. STE interface cable J2 (1356648-2)
- c. STE interface cable J3 (1356648-3)
- d. STE interface cable J4 (1356648-4)
- 3. Follow the turn-on procedure per para. 3.2.3.5.
- 4. Enter the STE command "SCANNER A1-1 POWER." Wait 18 seconds before issuing the next command.
- 5. Enter the STE command "SCANNER A1-2 POWER." Wait 18 seconds before issuing the next command.
- 6. Enter the STE command "ANTENNA COLD CAL." Wait 18 seconds before issuing the next command. Both reflectors should scan to the cold calibration beam position.
- Enter the STE command "[1] RETURN" to return to the monitor only screen.
- 8. Enter the STE command "[10] DIGITAL-A." The STE should now display the digital-A data screen shown in Figure 30. From this screen enter the STE command "[9] BEAM POSITION NN-ALL CHANNELS."
- 9. The STE then asks "ENTER BEAM POSITION NO (1 TO 30)." Enter "30" to show the radiometric counts data for channels 3-15. The STE should now display the radiometric data screen shown in Figure 31, except with a different set of count data.
- 10. Allow the instrument to stabilize for approximately 20 minutes. Enter the STE command "[2]" to obtain a screen only printout.
- 11. Configure the unit and test equipment as shown in Figure 32. Turn ON the sweeper and allow to warm up approximately 10 minutes. Make sure that the RF power is OFF during sweeper warm up.

CAUTION

Extreme care must be used when turning on RF power. When RF power is first applied the multiplier/gain horn should be approximately three to four feet from the unit. The RF power setting should be no greater than -20 dBm.

- 12. Set the sweeper frequency to 50.35 ±0.01 GHz and set the RF power level to -20 dBm. Position the multiplier/gain horn three to four feet from the instrument so that the A1-2 antenna and gain horn are approximately aligned (see Figure 32). Rotate the gain horn, if needed, to the vertical polarization position.
- 13. Turn ON the RF power making sure the power level is set to -20 dBm. Allow the multiplier to warm up approximately five minutes.
- 14. At the STE screen compare the radiometric data counts of channel 3 to the counts printed out at step 10. Enter the STE command "[2]" to obtain a screen only printout.
- 15. From the printouts obtained in steps 10 and 14, verify that the radiometric data counts for channel 3 have increased significantly, approximately 1000 or more, and that the other channels' data counts have remained relatively unchanged, less than 300 counts.
- 16. Record the counts difference on TDS 52 of channel 3 from the printouts obtained in steps 10 and 14 and attach printouts to TDS 52.
- 17. Repeat steps 12 through 16 for the frequencies and polarizations listed on TDS 52.

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- 18. After all A1 channels have been identified, turn OFF the RF power. Return the reflectors to the warm cal position.
- 19. Turn the STE Q/Main and N/Pulse switches to OFF.
- 20. Turn the STE power supply panel main power switch OFF.

EOS	A1-03 E1.EXE;31 COL	D CAL MODE		P15-JUN-98	09:36:59 SCAN NUMBER 34
[5]	SCIENCE DATA	ELEMENT	0000		J. S.
[6]	CONTROL/STATUS	ELEMENT	00		
[7]	ENGINEERING	ELEMENT	00		
[8]	DATA STREAM (64 VA	ALUES)			
[9]	BEAM POSITION NN-A	ALL CHANNEL	S		
[10]	CHANNEL NN -ALL BI	EAM POSITION	IS		
[11]	WARM CALIBRATE				
[12]	COLD CALILBRATE				
[13]	REFLECTOR POSITION	1 S			
[14]	TEMPERATURE DATA	(16 VALUES)			
ENGR (OK POWER	ON	CHECKSUM	IN 15A1 SA28	34SA29 47
SELEC	BUTTON 2	SCREEN O	NLY [2]	PRINT [3]	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,

Figure 30. Digital-A Data Screen

EOS	A1-03 E1.EXE;	31 COLD	CAL MODE		P15-J	UN-98	09:49:0	7 SC	AN NUN	MBER	11
[5]	SCIENCE DAT	A	ELEMENT	000	0						
[6]	CONTROL/STA	ATUS	ELEMENT	0	0						
[7]	ENGINEERING	ì	ELEMENT	0	0						
				RADIO	METRIC DATA						
				BEA	M POSITION						
		CH	DATA	CH	DATA	CH	DATA				
		3	15798	8	15414	13	15811				
		4	16252	9	16176	14	16029				
		5	15661	10	16010	15	15102				
		6	16413	11	15639						
		7	18044	12	15817						
[21] U	TP		[22] DOV	v n						
ENGR (OK POWER	ON	CHECK	SUM	IN DF5D CALC	DFSD	SA28	11	SA29	14	
SELEC	BUTTON 2		***								

Figure 31. Radiometric Data Screen

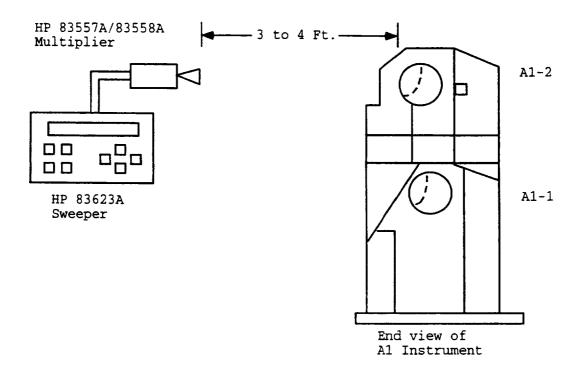


Figure 32. Channel Identification Setup

4. QUALITY ASSURANCE PROVISIONS

- 4.1 Responsibility for inspection. Aerojet Quality Assurance shall inspect in accordance with the requirements of this test procedure and S-480-79 and S-480-80. Quality Control shall verify all test set-ups prior to start of test. Bonded software shall be used for all tests and shall be obtained from Quality Control. Quality Control shall review all test data for conformance to success criteria. The test data shall include test limits. For tests that satisfy requirements from S-480-80 on protoflight and flight units, customer representatives shall be invited to monitor tests and shall be invited to review the data and show approval on the test data sheets.
- **4.1.1** Test facilities. Unless otherwise specified, the examinations and tests described herein shall be conducted at GenCorp Aerojet, Azusa Operations, Azusa, CA.
- 4.1.2 Electrostatic Device (ESD) handling. All electronic hardware shall be handled in accordance with Aerojet Standard STD-2454.
- 4.2 Monitoring procedures. All tests in this procedure shall be monitored by quality control.
- 4.2.1 Test equipment. Test equipment calibration procedures shall comply with the requirements of MIL-STD-45662.
- 4.2.2 Software. Bonded software shall be used at all times.
- 4.3 Monitoring procedures for materials. Not applicable.
- **4.4** Certification. Certification for handling ESD-sensitive equipment is required for all personnel working on the assembly and test of the AMSU-A instrument, per STD-2454.

45 Test methods

4.5.1 Accept-reject criteria. The accept-reject criteria for each examination or test shall be as specified in the data sheets included in each phase of the applicable test procedure. The test results shall be recorded on the data sheets to demonstrate compliance with the applicable specification requirements. Methods of analysis shall be appropriate for the parameters being inspected. It shall be the responsibility of Aerojet to review the test data and determine conformance of the unit under test to the performance requirements contained in S-480-80 and this specification.

In the event of a failure during any phase of this test procedure, the test activity shall record the required information on the Test Anomaly Record (TAR) and alert the design assurance and quality engineers. Except for failures which only represent a limited out-of-tolerance condition for a particular parameter and are not expected to interfere with the balance of the testing and which are non-destructive, the testing must be stopped until a complete description of the observed anomaly failure is documented and a Failure Analysis Strategy (FAS) is formulated, documented, and implemented to preclude loss of information or evidence that may facilitate determining the failure cause. The full set of data from the referenced tests is required in order to formulate a plan of action. The cognizant reliability engineer, quality assurance engineer, and the system or responsible test engineer shall jointly develop the FAS which must be approved by Design Assurance and Quality Assurance. Analysis and reporting shall be performed per Aerojet procedures.

4.5.2 General. All data sheets associated with the tests on the unit plus the data reduction and analysis of specific parameters required by each applicable test procedure obtained from screen printouts and plots, oscilloscope photographs, or magnetic recordings shall be included with the associated shop order. During tests in which a CRT screen is to be printed or plotted and retained as a data sheet, the following annotation shall be applied:

Test/Systems Engineer: (Signature)	
Quality Control: (Signature)	
Customer Representative (Flight Hardware Only):	(Signature)
Date:	
Test Paragraph No.:	
Subassembly/Assembly Serial No.:	
Shop Order No.:	

4.5.2.1 Test data. The test data shall be that which was obtained during performance of the tests specified and recorded on the Test Data Sheet(s) (TDS) (see Appendix A) and on printouts and plots and shall be attached to the shop order associated with the test.

5. PREPARATION FOR DELIVERY

This section is not applicable to this specification.

6. NOTES

ΝΕΔΤ

PFM

PLB

PLL

PLLO

6.1 Acronyms and abbreviations

AMSU Advanced Microwave Sounding Unit **ATB** Analog telemetry bus **AWG** American Wire Gage BP Beam Position CAL Calibrate **CPT** Comprehensive performance test d delta DC Direct current DVM Digital volt meter **EMI** Electromagnetic interference **ESD** Electrostatic Sensitive Device **EXT** External **FAS** Failure analysis strategy **GHz** Gigahertz GIIS General Instrument Interface Specification **GND** Ground **GSE Ground Support Equipment** HTR Heater kHz Kilohertz LPT Limited performance test LSB Least significant bit MA Milliampere **METSAT** Meteorological Satellite **MLB** Main load bus **MFG** Manufacturer MMW Millimeter wave MS, MSEC Millisecond **MSB** Most significant bit MV

> Phase lock loop Phase lock loop oscillator

Protoflight Model

Pulse load bus

Noise equivalent delta temperature

Millivolt

POS PWR	Position Power
RTN	Return
STE SW	Special Test Equipment
TAR	Test Anomaly Record
TDS	Test Data Sheet
TLM	Telemetry
TM	Instrument Temperature
UIIS	Unique Instrument Interface Specification
Vdc	Volts, direct current
μs	Microsecond

6.2 Changes. The outside margins of this document have been marked to indicate where modifications, deletions, or additions have been made since the previous issue. This is done solely as a convenience to users, who are cautioned to evaluate the requirements of this document based on the entire content as written, regardless of the marginal notations and relationship to the previous issue.

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APPENDIX A

TEST DATA SHEETS

10.1 Scope. This appendix contains the test data sheets for all tests and inspections listed in section 3.

TDS		Page
1	Grounding System Test	Δ
2	+28 MLB During Turn-on Transient	Δ-11
3	+28 MLB Operating Power	A-12
4	+28 Pulse Load Bus	A-13
5	+28 V Analog Telemetry Bus	A 15
6	+10V Interface Bus Voltage	A 16
7	Power Input Test for LPT	A 17
8	1.248 MHz Clock Signal Verification.	A 10
9	"C1" Shift Pulse Verification	A 10
10	"A1" Select Pulse Verification	
11	"8 Seconds" Frame Sync Pulse	A-20
12	Synchronization Signals Relationship	A-21
13	Synchronization Signals Relationship	A-22
14	Commands and Digital-B Telemetry Verification.	A-24
15	Scanner Commands Verification	A-23
16	Scanner Commands Verification	A-20
17	Scanner Commands Verification	A-27
18	Scanner Positions Commands	A-28
19	Digital-A Data Output Full Scan Mode Synch Sequence, Unit I.D./Serial Number and Digital-B Serial Data Verification	A-29
20	Reflector Positions Section IDV	A-30
21	Reflector Positions Section [IV]	A-31
22	Digital-A Data Output Radiometer Data Section [V]	A-32
23	Full Scan Mode Temperature Sensors Section [VI]	A-33
24	Digital-A Data Output Warm Cal Mode Synch Sequence, Unit LD/Serial Number and Digital-B Serial Data Verification	A-35
25	Reflector Position Warm Cal Mode Section [IV] and Reflector Position Nadir Mode Section [IV]	A-36
26	Digital-A Data Output Warm Cal Mode Radiometer Data Section [V]	A-37
27	Warm Cal Mode Temperature Sensors Section [VI]	A-38
28	Digital-A Data Output Cold Cal Mode Synch Sequence, Unit LD/Serial Number and Digital-B Serial Data Verification	A-40
20	Reflector Position Warm Cal Mode Section [IV], Reflector Position Cold Cal Mode Section [IV], and Reflector	
29	Position Nadir Mode Section [IV]	A-41
30	Digital-A Data Output Cold Cal Mode Radiometer Data Section [V]	A-43
31	Cold Cal Mode Temperature Sensors Section [VI]	A-44
32	Digital-A Data Output Nadir Mode Synch Sequence, Unit I.D./Serial Number and Digital-B Serial Data Verification	A-46
33	Digital-A Data Output Nadir Mode Radiometer Data Section [V]	A-4 7
34	Nadir Mode Temperature Sensors Section [VI]	A-4 8
35	Analog Telemetry Verification by Way of Connector J6	A-5 0
36	Analog Telemetry Signals by Way of the STE	A-51
30 37	Integrate/Hold and Dump Signal Verification	A-53
38	Integration Time (Analog Output) Verification	A-54
39	Integration Time (Analog Output) Verification	A-55
40	Integration Time (Analog Output) Verification	A-56
41	Integration Time (Analog Output) Verification	A-57
42	Integration Time (Analog Output) Verification	A-58
42 43	Integration Time (Analog Output) Verification	A-59
43 44	Integration Time (Analog Output) Verification	A-6 0
44 45	PLLO No. 1 Verification and PLLO No. 2 Verification	A-61
43 46	Digital-A/GSE Mode-1 Synch Sequence, Unit I.D./Serial Number and Digital-B Serial Data Verification	A-62
. •	Reflector Position	A-6 3
47 40	Digital-A/GSE Mode-1 Radiometer Data Section [V]	A-6 5
48 40	Digital-A/GSE Mode-1 Temperature Sensors Section [VI]	A-6 6
49	Receiver Input Signals	A-68
50 51	Radiometer "Relative" NEDT Verification	A-69
51 52	Transient Susceptibility Test	A-71
52	Channel Identification Test	A-73

TEST DATA SHEET 1 (Sheet 1 of 9) Grounding System Test (Paragraph 3.2.4.1)

From Chassis	Pin Description	acecraft Interface Required Resistance	Manual 17.1	
Ground to	- In Description	(Ohms)	Measured Value (Ohms)	Pass/Fail
J1-1	+28 V MLB	> 100k	(Oinis)	1 855/1 81
J1-2	+28 V MLB	> 100k		
J1-3	+28 V MLB RTN	> 100k		
J1-4	+28 V MLB RTN	> 100k		
J1-5	+28 V PLB	> 100k		
J1-6	+28 V PLB	> 100k		
J1-7	+28 V PLB RTN	> 100k		
J1-8	+28 V PLB RTN	> 100k		
J1-9	+28 V TMB	> 100k		
J1-10	28 V TMB RTN	> 100k		
J1-11	NO CONNECTION	> 100k		
J1-12	NO CONNECTION	> 100k		
J1-13	CHASSIS GROUND (E1)	< 1		
J1-14	+28 V MLB	> 100k		
J1-15	+28 V MLB	> 100k		
J1-16	+28 V MLB RTN	> 100k		
J1-17	+28 V MLB RTN	> 100k		
J1-18	+28 V PLB	> 100k		
J1-19	+28 V PLB	> 100k		
J1-20	+28 V PLB RTN	> 100k		
J1-21	+28 V PLB RTN	> 100k		
J1-22	+28 V TMB	> 100k		
J1-23	28 V TMB RTN	> 100k		
J1-24	SAFETY HTR PWR	> 100k		
J1-25	SAFETY HTR RTN	> 100k		

TEST DATA SHEET 1 (Sheet 2 of 9) Grounding Interface Test (Paragraph 3.2.4.1)

	J2 of S	pacecraft Interface		
From Chassis Ground to	Pin Description	Required Resistance (Ohms)	Measured Value (Ohms)	Pass/Fai
J2-1	Chassis Ground (E2)	<1		
J2-2	DATA CLOCK (C1)	> 100k		
J2-3	Signal Return	> 100k		
J 2-4	No Connection	> 100k		
J2-5	DIGITAL-A DATA OUT	> 100k		
J2-6	DATA ENABLE (A1)	> 100k		
J2-7	8 SEC SYNC PULSE	> 100k		
J2-8	No Connection	> 100k		
J2-9	No Connection	> 100k		

	J3 of :	Spacecraft Interface		
From Chassis Ground to	Pin Description	Required Resistance (Ohms)	Measured Value (Ohms)	Pass/Fail
J3-1	1.248 MHz CLK	> 100k	(Cidia)	1 033/1 211
J3-2	1.248 MHz CLK RTN	> 100k		
J3-3	Chassis GND (E3)	<1	1	

	J5 of Spa	cecraft Interface		
From Chassis Ground to	Pin Description	Required Resistance (Ohms)	Measured Value (Ohms)	Pass/Fail
J5-1	Chassis Ground (E5)	< 1		
J5-2	MODULE PWR IND	> 100k		····
J5-3	COLD CAL POS MSB (OUT)	> 100k	†i	**
J5-4	No Connection	> 100k		
J5-5	SCANNER A1-2 ON/OFF	> 100k		
J5-6	ANT IN COLD CAL POS	> 100k		
J5-7	PLL PRI/RED	> 100k		
J5-8	No Connection	> 100k		
J5-9	SURV HTR ON/OFF	> 100k		
J5-10	No Connection	> 100k		
J5-11	COLD CAL POS LSB (OUT)	> 100k		
J5-12	SCANNER A1-1 ON/OFF	> 100k		·
J5-13	ANT IN WARM CAL POS	> 100k		
J5-14	ANT IN NADIR POS	> 100k		
J5-15	FULL SCAN MODE	> 100k		

TEST DATA SHEET 1 (Sheet 3 of 9) Grounding System Test (Paragraph 3.2.4.1)

From Chassis	Pin Description	cecraft Interface	T.,	
Ground to	r in Description	Required Resistance (Ohms)	Measured Value (Ohms)	Pass/Fail
J4-1	Chassis Ground (E4)	< 1	(0.000)	1 433/1 41/
J4-2	MODULE PWR DISCONN	> 100k		
J4-3	SURVIVAL HTR ON	> 100k		······································
J4-4	MODULE TOTALLY OFF	> 100k		····
J4-5	SCANNER A1-2 ON/OFF	> 100k		
J4-6	ANT AT COLD CAL POS	> 100k		
J4-7	PLL SELECT	> 100k		
J4-8	ANT AT NADIR POS	> 100k		
J4-9	COLD CAL POS MSB (IN)	> 100k		·
J4-10	No Connection	> 100k		
J4-11	No Connection	> 100k		
J4-12	+10 V INTERFACE BUS	> 100k		
J 4-13	10 V INTERFACE BUS RTN	> 100k		
J4-14	MODULE PWR CONN	> 100k		
J4-15	SURVIVAL HTR OFF	> 100k		
J4-16	SCANNER AI-I ON/OFF	> 100k		
J4-17	ANT AT WARM CAL POS	> 100k		
J4-18	FULL SCAN	> 100k		
J4-19	COLD CAL POS LSB (IN)	> 100k		
J4-20	No Connection	> 100k		
J4-21	No Connection	> 100k		
J4-22	No Connection	> 100k		
J4-23	No Connection	> 100k		
J4-24	+10 V INTERFACE BUS	> 100k		
J4-25	10 V INTERFACE BUS RTN	> 100k		

TEST DATA SHEET 1 (Sheet 4 of 9) Grounding System Test (Paragraph 3.2.4.1)

		cecraft Interface		
From Chassis	Pin Description	Required Resistance	Measured Value	
Ground to		(Ohms)	(Ohms)	Pass/Fa
J6-1	Chassis GND (E6)	< 1		
J6-2	RF SHELF A1-1 TEMP	> 100k		
J6-3	A1-1 SCAN. MTR. TEMP	> 100k		
J6-4	WARM LOAD A1-1 TEMP	> 100k		
J6-5	No Connection	> 100k		
J6-6	PLLO RED LOCK DETECT	> 100k		
J6-7	No Connection	> 100k		
J6-8	A1-1 DRIVE MTR CURR	> 100k		
J6-9	+15 V ANT DR MON	> 100k		
J6-10	+5 V ANT DR MON	> 100k		
J6-11	+15 V SIG PROC MON	> 100k		
J6-12	+5 V SIG PROC MON	> 100k		
J6-13	L.O. VOLTAGE CH 3 MON	> 100k		
J6-14	L.O. VOLTAGE CH 5 MON	> 100k		
J6-15	L.O. VOLTAGE CH 7 MON	> 100k		
J6-16	+15 VDC PLL LO MON	> 100k		
J6-17	+10 V MIXER/AMP MON	> 100k		
J6-18	L.O. VOLTAGE CH 15 MON	> 100k		
J6-19	No Connection	> 100k		
J6-20	28 V TMB RTN	> 100k		
J6-21	RF SHELF A1-2 TEMP	> 100k		
J6-22	A1-2 SCAN MTR TEMP	> 100k		
J6-23	WARM LOAD A1-2 TEMP	> 100k		*
J6-24	No Connection	> 100k		
J6-25	PLLO PRI LOCK DETECT	> 100k		
J6-26	No Connection	> 100k		
J6-27	A1-2 DRIVE MTR CURR	> 100k		_
J6-28	-15 V ANT DR MON	> 100k		
J6-29	-15 V SIG PROC MON	> 100k	<u> </u>	
J6-30	L.O. VOLTAGE CH 4 MON	> 100k		
J6-31	L.O. VOLTAGE CH 6 MON	> 100k		
J6-32	L.O. VOLTAGE CH 8 MON	> 100k		
J6-33	-15 VDC PLL LO MON	> 100k		
J6-34	+8 V IF AMP MON	> 100k		
J6-35	No Connection	> 100k		
J6-36	No Connection	> 100k		
J6-37	No Connection	> 100k		

TEST DATA SHEET 1 (Sheet 5 of 9) Grounding System Test (Paragraph 3.2.4.1)

From Chassis	Pin Description	Required Resistance	Measured Value	
Ground to		(Ohms)	(Ohms)	Pass/Fai
J7-1	Chassis GND (E7)	<1		1 0001 01
J7-2	No Connection	> 100k		
J7-3	REDUN PLO LOCK DET	> 100k		
J7-4	15 V RTN (2/3)	> 100k		
J7-5	15 V RTN (2/3)	> 100k		
J7-6	DUMP TEST POINT	> 100k		
J7-7	No Connection	> 100k		
J7-8	CH3 OUT TEST POINT	> 100k		
J7-9	CH4 OUT TEST POINT	> 100k		
J7-10	CH5 OUT TEST POINT	> 100k		
J7-11	CH6 OUT TEST POINT	> 100k		
J7-12	CH7 OUT TEST POINT	> 100k		
J7-13	CH8 OUT TEST POINT	> 100k		
J7-14	CH9 OUT TEST POINT	> 100k		
J7-15	No Connection	> 100k		
J7-16	No Connection	> 100k		
J7-17	GSE CMD LSB	> 100k		
J7-18	GSE CMD MSB-1	> 100k		
J7-19	+5 V GSE INTERLOCK A	> 100k		
J7-20	No Connection	> 100k		
J7-21	No Connection	> 100k		
J7-22	PRI PLO LOCK DET	> 100k		
J7-23	No Connection	> 100k		
J7-24	VH TEST POINT	> 100k		
J7-25	No Connection	> 100k		
J7-26	15 V RTN (2/3)	> 100k		
J7-27	CH10 OUT TEST POINT	> 100k		
J7-28	CHII OUT TEST POINT	> 100k		
J7-29	CH12 OUT TEST POINT	> 100k		
J7-30	CH13 OUT TEST POINT	> 100k		
J7-31	CH14 OUT TEST POINT	> 100k		
J7-32	CH15 OUT TEST POINT			
J7-33	No Connection	> 100k		
J7-34	No Connection	> 100k		
J7-35	GSE CMD MSB	> 100k		
	5 V RTN (1)	> 100k	<u>_</u>	
J7-37	+5 V GSE INTERLOCK B	> 100k > 100k		

TEST DATA SHEET 1 (Sheet 6 of 9) Grounding Interface Test (Paragraph 3.2.4.1)

Source	Destination	Source Pin Description	Required	Measured Value	
Pin	Pin		Resistance	(Ohms)	Pass/Fai
74.4			(Ohms)		
J1-1	J1-2	+28 V MLB	< 1		
J1-1	J1-14	+28 V MLB	< 1		
J1-1	J1-15	+28 V MLB	<1		
J1-3	J1-4	28 V MLB RTN	< 1		
J1-3	J1-16	28 V MLB RTN	< 1		
J1-3	J1-17	28 V MLB RTN	< 1		-
J1-5	J1-6	+28 V PLB	< 1		
J1-5	J1-18	+28 V PLB	< 1		
J1-5	J1-19	+28 V PLB	< 1		
J1-7	J1-8	28 V PLB RTN	< 1		
J1-7	J1-20	28 V PLB RTN	< 1		
J1-7	J1-21	28 V PLB RTN	< 1		
J1-9	J1-22	+28 V TMB	<1		=
J1-10	J1-23	28 V TMB RTN	<1		
J1-10	J6-20	28 V TMB RTN	< 1		
J4-12	J4-24	+10 V INTERFACE BUS	<1	*	
J4-13	J4-25	10 V INTERFACE BUS RTN	<1		
J1-1	J1-3	+28 V MLB	> 100k	 	
J1-1	J1-5	+28 V MLB	> 100k	<u> </u>	
J1-1	J1-7	+28 V MLB	> 100k		
J1-1	J1-9	+28 V MLB	> 100k	 	
J1-1	J1-10	+28 V MLB	> 100k		
J1-1	J1-24	+28 V MLB	> 100k	 	
J1-1	J1-25	+28 V MLB	> 100k	 	
J1-1	J2-3	+28 V MLB	> 100k		
J1-1	J4-12	+28 V MLB	> 100k	-	
J1-1	J4-13	+28 V MLB	> 100k		
J1-3	J1-5	28 V MLB RTN	> 100k	 	
J1-3	J1-7	28 V MLB RTN	> 100k		
J1-3	J1-9	28 V MLB RTN	> 100k	 	· · · · ·
J1-3	J1-10	28 V MLB RTN	> 100k	+	
J1-3	J1-24	28 V MLB RTN	> 100k	+	
J1-3	J1-25	28 V MLB RTN	> 100k	+	
J1-3	J2-3	28 V MLB RTN	> 100k > 100k		
J1-3	J4-12	28 V MLB RTN		 	-
J1-3	J4-12 J4-13	28 V MLB RTN	> 100k > 100k		

TEST DATA SHEET 1 (Sheet 7 of 9) Grounding Interface Test (Paragraph 3.2.4.1)

Source	Destination	Source Pin Description	Required	Measured Value	
Pin	Pin	•	Resistance	(Ohms)	Pass/Fa
	 		(Ohms)	(3.2.2)	1 435/17
J1-5	J1-7	+28 V PLB	> 100k		
J1-5	J1-9	+28 V PLB	> 100k		
J1-5	J1-10	+28 V PLB	> 100k		
J1-5	J1-24	+28 V PLB	> 100k		 -
J1-5	J1-25	+28 V PLB	> 100k		
J1-5	J2-3	+28 V PLB	> 100k		
J1-5	J4-12	+28 V PLB	> 100k	 	
J1-5	J4-13	+28 V PLB	> 100k		
J1-7	J1-9	28 V PLB RTN	> 100k	 	
J1-7	J1-10	28 V PLB RTN	> 100k	-	
J1-7	J1-24	28 V PLB RTN	> 100k		
J1-7	J1-25	28 V PLB RTN	> 100k	+	
J1-7	J2-3	28 V PLB RTN	> 100k	 	
J1-7	J4-12	28 V PLB RTN	> 100k	 	
J1-7	J4-13	28 V PLB RTN	> 100k		 .
J1-9	J1-10	+28 V TMB	> 100k	 	
J1-9	J1-24	+28 V TMB	> 100k		
J1-9	J1-25	+28 V TMB	> 100k		
J1-9	J2-3	+28 V TMB	> 100k		
J1-9	J4-12	+28 V TMB			
J1-9	J4-13	+28 V TMB	> 100k		
J1-10	J1-24	28 V TMB RTN	> 100k	 	
J1-10	J1-25	28 V TMB RTN	> 100k		
J1-10	J2-3	28 V TMB RTN	> 100k		
J1-10	J4-12	28 V TMB RTN	> 100k	<u> </u>	
J1-10	J4-13	28 V TMB RTN	> 100k	ļ	
J1-24	J1-25	SAFETY HTR PWR	> 100k		
J1-24	J2-3	SAFETY HTR PWR	> 100k		
J1-24	J4-12	SAFETY HTR PWR	> 100k	ļ <u> </u>	
J1-24	J4-13	SAFETY HTR PWR	> 100k		
J1-25	J2-3	SAFETY HTR PWR RTN	> 100k		
J1-25	J4-12	SAFETY HTR PWR RTN	> 100k	ļ	
J1-25	J4-13	SAFETY HTR PWR RTN	> 100k		
J2-3		SIGNAL RTN	> 100k		
J2-3		SIGNAL RTN	> 100k		
J4-12	J4-13	+10 V INTERFACE BUS	> 100k > 100k		

TEST DATA SHEET 1 (Sheet 8 of 9) Grounding Interface Test (Paragraph 3.2.4.1)

Source	Destination	Source Pin Description	Required	Measured Value	
Pin	Pin		Resistance	(Ohms)	Pass/Fai
70.0			(Ohms)		
J2-2	J4-13	DATA CLOCK (C1)	> 2k		···
J2-5	J4-13	DIGITAL-A DATA OUT	> 2k		
J2-6	J4-13	DATA ENABLE (A1)	> 2k		
J2-7	J4-13	8 SEC SYNC PULSE	> 2k		
J3-1	J4-13	1.248 MHZ CLK	> 2k		
J3-2	J4-13	1.248 MHZ CLK RTN	> 2k		
J4-2	J4-13	MODULE PWR DISCONN	> 2k		
J4-3	J4-13	SURVIVAL HTR ON	> 2k		
J4-4	J4-13	MODULE TOTALLY OFF	> 2k		
J4-5	J4-13	SCANNER A1-2 ON/OFF	> 2k		
J4-6	J4-13	ANT AT COLD CAL POS	> 2k		
J4-7	J4-13	PLL SELECT	> 2k		
J4-8	J4-13	ANT AT NADIR POS	> 2k		
J4-9	J4-13	COLD CAL POS MSB (IN)	> 2k		
J4-14	J4-13	MODULE PWR CONN	> 2k		
J4-15	J4-13	SURVIVAL HTR OFF	> 2k		
J4-16	J4-13	SCANNER A1-1 ON/OFF	> 2k		
J4-17	J4-13	ANT AT WARM CAL POS	> 2k		
J4-18	J4-13	FULL SCAN	> 2k		
J4-19	J4-13	COLD CAL POS LSB (IN)	> 2k		
J5-2	J4-13	MODULE PWR IND	> 2k		····
J5-3	J4-13	COLD CAL POS MSB (OUT)	> 2k		
J5-5	J4-13	SCANNER A1-2 ON/OFF	> 2k		-
J5-6	J4-13	ANT IN COLD CAL POS	> 2k		
J5-7	J4-13	PLL PRI/RED	> 2k		
J5-9	J4-13	SURV HTR ON/OFF	> 2k		
J5-11	J4-13	COLD CAL POS LSB (OUT)	> 2k		
J5-12	J4-13	SCANNER A1-1 ON/OFF	> 2k		
J5-13	J4-13	ANT IN WARM CAL POS	> 2k		
J5-14	J4-13	ANT IN NADIR POS	> 2k		
J5-15	J4-13	FULL SCAN MODE	> 2k		

TEST DATA SHEET 1 (Sheet 9 of 9) Grounding Interface Test (Paragraph 3.2.4.1)

Source	Destination	Source Pin Description	Required	Measured Value	
Pin	Pin		Resistance	(Ohms)	Pass/Fail
J6-2	+		(Ohms)		
	J1-10	RF SHELF A1-1 TEMP	> 2k		
J6-3	J1-10	A1-1 SCAN MTR.TEMP	> 2k		
J6-4	J1-10	WARM LOAD A1-1 TEMP	> 2k		
J6-6	J4-13	PLLO RED LOCK DETECT	> 2k		
J6-8	J4-13	A1-1 DRIVE MTR CVR	> 2k		·
J6-9	J4-13	+15 VDC ANT DRIVE MON	> 2k		
J6-10	J4-13	+5 VDC ANT DRIVE MON	> 2k		
J6-11	J4-13	+15 VDC SIG PROC MON	> 2k		
J6-12	J4-13	+5VDC SIG PROC MON	> 2k	 	
J6-13	J4-13	L.O. VOLTAGE CH3 MON	> 2k		
J6-14	J4-13	L.O. VOLTAGE CH5 MON	> 2k		
J6-15	J4-13	L.O. VOLTAGE CH7 MON	> 2k	 	
J6-16	J4-13	+15 VDC PLL LO MON	> 2k		
J6-17	J4-13	+10 V MIXER/AMP MON	> 2k		······································
J6-18	J4-13	L.O. VOLTAGE CH15 MON	> 2k		
J6-21	J4-10	RF SHELF A1-2 TEMP	> 2k	 	
J6-22	J4-10	A1-2 SCAN MTR.TEMP	> 2k	 	
J6-23	J4-10	WARM LOAD A1-2 TEMP	> 2k	 	
J6-25	J4-13	PLLO PRI LOCK DETECT	> 2k	 	
J6-27	J4-13	A1-2 DRIVE MTR CURR	> 2k	<u> </u>	
J6-28	J4-13	-15 VDC ANT DRIVE MON	> 2k	 	
J6-29	J4-13	-15 VDC SIG PROC MON	> 2k	 	
J6-30	J4-13	L.O. VOLTAGE CH4 MON	> 2k		
J6-31	J4-13	L.O. VOLTAGE CH6 MON	> 2k	 	
J6-32	J4-13	L.O. VOLTAGE CH8 MON	> 2k		
J6-33	J4-13	-15 VDC PLL LO MON	> 2k		
J6-34	J4-13	IF AMP MON	> 2k		

Customer Representative (Flight Hardware Only)		Date	Quality Control	Date	
				Test Systems Engineer	Date
Circle Test: METSAT/AM	CPT LPT	P/N IS-1331720	Shop Order	: S/N:	
J6-34	J4-13 I	F AMP MON		> 2k	
J6-33	J4-13 -	15 VDC PLL LO		> 2k	
J6-32	J4-13 L	LO. VOLTAGE C	H8 MUN	> 2k	

TEST DATA SHEET 2 +28 MLB During Turn-on Transient (Paragraph 3.2.4.2.1.1)

						
t 28.56	Vdc:					
				Red	quired*	
Step	Parameter	Measured/ Cal	culated		S/N 105 & up	Pass/ Fai
7	Time to reach steady state current		TIS .	20 ms max	300 ms max	
8	Peak Current	Ar	nps	10.6 Amps	5.9 Amps	
10	Rate of Change (Slope): dI/dT	mA	/μs	677 mA/μs	250 mA/μs	
At 27.44 \	vdc:			_		
Step	Parameter	1/01	1 . 1		uired*	
7	Time to reach steady state current	Measured/ Cal			S/N 105 & up	Pass/ Fai
8	Peak Current		ns	20 ms max	300 ms max	
10	Rate of Change (Slope): dI/dT		nps /	10.6 Amps	5.9 Amps	
	rate of Change (Biope). druf	mA	μs	677 mA/μs	250 mA/μs	
at 28.00 V	Vdc:					
				Rec	juired*	
Step	Parameter	Measured/ Cal	culated		S/N 105 & up	Pass/ Fail
7	Time to reach steady state current	····	ns	20 ms max	300 ms max	1400 141
8	Peak Current	An	nps	10.6 Amps	5.9 Amps	
10	Rate of Change (Slope): dI/dT	mA		677 mA/μs	250 mA/μs	
Circle T		SI O.				
WILLION	T/AMSU-A1 System P/N IS-1331720	Shop Order:		S/N: _		
			Test Syst	tems Engineer	······································	Da
Custome	er Representative	Date	Quality C			

TEST DATA SHEET 3 +28 MLB Operating Power (Paragraph 3.2.4.2.1.2)

Step	+28V MLB at 27 Volts	<i>N</i>	Aeasured	Units	Required	Pass/Fai
2	+28 V MLB voltage at 27 V (V _b) (Measured)			Volts	27.0 ± 0.1	
3	Average Current (I _V) (PLLO#1)			Amps	N/A	N/A
4	+28 V MLB operating power = I _V x V _b (PLLO#1)			Watts	82 W max	1472
6	Average current (I _V) (PLLO#2)			Amps	N/A	N/A
7	+28 V MLB operating power = $I_V \times V_b$ (PLLO#2)			Watts	82 W max	1021
	+28 V MLB at 28 Volts		· · · · · · · · · · · · · · · · · · ·	- 		<u> </u>
9	+28 V MLB bus voltage at 28 V (V _b) (Measured)			Volts	28.0 ± 0.1	
10	Average Current (I _V) (PLLO#1)			Amps	N/A	N/A
11	+28 V MLB operating power = I _V X V _b (PLLO#1)			Watts	82 W max	
13	Average current (I _V) (PLLO#2)			Amps	N/A	N/A
14	+28 V MLB operating power = $I_V \times V_b$ (PLLO#2)			Watts	82 W max	
	+28 V MLB at 29 Volts			1		1
16	+28 V MLB voltage at 29 V (V _b) (Measured)			Volts	29.0 ± 0.1	
17	Average Current (I _V) (PLLO#1)			Amps	N/A	N/A
18	+28 V MLB operating power = $I_V \times V_b$ (PLLO#1)			Watts	82 W max	
20	Average current (I _V) (PLLO#2)		****	Amps	N/A	N/A
21	+28 V MLB operating power = $I_V \times V_b$ (PLLO#2)			Watts	82 W max	
Circle T	Test: CPT LPT AT/AMSU-A1 System P/N IS-1331720	Shop Order:	Test System			Date
			TOOL DASIETH			

TEST DATA SHEET 4 (Sheet 1 of 2) +28 Pulse Load Bus (Paragraph 3.2.4.2.2.1-3.2.4.2.2.6)

Paragraph		Parameter	Measured		d Pass/Fail	1		
3.2.4.2.2.1	From	-0.1 to two seconds	Calculate	<u>a</u>		\dashv		
	T					\dashv		
	Peak	Current = I _p	Amp:	s 1.3 amps m	ax			
3.2.4.2.2.2	From	2 to 4 seconds						
	Peak	Current = I _p	Amps	s 1.3 amps m	ax			
3.2.4.2.2.3	3.2.4.2.2.3 From 4 to 6 seconds							
	Peak	Current = I _p	Amps	s 1.3 amps m	ax			
3.2.4.2.2.4	From	6 to 8 seconds						
	Peak	Current = I _p	Amps	1.3 amps m	ax			
3.2.4.2.2.5	Eight	Sec. Integrated Current Measurement:	 	· · · · · · · · · · · · · · · · · · ·				
	Сигте	nt	mA	None				
3.2.4.2.2.6	Turn-	on Transient:						
	dVdT		mA/µ	s 744 mA/μs	*			
	Peak	Current = I _p	Amps	11.5 Amps				
* Refer to Figure	9.							
Bus current dur	ing the	I/H, D period						
Paragra	ph	Parameter		Measured or Calculated	Pass/ Fail			
3.2.4.2.	2.1	From -0.1 to 2 secs		mA	N/A			
3.2.4.2.	2.2	From 2 to 4 secs		mA	N/A			
3.2.4.2.	2.3	From 4 to 6 secs		mA	N/A			
3.2.4.2.		From 6 to 8 secs		mA	N/A			
Circle Test: (CPT	LPT						
METSAT/AMS	U-A1 S	ystem P/N IS-1331720 Shop Order:		S/N:				
			Test Systems I	Engineer	D	Date		
Customer Repres (Flight Hardware			Quality Contro	bl	D	Date		

TEST DATA SHEET 4 (Sheet 2 of 2) +28 Pulse Load Bus (Paragraph 3.2.4.2.2.7)

Bus current during warm cal, cold cal, & Nadir

Paragraph	Parameter	Measured or Calculated	Pass/ Fail
3.2.4.2.2.7 (2)	Warm cal	mA	N/A
3.2.4.2.2.7 (3)	Cold cal	mA	N/A
3.2.4.2.2.7 (4)	Nadir	mA	N/A
3.2.4.2.2.7 (5)	Warm cal (motors off)	mA	N/A

Circle Test: CPT LPT			
METSAT/AMSU-A1 System P/N IS-1331720	Shop Ord	er: S/N:	
		Test Systems Engineer	Date
Customer Representative (Flight Hardware Only)	Date	Quality Control	Date

TEST DATA SHEET 5

Step	Parameter		Measured/ Calculated	Required	Pass/ Fa
3	+28 V ATB Bus Voltage (Vat)		Volts	28.0 ±0.5	
	(Measured)				
5	Av. Current (I_a) +28 V ATB Operating Power = $I_a \times V_{at}$		mA	7 mA max	<u> </u>
	+28 V ATB Operating Power = 1 _a A V _{at}		mW	200 mW max	1
Circle	Test: CPT LPT				
		Shop Order:		S/N:	
	Test: CPT LPT AT/AMSU-A1 System P/N IS-1331720	Shop Order:		S/N:	

Customer Representative (Flight Hardware Only)

TEST DATA SHEET 6

3 Av. Current (I _a)	Step	Parameter	Measured/ Calculated	Required	Pass/Fa
3 +10 V Interface Bus (V _{ib}) (Measured)	3	Av. Current (I _a)	 	10 mA max	
4 +10 V Interface Bus Power = I _a X V _{ib} mW 100 mW max	3	+10 V Interface Bus (Vib) (Measured)			_
	4	+10 V Interface Bus Power = I _a X V _{ib}			-
ircle Test: CPT LPT					
IETSAT/AMSU-A1 System P/N IS-1331720 Shop Order: S/N:_					

Date

Quality Control

Date

TEST DATA SHEET 7 Power Input Test for LPT (Paragraph 3.2.4.2.5)

Step	Parameter	Measured	Units	Required	Pass/ Fail
3	+28 V MLB Voltage (Vb) (Measured at connector J1)		Volts	28 ±0.5	
3	Current		Amps	Between 0.5 and 4.3 Amps	

Customer Representative	Date	Quality Control	Date
		Test Systems Engineer	Date
METSAT/AMSU-A1 System P/N IS-1331720	Shop Order	S/N:	
Circle Test: CPT LPT			

TEST DATA SHEET 8 1.248 MHz Clock Signal Verification (Paragraph 3.2.4.3.2.1)

	1.248 ATTACH PHO	8 CLOCK S TOGRAPH	SIGNAL I OR PLOT H	······································	
Step	Parameter		Measured/ Calculated	Required	Pass/ Fail
5	Clock Frequency		MHz	1.248 ±10%	
	Clock Amplitude		Volts	9.0 ±1.0 V	
Circle 1	Гest: CPT LPT				
METSA	AT/AMSU-A1 System P/N IS-1331720	Shop Order:		S/N:	
			Test Systems En		Date
Custom (Flight)	er Representative Hardware Only)	Date	Quality Control		Date

TEST DATA SHEET 9

"C1" Shift Pulse Verification (Paragraph 3.2.4.3.2.2)

1	' SHIFT Pi otograph Ol	JLSE R Plot Here		
Parameter		Measured/ Calculated	Required	Pass/ Fail
Pulse Timing (A) *		µs	48 μs ± 10%	
Pulse Timing (B) *		µs	12 μs ± 10%	
Pulse Amplitude		Volts	9.0 ± 1.0 V	
* Refer to Figure 19 for location of the pulse timing	g A and B.			
Circle Test: CPT LPT				
METSAT/AMSU-A1 System P/N IS-1331720	Shop Order:			
		Test Systems	Engineer	Date
Customer Representative (Flight Hardware Only)	Date	Quality Contr	rol	Date

TEST DATA SHEET 10 "A1" Select Pulse Verification (Paragraph 3.2.4.3.2.3)

	"A1" SELECT PULSE Attach Photograph or Plot Here						
Parameter		easured/	Required	Pass/ Fail			
Select Pulse Timing (F) *	-	μs	961.5 μs± 10%				
Select Pulse Amplitude * Refer to Figure 13 for location of the pulse		_ Volts	9.0 ±1.0 V				
Circle Test: CPT LPT METSAT/AMSU-A1 System P/N IS-1331720	Shop Order		ÇAI.				
20-21 System P/N 15-1331/20	Shop Order	Test Syste	ms Engineer	Date			
Customer Representative Flight Hardware Only)	Date	Quality Co	ontrol	Date			

TEST DATA SHEET 11 "8 Seconds" Frame Sync Pulse (Paragraph 3.2.4.3.2.4)

	Attach	OS" FRAME Photograph S"C" timing	or Plot Here	e	
					
Step	Parameter	i i	Measured/ Calculated	Required	Pass/ Fail
1*	Frame Sync Pulse Timing (G)*		Sec	8 Sec ±10%	
	Frame Sync Pulse Timing (C)*		µs	240.4 μs ±10%	
	Frame Sync Pulse Amplitude		Volts	9.0 ±1.0 V	
cle Te					
.15A1	T/AMSU-A1 System P/N IS-1331720	Shop Order:		S/N:	
			Test Systems	Engineer	I

TEST DATA SHEET 12 (Sheet 1 of 2) Synchronization Signals Relationship (Paragraph 3.2.4.3.2.5)

A1 Select pulse and the 8 seconds Frame sync pu	ılse.	
ATTACH PHOTOGRAPH OR PLOT HER	E	Verify that the sync pulse between H and C is as shown in Figure 19. TIME MEASURED: TIME REQUIRED: 1.2 ms ±10% PASS/FAIL
Circle Test: CPT LPT METSAT/AMSU-A1 System P/N IS-1331720	Shop Order:	S/N:
•		Test Systems Engineer Date
Customer Representative (Flight Hardware Only)	Date	Quality Control Date

TEST DATA SHEET 12 (Sheet 2 of 2) Synchronization Signals Relationship (Paragraph 3.2.4.3.2.5)

A1 Select pulse and the C1 Shift pulse.		
ATTACH PHOTOGRAPH OR PLOT HERE	m	Verify that the sync pulse between I and E is as shown in Figure 19. TIME MEASURED: TIME REQUIRED: 24 \mus \pm 1 \mus PASS/FAIL
Circle Test: CPT LPT METSAT/AMSU-A1 System P/N IS-1331720	Shop Order	Test Systems Engineer Date
Customer Representative (Flight Hardware Only)	Date	Quality Control Date

TEST DATA SHEET 13 Synchronization Signals Relationship (Paragraph 3.2.4.3.2.5)

A1 Select pulse and the 1.248 MHz clock.			- ;;
ATTACH PHOTOGRAPH OR PLOT HER	RE.	Verify that the sync pulse between I and J is as shown in Figure 19. PASS/FAIL	
Circle Test: CPT LPT METSAT/AMSU-A1 System P/N IS-1331720	Shop Order:	S/N: Test Systems Engineer Da	ıte.
Customer Representative	Date		_
(Flight Hardware Only)	Date	Quality Control Da	ite

Commands and Digital-B Telemetry Verification (Paragraphs 3.2.4.3.3.1, 3.2.4.3.3.2, 3.2.4.3.3.3, and 3.2.4.3.3.4)

Test	Command	Digital-B ands Verification Via STE		Visual I	nspection	Pass/Fai
	Command	Observed	Required	Observed	Required	7
3.2.4.3.3.1 Module Totally	Scanner A1-1		OFF		Antenna pointing to warm load.	
Off	Scanner A1-2		OFF		Antenna pointing to warm load.	
	Module Power		Disconnect	N/A	N/A	
	Survival Htr. Power.		OFF		28 V supply current=0	
3.2.4.3.3.2 Survival	Survival Heater ON		ON	N/A	N/A	
Heater Power	Survival Heater OFF		OFF	N/A	N/A	
Module Power Connect	Module Power		Connect		+28 V DC current is between 0.5 and 3.2 amps.	
3.2.4.3.3.4	PLLO#2		PLLO#2	N/A	N/A	
PLL Power	PLLO#1		PLLO#1	N/A	N/A	
Circle Test:	CPT LPT .MSU-A1 System P/N	IS-1331720	Shop Order:	S/N:		
			Tes	t Systems Engineer	r	Date
Customer Re (Flight Hard	epresentative		Date Qua	ality Control		Date

TEST DATA SHEET 15 Scanner Commands Verification (Paragraph 3.2.4.3.3.5, Step 1)

Test	Digital	Pass/Fail		
	Command	Observed	Required	
	1 Module Power		CONNECT	
	2 Survival Heater		OFF	
	3 Scanner A1 Power		ON	
	4 Scanner A2 Power		ON	
Full Scan	5 Antenna Warm Cal Pos.		NO	
Scan	6 Antenna Cold Cal Pos.		NO	
	7 Antenna NADIR Position		NO	
	8 Antenna Full Scan		YES	
	9 PLL Power		PLL#1	
	10 Cold MSB		0	
	11 Cold LSB		o	

Circle Test: CPT LPT			
METSAT/AMSU-A1 System P/N IS-1331720	Shop Orde	er: S/N:	_
		Test Systems Engineer	Date
Customer Representative (Flight Hardware Only)	Date	Quality Control	Date

TEST DATA SHEET 16 Scanner Commands Verification (Paragraph 3.2.4.3.3.5, Step 2)

Test	Digital	Pass/Fail		
	Command	Observed	Required	
	1 Module Power		CONNECT	
	2 Survival Heater		OFF	
	3 Scanner A1 Power		OFF	
	4 Scanner A2 Power		OFF	
Full Scan	5 Antenna Warm Cal Pos.		NO	
Scan	6 Antenna Cold Cal Pos.		NO	
	7 Antenna NADIR Position		МО	
	8 Antenna Full Scan		YES	
	9 PLL Power		PLLO#1	
	10 Cold MSB		0	
	11 Cold LSB		0	

Circle Test: CPT LPT			
METSAT/AMSU-A1 System P/N IS-1331720	Shop Ord	der: S/N:	
		Test Systems Engineer	Date

TEST DATA SHEET 17 Scanner Commands Verification (Paragraph 3.2.4.3.3.5, Step 3)

Test		"B" Verification		Pass/Fail
	Command	Observed	Required	
	1 Module Power		CONNECT	
	2 Survival Heater		OFF	
	3 Scanner A1 Power		ON	
	4 Scanner A2 Power		ON	
Full Scan	5 Antenna Warm Cal Pos.		NO	
Scan	6 Antenna Cold Cal Pos.		NO	
	7 Antenna NADIR Position		NO	
	8 Antenna Full Scan		YES	
	9 PLL Power		PLLO#1	
	10 Cold MSB		0	
	11 Cold LSB		o	

Circle Test: CPT LPT			
METSAT/AMSU-A1 System P/N IS-1331720	Shop Orde	er: S/N:	
		Test Systems Engineer	Date
Customer Representative (Flight Hardware Only)	Date	Quality Control	Date

TEST DATA SHEET 18 Scanner Positions Commands (Paragraph 3.2.4.3.3.6)

Test	·	Pass/Fail			
	Step/Descr	ription	Observed	Required	
Scanner Position	1-Warm Cal.			YES	
Commands	2-Cold Cal.	MSB		0	
	Pos.	LSB		1	
	3-Cold Cal.	MSB		1	
	Pos.	LSB		0	
	4-Cold Cal.	MSB		1	
	Pos.	LSB		1	
	5-Cold Cal.	MSB		0	
	Pos.	LSB		0	
	6-NADIR			YES	
	7-Warm Cal	1	1	YES	

Circle Test: CPT LPT			
METSAT/AMSU-A1 System P/N IS-1331720	Shop Orde	er: S/N:	
·	•		
		Test Systems Engineer	Date
Customer Representative (Flight Hardware Only)	Date	Quality Control	Date

Digital-A Data Output Full Scan Mode Synch Sequence, Unit I.D./Serial Number and Digital-B Serial Data Verification Sections [I], [II], and [III] (Paragraph 3.2.4.3.4.1)

					<u> </u>	
Step	Element (For Ref)	Descrip	otion	Recorded Value	Required Value	Pass/Fail
[1]	0001	Sync Sequence Byte 1			255	
	0002	Sync Sequence Byte 2			255	
	0003	Sync Sequence Byte 3			255	
[II]	0004	Unit I.D. and Serial N			*	
[III]	0005	Digital-B Data Byte 1			2	-
	0006	Digital-B Data Byte 2			**	
	0007	Digital-B Data Byte 3	· -		0	
	0008	Digital-B Data Byte 4			0	
*		entification Words in decimal system)		Binary	Decimal	
	AMSU-A1 S/	N 101		0000001	1	
	AMSU-A1 S/	N 102		00000101	5	
	AMSU-A1 S/			00001001	9	
	AMSU-A1 S/	N 104		00001101	13	
	AMSU-A1 S/	N 105		00010001	17	
	AMSU-A1 S/	N 106		00010101	21	
	AMSU-A1 S/			00011001	25	
	AMSU-A1 S/	N 108		00011101	29	
	AMSU-A1 S/I	N 109		00100001	33	
**	when PLLO#	te = 14 when PLLO #1 is a 2 is active.	active; and = 6			
Circle Te	est: CPT	LPT				·
METSAT	Γ/AMSU-A1 S	ystem P/N IS-1331720	Shop Order:	S/N:		
				Test Systems Engineer	r	Date
	r Representative ardware Only)	e	Date	Quality Control		Date

TEST DATA SHEET 20 Reflector Positions Section [IV] (Paragraph 3.2.4.3.4.1)

BP		A1-1 F	Reflector			A1-2 R	eflector	
	Element	Measured*	Required**	Pass/Fail	Element	Measured*	Required**	Pass/Fail
	(For Ref)		_		(For Ref)			
01	0014				0016			
02	0048				0050			
03	0082				0084			
04	0116				0118			
05	0150				0152			
06	0184				0186			
07	0218				0220			
08	0252				0254			
09	0286				0288			
10	0320				0322			
11	0354				0356			
12	0388				0390			
13	0422				0424			
14	0456				0458			
15	0490				0492			
16	0524				0526			
17	0558				0560			
18	0592				0594			
19	0626	-			0628			·····
20	0660				0662			
21	0694				0696			
22	0728				0730			
23	0762				0764			
24	0796				0798			
25	0830				0832			
26	0864				0866			
27	0890				0900			
28	0932				0934			
29	0966				0968			
30	1000				1002			
CC	1034				1036			
WC	1186				1188			

^{*} Actual counts from computer printout. Rewriting counts on this data sheet is optional.

rr Kequi	red range to	or instrume	ent serial number	r from TDS 6 o	f AE-26002/1 :	±10 counts.	Rewriting range	on this
data s	heet is optio	nal.						
Circle Tes	t: CPT	LPT						

Circle Test: CPT LPT			
METSAT/AMSU-A1 System P/N IS-1331720	Shop Oro	der: S/N:	
		Test Systems Engineer	Date
Customer Representative (Flight Hardware Only)	Date	Quality Control	Date

TEST DATA SHEET 21
Digital-A Data Output Radiometer Data Section [V] (Paragraph 3.2.4.3.4.1)

BP			l-3 (50.3 GHz)		A1-	1 Channel-9	(57.290344 G	Hz)
	Element	Position*	Required**	Pass/Fail	Element	Position*	Required**	Pass/Fai
	(For Ref)				(For Ref)		1	1 033/1 0
01	0018				0030			
02	0052				0064		†	··
03 04	0086				0098			
	0120				0132			
05	0154				0166			
06 07	0188				0200			
08	0222				0234			
09	0256				0268			
10	0290				0302			
11	0324				0336			
12	0356				0370			
	0392				0404			
13	0426			****	0438			·
14	0460				0472			
15	0494				0506			
16	0528				0540			·
17	0562				0574			
18 19	0596				0608			
20	0630				0642			
21	0664				0676			
22	0698				0710			
23	0732 0766				0744			
24	0800				0778			
25	0834				0812			
26	0868				0846			
27	0902				0880			
28	0936				0914			
29	0970				0948			
30	1004				0982			
CC	1038				1016			
WC	1190				1050			
		unts from some			1202	1		
circle	Test: CPT	$= 16,500 \pm 40$ LPT System P/N IS			unts on this dat			
					Test Systems E			Date
	er Representat Hardware Onl		Γ	Date	Quality Contro	l		Date

TEST DATA SHEET 22 (Sheet 1 of 2) Full Scan Mode Temperature Sensors Section [VI] (Paragraph 3.2.4.3.4.1)

	Thermistor Sensors	Recorded Value*	Required Value	Pass/ Fail
Element	Description	(deg. C)	(deg. C)	
1090	A1-1 Warm Load 1		25 ± 15	
1092	A1-1 Warm Load 2		25 ± 15	
1094	A1-1 Warm Load 3		25 ± 15	
1096	A1-1 Warm Load 4		25 ± 15	
1098	A1-1 Warm Load Center		25 ± 15	
1100	A1-2 Warm Load 1		25 ± 15	
1102	A1-2 Warm Load 2		25 ± 15	
1104	A1-2 Warm Load 3		25 ± 15	
1106	A1-2 Warm Load 4		25 ± 15	
1108	A1-2 Warm Load Center		25 ± 15	
1110	Local Oscillator Channel 7		25 ± 15	
1112	Local Oscillator Channel 8		25 ± 15	
1114	Local Oscillator Channel 15		25 ± 15	
1116	PLL LO #2 Channels 9-14		25 ± 15	
1118	PLL LO #1 Channels 9-14		25 ± 15	
1120	PLLO (Reference Oscillator)**/		25 ± 15	
	Not used ***			
1122	Mixer I.F. Amp. Channel 3		25 ± 15	
1124	Mixer I.F. Amp. Channel 4		25 ± 15	
1126	Mixer I.F. Amp. Channel 5		25 ± 15	
1128	Mixer I.F. Amp. Channel 6		25 ± 15	
1130	Mixer I.F. Amp. Channel 7		25 ± 15	
1132	Mixer I.F. Amp. Channel 8		25 ± 15	
1134	Mixer I.F. Amp. Channels 9-14		25 ± 15	
1136	Mixer I.F. Amp. Channel 15		25 ± 15	············

^{*} Value is from the STE printout sheets. Copying data to this sheet is optional.

(Continued on Sheet 2)

^{**} For S/N 101 through 104.

^{***} For S/N 105 and up.

TEST DATA SHEET 22 (Sheet 2 of 2) Full Scan Mode Temperature Sensors Section [VI (Paragraph 3.2.4.3.4.1)

	Thermistor Sensors	Recorded Value*	Required Value	Pass/ Fail
Element	Description	(deg. C)	(deg. C)	1
1138	I.F. Amp. Channel 11-14		25 ± 15	
1140	I.F. Amp. Channel 9		25 ± 15	
1142	I.F. Amp. Channel 10		25 ± 15	
1144	I.F. Amp. Channel 11		25 ± 15	
1146	DC/DC Converter		25 ± 15	
1148	I.F. Amp. Channel 13		25 ± 15	
1150	I.F. Amp. Channel 14		25 ± 15	
1152	I.F. Amp. Channel 12		25 ± 15	
1154	RF Shelf A1-1		25 ± 15	
1156	RF Shelf A1-2		25 ± 15	
1158	Detector Preamp Assy.		25 ± 15	
1160	Scan Motor A1-1		25 ± 15	
1162	Scan Motor A1-2		25 ± 15	
1164	Feed Horn A1-1		25 ± 15	
1166	Feed Horn A1-2		25 ± 15	
1168	R.F. Mux A1-1		25 ± 15	
1170	R.F. Mux A1-2		25 ± 15	<u></u>
1172	Local Oscillator Channel 3		25 ± 15	
1174	Local Oscillator Channel 4		25 ± 15	
1176	Local Oscillator Channel 5		25 ± 15	
1178	Local Oscillator Channel 6		25 ± 15	
1180	Temp Sensor Ref Voltage Count		**	

^{*} Value is from the STE printout sheets. Copying data to this sheet is optional.

Circle Test: CPT LPT			
METSAT/AMSU-A1 System P/N IS-1331720	Shop Orde	er: S/N:	
		Test Systems Engineer	Date
Customer Representative (Flight Hardware Only)	Date	Quality Control	Date

^{** =} Count of 24,552 + 1765,-1308.

Digital-A Data Output Warm Cal Mode Synch Sequence, Unit I.D./Serial Number and Digital-B Serial Data Verification Sections [I], [II], and [III] (Paragraph 3.2.4.3.4.2)

Step	Element (For Ref)	Descript	tion	Recorded Value	Required Value	Pass/Fa
[I]	0001	Sync Sequence Byte 1			255	
	0002	Sync Sequence Byte 2			255	
	0003	Sync Sequence Byte 3			255	
[II]	0004	Unit I.D. and Serial N			*	
[III]	0005	Digital-B Data Byte 1			4	
	0006	Digital-B Data Byte 2	*****		14	
	0007	Digital-B Data Byte 3			0	
	0008	Digital-B Data Byte 4			0	
*	(data entered	entification Words in decimal system)		Binary	Decimal	
	AMSU-A1 S			0000001	1	
	AMSU-A1 S			00000101	5	
	AMSU-A1 SA			00001001	9	
	AMSU-A1 SA			00001101	13	
	AMSU-A1 S			00010001	17	
	AMSU-A1 S/			00010101	21	
	AMSU-A1 S/			00011001	25	
	AMSU-A1 S/			00011101	29	
Circle Te		LPT		00100001	33	
		System P/N IS-1331720	Shop Order:	S/N:		
				Test Systems Enginee	г	D

Reflector Position Warm Cal Mode Section [IV] and Reflector Position Nadir Mode Section [IV] (Paragraphs 3.2.4.3.4.2 and 3.2.4.3.4.4)

BP _			eflector		
	Para No.	Position*		Required**	Pass/Fail
WC	3.2.4.3.4.2		}		
15	3.2.4.3.4.4				
WC = War 15 = Nadir			<u></u>		
BP		A1-2 Re	flector		
	Para No.	Position*		Required**	D (C. II
WC	3.2.4.3.4.2			кефинец	Pass/Fail
15	3.2.4.3.4.4			· · · · · · · · · · · · · · · · · · ·	
** Dec.	ured some for	it. Rewriting co	unts on this da	ta sheet is optiona	il.
requ	al counts from computer printounired range for instrument serial e on this data sheet is optional.	number from T	ounts on this dain DS 6 of AE-26	ta sheet is optiona 002/1 ±10 counts.	al. Rewriting
range	med range for instrument serial	number from T	DS 6 of AE-26	002/1 ±10 counts.	Rewriting
range	PT LPT J-A1 System P/N IS-1331720	number from T	DS 6 of AE-26	S/N:	Rewriting

TEST DATA SHEET 25 Digital-A Data Output Warm Cal Mode Radiometer Data Section [V] (Paragraph 3.2.4.3.4.2)

BP		A1-2 Channe	l-3 (50.3 GHz)		A1	-1 Channel-9	(57.290344 G	Hz)
	Element (For Ref)	Measured*	Required**	Pass/Fail	Element (For Ref)	Measured*	Required**	Pass/Fai
01	0018				0030			
02	0052			1	0064			
03	0086				0098	<u> </u>		
04	0120				0132			
05	0154				0166			
06	0188				0200			
07	0222				0234			
08	0256				0268			
09	0290				0302			
10	0324				0336			
11	0356				0370			
12	0392				0404			
13	0426				0438			
14	0460				0472			
15	0494				0506			
16	0528				0540			
17	0562				0574			
18	0596				0608			
19	0630				0642			
20 21	0664				0676			
22	0698 0732				0710			
23	0766				0744			
24	0800				0778			
25	0834		7		0812			
26	0868				0846 0880			
27	0902				0914			
28	0936				0914		-	
29	0970				0982			
30	1004				1016			
CC	1038		0		1050		0	
WC	1190		0		1202		0	
Circle METS	** Require	$ed = 16,500 \pm 40$				ata sheet is op	otional.	
					Test Systems	Engineer	·	Date
	ner Represen t Hardware O		······································	Date	Quality Cont	rol		Dat

TEST DATA SHEET 26 (Sheet 1 of 2)
Warm Cal Mode Temperature Sensors Section [VI] (Paragraph 3.2.4.3.4.2)

	Thermistor Sensors	Recorded Value*	Required Value	Pass/ Fail
Element	Description	(deg. C)	(deg. C)	
1090	A1-1 Warm Load 1		25 ± 15	
1092	A1-1 Warm Load 2		25 ± 15	
1094	A1-1 Warm Load 3		25 ± 15	
1096	A1-1 Warm Load 4		25 ± 15	
1098	A1-1 Warm Load Center		25 ± 15	
1100	A1-2 Warm Load 1		25 ± 15	
1102	A1-2 Warm Load 2		25 ± 15	
1104	A1-2 Warm Load 3		25 ± 15	
1106	A1-2 Warm Load 4		25 ± 15	
1108	A1-2 Warm Load Center		25 ± 15	
1110	Local Oscillator Channel 7		25 ± 15	
1112	Local Oscillator Channel 8		25 ± 15	
1114	Local Oscillator Channel 15		25 ± 15	
1116	PLL LO #2 Channels 9-14		25 ± 15	
1118	PLL LO #1 Channels 9-14		25 ± 15	
1120	PLLO (Reference Oscillator)**/			
	Not used ***			
1122	Mixer I.F. Amp. Channel 3		25 ± 15	
1124	Mixer I.F. Amp. Channel 4		25 ± 15	
1126	Mixer I.F. Amp. Channel 5		25 ± 15	
1128	Mixer I.F. Amp. Channel 6		25 ± 15	·
1130	Mixer I.F. Amp. Channel 7		25 ± 15	
1132	Mixer I.F. Amp. Channel 8		25 ± 15	
1134	Mixer I.F. Amp. Channels 9-14		25 ± 15	
1136	Mixer I.F. Amp. Channel 15		25 ± 15	

^{*} Value is from the STE printout sheets. Copying data to this sheet is optional.

(Continued on Sheet 2)

^{**} For S/N 101 through 104.

^{***} For S/N 105 and up.

TEST DATA SHEET 26 (Sheet 2 of 2) Warm Cal Mode Temperature Sensors Section [VI] (Paragraph 3.2.4.3.4.2)

	Thermistor Sensors	Recorded Value*	Required Value	Pass/ Fail
Element	Description	(deg. C)	(deg. C)	1 441
1138	I.F. Amp. Channel 11-14		25 ± 15	
1140	I.F. Amp. Channel 9		25 ± 15	
1142	I.F. Amp. Channel 10		25 ± 15	
1144	I.F. Amp. Channel 11		25 ± 15	
1146	DC/DC Converter		25 ± 15	
1148	I.F. Amp. Channel 13		25 ± 15	
1150	I.F. Amp. Channel 14		25 ± 15	
1152	I.F. Amp. Channel 12		25 ± 15	
1154	RF Shelf A1-1		25 ± 15	
1156	RF Shelf A1-2		25 ± 15	
1158	Detector Preamp Assy.		25 ± 15	10. 10
1160	Scan Motor A1-1		25 ± 15	
1162	Scan Motor A1-2		25 ± 15	
1164	Feed Horn A1-1		25 ± 15	
1166	Feed Horn A1-2		25 ± 15	
1168	R.F. Mux A1-1		25 ± 15	
1170	R.F. Mux A1-2		25 ± 15	
1172	Local Oscillator Channel 3		25 ± 15	
1174	Local Oscillator Channel 4		25 ± 15	-
1176	Local Oscillator Channel 5		25 ± 15	
1178	Local Oscillator Channel 6		25 ± 15	
1180	Temp Sensor Ref Voltage Count		**	

Value is from the STE printout sheets. Copying data to this sheet is optional. = Count of 24,552 +1765,-1308.

Circle Test: CPT LPT			
METSAT/AMSU-A1 System P/N IS-1331720	Shop Orde	r: S/N:	
		Test Systems Engineer	Date
Customer Representative (Flight Hardware Only)	Date	Quality Control	Date

Digital-A Data Output Cold Cal Mode Synch Sequence, Unit I.D./Serial Number and Digital-B Serial Data Verification Sections [I], [II], and [III] (Paragraph 3.2.4.3.4.3)

Step	Element (For Ref)	Descrip	tion	Recorded Value	Required Value	Pass/Fa
[I]	0001	Sync Sequence Byte 1			255	
	0002	Sync Sequence Byte 2			255	
	0003	Sync Sequence Byte 3			255	
[II]	0004	Unit I.D. and Serial N			*	
[III]	0005	Digital-B Data Byte 1			8	
	0006	Digital-B Data Byte 2			14	
	0007	Digital-B Data Byte 3			0	<u> </u>
	0008	Digital-B Data Byte 4			0	
*	(data entered	entification Words in decimal system)		Binary	Decimal	
	AMSU-A1 S/			0000001	1	
	AMSU-A1 S/			00000101	5	
	AMSU-A1 S/			00001001	9	
	AMSU-A1 S/			00001101	13	
	AMSU-A1 S/			00010001	17	
	AMSU-A1 S/			00010101	21	
	AMSU-A1 S/			00011001	25	
	AMSU-A1 S/			00011101	29	
ircle Te	AMSU-A1 S/			00100001	33	
		LPT ystem P/N IS-1331720	Shop Order:	S/N:		
				Test Systems Engineer		Da

TEST DATA SHEET 28 (Sheet 1 of 2)
Reflector Position Warm Cal Mode Section [IV], Reflector Position Cold Cal Mode Section [IV], and Reflector Position

BP _	A1-1 Reflector						
	Para No.	Position*	Required**	Pass/Fai			
cc	3.2.4.3.4.3, Step 4						
	a.						
	b.						
	c.						
	d.						
C = Colo	l Cal			- L-			
* Re	tual counts from computer prinquired range for instrument senge on this data sheet is optiona	ial number from TDS 6 or	this data sheet is optional f AE-26002/1 ±10 counts	al. . Rewriting			

3.2.4.3.4.3, Step 4 Substep	MSB	LSB
a	0	0
b.	0	1
c.	1	0
d.	1	1

Circle Test: CPT LPT			
METSAT/AMSU-A1 System P/N IS-1331720	Shop Orde	er: S/N:	
		Test Systems Engineer	Date
Customer Representative (Flight Hardware Only)	Date	Quality Control	Date

TEST DATA SHEET 28 (Sheet 2 of 2)

Reflector Position Warm Cal Mode Section [IV], Reflector Position Cold Cal Mode Section [IV], and Reflector Position Nadir Mode Section [IV (Paragraphs 3.2.4.3.4.2, 3.2.4.3.4.3, and 3.2.4.3.4.4)

BP	A1-2 Reflector						
	Para No.	Position*	Required**	Pass/Fail			
cc	3.2.4.3.4.3, Step 4						
	a.						
	b.						
	c.						
	d.						

CC = Cold Cal

- * Actual counts from computer printout. Rewriting counts on this data sheet is optional.
- ** Required range for instrument serial number from TDS 6 of AE-26002/1 ±10 counts. Rewriting range on this data sheet is optional.

3.2.4.3.4.3, Step 4 Substep	MSB	LSB
a.	0	0
b.	0	1
c.	1	0
d.	1	1

Circle Test: CPT LPT			
METSAT/AMSU-A1 System P/N IS-1331720	Shop Orde	r: S/N:	
		Test Systems Engineer	Date
Customer Representative (Flight Hardware Only)	Date	Quality Control	Date

Digital-A Data Output Cold Cal Mode Radiometer Data Section [V] (Paragraph 3.2.4.3.4.3)

Condition: Cold Cal Position MSB=0 and Cold Cal Position LSB=0

BP		A1-2 Channel	A1-2 Channel-3 (50.3 GHz)			A1-1 Channel-9 (57.290344 GHz)		
	Element (For Ref)	Measured*	Required**	Pass/Fail	Element (For Ref)	Measured*	Required**	Pass/Fai
01	0018			<u> </u>	0030			
02	0052				0064			
03	0086				0098			
04	0120				0132			
05	0154				0166			
06	0188				0200			
07	0222				0234			
08	0256				0268			
09	0290				0302			
10	0324				0336			
11	0356			 	0370			····
12	0392				0404			
13	0426			ļ	0438			
14	0460			ļ	0472			
15 16	0494				0506			
17	0528 0562				0540			
18	0596		 -		0574			
19	0630				0608			
20	0664				0642			
21	0698		 		0676 0710			
22	0732				0710			
23	0766				0778			
24	0800				0812			
25	0834		· · · · · · · · · · · · · · · · · · ·		0846			
26	0868				0880			
27	0902				0914			
28	0936				0948			
29	0970				0982			
30	1004				1016			
CC	1038		0		1050		0	
WC	1190		0		1202		0	
Circle	* Actual ** Require Test: CP	counts from con ed = 16,500 ± 40 LPT A1 System P/N I	nputer printout. 2000 counts.	Rewriting co	unts on this d		ptional.	
					Test Systems	Engineer		Date
	ner Represen	tative		Date	Quality Cont	1	·	Dat

TEST DATA SHEET 30 (Sheet 1 of 2)
Cold Cal Mode Temperature Sensors Section [VI] (Paragraph 3.2.4.3.4.3)

	Thermistor Sensors	Recorded Value*	Required Value	Pass/
Element	Description	(deg. C)	(deg. C)	rail
1090	A1-1 Warm Load 1		25 ± 15	
1092	A1-1 Warm Load 2		25 ± 15	
1094	A1-1 Warm Load 3		25 ± 15	
1096	A1-1 Warm Load 4		25 ± 15	
1098	A1-1 Warm Load Center		25 ± 15	
1100	A1-2 Warm Load 1		25 ± 15	
1102	A1-2 Warm Load 2		25 ± 15	
1104	A1-2 Warm Load 3		25 ± 15	
1106	A1-2 Warm Load 4		25 ± 15	
1108	A1-2 Warm Load Center		25 ± 15	
1110	Local Oscillator Channel 7		25 ± 15	
1112	Local Oscillator Channel 8		25 ± 15	
1114	Local Oscillator Channel 15		25 ± 15	
1116	PLL LO #2 Channels 9-14		25 ± 15	
1118	PLL LO #1 Channels 9-14		25 ± 15	
1120	PLLO (Reference Oscillator)**/			
	Not used ***			
1122	Mixer I.F. Amp. Channel 3		25 ± 15	
1124	Mixer I.F. Amp. Channel 4		25 ± 15	
1126	Mixer I.F. Amp. Channel 5		25 ± 15	
1128	Mixer I.F. Amp. Channel 6		25 ± 15	·
1130	Mixer I.F. Amp. Channel 7		25 ± 15	
1132	Mixer I.F. Amp. Channel 8		25 ± 15	
1134	Mixer I.F. Amp. Channels 9-14		25 ± 15	
1136	Mixer I.F. Amp. Channel 15		25 ± 15	

^{*} Value is from the STE printout sheets. Copying data to this sheet is optional.

(Continued on Sheet 2)

^{**} For S/N 101 through 104.

^{***} For S/N 105 and up.

TEST DATA SHEET 30 (Sheet 2 of 2) Cold Cal Mode Temperature Sensors Section [VI] (Paragraph 3.2.4.3.4.3)

	Thermistor Sensors	Recorded Value*	Required Value	Pass. Fail
Element	Description	(deg. C)	(deg. C)	1
1138	I.F. Amp. Channel 11-14		25 ± 15	
1140	I.F. Amp. Channel 9		25 ± 15	-
1142	I.F. Amp. Channel 10		25 ± 15	
1144	I.F. Amp. Channel 11		25 ± 15	
1146	DC/DC Converter		25 ± 15	
1148	I.F. Amp. Channel 13		25 ± 15	
1150	I.F. Amp. Channel 14		25 ± 15	
1152	I.F. Amp. Channel 12		25 ± 15	
1154	RF Shelf A1-1		25 ± 15	
1156	RF Shelf A1-2		25 ± 15	
1158	Detector Preamp Assy.		25 ± 15	
1160	Scan Motor A1-1		25 ± 15	
1162	Scan Motor A1-2		25 ± 15	
1164	Feed Horn A1-1		25 ± 15	
11 66	Feed Horn A1-2		25 ± 15	
1168	R.F. Mux A1-1		25 ± 15	
1170	R.F. Mux A1-2		25 ± 15	
1172	Local Oscillator Channel 3		25 ± 15	
1174	Local Oscillator Channel 4		25 ± 15	
1176	Local Oscillator Channel 5		25 ± 15	
1178	Local Oscillator Channel 6		25 ± 15	
1180	Temp Sensor Ref Voltage Count		**	

- Value is from the STE printout sheets. Copying data to this sheet is optional. = Count of 24,552 +1765,-1308.

Circle Test: CPT LPT			
METSAT/AMSU-A1 System P/N IS-1331720	Shop Orde	er: S/N:	
		Test Systems Engineer	Date
Customer Representative (Flight Hardware Only)	Date	Quality Control	Date

Digital-A Data Output Nadir Mode Synch Sequence,
Unit I.D./Serial Number and Digital-B Serial Data Verification
Sections [I], [II], and [III] (Paragraph 3.2.4.3.4.4)

Step	Element (For Ref)	Descrip	otion	Recorded Value	Required Value	Pass/Fai
[I]	0001	Sync Sequence Byte 1			255	
	0002	Sync Sequence Byte 2			255	
	0003	Sync Sequence Byte 3			255	
[II]	0004	Unit I.D. and Serial N			*	
[III]	0005	Digital-B Data Byte 1			16	
	0006	Digital-B Data Byte 2			14	
:	0007	Digital-B Data Byte 3			0	
	0008	Digital-B Data Byte 4			0	
	(data entered i	in decimal system) N 101		Binary	Decimal	
				0000001	1	
	AMSU-A1 SA			00000101	5	
	AMSU-A1 S/			00001001	9	
	AMSU-A1 S/I			00001101	13	
	AMSU-A1 S/I			00010001	17	
	AMSU-A1 S/1			00010101	21	
	AMSU-A1 S/I			00011001	25	
	AMSU-A1 S/I			00011101	29	
	AMSU-A1 S/I	N 109		00100001	33	
ircle Tes		LPT ystem P/N IS-1331720	Shop Order	:S/N:_		
				Test Systems Engineer		Dat
				•		

TEST DATA SHEET 32 Digital-A Data Output Nadir Mode Radiometer Data Section [V] (Paragraph 3.2.4.3.4.4)

BP		A1-2 Channe	l-3 (50.3 GHz)		A1-	1 Channel-9	(57.290344 G	Hz)
	Element	Position*	Required**	Pass/Fail	Element	Position*	Required**	Pass/Fail
	(For Ref)				(For Ref)		·	
01	0018				0030			
02	0052				0064			
03	0086				0098			
04	0120				0132			
05	0154				0166			
06	0188				0200			
07	0222				0234			
08	0256				0268			
09	0290				0302			
10	0324				0336			
11	0356			-	0370			
12	0392				0404			
13	0426				0438			
14	0460				0472			
15	0494				0506			
16	0528				0540			
17	0562				0574			
18	0596				0608			
19	0630				0642			
20	0664				0676			
21	0698				0710			
22	0732				0744			
23	0766	***************************************			0778			
24	0800		 		0812			
25	0834				0846			
26	0868				0880			
27	0902				0914			
28	0936				0948			
29	0970				0982			
30	1004				1016			
CC	1038		0		1050		0	
WC	1190		0		1202		0	

Circle Test: CPT LPT	nless other	wise indicated).	
METSAT/AMSU-A1 System P/N IS-1331720	Shop Ore	der: S/N:	
		Test Systems Engineer	Date
Customer Representative (Flight Hardware Only)	Date	Quality Control	Date

TEST DATA SHEET 33 (Sheet 1 of 2) Nadir Mode Temperature Sensors Section [VI] (Paragraph 3.2.4.3.4.4)

Element	Thermistor Sensors	Recorded Value*	Required Value	Pass/ Fail
Element	Description	(deg. C)	(deg. C)	
1090	A1-1 Warm Load 1		25 ± 15	
1092	A1-1 Warm Load 2		25 ± 15	
1094	A1-1 Warm Load 3		25 ± 15	
1096	A1-1 Warm Load 4		25 ± 15	
1098	A1-1 Warm Load Center		25 ± 15	
1100	A1-2 Warm Load 1		25 ± 15	
1102	A1-2 Warm Load 2		25 ± 15	
1104	A1-2 Warm Load 3		25 ± 15	
1106	A1-2 Warm Load 4		25 ± 15	
1108	A1-2 Warm Load Center		25 ± 15	
1110	Local Oscillator Channel 7		25 ± 15	
1112	Local Oscillator Channel 8		25 ± 15	·
1114	Local Oscillator Channel 15		25 ± 15	
1116	PLL LO #2 Channels 9-14		25 ± 15	
1118	PLL LO #1 Channels 9-14		25 ± 15	
1120	PLLO (Reference Oscillator)**/		25 ± 15	· · · · · · · · · · · · · · · · · · ·
	Not used ***			
1122	Mixer I.F. Amp. Channel 3		25 ± 15	
1124	Mixer I.F. Amp. Channel 4		25 ± 15	
1126	Mixer I.F. Amp. Channel 5		25 ± 15	
1128	Mixer I.F. Amp. Channel 6		25 ± 15	
1130	Mixer I.F. Amp. Channel 7		25 ± 15	
1132	Mixer I.F. Amp. Channel 8		25 ± 15	
1134	Mixer I.F. Amp. Channels 9-14		25 ± 15	
1136	Mixer I.F. Amp. Channel 15		25 ± 15	

Value is from the STE printout sheets. Copying data to this sheet is optional.

(Continued on Sheet 2)

For S/N 101 through 104.

^{***} For S/N 105 and up.

TEST DATA SHEET 33 (Sheet 2 of 2) Nadir Mode Temperature Sensors Section [VI] (Paragraph 3.2.4.3.4.4)

	Thermistor Sensors	Recorded Value*	Required Value	Pass/ Fail
Element	Description	(deg. C)	(deg. C)	
1138	I.F. Amp. Channel 11-14		25 ± 15	
1140	I.F. Amp. Channel 9		25 ± 15	
1142	I.F. Amp. Channel 10		25 ± 15	
1144	I.F. Amp. Channel 11		25 ± 15	
1146	DC/DC Converter		25 ± 15	
1148	I.F. Amp. Channel 13		25 ± 15	
1150	I.F. Amp. Channel 14		25 ± 15	
1152	I.F. Amp. Channel 12		25 ± 15	
1154	RF Shelf A1-1		25 ± 15	
1156	RF Shelf A1-2		25 ± 15	·
1158	Detector Preamp Assy.		25 ± 15	
1160	Scan Motor A1-1		25 ± 15	
1162	Scan Motor A1-2		25 ± 15	
1164	Feed Horn A1-1		25 ± 15	
1166	Feed Horn A1-2		25 ± 15	
1168	R.F. Mux A1-1		25 ± 15	
1170	R.F. Mux A1-2		25 ± 15	
1172	Local Oscillator Channel 3		25 ± 15	
1174	Local Oscillator Channel 4		25 ± 15	
1176	Local Oscillator Channel 5		25 ± 15	
1178	Local Oscillator Channel 6		25 ± 15	
1180	Temp Sensor Ref Voltage Count		**	

^{*} Value is from the STE printout sheets. Copying data to this sheet is optional.

** = Count of 24,552 + 1765,-1308.

Circle Test: CPT LPT			
METSAT/AMSU-A1 System P/N IS-1331720	Shop Order	: S/N:	
		Test Systems Engineer	Date
Customer Representative (Flight Hardware Only)	Date	Quality Control	Date

(Flight Hardware Only)

TEST DATA SHEET 34
Analog Telemetry Verification by Way of Connector J6 (Paragraph 3.2.4.3.5.1)

From Description To Measured (volts) Required (volts) Pass/F 03 J6-02 RF Shelf A1-1 Temp. J1-10 3.5 ± 2 V	
03 J6-02 RF Shelf A1-1 Temp. J1-10 3.5 ± 2 V 01 J6-03 A1-1 Scan Motor Temp. J1-10 3.5 ± 2 V 05 J6-04 Warm Load A1-1 Temp. J1-10 3.5 ± 2 V 04 J6-21 RF Shelf A1-2 Temp. J1-10 3.5 ± 2 V 02 J6-22 A1-2 Scan Motor Temp. J1-10 3.5 ± 2 V 06 J6-23 Warm Load A1-2 Temp. J1-10 3.5 ± 2 V 25 J6-06 PLLO No. 2 Lock detect J2-03 *** 07 J6-08 A1-1 Drive Motor Curr. J2-03 3.5 ± 2 V 10 J6-09 +15 V Antenna Drive J2-03 3.5 ± 2 V 15 J6-10 +5 V Antenna Drive J2-03 3.5 ± 2 V 09 J6-11 +15 V Signal Processing J2-03 3.5 ± 2 V 14 J6-12 +5 V Signal Processing J2-03 3.5 ± 2 V	ail
05 J6-04 Warm Load A1-1 Temp. J1-10 3.5 ± 2 V 04 J6-21 RF Shelf A1-2 Temp. J1-10 3.5 ± 2 V 02 J6-22 A1-2 Scan Motor Temp. J1-10 3.5 ± 2 V 06 J6-23 Warm Load A1-2 Temp. J1-10 3.5 ± 2 V 25 J6-06 PLLO No. 2 Lock detect J2-03 **** 07 J6-08 A1-1 Drive Motor Curr. J2-03 3.5 ± 2 V 10 J6-09 +15 V Antenna Drive J2-03 3.5 ± 2 V 15 J6-10 +5 V Antenna Drive J2-03 3.5 ± 2 V 09 J6-11 +15 V Signal Processing J2-03 3.5 ± 2 V 14 J6-12 +5 V Signal Processing J2-03 3.5 ± 2 V	
04 J6-21 RF Shelf A1-2 Temp. J1-10 3.5 ± 2 V 02 J6-22 A1-2 Scan Motor Temp. J1-10 3.5 ± 2 V 06 J6-23 Warm Load A1-2 Temp. J1-10 3.5 ± 2 V 25 J6-06 PLLO No. 2 Lock detect J2-03 **** 07 J6-08 A1-1 Drive Motor Curr. J2-03 3.5 ± 2 V 10 J6-09 +15 V Antenna Drive J2-03 3.5 ± 2 V 15 J6-10 +5 V Antenna Drive J2-03 3.5 ± 2 V 09 J6-11 +15 V Signal Processing J2-03 3.5 ± 2 V 14 J6-12 +5 V Signal Processing J2-03 3.5 ± 2 V	
02 J6-22 A1-2 Scan Motor Temp. J1-10 3.5 ± 2 V 06 J6-23 Warm Load A1-2 Temp. J1-10 3.5 ± 2 V 25 J6-06 PLLO No. 2 Lock detect J2-03 **** 07 J6-08 A1-1 Drive Motor Curr. J2-03 3.5 ± 2 V 10 J6-09 +15 V Antenna Drive J2-03 3.5 ± 2 V 15 J6-10 +5 V Antenna Drive J2-03 3.5 ± 2 V 09 J6-11 +15 V Signal Processing J2-03 3.5 ± 2 V 14 J6-12 +5 V Signal Processing J2-03 3.5 ± 2 V	
02 J6-22 A1-2 Scan Motor Temp. J1-10 3.5 ± 2 V 06 J6-23 Warm Load A1-2 Temp. J1-10 3.5 ± 2 V 25 J6-06 PLLO No. 2 Lock detect J2-03 **** 07 J6-08 A1-1 Drive Motor Curr. J2-03 3.5 ± 2 V 10 J6-09 +15 V Antenna Drive J2-03 3.5 ± 2 V 15 J6-10 +5 V Antenna Drive J2-03 3.5 ± 2 V 09 J6-11 +15 V Signal Processing J2-03 3.5 ± 2 V 14 J6-12 +5 V Signal Processing J2-03 3.5 ± 2 V	
25	_
07 J6-08 A1-1 Drive Motor Curr. J2-03 3.5 ± 2 V 10 J6-09 +15 V Antenna Drive J2-03 3.5 ± 2 V 15 J6-10 +5 V Antenna Drive J2-03 3.5 ± 2 V 09 J6-11 +15 V Signal Processing J2-03 3.5 ± 2 V 14 J6-12 +5 V Signal Processing J2-03 3.5 ± 2 V 20 J6-12 +5 V Signal Processing J2-03 3.5 ± 2 V	
10	
15	
09 J6-11 +15 V Signal Processing J2-03 3.5 ± 2 V 14 J6-12 +5 V Signal Processing J2-03 3.5 ± 2 V	
14 J6-12 +5 V Signal Processing J2-03 3.5 ± 2 V	
22 IC 12 TO THE GIVEN STATE OF THE STATE OF	_
22 J6-13 L.O. Voltage Channel 3 J2-03 35+2 V	
24 J6-14 L.O. Voltage Channel 5 J2-03 3.5 ± 2 V	
20 J6-15 L.O. Voltage Channel 7 J2-03 3.5 ± 2 V	_
16 J6-16 +15 V PLL LO Ch 9-14 J2-03 3.5 ± 2 V	
17 J6-17 * J2-03 3.5 ± 2 V	
27 J6-18 L.O. Voltage Channel 15 J2-03 3.5 ± 2 V	
26 J6-25 PLLO No. 1 Lock detect J2-03 ***	
08 J6-27 A1-2 Drive Motor Curr. J2-03 3.5 ± 2 V	_
12 J6-28 -15 V Antenna Drive J2-03 3.5 ± 2 V	
11 J6-29 -15 V Signal Processing J2-03 3.5 ± 2 V	_
23 J6-30 L.O. Voltage Channel 4 J2-03 3.5 ± 2 V	_
21 J6-31 L.O. Voltage Channel 6 J2-03 3.5 ± 2 V	_
19 J6-32 L.O. Voltage Channel 8 J2-03 3.5 ± 2 V	_
18 J6-33 -15 V PLL LO Ch 9-14 J2-03 3.5 ± 2 V	_
13 J6-34 ** J2-03 3.5 ± 2 V	

^{* +8.5} V PLL LO Ch 9-14 for S/N 101-104, +10V Mixer Amp for S/N 105 and above.

** +8 V Receiver for S/N 101-104, +8 V IF Amp for S/N 105 and above.

*** 4.5 ±0.5 when locked, 0.5 ±0.5 when unlocked or OFF. One must be locked.

Circle Test: CPT LPT

METSAT/AMSU-A1 System P/N IS-1331720 Shop Order: S/N:

Test Systems Engineer Date

Customer Representative Date Quality Control Date

TEST DATA SHEET 35 (Sheet 1 of 2) Analog Telemetry Signals by Way of the STE (Paragraph 3.2.4.3.5.2)

	Description	(*)	Measured (Deg. C)	Required (Deg. C)	Pass/Fail
01	A1-1 Scanner Motor	Temp		25 ± 15	
02	A1-2 Scanner Motor	Temp		25 ± 15	
03	Al-1 RF Shelf	Temp		25 ± 15	
04	A1-2 RF Shelf	Temp		25 ± 15	
05	A1-1 Warm Load	Temp		25 ± 15	
06	A1-2 Warm Load	Temp		25 ± 15	
			(mAmps)	(mAmps)	
07	Ant A1-1 Drv Motor Current			125 mA (Max)	
80	Ant A1-2 Drv Motor Current			125 mA (Max)	
((Continued on sheet 2)				
	Continued on sheet 2) le Test: CPT LPT				
Circ		.720 Shop C	Order:	S/N:	_

TEST DATA SHEET 35 (Sheet 2 of 2) Analog Telemetry Signals by Way of the STE (Paragraph 3.2.4.3.5.2)

	Description	· (*)	Measured (volts)	Required (volts)	Pass/ Fail
09	Signal Processing	+15 V		15.0 ± 0.5 V	
10	Antenna Drive	+15 V		$15.0 \pm 0.5 \text{ V}$	
11	Signal Processing	-15 V		-15.0 ± 0.5 V	
12	Antenna Drive	-15 V		-15.0 ± 0.5 V	
13	Receiver	+8 V		$8.0 \pm 0.5 \text{ V}$	
14	Sig Processing	+5 V		$5.0 \pm 0.5 \text{ V}$	
15	Antenna Drive	+5 V	-	$5.0 \pm 0.5 \text{ V}$	
16	Phase Lock Loop Ch 9-14 (a)/	+8.5 V		8.5 ± 0.5 V	
	Receiver/Mixer IF (b)	+10 V		10.0 ±0.5 V	
17	Phase Lock Loop Ch 9-14	+15 V		$15.0 \pm 0.5 \text{ V}$	
18	Phase Lock Loop Ch 9-14	-15 V		-15.0 ± 0.5 V	
19	L.O. #8	Ch-8		(**) ± 0.5 V	
20	L.O. #7	Ch-7		(**) ± 0.5 V	
21	L.O. #6	Ch-6		(**) ± 0.5 V	
22	L.O. #3	Ch-3		(**) ± 0.5 V	
23	L.O. #4	Ch-4		$(**)_{\pm} = 0.5 \text{ V}$	
24	L.O. #5	Ch-5		(**) ± 0.5 V	
25	PLLO No. 2 Lock Detect			(***)	
26	PLLO No. 1 Lock Detect			(***)	
27	L.O. #15	Ch-15		(**) ± 0.5 V	

- (*) Data from the printout sheet. Rewriting data on this space is optional.
- (**) GDO voltages from the manufacturer data sheet for S/N 101-104; DRO CH3-8 10V, GDO CH15 15V for S/N 105 and above.
- (***) Locked PLO voltage 0 to +15 V, other PLO voltage ±15.0 V; one must be locked for S/N 101-104. Locked PLO voltage 4.0 ±1.0 V, other PLO voltage 0.0 ±0.2 V, one must be locked for S/N 105 and above.

Customer Representative (Flight Hardware Only)	Date	Quality Control	Date
		Test Systems Engineer	Date
METSAT/AMSU-A1 System P/N IS-1331720	Shop Orde	r: S/N:	
Circle Test: CPT LPT			
(a) For S/N 101 through 104. (b) For S/N 103	5 and up.	v, one must be locked for S/N 105 and	above.

TEST DATA SHEET 36 Integrate/Hold and Dump Signal Verification (Paragraph 3.2.4.3.6.1)

ATTACH PHOTO	OGRAPH	1 OR PLOT	HERE	
Parameter		Measured	Required	Pass/ Fail
Scope Channel-1: Integration/Hold				
Time Measured (A)*		ms	165 ms ± 10%	
Time Measured (B)*		ms	35 ms ± 10%	
Amplitude Measured		v	5.0 ± 0.2 V	
Scope Channel-2: Dump Signal			I	
Time Measured (D)*		ms	9 ms to 15 ms	T
Amplitude Measured		v	5.0 ± 0.2 V	
* Refer to Figure 2 for waveform configuration.			<u></u> _	
Circle Test: CPT LPT				
METSAT/AMSU-A1 System P/N IS-1331720	Shop Orde	r:	S/N:	_
		Test Systems	Engineer	Da
Customer Representative (Flight Hardware Only)	Date	Quality Cont	rol	Da

TEST DATA SHEET 37 Integration Time (Analog Output) Verification (Paragraph 3.2.4.3.6.2)

	cauon (Faragraph 5.2.4.3.6.2)
ATTACH PHOTOGRAPH OR PLOT HERE	Channel03 Frequency:50.3 GHz INTEGRATION (X) * Measured ms Required 165 ms ± 10% Pass/Fail HOLD (B-D) * Measured ms Required 25 ms ± 10% Pass/Fail
	DUMP (D) * Measuredms Required 9 ms to 15 ms Pass/Fail
	Channel04 Frequency:52.8 GHz INTEGRATION (X) * Measuredms
ATTACH PHOTOGRAPH OR PLOT HERE	Required 165 ms ± 10% Pass/Fail HOLD (B-D) * Measured ms Required 25 ms ± 10%
	Pass/Failms DUMP (D) * Measuredms Required 9 ms to 15 ms Pass/Fail
* Refer to Figure 2 for waveform configuration.	
Circle Test: CPT LPT	
METSAT/AMSU-A1 System P/N IS-1331720 Shop Order	: S/N:
	Test Systems Engineer Date
Customer Representative Date (Flight Hardware Only)	Quality Control Date

TEST DATA SHEET 38 Integration Time (Analog Output) Verification (Paragraph 3.2.4.3.6.2)

, ,	Channel05
	Frequency:53.596 GHz
	Description of the
	INTEGRATION (X) *
	Measuredms
	Required 165 ms \pm 10%
	Pass/Fail
ATTACH PHOTOGRAPH OR PLOT HERE	HOLD (B.D.) *
	HOLD (B-D) * Measuredms
	Required 25 ms \pm 10%
	Pass/Fail
	I disort dil
	DUMP (D) *
	Measuredms
	Required 9 ms to 15 ms
	Pass/Fail
	Channel06
	Frequency:54.4 GHz
	INTEGRATION (X) *
	Measuredms
	Required 165 ms \pm 10%
	Pass/Fail
ATTACH PHOTOGRAPH OR PLOT HERE	1101 D (D D) +
	HOLD (B-D) * Measuredms
	Required 25 ms ± 10% Pass/Fail
]	Pass/Pail
	DUMP (D) *
	Measuredms
	Required 9 ms to 15 ms
}	Pass/Fail
* D.C. E. O.C. C. C.	
* Refer to Figure 2 for waveform configuration.	
Circle Test: CPT LPT	
METSAT/AMSU-A1 System P/N IS-1331720 Shop Order	::
•	
	Test Systems Engineer Date
Customer Representative Date	Quality Control Date
(Flight Hardware Only)	Quality Collubi Date
(- ngm rimonino Omy)	

TEST DATA SHEET 39 Integration Time (Analog Output) Verification (Paragraph 3.2.4.3.6.2)

	auon (1 aragraph 3.2.4.3.0.2)
ATTACH PHOTOGRAPH OR PLOT HERE	Channel
ATTACH PHOTOGRAPH OR PLOT HERE	Channel
* Refer to Figure 2 for waveform configuration.	
Circle Test: CPT LPT	
METSAT/AMSU-A1 System P/N IS-1331720 Shop Order	: S/N:
	Test Systems Engineer Date
Customer Representative Date (Flight Hardware Only)	Quality Control Date

TEST DATA SHEET 40 Integration Time (Analog Output) Verification (Paragraph 3.2.4.3.6.2)

ATTACH PHOTOGRAPH OR PLOT HERE		Channel	Iz
		Pass/Fail	
ATTACH PHOTOGRAPH OR PLOT HERE		Channel10 Frequency:57.2903 GH INTEGRATION (X) * Measuredms Required 165 ms ± 10% Pass/Fail HOLD (B-D) * Measuredms Required 25 ms ± 10% Pass/Fail DUMP (D) * Measuredms Required 9 ms to 15 ms Pass/Fail	iz
* Refer to Figure 2 for waveform configuration	•n.		
Circle Test: CPT LPT METSAT/AMSU-A1 System P/N IS-1331720	Shop Order:	S/N:	
		Test Systems Engineer D	Date
Customer Representative (Flight Hardware Only)	Date	Quality Control D) Date

TEST DATA SHEET 41 Integration Time (Analog Output) Verification (Paragraph 3.2.4.3.6.2)

	Cation (1 atagraph 5.2.4.3.0.2)
*	Channel11
	Frequency:57.3903 GHz
	Three on Among and
	INTEGRATION (X) *
1	Measuredms
	Required 165 ms ± 10%
	Pass/Fail
ATTACH PHOTOGRAPH OR PLOT HERE	HOLD (D.D.) #
i i	HOLD (B-D) *
1	Measuredms
	Required 25 ms \pm 10%
	Pass/Fail
	DUMP (D) *
	Measuredms
	Required 9 ms to 15 ms
	Pass/Fail
	1 435/1 411
	Channel12
	Frequency:57.3903 GHz
	INTEGRATION (X) *
	Measuredms
	Required $165 \text{ ms} \pm 10\%$
	Pass/Fail
ATTACH PHOTOGRAPH OR PLOT HERE	
THE THE TOCK ALL IT ON FLOT HERE	HOLD (B-D) *
	Measuredms
	Required 25 ms ± 10%
	Pass/Fail
	··
	DUMP (D) *
	Measuredms
	Required 9 ms to 15 ms
	Pass/Fail
* Refer to Figure 2 for waveform configuration.	
	ı
Circle Tour CIPT T PM	
Circle Test: CPT LPT	
METSAT/AMSILALS	_
METSAT/AMSU-A1 System P/N IS-1331720 Shop Order	: S/N:
	Test Systems Engineer Date
	Test Systems Engineer Date
	·
Customer Representative Date (Flight Hardware Only)	Quality Control Date

TEST DATA SHEET 42 Integration Time (Analog Output) Verification (Paragraph 3.2.4.3.6.2)

ATTACH PHOTOGRAPH OR PLOT HERE	Channel
	Channel14
	Frequency:57.3903 GHz
	INTEGRATION (X) *
	Measuredms
	Required 165 ms ± 10%
	Pass/Fail
ATTACH PHOTOGRAPH OR PLOT HERE	WOLD OF D. 4
	HOLD (B-D) * Measuredms
	Measuredms Required 25 ms ± 10%
	Pass/Fail
	DVD (D) +
	DUMP (D) * Measuredms
	Required 9 ms to 15 ms
	Pass/Fail
* Refer to Figure 2 for waveform configuration.	
Circle Test: CPT LPT	
METSAT/AMSU-A1 System P/N IS-1331720 Shop C	Order: S/N:
•	
	Test Systems Engineer Date
	-
Customer Representative Date	Quality Control Date
(Flight Hardware Only)	- ,

TEST DATA SHEET 43 Integration Time (Analog Output) Verification (Paragraph 3,2,4,3,6,2)

		adon (1 magraph 3.2.4.3.0.2)	
* Refer to Figure 2 for waveform configurate	UE .	Channel	
Circle Test: CPT LPT			
METSAT/AMSU-A1 System P/N IS-1331720	Shop Order:	S/N:	
		Test Systems Engineer	Date
Customer Representative (Flight Hardware Only)	Date	Quality Control	Date

TEST DATA SHEET 44

PLLO No. 1 Verification (Paragraph 3.2.4.3.6.3) PLLO No. 2 Verification (Paragraph 3.2.4.3.6.4)

,	PLLO NO.	1	
PLLO No. 1 dc Level	Required: *	Pass/Fail	
	PLLO NO.	2	
PLLO No. 2 dc Level	Required: *	Pass/Fail	
* -15 to +15 V dc level for S/N 101 - S/N 104,	4.0 ±1.0 V for S	/N 105 and above.	
Circle Test: CPT LPT			
METSAT/AMSU-A1 System P/N IS-1331720	Shop Order:	: S/N:	
	•	Test Systems Engineer	Date
			Date
Customer Representative (Flight Hardware Only)	Date	Quality Control	Date

TEST DATA SHEET 45

Digital-A/GSE Mode-1 Synch Sequence, Unit I.D./Serial Number and Digital-B Serial Data Verification Sections [I], [II], and [III] (Paragraph 3.2.4.3.7.2)

Step	Element (For Ref)	Descrip	tion	Recorded Value	Required Value	Pass/Fai
[I]	0001	Sync Sequence Byte 1			255	
	0002	Sync Sequence Byte 2	,		255	
	0003	Sync Sequence Byte 3			255	
[11]	0004	Unit I.D. and Serial N			*	
(III)	0005	Digital-B Data Byte 1			0	
	0006	Digital-B Data Byte 2			14	
	0007	Digital-B Data Byte 3			0	
	0008	Digital-B Data Byte 4			0	
*		entification Words in decimal system)		Binary	Decimal	
	AMSU-A1 S/			0000001	1	
	AMSU-A1 S/	N 102		00000101	5	
	AMSU-A1 S/	N 103		00001001	9	
	AMSU-A1 S/	•		00001101	13	
	AMSU-A1 S/	N 105		00010001	17	
	AMSU-A1 S/			00010101	21	
	AMSU-A1 S/			00011001	25	
	AMSU-A1 S/			00011101	29	
	AMSU-A1 S/	N 109		00100001	33	
Circle Tes		LPT ystem P/N IS-1331720	Shop Order	S/N:		
				Test Systems Engineer		Dat
	Representativ		Date	Quality Control		Dat

TEST DATA SHEET 46 (Sheet 1 of 2) Reflector Position (Paragraphs 3.2.4.3.7.2 - 3.2.4.3.7.7)

3.2.4.3	.7.2 Digital-	A/GSE	Mode-1	Reflect	tor Positi	on Section	on [IV	/] ***				
BP				Reflecto				<u> </u>		A 1-2 R	Reflector	
	Element	Po	sition*		uired**	Pass/	Fail	Elemen	ı T	Position*	Required**	Pass/Fail
l	(For Ref)					*	1 411	(For Ref		I USILIUM	Kequuca	L 429/1-411
06	0184							0186	'		 	
CC	354	i						356		·		 <u>-</u>
WC	694							696				
3.2.4.3 BP	.7.3 Digital-A	A/GSE		Reflect Reflecto		on Section	on [IV	⁷] ***		A1-2 R	eflector	
	Element	Pos	sition*	Requ	uired**	Pass/I	Fail	Element	t	Position*	Required**	Pass/Fail
<u> </u>	(For Ref)							(For Ref				
01	0014							0016				
	.7.4 Digital-A		A1-1 Ref	flector ed**	Pass/I					Reflector uired**	Pass/Fail	
İ	Observ	ved	Require	ed**	Pass/I	Fail	Obs	served	Req	uired**	Pass/Fail	1
l			***	*	i					***		1
* ** *** Circle METS	data sheet is GSE Modes Observe that	nge for option do not t both A	instrumer in instr	nt seria	al number	r from TI	DS 6 o	of AE-2600 & FM mo	02/1 : dules y 8 sec	±10 counts.	Rewriting rad	nge on this
						-		Test Syste				Date
	mer Represen t Hardware O					Date		Quality Co	ontro	1		Date

TEST DATA SHEET 46 (Sheet 2 of 2) Reflector Position (Paragraphs 3.2.4.3.7.2 - 3.2.4.3.7.7)

	o.1.3 Digital-	A/GSE Mode-4	Reflector Positi	ion Section [I	V] ***			
BP			Reflector			A1-2 I	Reflector	
···	Element (For Ref)	Position*	Required**	Pass/Fail	Element (For Ref)	Position*	Required**	Pass/Fail
30	1000				1002			
BP	Element (For Ref)	A/GSE Mode-5 A1-1 I Position*	Reflector Positi Reflector Required**	on Section [I	V] *** Element (For Ref)	A1-2 Position*	Reflector	Pass/Fail
_06	0184				0186			
BP	Element (For Ref)	A1-1 F Position*	Required**	Pass/Fail	Element (For Ref)	A1-2 R Position*	eflector Required**	Pass/Fail
	•	Position*	Required**	Pass/Fail	Element	Position*	Required**	Pass/Fail
06	(For Ker) 0184				(For Ref)			
* ** **	data sheet is GSE Modes	do not require v	nt serial number	from TDS 6	of AE-26002/	t ±10 counts.	l. Rewriting ran	nge on this
Circle METS		T LPT Al System P/N I	S-1331720	Shop Order:		S/N:		
				- '	Test Systems			Date
	ner Represent Hardware Or			Date	Quality Control	ol		Date

TEST DATA SHEET 47 Digital-A/GSE Mode-1 Radiometer Data Section [V] (Paragraph 3.2.4.3.7.2)

01 02 03	Channel-3*	Required**		A1-2 Reflector			
02		Livquireu	Pass/Fail	Channel-9*	Required**	Pass/Fa	
						 	
03							
04							
05							
06							
07						<u></u>	
08					,	··	
09							
10						·	
11							
12							
13							
14							
15							
16							
17				 			
18							
19							
20							
21							
22							
23							
24				· · · · · · · · · · · · · · · · · · ·			
25							
26							
27							
28						******	
29	·					· ····································	
30							

Circle Test: CPT LPT			
METSAT/AMSU-A1 System P/N IS-1331720	Shop Order:	: S/N:	
		Test Systems Engineer	Date
Customer Representative (Flight Hardware Only)	Date	Quality Control	Date

TEST DATA SHEET 48 (Sheet 1 of 2)
Digital-A/GSE Mode-1 Temperature Sensors Section [VI] (Paragraph 3.2.4.3.7.2)

	Thermistor Sensors	Recorded Value*	Required Value	Pass/ Fail
Element	Description	(deg. C)	(deg. C)	
1090	A1-1 Warm Load 1		25 ± 15	
1092	A1-1 Warm Load 2		25 ± 15	
1094	A1-1 Warm Load 3		25 ± 15	
1096	A1-1 Warm Load 4		25 ± 15	
1098	A1-1 Warm Load Center		25 ± 15	
1100	A1-2 Warm Load 1		25 ± 15	
1102	A1-2 Warm Load 2		25 ± 15	
1104	A1-2 Warm Load 3		25 ± 15	
1106	A1-2 Warm Load 4		25 ± 15	
1108	A1-2 Warm Load Center		25 ± 15	
1110	Local Oscillator Channel 7		25 ± 15	·
1112	Local Oscillator Channel 8		25 ± 15	
1114	Local Oscillator Channel 15		25 ± 15	
1116	PLL LO #2 Channels 9-14		25 ± 15	
1118	PLL LO #1 Channels 9-14		25 ± 15	
1120	PLLO (Reference Oscillator)**/			
	Not used ***			
1122	Mixer I.F. Amp. Channel 3		25 ± 15	
1124	Mixer I.F. Amp. Channel 4		25 ± 15	
1126	Mixer I.F. Amp. Channel 5		25 ± 15	
1128	Mixer I.F. Amp. Channel 6		25 ± 15	
1130	Mixer I.F. Amp. Channel 7		25 ± 15	
1132	Mixer I.F. Amp. Channel 8		25 ± 15	
1134	Mixer I.F. Amp. Channels 9-14		25 ± 15	
1136	Mixer I.F. Amp. Channel 15		25 ± 15	

Value is from the STE printout sheets. Copying data to this sheet is optional.

(Continued on Sheet 2)

^{**} For S/N 101 through 104.

^{***} For S/N 105 and up.

TEST DATA SHEET 48 (Sheet 2 of 2) Digital-A/GSE Mode-1 Temperature Sensors Section [VI] (Paragraph 3.2.4.3.7.2)

	Thermistor Sensors	Recorded Value*	Required Value	Pass/ Fail
Element	Description	(deg. C)	(deg. C)	
1138	I.F. Amp. Channel 11-14		25 ± 15	
1140	I.F. Amp. Channel 9		25 ± 15	
1142	I.F. Amp. Channel 10		25 ± 15	
1144	I.F. Amp. Channel 11		25 ± 15	
1146	DC/DC Converter		25 ± 15	
1148	I.F. Amp. Channel 13		25 ± 15	
1150	I.F. Amp. Channel 14		25 ± 15	
1152	I.F. Amp. Channel 12		25 ± 15	
1154	RF Shelf A1-1		25 ± 15	
1156	RF Shelf A1-2		25 ± 15	
1158	Detector Preamp Assy.		25 ± 15	
1160	Scan Motor A1-1		25 ± 15	
1162	Scan Motor A1-2		25 ± 15	
1164	Feed Horn A1-1		25 ± 15	
1166	Feed Horn A1-2		25 ± 15	
1168	R.F. Mux A1-1		25 ± 15	
1170	R.F. Mux A1-2		25 ± 15	
1172	Local Oscillator Channel 3		25 ± 15	
1174	Local Oscillator Channel 4		25 ± 15	
1176	Local Oscillator Channel 5		25 ± 15	
1178	Local Oscillator Channel 6		25 ± 15	
1180	Temp Sensor Ref Voltage Count		**	

^{*} Value is from the STE printout sheets. Copying data to this sheet is optional.

** = Count of 24,552 + 1765,-1308.

Circle Test: CPT LPT			
METSAT/AMSU-A1 System P/N IS-1331720	Shop Orde	er: S/N:	
		Test Systems Engineer	Date
Customer Representative (Flight Hardware Only)	Date	Quality Control	Date

TEST DATA SHEET 40

CH 9 through 14 PLLO		Temp C)	Measured * Frequency	Requirements **	Pass/ Fail
PLLO No. 1	PLO No. 1	Xtal *** Osc.			
				57290.334 MHz ± 50 kHz	
PLLO No. 2	PLO No. 2	Xtal *** Osc.			
				57290.334 MHz ± 50 kHz	
* Attach spectri	um analyzer plo	ots.			
	ected on S/N 10	05 and above			

Circle Test: CPT LPT			
METSAT/AMSU-A1 System P/N IS-1331720	Shop Orde	r: S/N:	
		Test Systems Engineer	Date
Customer Representative (Flight Hardware Only)	Date	Quality Control	Date

TEST DATA SHEET 50 (Sheet 1 of 2) Radiometer "Relative" NEΔT Verification* (Paragraph 3.2.4.4.2.2)

Channels 3, 4, 5, 6, 7, 8, and 15. PLLO No. 1	(Channels 9 thro	ough 14)		
Channel Number>	3	4	5	6
NEΔT (Average of 5 data)				
Pass/Fail				
NEΔT (Specified) K **	0.40	0.25	0.25	0.25
Channel Number>	7	8	9	10
NEΔT (Average of 5 data)				
Pass/Fail	<u> </u>			
NEΔT (Specified) K **	0.25	0.25	0.25	0.40
Channel Number>	11	12	13	14
NEΔT (Average of 5 data)				
Pass/Fail				
NEΔT (Specified) K **	0.40	0.60	0.80	1.20
Channel Number>	15			
NEΔT (Average of 5 data)				
Pass/Fail				
NEΔT (Specified) K **	0.50			
 * Baseline data for acceptance tests. Use criteria ** For reference only 	first CPT or first	LPT data along wi	th specification va	lue for pass/fail
Circle Test: CPT LPT				
METSAT/AMSU-A1 System P/N IS-133172	20 Shop Ord	er:	S/N:	_
		Test Systems E	ingineer	Date
Customer Representative (Flight Hardware Only)	Date	Quality Contro	1	Date

TEST DATA SHEET 50 (Sheet 2 of 2) Radiometer "Relative" NEΔT Verification* (Paragraph 3.2.4.4.2.2)

Channel Number>	9	10	11	12
NEΔT (Average of 5 data)				12
Pass/Fail				
NEΔT (Specified) K **	0.25	0.40	0.40	0.60
Channel Number>	13	14	0.10	0.00
NEΔT (Average of 5 data)				
Pass/Fail				
NEΔT (Specified) K **	0.80	1.20		
Circle Test: CPT LPT				
<u> </u>	Shop Order	r:	S/N:	
Circle Test: CPT LPT METSAT/AMSU-A1 System P/N IS-1331720	Shop Order	Test Systems En		Da

TEST DATA SHEET 51 (Sheet 1 of 2) Transient Susceptibility Test (Paragraph 3.2.4.2.1.4, 3.2.4.2.2.9, 3.2.4.2.3.3)

				, 3.2.4.2.2.3, 3.2.4.2.3	
Test Set	up Verifi				
		Signature			
3.2.4.2.1	.4: +28	V Main Bus Load-Induce	d Transient Tes	t	
Subpara	Step	Load Induced Trans	ient	Functional Performance	Comments/
3.2.4.2.1.4.2	8	Low frequency in accor	rdance	Results/Deviations	Observations
		with Figure 8			
3.2.4.2.1.4.3	10	High frequency 1.43 Hz 200 mV			
3.2.4.2.1.4.3	10	High frequency			
3.2.4.2.1.4.3	10	2.86 Hz 1.00 V p High frequency			
ļ	<u></u>	6.67 Hz 1.50 V p)- p		
NOTE: Attach al	ll backup	data generated during the	e test (photos, p	printouts, plots, test logs, add	litional comments or
observati	ions, etc.	.) to this data sheet.		•	
1					
·					
l					
l					
l					
Circle Test:	CPT	LPT			
METSAT/AMS	ett a 1 C	ystem P/N IS-1331720	Cha- Ordan	CAL	
METOTIANG	iu-mi oj	ystem P/N 15-1551/20	Snop Order:	S/N:	
				Test Systems Engineer	Date
Customer Repre				O E O1	5
(Flight Hardwar		E	Date	Quality Control	Date

TEST DATA SHEET 51 (Sheet 2 of 2) Transient Susceptibility Test (Paragraph 3.2.4.2.1.4, 3.2.4.2.2.9, 3.2.4.2.3.3)

Test Se	tup Verif	ried:		
	-	Signature		
C	2.9: +28	V Pulse Load Bus Load-Induced T	ransient Test	
Subpara	Step	Load Induced Transient	Functional Performance Results/Deviations	Comments/
3.2.4.2.2.9.2	8	Low frequency in accordance with Figure 13	results/Deviations	Observations
3.2.4.2.2.9.3	10	High frequency 1.43 Hz 200 mV p-p		
3.2.4.2.2.9.3	10	High frequency 2.86 Hz 1.00 V p-p		
3.2.4.2.2.9.3	10	High frequency 6.67 Hz 1.50 V p-p		
		V Analog Telemetry Bus Load-Indu	aced Transient Test	
Subpara	Step	Load Induced Transient	Functional Performance Results/Deviations	Comments/ Observations
3.2.4.2.3.3.2	8	Low frequency in accordance with Figure 16	2000 20 VILLOIS	Obscivations
3.2.4.2.3.3.3	10	High frequency		
3.2.4.2.3,3,3	10	1.43 Hz 200 mV p-p		
3.4.4.2.3.3.3	10	High frequency		
3.2.4.2.3.3.3	10	2.86 Hz 1.00 V p-p High frequency		
	'	6.67 Hz 1.50 V p-p		
		310 / 12 130 / p-p		
Circle Test:	CPT	LPT		
METSAT/AMS	U-A1 Sy	stem P/N IS-1331720 Shop O	rder: S/N:	
	-			
			Test Systems Engineer	Date
Customer Repre	esentative	Date	Quality Control	
(Flight Hardwar		Date	Quarry Control	Date
	•			İ

TEST DATA SHEET 52

Channel Identification Test (Paragraph 3.2.4.5)

Channel Number	Antenna Location	Sweeper Freq. Setting (GHz)	Polarization (H/V)	Radiometric Data Counts ∆ Counts	Channel Verified (Yes/No)
3	A1-2	50.35	V		
4	A1-2	52.85	V		
5	A1-2	53.70	Н		
6	A1-1	54.45	Н		
7	A1-1	54.99	v		
8	A1-2	55.55	Н		
9	A1-1	57.34	Н		
10	A1-1	57.50	Н		
11	A1-1	57.564	Н		
12	A1-1	57.59	Н		
13	A1-1	57.602	Н		
14	A1-1	57.608	Н		
15	A1-1	89.55	v		

Circle Test: CPT LPT				
METSAT/AMSU-A1 System P/N IS-1331720		Shop Order:	S/N:	
		Test Systems Engineer		Date
Customer Representative (Flight Hardware Only)	Date	Quality Control	·	Date

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DOCUMENT APPROVAL SHEET



TITLE	DOCUMENT NO.	
Process Specification	AE-26156/30	·
METSAT/KLM/AMSU-A1, System Comprehensive and Limited Performance	6 April 1999	•
Tests Test Procedure	O April 1999	
INPUT FROM: DATE CDRL: SPECIFICATION ENGINEER:		DATE
	me	4-5-99
CHECKED BY: DATE UOB NUMBER:	· · · · · · · · · · · · · · · · · · ·	DATE
APPROVED SIGNATURES		
AFFROVED SIGNATURES	DEPT. NO.	DATE
System Safety (W. Neighbors) W. U. Sughha	8331	4/2/99
Product Team Leader (A. Nieto)	8341	4/7/89
Systems Engineer (R. Platt)	8341	4/1/99
Design Assurance (E. Lorenz) DWoon (for E. Lovenz)	8331	4/8/99
Quality Assurance (R. Taylor)	7831	4/8/99
Technical Director/PMO (P. Patel)	8341	4/7/89
Released: Configuration Management (J. Cavanaugh)	8361	4/12/99
Approved as Final per customer's letter dated 12 April 1999 (ECN CAMSU-2091, CAMSU-2101 and CAMSU-2104)		
By my signature, I certify the above document has been reviewed by me and concurs with the technical requirements related to my area of responsibility.		
(Data Center) FINAL		
Jana Cornejo 4-13-99		

TEST DATA SHEET 1 (Sheet 1 of 9) Grounding System Test (Paragraph 3.2.4.1)

		acecraft Interface		
From Chassis	Pin Description	Required Resistance	Measured Value	
Ground to		(Ohms)	(Ohms)	Pass/Fai
J1-1	+28 V MLB	> 100k	01	Pass
J1-2	+28 V MLB	> 100k	02	Pass
J1-3	+28 V MLB RTN	> 100k	OL	Pass
J1-4	+28 V MLB RTN	> 100k	04	Pass
J1-5	+28 V PLB	> 100k	06	P055
J1-6	+28 V PLB	> 100k	04	Pass
J1-7	+28 V PLB RTN	> 100k	06	Pass
J1-8	+28 V PLB RTN	> 100k	06	Pass
J1-9	+28 V TMB	> 100k	04	Pass
J1-10	28 V TMB RTN	> 100k	OC	Pass
J1-11	NO CONNECTION	> 100k	06	Pass
J1-12	NO CONNECTION	> 100k	06	Pass
J1-13	CHASSIS GROUND (E1)	< 1	.211	Pas
J1-14	+28 V MLB	> 100k	OL	Pas
J1-15	+28 V MLB	> 100k	OL	Pas
J1-16	+28 V MLB RTN	> 100k	06	Pas
J1-17	+28 V MLB RTN	> 100k	06	Aas-
J1-18	+28 V PLB	> 100k	06	Pas
J1-19	+28 V PLB	> 100k	OL	Par
J1-20	+28 V PLB RTN	> 100k	06	Pass
J1-21	+28 V PLB RTN	> 100k	OL	Poss
J1-22	+28 V TMB	> 100k	04	Pass
J1-23	28 V TMB RTN	> 100k	06	Pass
J1-24	SAFETY HTR PWR	> 100k	OL	Pas
J1-25	SAFETY HTR RTN	> 100k	04	Pas

)
)

TEST DATA SHEET 1 (Sheet 2 of 9) Grounding Interface Test (Paragraph 3.2.4.1)

	J2 of Spacecraft Interface						
From Chassis Ground to	Pin Description	Required Resistance (Ohms)	Measured Value (Ohms)	Pass/Fail			
J2-1	Chassis Ground (E2)	< 1	.18 5	P			
J2-2	DATA CLOCK (C1)	> 100k	OL	P			
J2-3	Signal Return	> 100k	06	P			
J2-4	No Connection	> 100k	OL	ρ			
J2-5	DIGITAL-A DATA OUT	> 100k	OL	ρ			
J2-6	DATA ENABLE (A1)	> 100k	06	P			
J2-7	8 SEC SYNC PULSE	> 100k	06	P			
J2-8	No Connection	> 100k	04	P			
J2-9	No Connection	> 100k	04	Ρ			

	J3 of Spacecraft Interface						
From Chassis Ground to	Measured Value (Ohms)	Pass/Fail					
J3-1	1.248 MHz CLK	(Ohms) > 100k	OL (Onlis)	Passiran			
J3-2	1.248 MHz CLK RTN	> 100k	OL	P			
J3-3	Chassis GND (E3)	< 1	.18 1	P			

	J5 of Spacecraft Interface						
From Chassis	Pin Description	Required Resistance	Measured Value				
Ground to		(Ohms)	(Ohms)	Pass/Fail			
J5-1	Chassis Ground (E5)	< 1	.15 2	P			
J5-2	MODULE PWR IND	> 100k	06	P			
J5-3	COLD CAL POS MSB (OUT)	> 100k	OL	ρ			
J5-4	No Connection	> 100k	OL	P			
J5-5	SCANNER A1-2 ON/OFF	> 100k	OL	P			
J5-6	ANT IN COLD CAL POS	> 100k	04	P			
J5-7	PLL PRI/RED	> 100k	06	P			
J5-8	No Connection	> 100k	OL	P			
J5-9	SURV HTR ON/OFF	> 100k	06	P			
J5-10	No Connection	> 100k	04	Ρ			
J5-11	COLD CAL POS LSB (OUT)	> 100k	06	P			
J5-12	SCANNER A1-1 ON/OFF	> 100k	06	P			
J5-13	ANT IN WARM CAL POS	> 100k	OL	P			
J5-14	ANT IN NADIR POS	> 100k	X	P			
J5-15	FULL SCAN MODE	> 100k	06	P			

TEST DATA SHEET 1 (Sheet 3 of 9) Grounding System Test (Paragraph 3.2.4.1)

From Chassis	Pin Description	ecraft Interface	1371	
Ground to	Fin Description	Required Resistance (Ohms)	Measured Value (Ohms)	Pass/Fail
J4-1	Chassis Ground (E4)	< 1	:15 1	P
J4-2	MODULE PWR DISCONN	> 100k	OL	P
J4-3	SURVIVAL HTR ON	> 100k	OL	P
J4-4	MODULE TOTALLY OFF	> 100k	OL	P
J4-5	SCANNER A1-2 ON/OFF	> 100k	04	P
J4-6	ANT AT COLD CAL POS	> 100k	04	P
J4-7	PLL SELECT	> 100k	04	P
J4-8	ANT AT NADIR POS	> 100k	OL	ρ
J4-9	COLD CAL POS MSB (IN)	> 100k	OL	P
J4-10	No Connection	> 100k	04	P
J4-11	No Connection	> 100k	04	P
J4-12	+10 V INTERFACE BUS	> 100k	06	P
J4-13	10 V INTERFACE BUS RTN	> 100k	14.3 M	P
J4-14	MODULE PWR CONN	> 100k	OL	P
J4-15	SURVIVAL HTR OFF	> 100k	06	P
J4-16	SCANNER A1-1 ON/OFF	> 100k	OL	P
J4-17	ANT AT WARM CAL POS	> 100k	06	P
J4-18	FULL SCAN	> 100k	06	P
J4-19	COLD CAL POS LSB (IN)	> 100k	OL	P
J4-20	No Connection	> 100k	OL	P
J4-21	No Connection	> 100k	OL	P
J4-22	No Connection	> 100k	04	P
J4-23	No Connection	> 100k	06	P
J4-24	+10 V INTERFACE BUS	> 100k	OL	P
J4-25	10 V INTERFACE BUS RTN	> 100k	OL	P

OL = > 40 MEG 1

TEST DATA SHEET 1 (Sheet 4 of 9) Grounding System Test (Paragraph 3.2.4.1)

·		cecraft Interface			
From Chassis	Pin Description	Required Resistance	Measured Value		
Ground to		(Ohms)	(Ohms)	Pass/Fai	
J6-1	Chassis GND (E6)	< 1	·15 A		
J6-2	RF SHELF A1-1 TEMP	> 100k	OL	P	
J6-3	A1-1 SCAN. MTR. TEMP	> 100k	OL	P	
J6-4	WARM LOAD A1-1 TEMP	> 100k	06	P	
J6-5	No Connection	> 100k	06	P	
J6-6	PLLO RED LOCK DETECT	> 100k	OL	P	
J6-7	No Connection	> 100k	06	P	
J6-8	A1-1 DRIVE MTR CURR	> 100k	04	Р	
J6-9	+15 V ANT DR MON	> 100k	OC	P	
J6-10	+5 V ANT DR MON	> 100k	04	P	
J6-11	+15 V SIG PROC MON	> 100k	04	P	
J6-12	+5 V SIG PROC MON	> 100k	α	P	
J6-13	L.O. VOLTAGE CH 3 MON	> 100k	04	P	
J6-14	L.O. VOLTAGE CH 5 MON	> 100k	Oh.	P	
J6-15	L.O. VOLTAGE CH 7 MON	> 100k	06	ρ	
J6-16	+15 VDC PLL LO MON	> 100k	OL	P	
J6-17	+10 V MIXER/AMP MON	> 100k	OL	P	
J6-18	L.O. VOLTAGE CH 15 MON	> 100k	OL.	P	
J6-19	No Connection	> 100k	04	P	
J6-20	28 V TMB RTN	> 100k	06	ρ	
J6-21	RF SHELF A1-2 TEMP	> 100k	oc	P	
J6-22	A1-2 SCAN MTR TEMP	> 100k	06	P	
J6-23	WARM LOAD A1-2 TEMP	> 100k	06	P	
J6-24	No Connection	> 100k	α	P	
J6-25	PLLO PRI LOCK DETECT	> 100k	ot	P	
J6-26	No Connection	> 100k	04	P	
J6-27	A1-2 DRIVE MTR CURR	> 100k	04	P	
J6-28	-15 V ANT DR MON	> 100k	UL	P	
J6-29	-15 V SIG PROC MON	> 100k	04	P	
J6-30	L.O. VOLTAGE CH 4 MON	> 100k	06	P	
J6-31	L.O. VOLTAGE CH 6 MON	> 100k	04	P	
J6-32	L.O. VOLTAGE CH 8 MON	> 100k	06-	P	
J6-33	-15 VDC PLL LO MON	> 100k	06.	P	
J6-34	+8 V IF AMP MON	> 100k	04	P	
J6-35	No Connection	> 100k	04	ρ	
J6-36	No Connection	> 100k	OL.	P	
J6-37	No Connection	> 100k	04	P	

OL = > 90 MEG -S_

TEST DATA SHEET 1 (Sheet 5 of 9) Grounding System Test (Paragraph 3.2.4.1)

		acecraft Interface		
From Chassis	Pin Description	Required Resistance	Measured Value	
Ground to		(Ohms)	(Ohms)	Pass/Fa
J7-1	Chassis GND (E7)	<1	0/7 52	Ρ
J7-2	No Connection	> 100k	06	P
J7-3	REDUN PLO LOCK DET	> 100k	04	ρ
J7-4	15 V RTN (2/3)	> 100k	06	P
J7-5	15 V RTN (2/3)	> 100k	04	P
J7-6	DUMP TEST POINT	> 100k	OL	P
J7-7	No Connection	> 100k	06	P
J7-8	CH3 OUT TEST POINT	> 100k	04	P
J7-9	CH4 OUT TEST POINT	> 100k	04	ρ
J7-10	CH5 OUT TEST POINT	> 100k	OL	P
J7-11	CH6 OUT TEST POINT	> 100k	OL	7
J7-12	CH7 OUT TEST POINT	> 100k	OL	P
J7-13	CH8 OUT TEST POINT	> 100k	06	P
J7-14	CH9 OUT TEST POINT	> 100k	04	P
J7-15	No Connection	> 100k	04	7
J7-16	No Connection	> 100k	ox.	7
J7-17	GSE CMD LSB	> 100k	OL.	7
J7-18	GSE CMD MSB-1	> 100k	ox.	P
J7-19	+5 V GSE INTERLOCK A	> 100k	04	P
J7-20	No Connection	> 100k	06	7
J7-21	No Connection	> 100k	04	P
J7-22	PRI PLO LOCK DET	> 100k	04	P
J7-23	No Connection	> 100k	04	P
J7-24	VH TEST POINT	> 100k	06	P
J7-25	No Connection	> 100k	06	P
J7-26	15 V RTN (2/3)	> 100k	04	P
J7-27	CH10 OUT TEST POINT	> 100k	04	P
J7-28	CH11 OUT TEST POINT	> 100k	04	P
J7-29	CH12 OUT TEST POINT	> 100k	OL	P
J7-30	CH13 OUT TEST POINT	> 100k	04	P
J7-31	CH14 OUT TEST POINT	> 100k	04	P
J7-32	CH15 OUT TEST POINT	> 100k	OL	P
J7-33	No Connection	> 100k	OL	P
J7-34	No Connection	> 100k	06	P
J7-35	GSE CMD MSB	> 100k	OL	'A
J7-36	5 V RTN (1)	> 100k	OL	P
J7-37	+5 V GSE INTERLOCK B	> 100k	04	D

TEST DATA SHEET 1 (Sheet 6 of 9) Grounding Interface Test (Paragraph 3.2.4.1)

					
Source	Destination	Source Pin Description	Required	Measured Value	
Pin	Pin		Resistance	(Ohms)	Pass/Fail
			(Ohms)	` ′	
J1-1	J1-2	+28 V MLB	< 1	£5 A	P
J1-1	J1-14	+28 V MLB	< 1	,37 A	ρ
J1-1	J1-15	+28 V MLB	< 1	.35 ₾	P
J1-3	J1-4	28 V MLB RTN	< 1	.23 a	ρ
J1-3	J1-16	28 V MLB RTN	< 1	. 29 0	ρ
J1-3	J1-17	28 V MLB RTN	< 1	, 25 s	P
J1-5	J1-6	+28 V PLB	< 1	. 26 s	P
J1-5	J1-18	+28 V PLB	< 1	۵ کژه	P
J1-5	J1-19	+28 V PLB	< 1	.29 1	P
J1-7	J1-8	28 V PLB RTN	< 1	,21 2	ρ
J1-7	J1-20	28 V PLB RTN	< 1	.27 12	P
J1-7	J1-21	28 V PLB RTN	< 1	032 5	P
J1-9	J1-22	+28 V TMB	< 1	.17 1	P
J1-10	J1-23	28 V TMB RTN	< 1	.25 A	P
J1-10	J6-20	28 V TMB RTN	< 1	043 c	P
J4-12	J4-24	+10 V INTERFACE BUS	< 1	031 1	P
J4-13	J4-25	10 V INTERFACE BUS RTN	< 1	.37 -1	P
J1-1	J1-3	+28 V MLB	> 100k	8,6 Ms	P
J1-1	J1-5	+28 V MLB	> 100k	16,2M	. 10
J1-1	J1-7	+28 V MLB	> 100k	17-2 Ms	P
J1-1	J1-9	+28 V MLB	> 100k	04	P
J1-1	J1-10	+28 V MLB	> 100k	OL	P.
J1-1	J1-24	+28 V MLB	> 100k	04	P
J1-1	J1-25	+28 V MLB	> 100k	06	P
J1-1	J2-3	+28 V MLB	> 100k	15.6Ms	P
J1-1	J4-12	+28 V MLB	> 100k	06	7
J1-1	J4-13	+28 V MLB	> 100k	06	P
J1-3	J1-5	28 V MLB RTN	> 100k	1-3 M.s.	P
J1-3	J1-7	28 V MLB RTN	> 100k	393K1	P
J1-3	J1-9	28 V MLB RTN	> 100k	OL	ρ
J1-3	J1-10	28 V MLB RTN	> 100k	OL	P
J1-3	J1-24	28 V MLB RTN	> 100k	06	ρ
J1-3	J1-25	28 V MLB RTN	> 100k	06	P
J1-3	J2-3	28 V MLB RTN	> 100k	192K-2	F
J1-3	J4-12	28 V MLB RTN	> 100k	2.6 MJ	ρ
J1-3	J4-13	28 V MLB RTN	> 100k	2.5 M.S.	P

OL = = 40 MEG SL

TEST DATA SHEET 1 (Sheet 7 of 9) Grounding Interface Test (Paragraph 3.2.4.1)

Source	Destination	Source Pin Description	Required	Measured Value	
Pin	Pin		Resistance	(Ohms)	Pass/Fai
			(Ohms)		
J1-5	J1-7	+28 V PLB	> 100k	5.4 MS	P
J1-5	J1-9	+28 V PLB	> 100k	0L	P
J1-5	J1-10	+28 V PLB	> 100k	OL	ρ
J1-5	J1-24	+28 V PLB	> 100k	06	ρ
J1-5	J1-25	+28 V PLB	> 100k	06	ρ
J1-5	J2-3	+28 V PLB	> 100k	7.6M s-	Α
J1-5	J4-12	+28 V PLB	> 100k	2007 M-SL	A
J1-5	J4-13	+28 V PLB	> 100k	22.3 M.C.	P
J1-7	J1-9	28 V PLB RTN	> 100k	OL	P
J1-7	J1-10	28 V PLB RTN	> 100k	04	À
J1-7	J1-24	28 V PLB RTN	> 100k	04	P
J1-7	J1-25	28 V PLB RTN	> 100k	OL	P
J1-7	J2-3	28 V PLB RTN		K-2.6 M.S	- P
J1-7	J4-12	28 V PLB RTN	> 100k	Zd M sz	P
J1-7	J4-13	28 V PLB RTN	> 100k	2.5M.S.	×
J1-9	J1-10	+28 V TMB	> 100k	7.7 M.Q.	P
J1-9	J1-24	+28 V TMB	> 100k	OL.	P
J1-9	J1-25	+28 V TMB	> 100k	06.	P
J1-9	J2-3	+28 V TMB	> 100k	04	P
J1-9	J4-12	+28 V TMB	> 100k	04	P
J1-9	J4-13	+28 V TMB	> 100k	04	P
J1-10	J1-24	28 V TMB RTN	> 100k	06	P
J1-10	J1-25	28 V TMB RTN	> 100k	06	P
J1-10	J2-3	28 V TMB RTN	> 100k	06	P
J1-10	J4-12	28 V TMB RTN	> 100k	04	P
J1-10	J4-13	28 V TMB RTN	> 100k	04	P
J1-24	J1-25	SAFETY HTR PWR	> 100k	06	P
J1-24	J2-3	SAFETY HTR PWR	> 100k	04	P
J1-24	J4-12	SAFETY HTR PWR	> 100k	04	P
J1-24	J4-13	SAFETY HTR PWR	> 100k	02	P
J1-25	J2-3	SAFETY HTR PWR RTN	> 100k	04	1
J1-25	J4-12	SAFETY HTR PWR RTN	> 100k	04	P
J1-25	J4-13	SAFETY HTR PWR RTN	> 100k	06	1
J2-3	J4-12	SIGNAL RTN	> 100k	Z.AMSL	1
J2-3	J4-13	SIGNAL RTN	> 100k	Z.3M.L	P
J4-12	J4-13	+10 V INTERFACE BUS	> 100k	4.7 M.S.	2

OL = = 40MEG -

TEST DATA SHEET 1 (Sheet 8 of 9) Grounding Interface Test (Paragraph 3.2.4.1)

Source	Destination	Source Pin Description	Required	Measured Value	
Pin	Pin		Resistance	(Ohms)	Pass/Fai
	<u> </u>		(Ohms)		
J2-2	J4-13	DATA CLOCK (C1)	> 2k	10.9 M.M	P
J2-5	J4-13	DIGITAL-A DATA OUT	> 2k	55.5MSL	P
J2-6	J4-13	DATA ENABLE (A1)	> 2k	12.8 Ms	ρ
J2-7	J4-13	8 SEC SYNC PULSE	> 2k	14.3 MSL	P
J3-1	J4-13	1.248 MHZ CLK	> 2k	13.2 Mg	ρ
J3-2	J4-13	1.248 MHZ CLK RTN	> 2k	04	ρ
J4-2	J4-13	MODULE PWR DISCONN	> 2k	13.1 MSL	A
J4-3	J4-13	SURVIVAL HTR ON	> 2k	14.7 M.D.	P
J4-4	J4-13	MODULE TOTALLY OFF	> 2k	14.7Ms-	P
J4-5	J4-13	SCANNER A1-2 ON/OFF	> 2k	17.7Ma	P
J4-6	J4-13	ANT AT COLD CAL POS	> 2k	12.1 MSL	P
J4-7	J4-13	PLL SELECT	> 2k	19.8MSL	P
J4-8	J4-13	ANT AT NADIR POS	> 2k	2101Ms	P
J4-9	J4-13	COLD CAL POS MSB (IN)	> 2k	22.2 Ms	P
J4-14	J4-13	MODULE PWR CONN	> 2k	21.4 Ma	P
J4-15	J4-13	SURVIVAL HTR OFF	> 2k	22.2MS	F
J4-16	J4-13	SCANNER A1-1 ON/OFF	> 2k	21.7Ms	P
J4-17	J4-13	ANT AT WARM CAL POS	> 2k	22.8MS	P
J4-18	J4-13	FULL SCAN	> 2k	23.7 MSL	P
J4-19	J4-13	COLD CAL POS LSB (IN)	> 2k	24.5Ma	P
J5-2	J4-13	MODULE PWR IND	> 2k	37.3Ms-	P
J5-3	J4-13	COLD CAL POS MSB (OUT)	> 2k	38.0Ms	P
J5-5	J4-13	SCANNER A1-2 ON/OFF	> 2k	37.7M_	P
J5-6	J4-13	ANT IN COLD CAL POS	> 2k	37.5M-S	F
J5-7	J4-13	PLL PRI/RED	> 2k	38.0MA	P
J5-9	J4-13	SURV HTR ON/OFF	> 2k	37.5MA	P
J5-11	J4-13	COLD CAL POS LSB (OUT)	> 2k	37.1ME	<i>P</i>
J5-12	J4-13	SCANNER A1-1 ON/OFF	> 2k	37.6MS	P
J5-13	J4-13	ANT IN WARM CAL POS	> 2k	37.1M-S-	P
J5-14	J4-13	ANT IN NADIR POS	> 2k	36.8Ms	P
J5-15	J4-13	FULL SCAN MODE	> 2k	37.4M S	

OL= = 40 MEG S-

TEST DATA SHEET 1 (Sheet 9 of 9) Grounding Interface Test (Paragraph 3.2.4.1)

Source Pin	Destination Pin	Source Pin Description	Required Resistance (Ohms)	Measured Value (Ohms)	Pass/Fail
J6-2	J1-10	RF SHELF A1-1 TEMP	> 2k	14.7 Ks-	P
J6-3	J1-10	A1-1 SCAN MTR.TEMP	> 2k	14.7 K-Sw	P
J6-4	J1-10	WARM LOAD A1-1 TEMP	> 2k	1406 KSL	P
J6-6	J4-13	PLLO RED LOCK DETECT	> 2k	2.5Ms-	P
J6-8	J4-13	A1-1 DRIVE MTR CVR	> 2k	3,5M5L	*
J6-9	J4-13	+15 VDC ANT DRIVE MON	> 2k	2.9MSL	P
J6-10	J4-13	+5 VDC ANT DRIVE MON	> 2k	Z.8M.S-	F
J6-11	J4-13	+15 VDC SIG PROC MON	> 2k	2.5M.R	P
J6-12	J4-13	+5VDC SIG PROC MON	> 2k	2.5M.s.	, p
J6-13	J4-13	L.O. VOLTAGE CH3 MON	> 2k	2.5M&	P
J6-14	J4-13	L.O. VOLTAGE CH5 MON	> 2k	2.5 M.s	P
J6-15	J4-13	L.O. VOLTAGE CH7 MON	> 2k	2.5MA	P
J6-16	J4-13	+15 VDC PLL LO MON	> 2k	2.5 M.s.	
J6-17	J4-13	+10 V MIXER/AMP MON	> 2k	2.5 M.S.	P
J6-18	J4-13	L.O. VOLTAGE CH15 MON	> 2k	2.5M.a	P
J6-21	J4-10	RF SHELF A1-2 TEMP	> 2k	OL	P
J6-22	J4-10	A1-2 SCAN MTR.TEMP	> 2k	04	P
J6-23	J4-10	WARM LOAD A1-2 TEMP	> 2k	06	P
J6-25	J4-13	PLLO PRI LOCK DETECT	> 2k	2.5 M.s.	P
J6-27	J4-13	A1-2 DRIVE MTR CURR	> 2k	3.5M.S.	£
J6-28	J4-13	-15 VDC ANT DRIVE MON	> 2k	2.8 M-a	A
J6-29	J4-13	-15 VDC SIG PROC MON	> 2k	2.5M.S	P
J6-30	J4-13	L.O. VOLTAGE CH4 MON	> 2k	2.5MSL	ρ
J6-31	J4-13	L.O. VOLTAGE CH6 MON	> 2k	2.5 M.S.	P
J6-32	J4-13	L.O. VOLTAGE CH8 MON	> 2k	2.5M.S.	P
J6-33	J4-13	-15 VDC PLL LO MON	> 2k	2.5M 52	P
J6-34	J4-13	IF AMP MON	> 2k	2.5Ms	P

OL = = 40 MEG 12

Circle Test: FINAL CPT LPT	OF:	0830		
METSAT/AMSU-A1 System P/N IS-1331720	Shop Order	. 787920 s	N: 109	-
Customer Representative	Date	Test Systems Engl	Muse Moran	7-14-00 Date (194) 7-14-00
(Flight Hardware Only)	Date	Quality Control	\circ	Date

TEST DATA SHEET 2

+28 MLB During Turn-on Transient (Paragraph 3.2.4.2.1.1)

At 28.56 Vdc:

Required*

Step	Parameter	Measured/ Calculated	S/N 101-104	S/N 105 & up	Pass/ Fail
7	Time to reach steady state current	2 <u>30.5</u> ms	20 ms max	300 ms max	P
8	Peak Current	4.75 Amps	10.6 Amps	5.9 Amps	ρ
10	Rate of Change (Slope): dI/dT	<u>β (.4 m</u> A/μs	677 mA/µs	250 mA/μs	Р

At 27.44 Vdc:

Required*

Step	Parameter	Measured/ Calculated	S/N 101-104	S/N 105 & up	Pass/ Fail
7	Time to reach steady state current	24 <u>5.4</u> ms	20 ms max	300 ms max	P
8	Peak Current	4.65 Amps	10.6 Amps	5.9 Amps	P
10	Rate of Change (Slope): dI/dT	1/ <u>6.2</u> mA/μs	677 mA/μs	250 mA/µs	P

At 28.00 Vdc:

Required*

Step	Parameter	Measured/ Calculated	S/N 101-104	S/N 105 & up	Pass/ Fail
7	Time to reach steady state current	229.1 ms	20 ms max	300 ms max	P
8	Peak Current	4.69 Amps	10.6 Amps	5.9 Amps	P
10	Rate of Change (Slope): dI/dT	/36.6 mA/us	677 mA/µs	250 mA/μs	P

* Refer to Figure 5.

Circle Test: FINAL CPT LPT

0830 290

METSAT/AMSU-A1 System P/N IS-1331720

Shop Order: <u>787</u>

Engineer Engineer

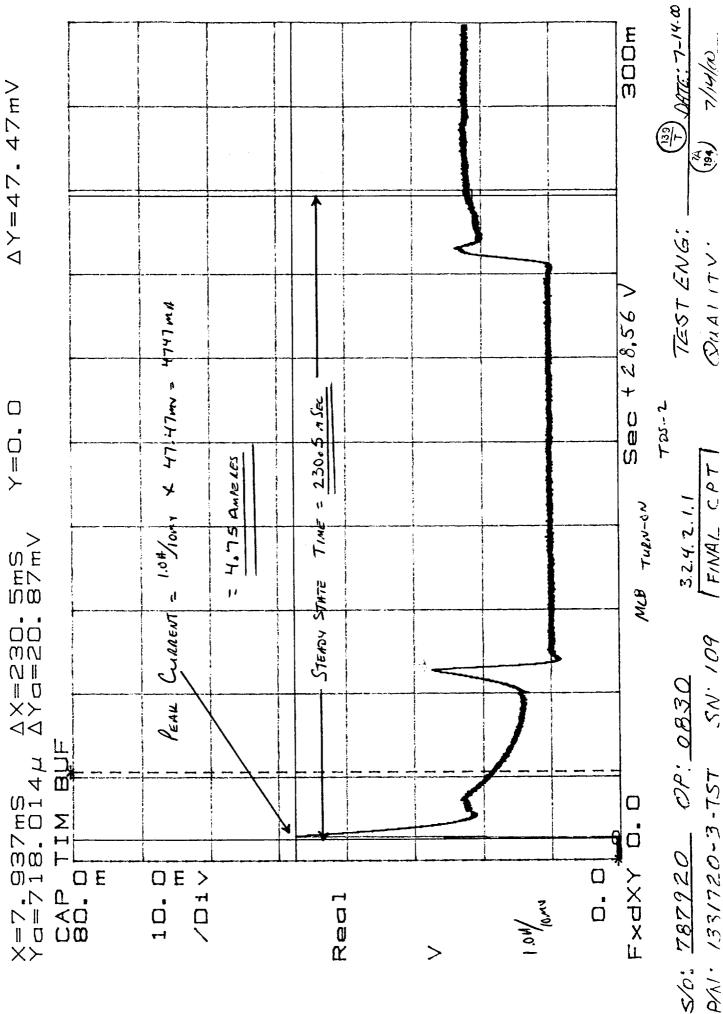
Customer Representative (Flight Hardware Only)

Date

Quality Control

Date

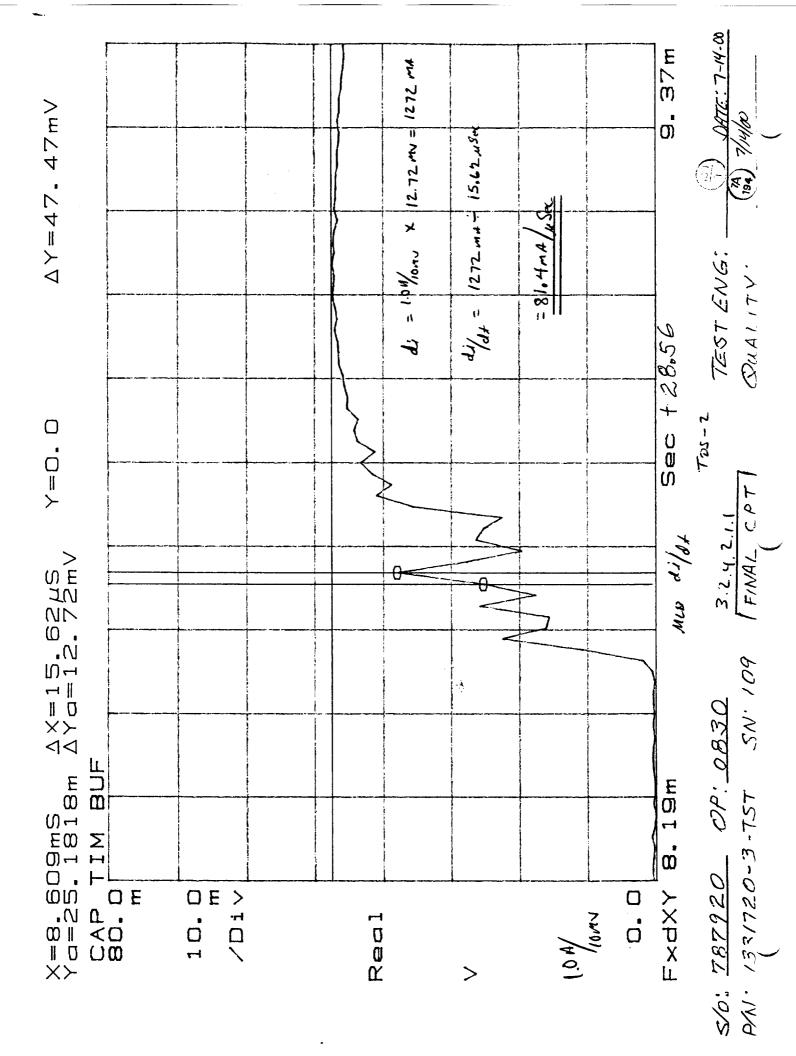
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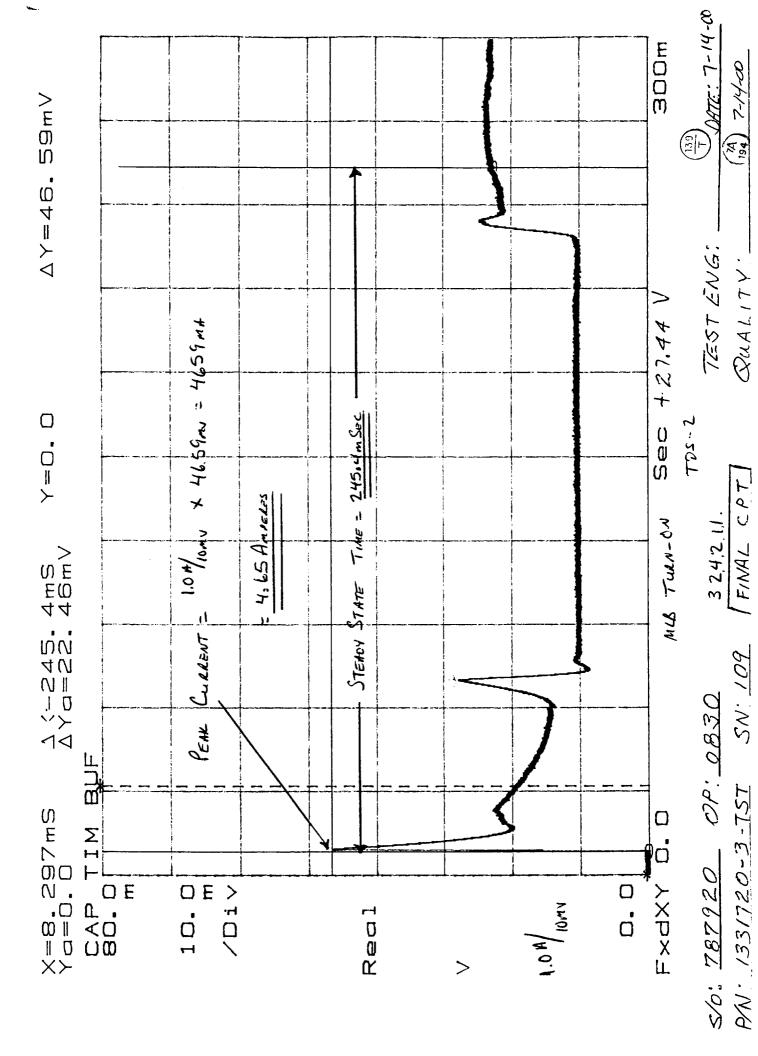


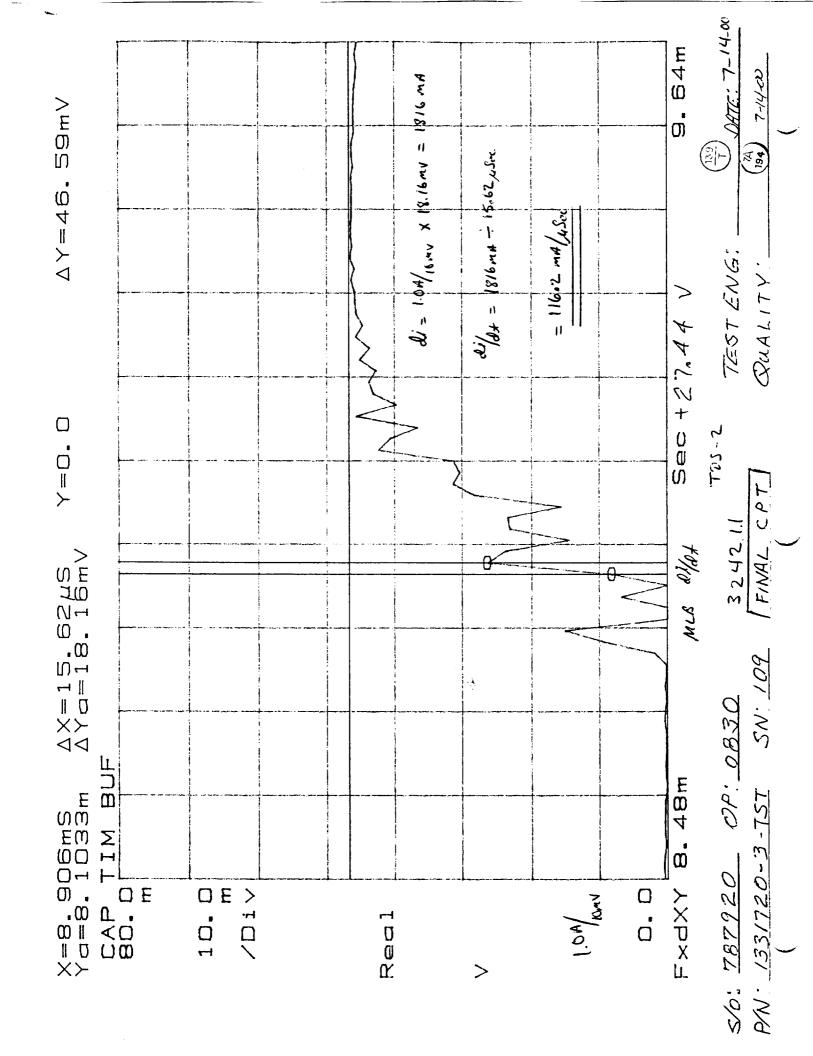
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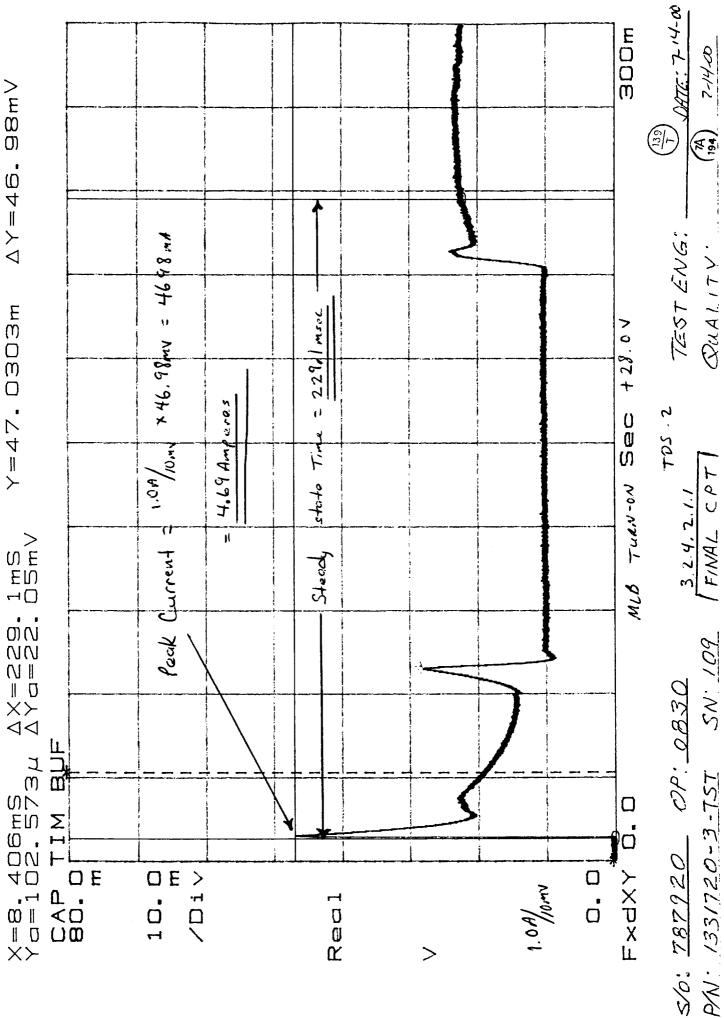
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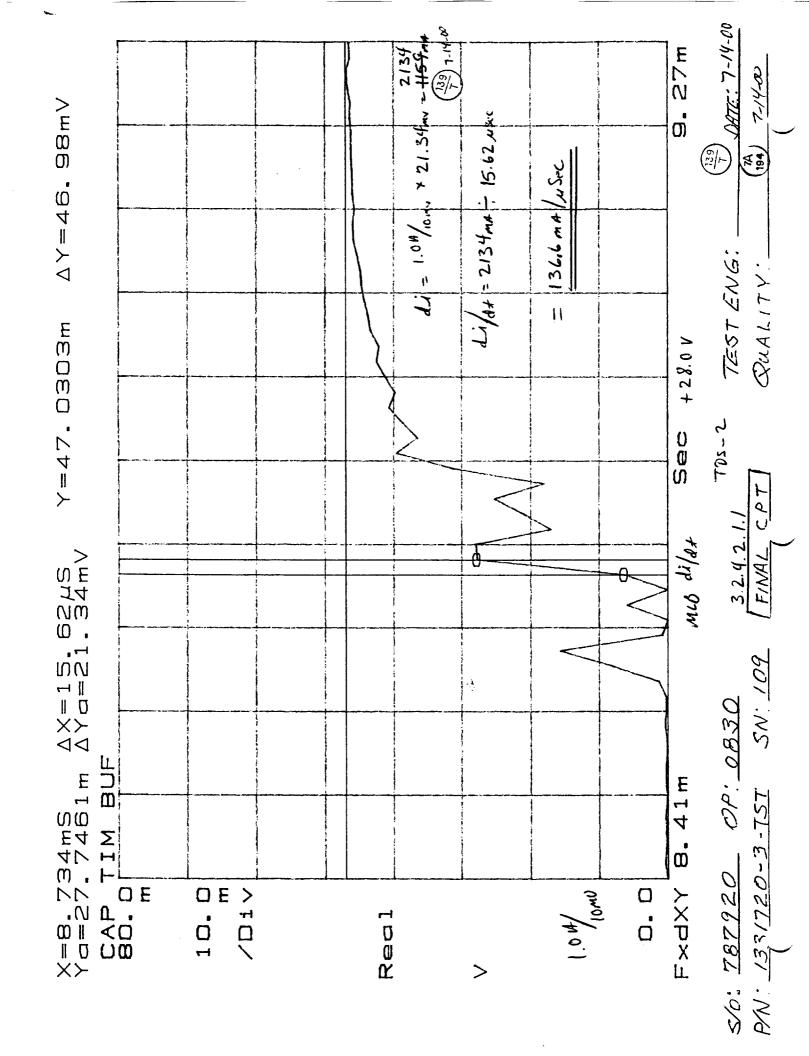
PMI 1331720-3-75T











TEST DATA SHEET 3 +28 MLB Operating Power (Paragraph 3.2.4.2.1.2)

Step	+28V MLB at 27 Volts	Measured	Units	Required	Pass/Fail
2	+28 V MLB voltage at 27 V (V _b) (Measured)	27.03 V	Volts	27.0 ± 0.1	P
3	Average Current (I _V) (PLLO#1)	2.34 A	Amps	N/A	N/A
4	+28 V MLB operating power = I _V x V _b (PLLO#1)	63.2.W	Watts	82 W max	P
6	Average current (I _V) (PLLO#2)	248 A	Amps	N/A	N/A
7	+28 V MLB operating power = $I_V \times V_b$ (PLLO#2)	67.03 W	Watts	82 W max	P
	+28 V MLB at 28 Volts				
9	+28 V MLB bus voltage at 28 V (V _b) (Measured)	28.001	Volts	28.0 ± 0.1	P
10	Average Current (IV) (PLLO#1)	2.26 A	Amps	N/A	N/A
11	+28 V MLB operating power = I _V X V _b (PLLO#1)	63.3 W	Watts	82 W max	P
13	Average current (I _V) (PLLO#2)	2.37 A	Amps	N/A	N/A
14	+28 V MLB operating power = I _V x V _b (PLLO#2)	66.36W	Watts	82 W max	P
	+28 V MLB at 29 Volts				
16	+28 V MLB voltage at 29 V (V _b) (Measured)	29,00 V	Volts	29.0 ± 0.1	P
17	Average Current (I _V) (PLLO#1)	2.20 A	Amps	N/A	N/A
18	+28 V MLB operating power = I _V x V _b (PLLO#1)	63.84	1	82 W max	P
20	Average current (I _V) (PLLO#2)	2.30 A	Amps	N/A	N/A
21	+28 V MLB operating power = I _V x V _b (PLLO#2)	66.7 W	Watts	82 W max	P

Circle Test: CPT LPT OP: 0830

METSAT/AMSU-A1 System P/N IS-1331720 Shop Order: 787920 MN: 1109

Test Systems Engineer 74 Date

Customer Representative Date

(Flight Hardware Only)

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TEST DATA SHEET 4 (Sheet 1 of 2) +28 Pulse Load Bus (Paragraph 3.2.4.2.2.1-3.2.4.2.2.6)

Paragraph	Parameter	Measured or Calculated	Required	Pass/ Fail
3.2.4.2.2.1	From -0.1 to two seconds			
	Peak Current = I _p	1.05 Amps	1.3 amps max	P
3.2.4.2.2.2	From 2 to 4 seconds			
	Peak Current = I _p	1. <u>05</u> Amps	1.3 amps max	1
3.2.4.2.2.3	From 4 to 6 seconds			-
	Peak Current = I _p	1.02 Amps	1.3 amps max	ρ
3.2.4.2.2.4	From 6 to 8 seconds			
	Peak Current = Ip	104 Amps	1.3 amps max	P
3.2.4.2.2.5	Eight Sec. Integrated Current Measurement:			
	Current	11 <u>184</u> mA	None	NA
3.2.4.2.2.6	Turn-on Transient:			
	dVdT	2854 nA/μs 6.75 Amps	744 mA/μs *	
	Peak Current = I _p	6.75 Amps	11.5 Amps	1

^{*} Refer to Figure 9.

Circle Test;

Bus current during the I/H, D period

Paragraph	Parameter	Measured or Calculated	Pass/ Fail
3.2.4.2.2.1	From -0.1 to 2 secs	25,2 mA	N/A
3.2.4.2.2.2	From 2 to 4 secs	19.4 mA	N/A
3.2.4.2.2.3	From 4 to 6 secs	21.34 mA	N/A
3.2.4.2.2.5	From 6 to 8 secs	16.48 mA	N/A

METSAT/AMSU-AT System P/N IS-1331720

01:0830 Shop Order: 787920

7-14-00 Date

Customer Representative (Flight Hardware Only)

7-15-00 Date

Quality Control

Date

TEST DATA SHEET 4 (Sheet 2 of 2) +28 Pulse Load Bus (Paragraph 3.2.4.2.2.7)

Bus current during warm cal, cold cal, & Nadir

Paragraph	Paragraph Parameter		ed or ated	Pass/ Fail
3.2.4.2.2.7 (2)	Warm cal	12.1	mA	N/A
3.2.4.2.2.7 (3)	Cold cal	13.9	mA	N/A
3.2.4.2.2.7 (4)	Nadir	19.3	mA	N/A
3.2.4.2.2.7 (5)	Warm cal (motors off)	.002	mA	N/A

Circle Test: CPT LPT

OP: 0830

METSAT/AMSU-A1 System P/N IS-1331720 Shop Order: 707720 S/N: 109

Test Systems Engineer Date

Ostomer Representative
(Flight Hardware Only)

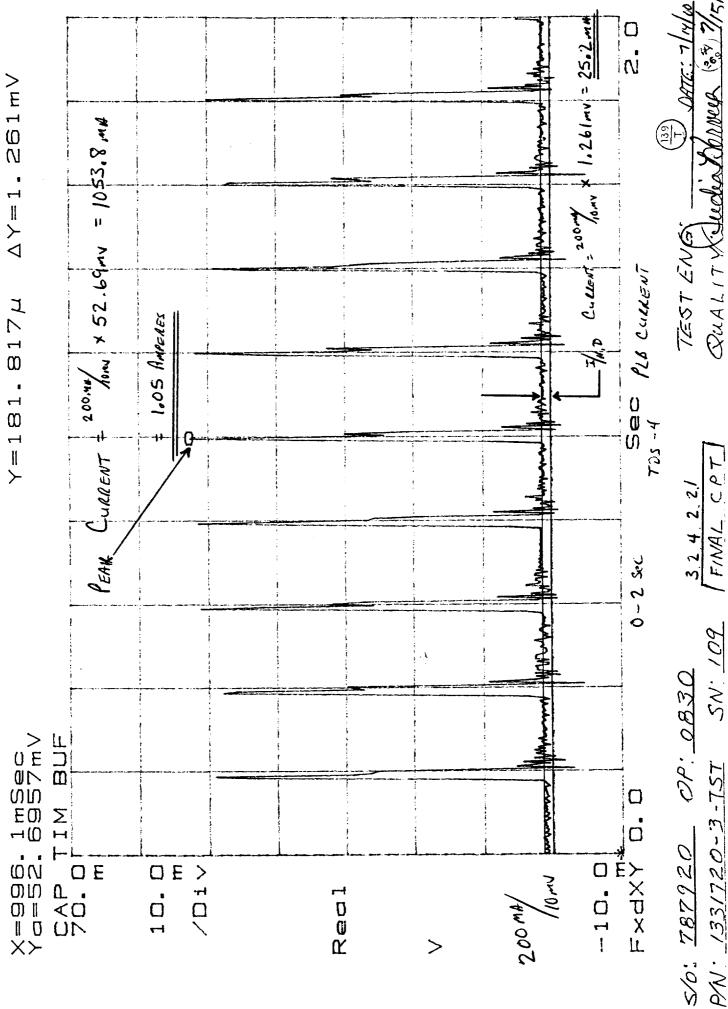
OP: 0830

Quality Control

Op: 0830

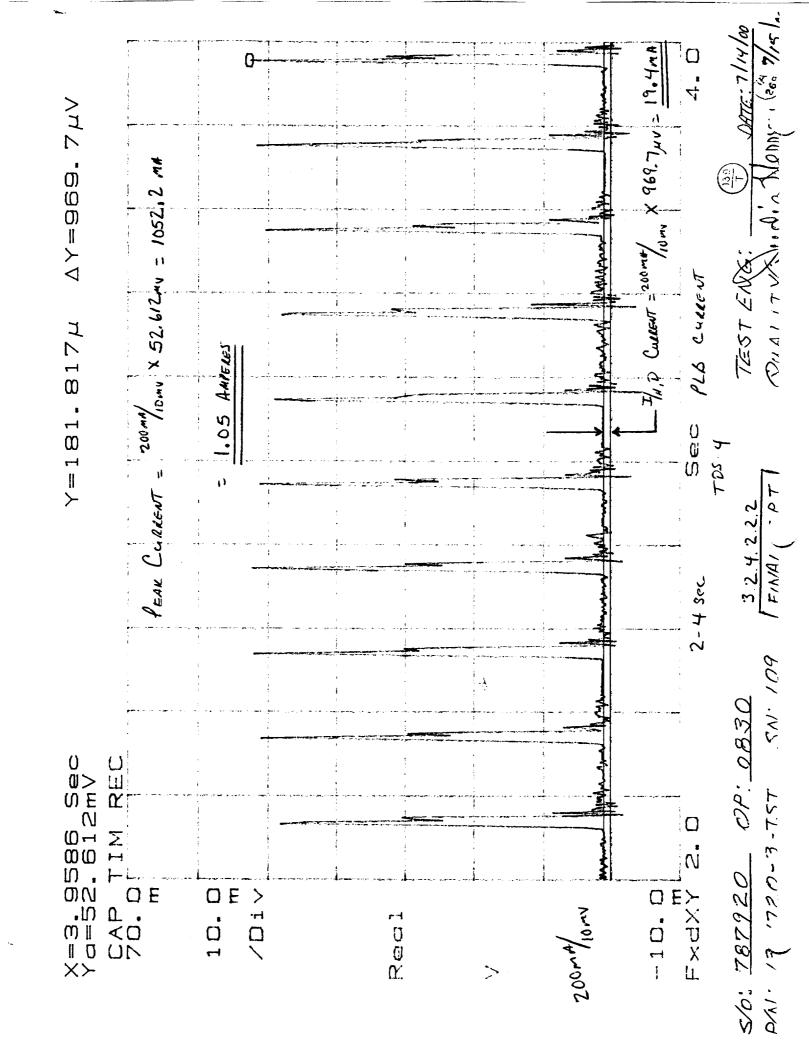
Quality Control

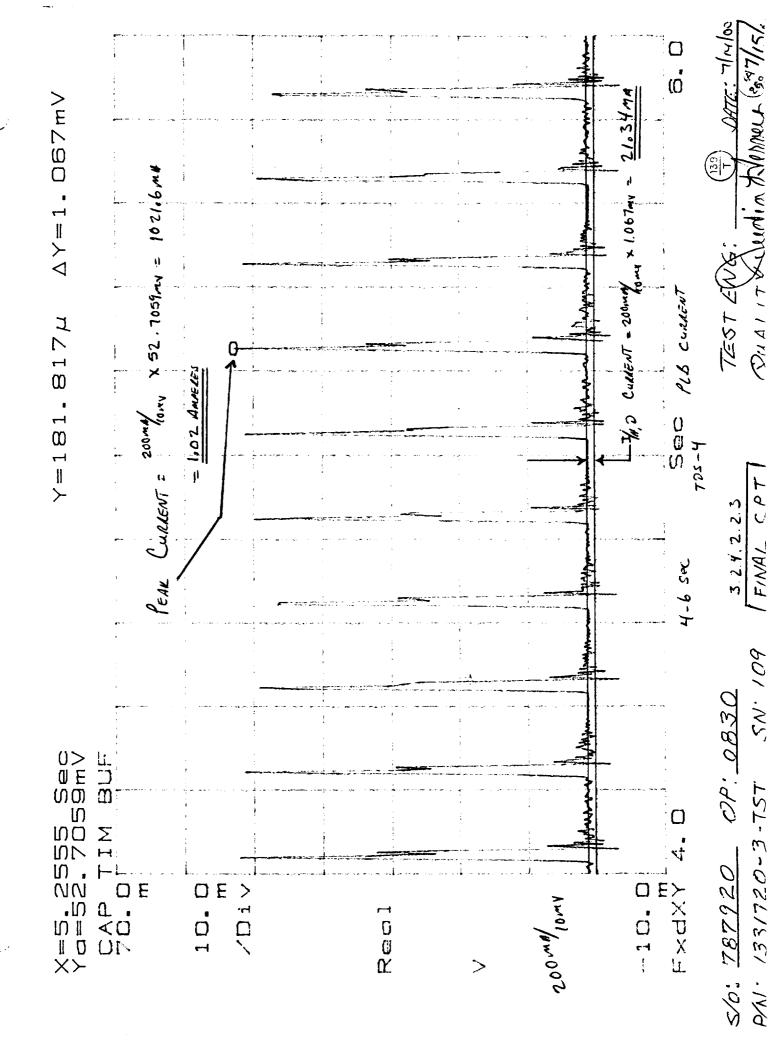
Date

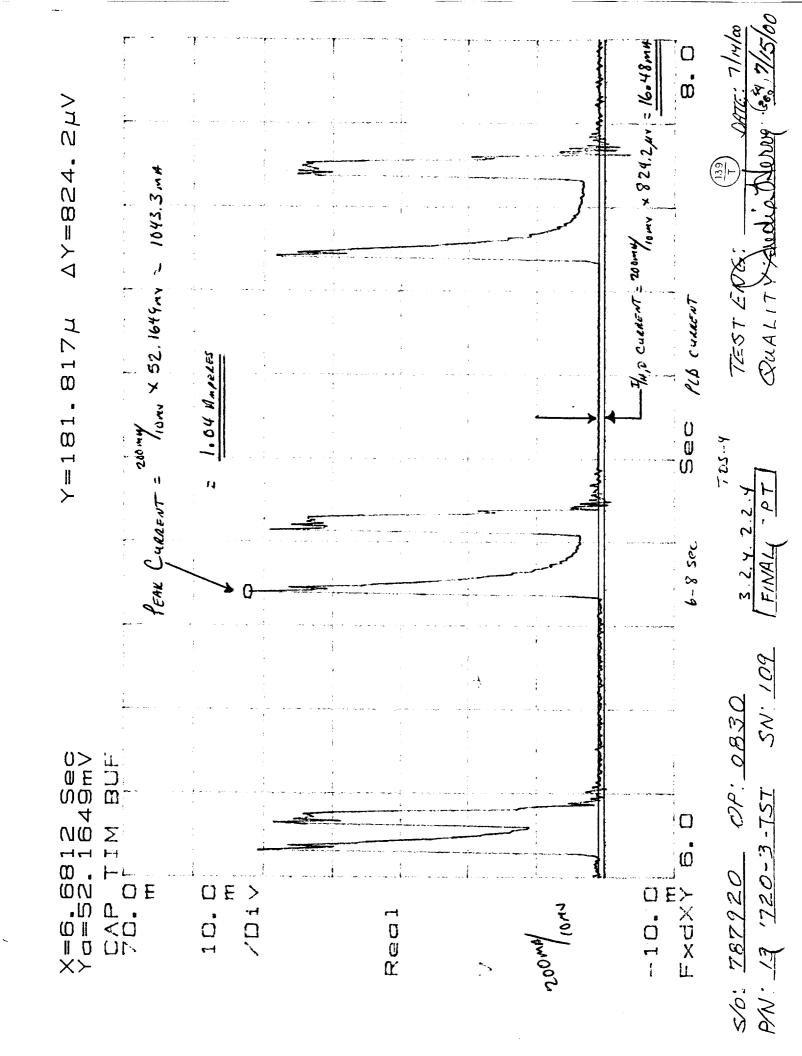


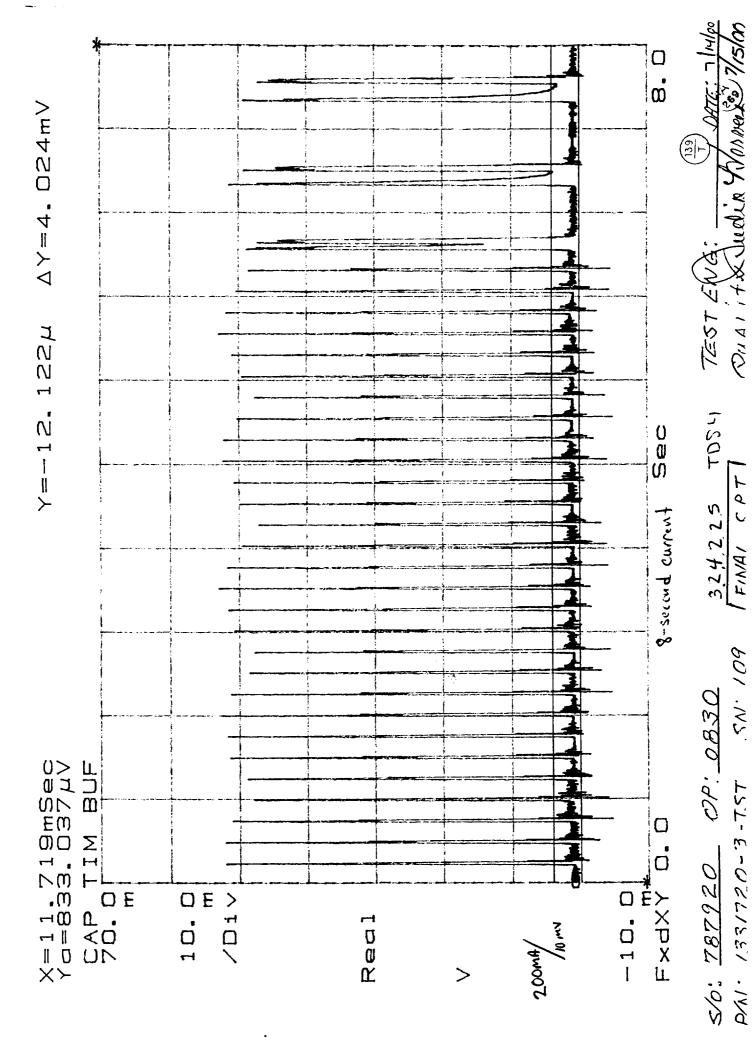
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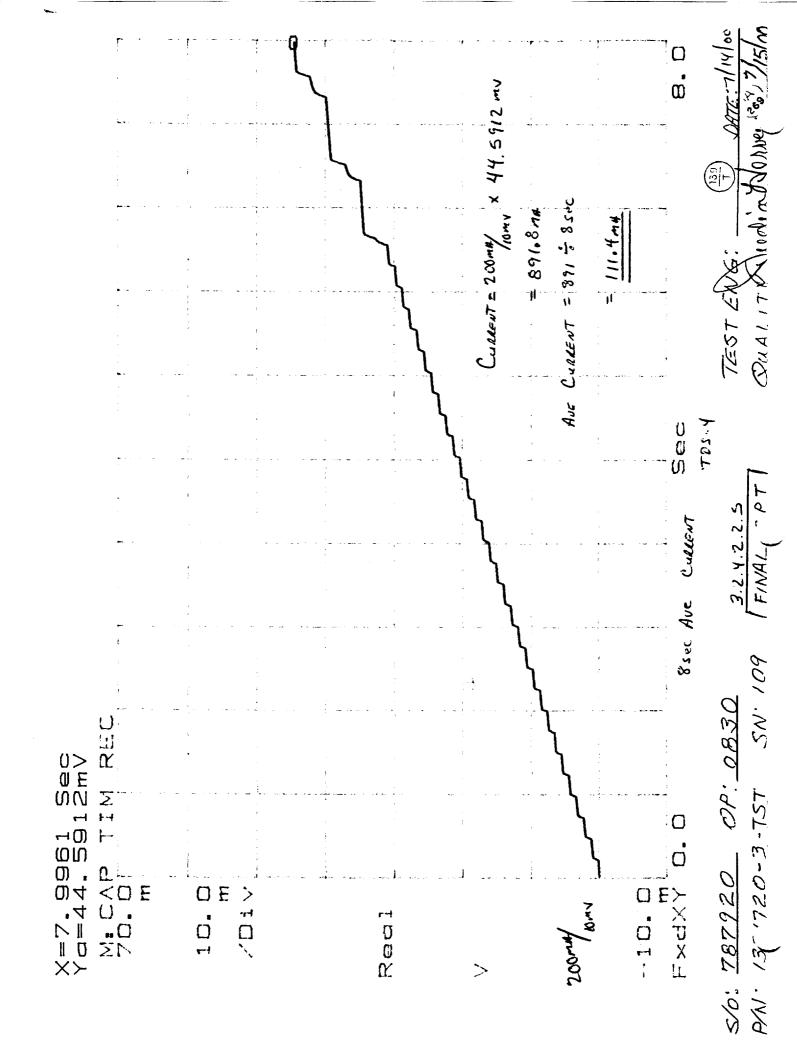
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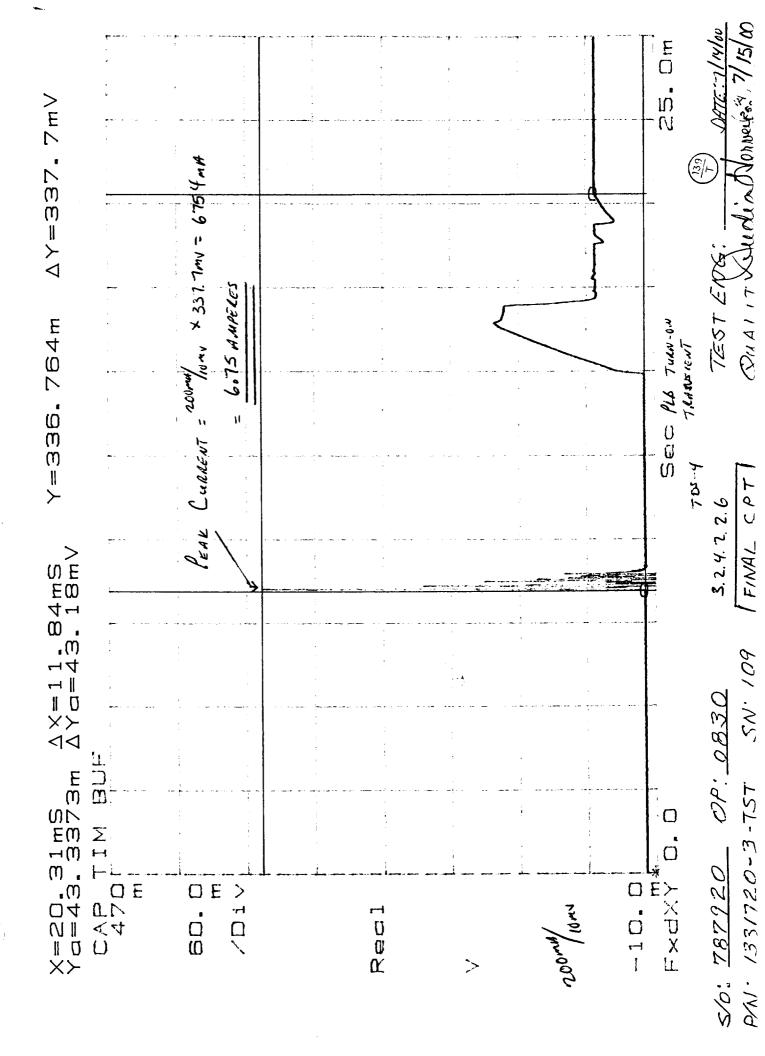


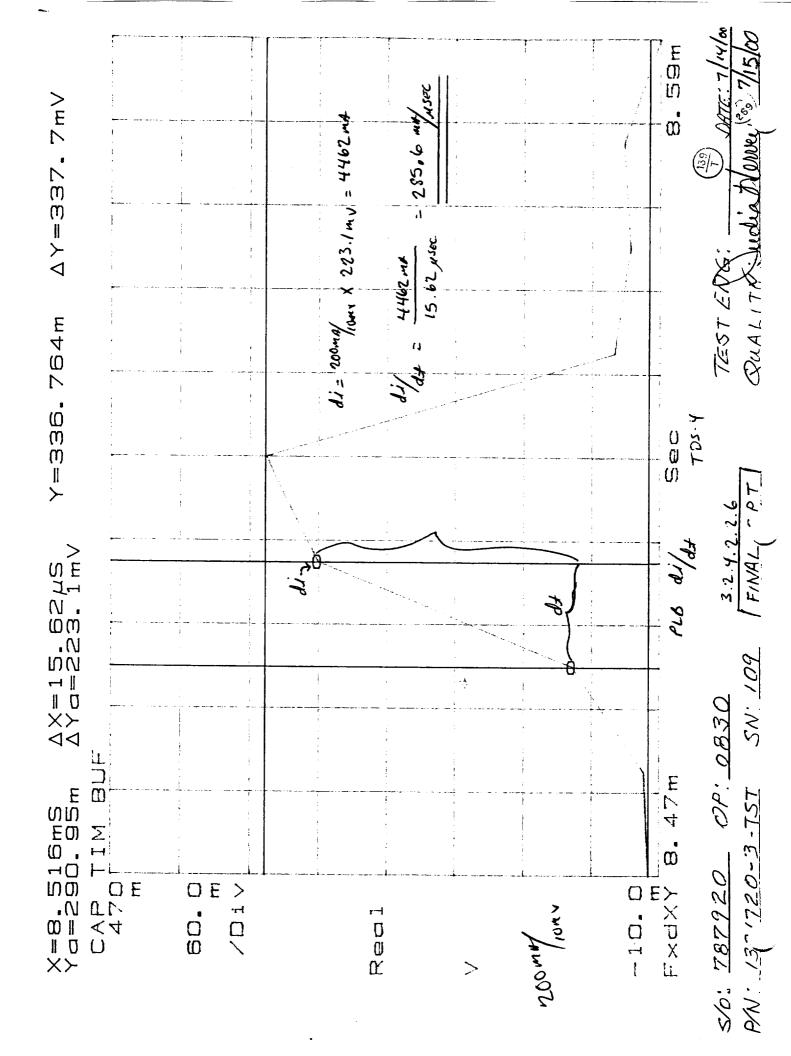












TEST DATA SHEET 5 +28 V Analog Telemetry Bus (Paragraph 3.2.4.2.3)

Step	Parameter	Measured/ Calculated	Required	Pass/ Fail
3	+28 V ATB Bus Voltage (V _{at}) (Measured)	27.96_Volts	28.0 ±0.5	ρ
4	Av. Current (I _a)	/• <u>β</u> _mA	7 mA max	P
5	+28 V ATB Operating Power = I _a X V _{at}	<i>50.36</i> mW	200 mW max	P

Circle Test: CPT LPT

OP: 0830

METSAT/AMSU-A1 System P/N IS-1331720

Shop Order: <u>787920</u>

7-15-c 0 Date

Eustomer Representative (Flight Hardware Only)

TEST DATA SHEET 6 +10 V Interface Bus Voltage (Paragraph 3.2.4.2.4)

Step	Parameter	Measured/ Calculated	Required	Pass/ Fail
3	Av. Current (I _a)	6.3 mA	10 mA max	P
3	+10 V Interface Bus (Vib) (Measured)	8.34 Volts	9.0 ±1.0 V	P
4	+10 V Interface Bus Power = I _a X V _{ib}	52 <u>.5</u> mW	100 mW max	P

Circle Test: CPT LPT

OP: 0830

METSAT/AMSU-A1 System P/N IS-1331720

Shop Order: 787929

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Customer Representative (Flight Hardware Only)

7-15-00 Date

Quality Control

Test Systems Engineer

Bate

-Current = 208ma/ X 315.244 = 60 = 6.3 ma TIM BUT 0 E O E ✓ □ □ / X C C C

Power = 6.3ma × 8.34 V : 52.5 RW

200mg/

TIOV INTERFACE BUS s/0: 787920 OP: 0830

601 NS

PAI 1321720-3-TST

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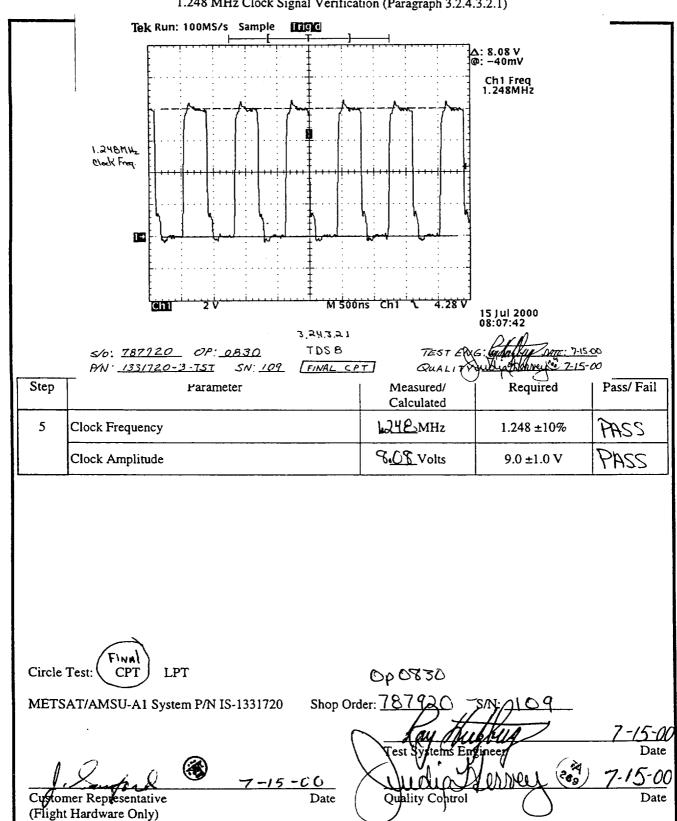
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TDS-6 TEST ENDS: えらここの

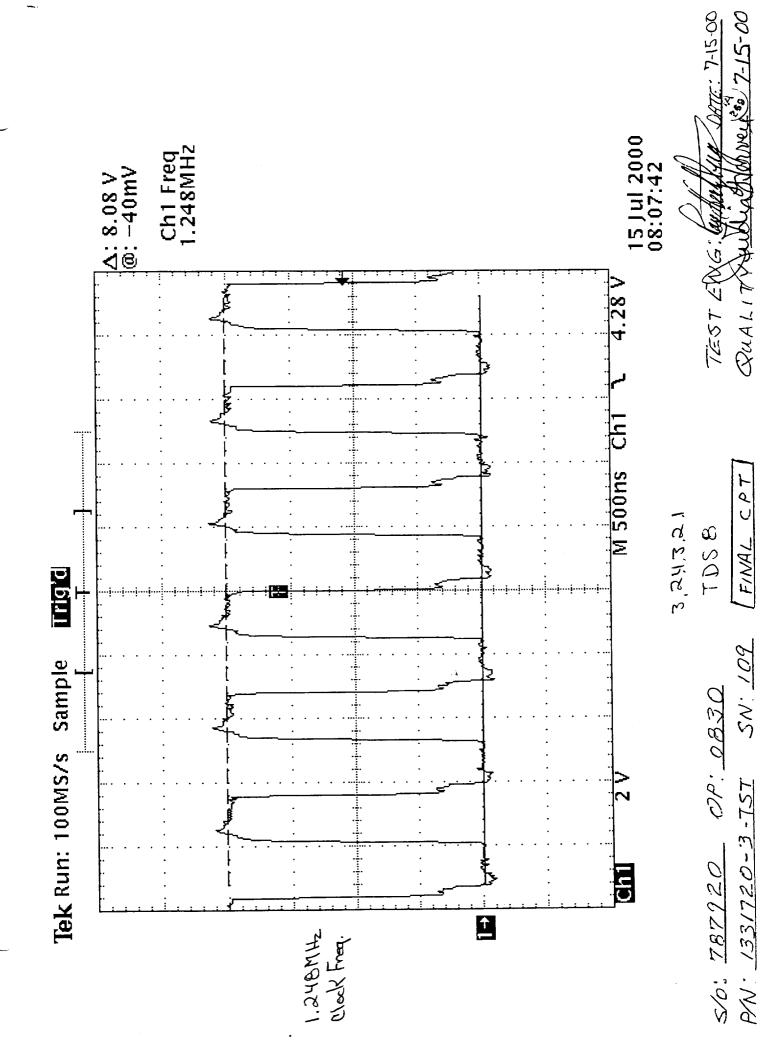
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TEST DATA SHEET 8 1.248 MHz Clock Signal Verification (Paragraph 3.2.4.3.2.1)

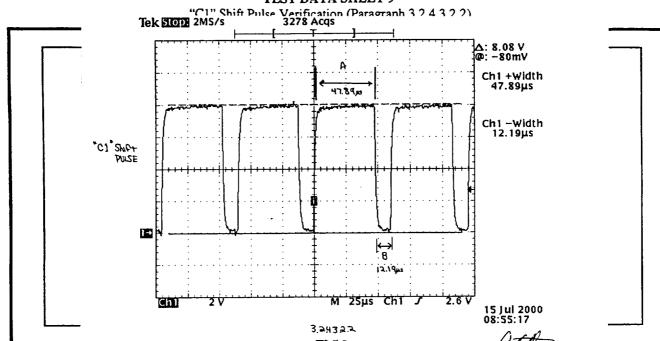


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S/0: 787120 OP: 0830 TDS P/N: 1331720-3-TST SN: 109 FINAL	Q TES	TENGS by Suffresion	7-15-00 s/ Fail
Pulse Timing (A) *	47.89 µs	48 μs ± 10%	PASS
Pulse Timing (B) *	12.19 µs	12 μs ± 10%	PASS
Pulse Amplitude	8 <u>08</u> Volts	9.0 ± 1.0 V	PASS

^{*} Refer to Figure 19 for location of the pulse timing A and B.

Circle Test: CPT LPT Cp.083C

METSAT/AMSU-A1 System P/N IS-1331720 Shop Order: 7-15-01

Cystomer Representative (Flight Hardware Only)

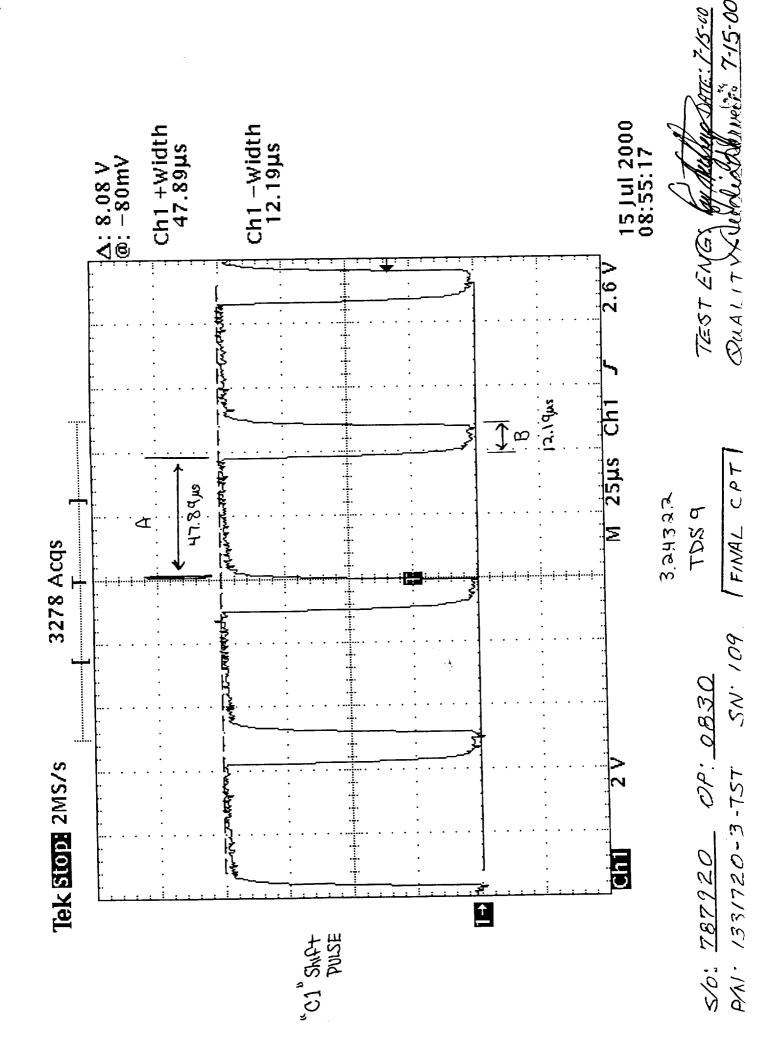
Circle Test: CPT LPT Cp.083C

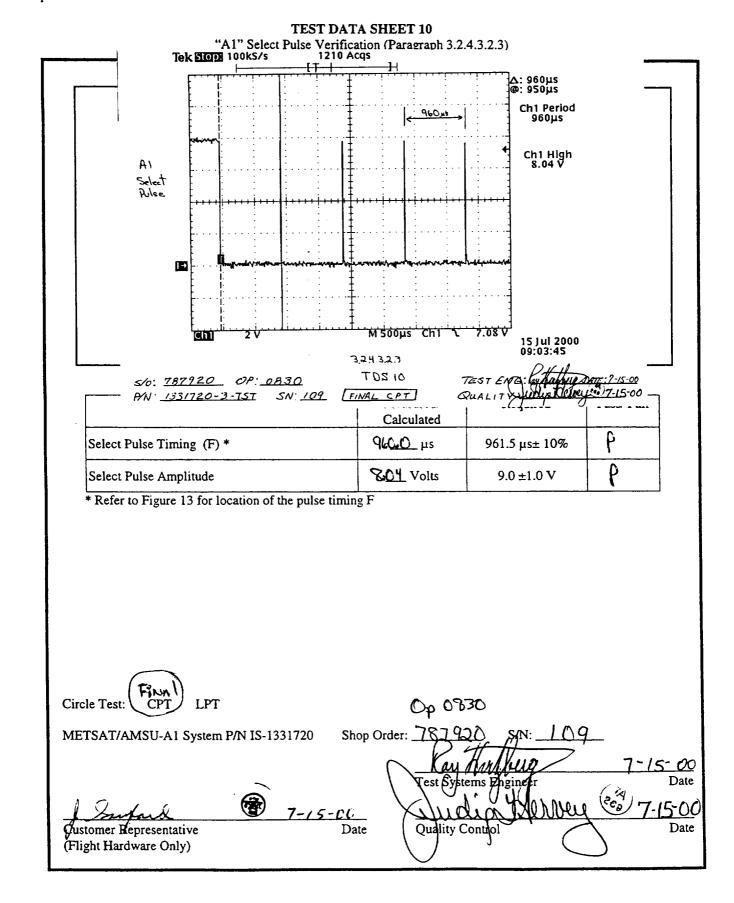
Shop Order: 7-15-01

Test Systems Engineer Date

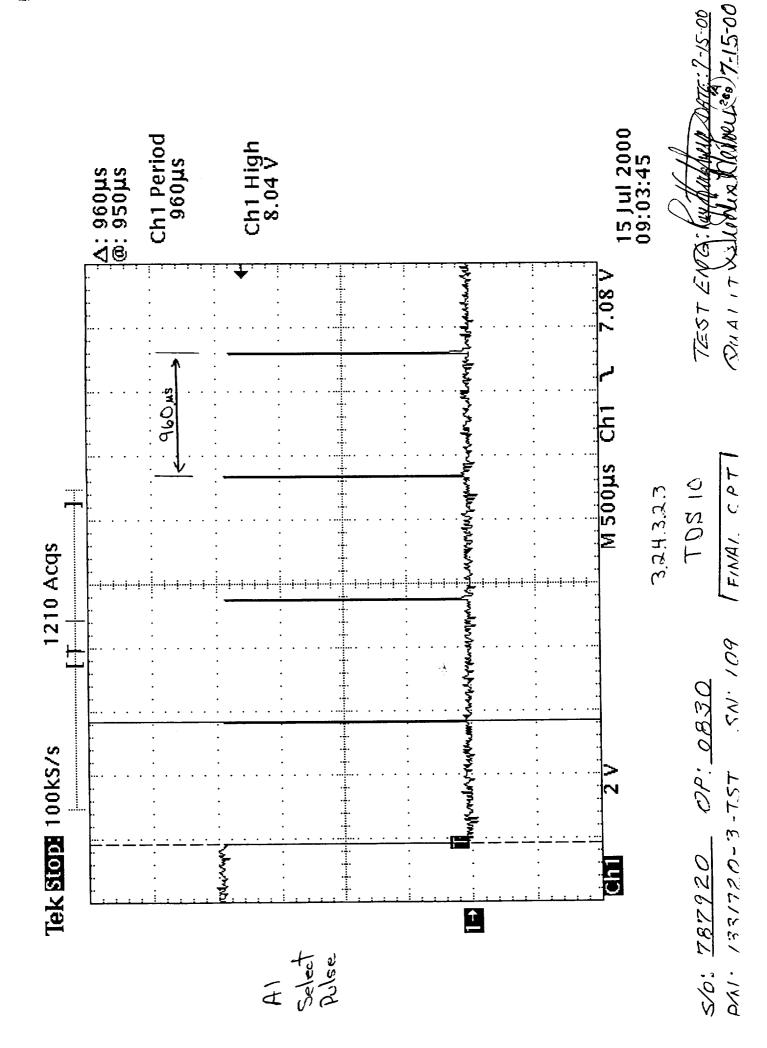
Quality Control Date

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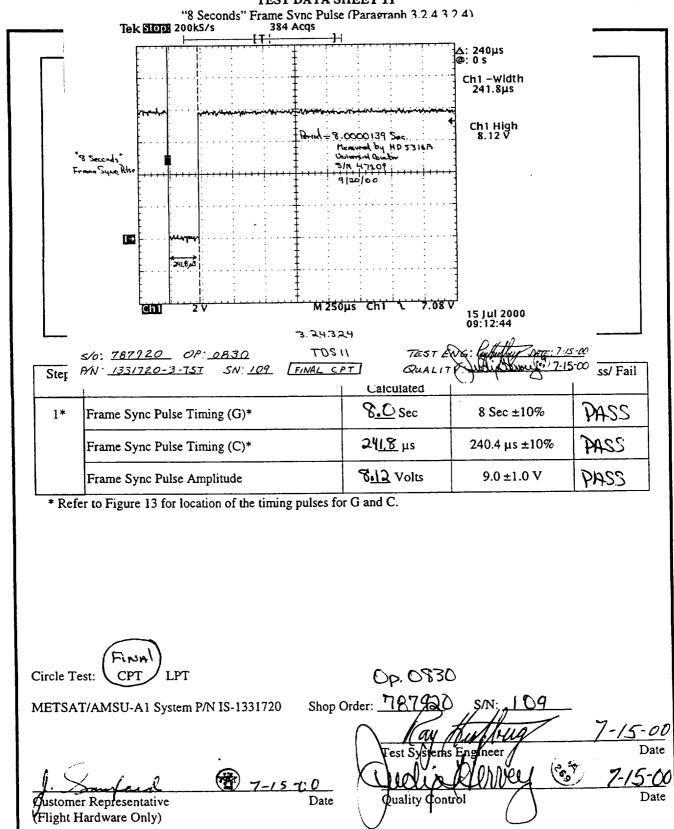


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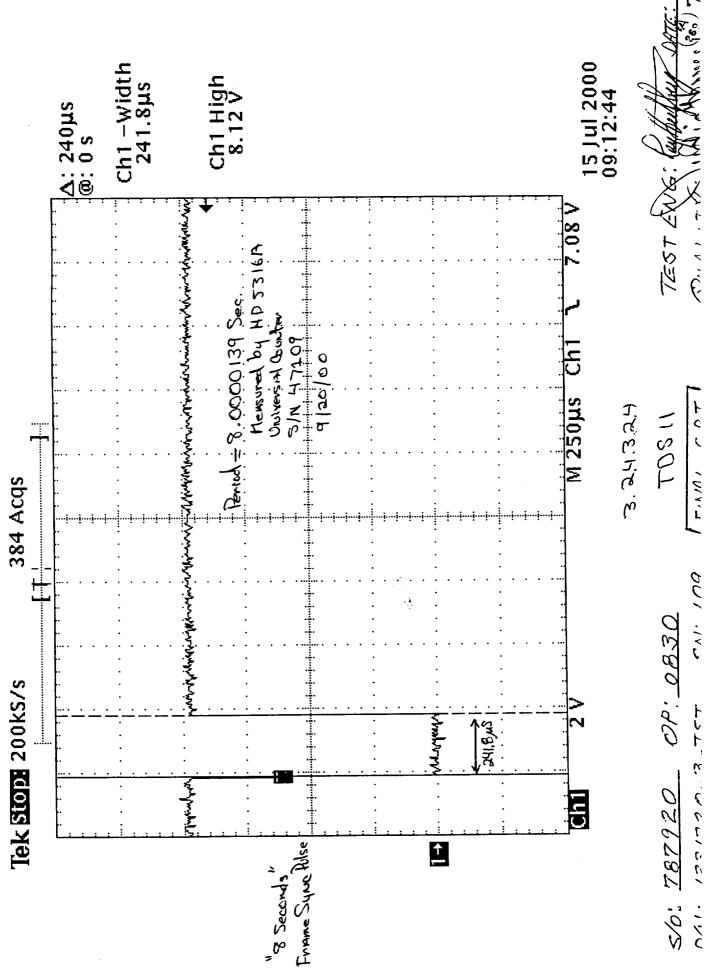


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TEST DATA SHEET 11



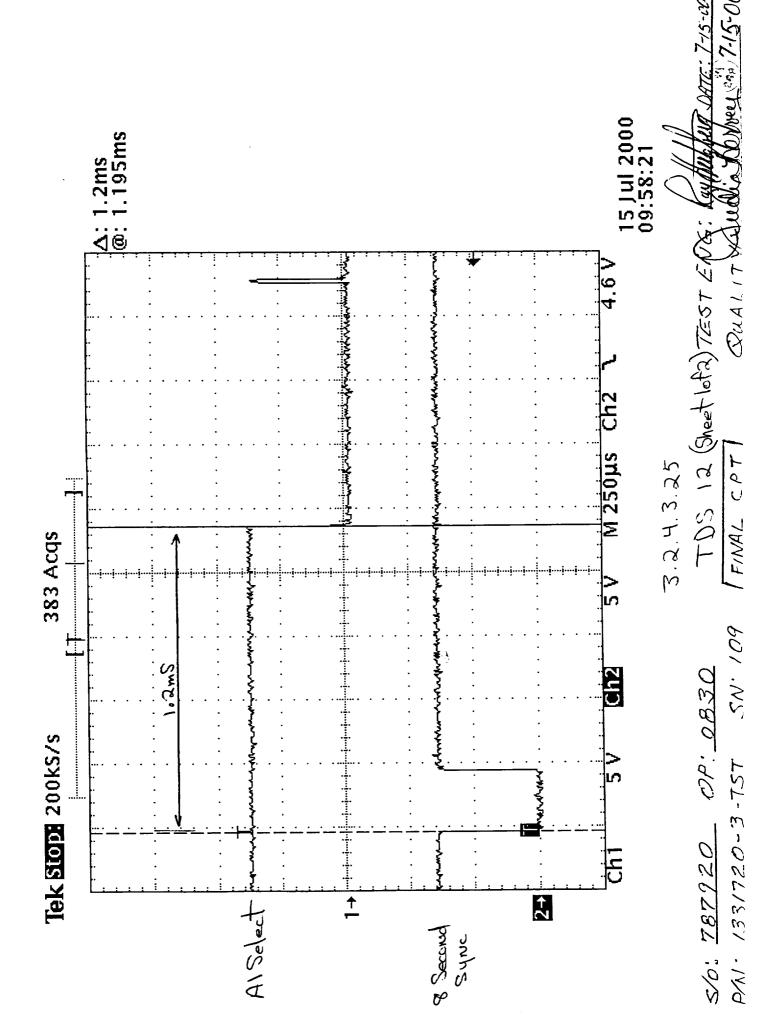
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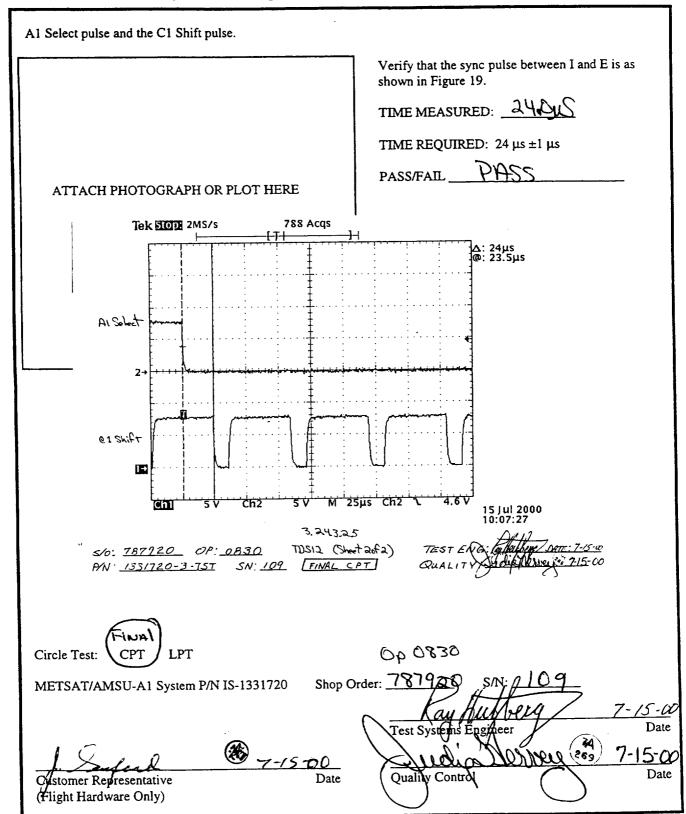
TEST DATA SHEET 12 (Sheet 1 of 2) Synchronization Signals Relationship (Paragraph 3.2.4.3.2.5)

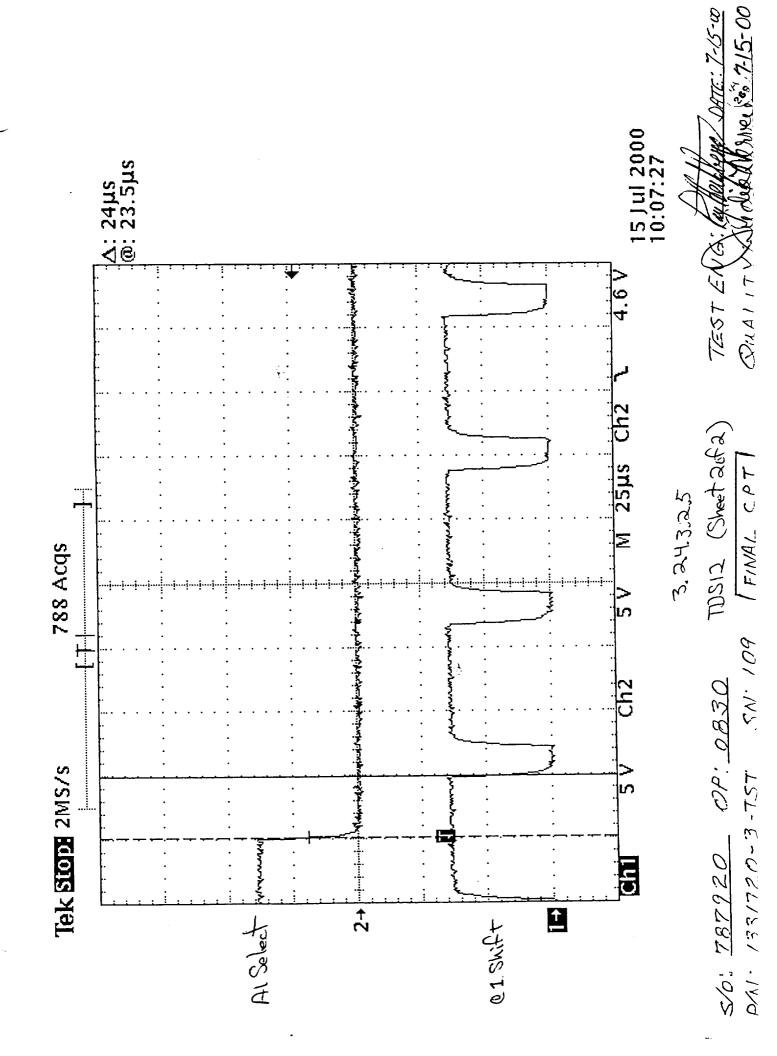
A1 Select pulse and the 8 seconds Frame sync pulse.
Verify that the sync pulse between H and C is as shown in Figure 19.
TIME MEASURED: 1.2 mS
TIME REQUIRED: 1.2 ms ±10%
PASS/FAIL PASS
ATTACH PHOTOGRAPH OR PLOT HERE
Tek 500 200kS/s 383 Acqs
△: 1.2ms @: 1.195ms
1/2mS
AI Solact
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Sync
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3.2.4.3.25 5/0: 787720 OP: 0830 TDS 12 (Sheet lof2) TEST EDG: Rything Dorg: 715.00
PN: 1331720-3-TST SN: 109 FINAL CPT QUALITY QUE TOTON - 7.15-00
(Figure)
Circle Test: CPT LPT Op 0830
METSAT/AMSU-A1 System P/N IS-1331720 Shop Order: 787920 S/N: 109
Test Systems Englieer Date
(A) (S) (S) (A) (S) (A) (S) (A) (S)
7-13-60
Cystomer Representative Date Quality Control Date (Flight Hardware Only)



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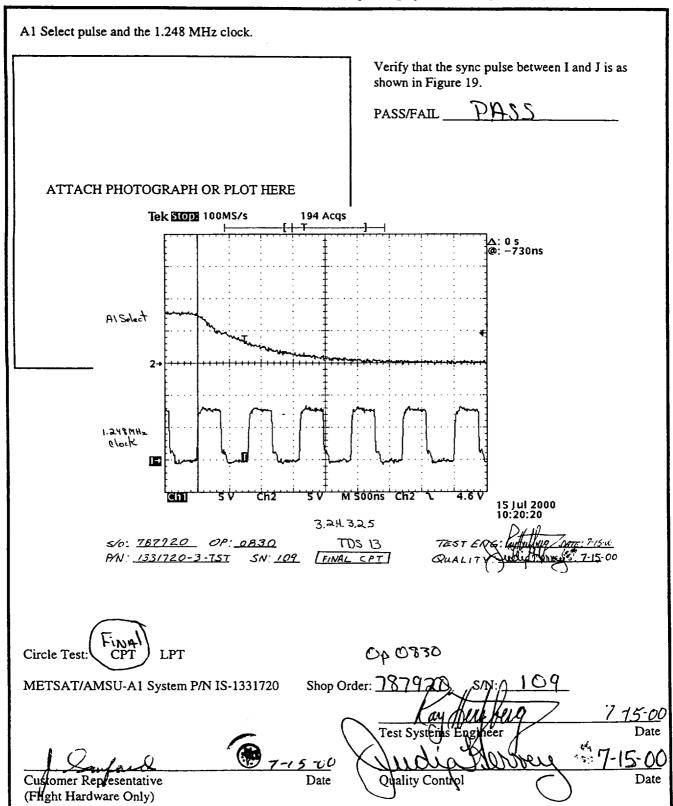
TEST DATA SHEET 12 (Sheet 2 of 2) Synchronization Signals Relationship (Paragraph 3.2.4.3.2.5)



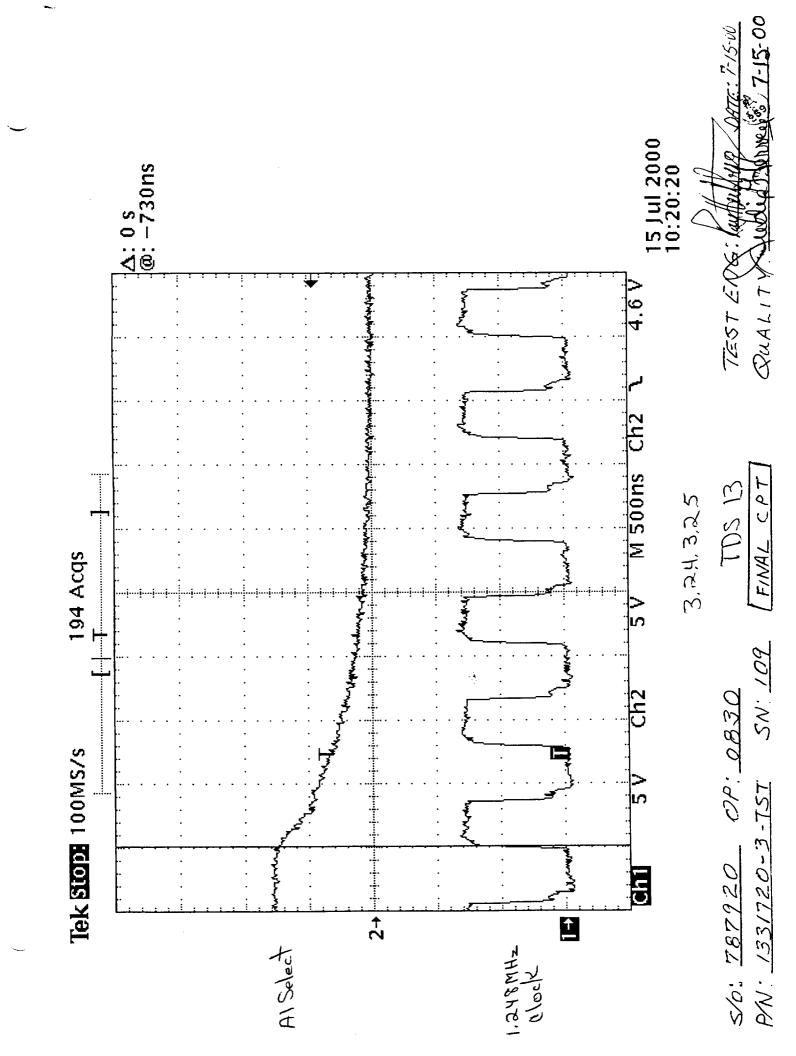


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TEST DATA SHEET 13 Synchronization Signals Relationship (Paragraph 3.2.4.3.2.5)



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TEST DATA SHEET 14
Commands and Digital-B Telemetry Verification (Paragraphs 3.2.4.3.3.1, 3.2.4.3.3.2, 3.2.4.3.3.3, and 3.2.4.3.3.4)

Test		Digital-B		Visual In	spection	Pass/Fai
	Comman	ds Verification Via	STE			
[Command	Observed	Required	Observed	Required	
3.2.4.3.3.1 Module Totally	Scanner A1-1	OFF	OFF	TO WARM LOAD	Antenna pointing to warm load.	P
Off	Scanner A1-2	OFF	OFF	TO WARM LOAD	Antenna pointing to warm load.	P
	Module Power	DISCONNECT	Disconnect	N/A	N/A	P
	Survival Htr. Power.	OFF	OFF	0.0 A	28 V supply current=0	P
3.2.4.3.3.2 Survival	Survival Heater ON	ON	ON	N/A	N/A	P
Heater Power	Survival Heater OFF	OFF	OFF	N/A	N/A	P
3.2.4.3.3.3 Module Power Connect	Module Power	CONNECT	Connect	2.2 A	+28 V DC current is between 0.5 and 3.2 amps.	ρ
3.2.4.3.3.4	PLLO#2	FLL.0#2	PLLO#2	N/A	N/A	P
PLL Power	PLLO#1	PLLO#1	PLLO#1	N/A	N/A	P

Circle Test: CPT LPT OP: 0830

METSAT/AMSU-A1 System P/N IS-1331720 Shop Order: 787920 S/N: 609

Test Systems Engineer Date

Customer Représentative (Flight Hardware Only)

OP: 0830

Test Systems Engineer Date

Ouality Control

Date

TEST DATA SHEET 15
Scanner Commands Verification (Paragraph 3.2.4.3.3.5, Step 1)

Test	Digita	Pass/Fail		
	Command	Observed	Required	
	1 Module Power	CONNECT	CONNECT	P
	2 Survival Heater	OFF	OFF	ρ
	3 Scanner Al Power	ON	ON	ρ
	4 Scanner A2 Power	ON	ON	P
Full	5 Antenna Warm Cal Pos.	NO	NO	P
Scan	6 Antenna Cold Cal Pos.	No	NO	P
	7 Antenna NADIR Position	No	NO	P
	8 Antenna Full Scan	YES PLLO#1	YES	ρ
	9 PLL Power	PLLO#1	PLL#1	P
	10 Cold MSB	0	0	P
	11 Cold LSB	0	0	ρ

Circle Test: Fine CPT LPT 0 P: 0830

METSAT/AMSU-A1 System P/N IS-1331720 Shop Order: 787720 S/N: 199

Customer Representative (Flight Hardware Only)

O P: 0830

Test Systems Engineer Date

Quality Control Date

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	1.EMPERATURE DE	ДИДИМИ В В В В В В В В В В В В В В В В В В
SCAN MODE	VALUE	$\begin{array}{c} HTMMM20000000000000000000000000000000000$
AMSU 33 Al.EXE;62 DIGITAL ALL SCAL	ELEMENT DESCRIPTION	1090 SCAN MOTOR A1-1 1094 FEEDHORN A1-1 1096 FEEDHORN A1-2 10996 FEEDHORN A1-2 10996 FEEDHORN A1-2 10096 FEEDHORN A1-2 1100 RF MUX A1-2 1100 LOCAL OSCILLATOR CHANNEL 4 1100 LOCAL OSCILLATOR CHANNEL 5 1100 LOCAL OSCILLATOR CHANNEL 15 1110 ALCANNEL S THROUGH 14 1120 MIXER IF AMPLIFIER CHANNEL 8 1121 MIXER IF AMPLIFIER CHANNEL 9 1132 MIXER IF AMPLIFIER CHANNEL 10 1134 MIXER IF AMPLIFIER CHANNEL 10 1135 MIXER IF AMPLIFIER CHANNEL 11 1136 MIXER IF AMPLIFIER CHANNEL 11 1136 MIXER IF AMPLIFIER CHANNEL 11 1136 MIXER IF AMPLIFIER CHANNEL 11 1136 MIXER IF AMPLIFIER CHANNEL 11 1144 IF AMPLIFIER CHANNEL 12 1156 MIXER IF AMPLIFIER CHANNEL 13 1156 MIXER IF AMPLIFIER CHANNEL 13 1156 MIXER IF AMPLIFIER CHANNEL 13 1156 MIXER IF AMPLIFIER CHANNEL 13 1156 MIXER IF AMPLIFIER CHANNEL 13 1156 MIXER IF AMPLIFIER CHANNEL 13 1156 MIXER IF AMPLIFIER CHANNEL 13 1156 MIXER IF AMPLIFIER CHANNEL 13 1156 MIXER IF AMPLIFIER CHANNEL 13 1156 MIXER IF AMPLIFIER CHANNEL 13 1156 MIXER IF AMPLIFIER CHANNEL 13 1156 MIXER IF AMPLIFIER CHANNEL 13 1156 MIXER IF AMPLIFIER CHANNEL 13 1156 MIXER IF AMPLIFIER CHANNEL 13 1156 MIXER IF AMPLIFIER CHANNEL 13 1156 MIXER IF AMPLIFIER CHANNEL 13 1156 MIXER IF AMPLIFIER CHANNEL 13 1156 MIXER IF AMPLIFIER CHANNEL 13 1157 MIXER IF AMPLIFIER CHANNEL 13 1156 MIXER IF AMPLIFIER CHANNEL 13 1157 MIXER IF AMPLIFIER CHANNEL 13 1157 MIXER IF AMPLIFIER CHANNEL 13 1157 MIXER IF AMPLIFIER CHANNEL 13 1156 MIXER IF AMPLIFIER CHANNEL 13 1156 MIXER IF AMPLIFIER CHANNEL 13 1157 MIXER MIX

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AMSU [5

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ELEMENT [7] ANALOG DATA

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	LOOK	1 93855 938654 4421 4621 1661 166	[1]
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	LOOK 2	22222222222222222222222222222222222222	3] FULL
I SNOI	LOOK 1	000000000 40000000 40400000 4000004	PRINT [
POSIT	ВЪ	111100000 78601084	<u> </u>
LECTOR	LOOK 2	12333 15339 16931 2219493 10995 10000	ONLY [2
REFI	LOOK 1	11233 115333 1163344 216336 20439 1439 1439 123	ON SCREEN OI
	ВЪ	444444 60408466	<u> </u>
	LOOK 2	118491901 272778888 84792348	OWER [4
	LOOK 1	1 2 2 2 2 2 2 2 3 3 3 3 3 3 4 4 4 5 7 1 1 3 1 3 1 3 1 4 1 4 1 4 1 4 1 4 1 4 1	Ľų
	BP	10%47078 .2	

[3] FULL PRINT FUMER [4] ON SCREEN ONLY [2] SELECT TOUCHSCREEN BUTTON 2

SCAN NUMBER
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AMSU [5

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[7] ANALOG DATA

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	LOOK 2	3344 3364 3368 3468 368 368 368 368 368 368 368 368 368 3
	LOOK 1	244 234 244 244 246 246 246 246 246 246 246 24
	ВЪ	QQO0001000
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FLECTOR P	LOOK 2	10054 120054 16508 19811 21961 DOWN
REF	LOOK 1	1100 112050 112050 113050 1111 1112 122
	BP	4444444 60468486
	LOOK 2	11 66 026 026 026 04 04 04 04 04 04 04 04 04 04 04 04 04
	LOOK 1	16224 16324 20424 20464 10996 1 UPP
	BP	10m4n0r8 0

[1] RETURN

[3] FULL

PRINT

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	E.3	SELECT TOUCHSCREEN	BUT	TON 2		1		7,77,7	ر ا			

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POWER [4 TOUCHSCREEN

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RETURN \vdash

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			DATA	2223 2223 2213 2424 2463 2464 2644 2644 2644 2644 264	729	
P1 15-JUL-00 15:30:29			TEMPERATURES 1 TO 16 C NO	O CHANNEL 5 O CHANNEL 6 O CHANNEL 7 O CHANNEL 8 O CHANNEL 15	5 PLLO REFERENCE 6 PLLO REFERENCE] PRINT [3] FULL
FULL SCAN MODE ELEMENT 0000	ELEMENT 00	ELEMENT 00	DIGITAL A TEMPER DATA TEMP C	223 223 247 257 257 257 257 257 258 258 258 258 258 258 258 258 258 258	3 34:90 1 22]	ON SCREEN ONLY [2] JITON 2
AMSU A1-33 A1.EXE;62 FU [5] DIGITAL A DATA EI	6] DIGITAL B DATA EI	7] ANALOG DATA EI	I DAT	2 SCAN MOTOR A1-1 1843 3 FEEDHORN A1-1 2035 4 FEEDHORN A1-2 2142 5 RF MUX A1-1 2226	LO CHANNEL 3 245 LO CHANNEL 4 245 21] UP	POWER [4] C SELECT TOUCHSCREEN BUTI
7			24		_	

ij					RN
SCAN NUMBER			TEMP C	шшшшшшш шшшошооо ишшошооо ичноча пинча пинча	1] RETURN
			DATA	######################################	
P1 15-JUL-00 15:30:42			URES 17 TO 32 O	5 IF AMP CH 11/14 2 2 1	PRINT [3] FULL
	00	00	A TEMPERATURES P C NO	20111333 20111333 20111305 201	NLY [
2 FULL SCAN MODE ELEMENT 0000	ELEMENT	ELEMENT	DIGITAL A DATA TEMP	202020 202020 202020 202020 202040 20	
AMSU A1-33 A1.EXE;62 [5] DIGITAL A DATA	[6] DIGITAL B DATA	[7] ANALOG DATA	NO	MIXER IF CH 3 MIXER IF CH 4 MIXER IF CH 5 MIXER IF CH 5 MIXER IF CH 6 MIXER IF CH 7 MIXER IF CH 8 MIXER IF CH 8 MIXER IF CH 8	SIS

00
ELEMENT
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DIGITAL
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ELEMENT DATA ANALOG

00

444000440 HQ000060 00000000 000000440 DATA NONNONN 40HQ640 WARM LOAD WARM LOAD WARM LOAD WARM LOAD WARM LOAD WARM LOAD 9 4 5 P 31 39 Al-1 40 Al-1 42 Al-2 43 Al-2 44 Al-2 45 Al-2 THERMAL TEMPERATURES C NO 30.83 320.85 321.94 28.21 24.79 24.76 DOWN DIGITAL A 1 IF AMP CH 14
2 IF AMP CH 12
3 RF SHELF A1-1
4 RF SHELF A1-2
5 DETECTOR/PREAMP
6 A1-1 WARM LOAD 1
7 A1-1 WARM LOAD 2
8 A1-1 WARM LOAD 3

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2264.8 226...8 226...9 226...9 226...9 226...9 226...9 226...9

 \mathcal{O}

RETURN Н FULL

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PRINT

0

] ON SCREEN ONLY BUTTON 2

TOUCHSCREEN

SELECT

POWER [

SCAN NUMBER
P1 15-JUL-00 15:31:31
A1-33 A1.EXE;62 FULL SCAN MODE DIGITAL A DATA ELEMENT 0000
AMSU [5]

00
ELEMENT
DATA
DIGITAL B
6]
_

^[7] ANALOG DATA ELEMENT 00

18
1 TO
DATA
ANALOG

15VDC 15.01 -15VDC 15.01 -15VDC -14.97 8VDC 4.99 5 VDC 4.99 5 VDC 5.02 10VDC 9.91 15VDC 15.02
ANTENNA DRIVE SIGNAL PROCESSING ANTENNA DRIVE RECEIVER AMPLIFIER SIGNAL PROCESSOR ANTENNA DRIVE RECEIVER MIXER/IF PHASE LOCK LOOP CH9/14 PHASE LOCK LOOP CH9/14
040444444 040645978
MUJUUUUU ZOWA
01000000000000000000000000000000000000
001474 D 000171
25. 27. 29. 28. 28. + RREENT
216 2117 2219 2219 2115 0108 0108 CU
1 A1-1 SCANR MOTOR 2 A1-2 RCANR MOTOR 3 A1-1 RF SHELF 4 A1-2 RF SHELF 5 A1-1 WARM LOAD 6 A1-2 WARM LOAD 7 ANT A1-1 DRIVE M 8 ANT A1-2 DRIVE M 9 SIGNAL PROCESSIN

[1] RETURN [3] FULL PRINT POWER [4] ON SCREEN ONLY [2] SELECT TOUCHSCREEN BUTTON 2

			00000004n 000000040 0000000000
			87.98.47 Z
			년 55555555556655
			00 00 00 00 00 00 00 00 00 00 00 00 00
		27	TOLTAGE TOLTAGE TOLTAGE TOLTAGE TOLTAGE TOLTAGE TOLTAGE TOLTAGE
		TO	00000000
		ATA	1000000000 め01064506
_			115.17 145.00 145.00 115.00 104.90 104.94 104.94
0	0	ANA	
MENT	JENT		
ELE	ELE		/14 /14
[6] DIGITAL B DATA	[7] ANALOG DATA		10 ANTENNA DRIVE 11 SIGNAL PROCESSING 12 ANTENNA DRIVE 13 RECEIVER AMPLIFIER 14 SIGNAL PROCESSOR 15 ANTENNA DRIVE 16 RECEIVER MIXER/IF 17 PHASE LOCK LOOP CH9, 18 PHASE LOCK LOOP CH9,
	DIGITAL B DA	DIGITAL B DATA NALOG DATA	DIGITAL B DATA ELEMENT 00 ANALOG DATA ELEMENT 00 ANALOG DATA 10 TO

[1] RETURN

POWER [4] ON SCREEN ONLY [2] PRINT [3] FULL SELECT TOUCHSCREEN BUTTON 2

TEST DATA SHEET 16 Scanner Commands Verification (Paragraph 3.2.4.3.3.5, Step 2)

Test	Digita	Digital "B" Verification					
	Command	Observed	Required				
	1 Module Power	CONNECT	CONNECT	P			
	2 Survival Heater	OFF	OFF	ρ			
	3 Scanner A1 Power	OFF	OFF	P			
	4 Scanner A2 Power	OFF	OFF	P			
Full Scan	5 Antenna Warm Cal Pos.	No	NO	P			
	6 Antenna Cold Cal Pos.	NO	МО	ρ			
	7 Antenna NADIR Position	No	МО	ρ			
	8 Antenna Full Scan	YES PLLO#1	YES	P			
	9 PLL Power	PLLO#1	PLLO#1	ρ			
	10 Cold MSB	0	0	ρ			
	11 Cold LSB		0	ρ			

Circle Test: CPT LPT OP: 0830

METSAT/AMSU-A1 System P/N IS-1331720 Shop Order: 787920 S/N: 109

Test System's Engineer Date

Customer Representative Date Quality Control Date

(Flight Hardware Only)

TEST DATA SHEET 17 Scanner Commands Verification (Paragraph 3.2.4.3.3.5, Step 3)

Test	Digita	al "B" Verification		Pass/Fail
	Command	Observed	Required	
	1 Module Power	CONNECT	CONNECT	P
	2 Survival Heater	OFF	OFF	4
	3 Scanner A1 Power	ON	ON	P
	4 Scanner A2 Power	ON	ON	ρ
Full	5 Antenna Warm Cal Pos.	NO	NO	P
Scan	6 Antenna Cold Cal Pos.	NO	NO	ρ
	7 Antenna NADIR Position	No	NO	P
	8 Antenna Full Scan	YES PLLO#1	YES	ρ
	9 PLL Power	PLLO#1	PLLO#1	P
	10 Cold MSB	0	0	P
	11 Cold LSB		-0	Λ

Circle Test: (CPT) LPT

OP: 0830

METSAT/AMSU-A1 System P/N IS-1331720

Shop Order: 787920

bhers 7-15-00

Jud

Quality Control

Date 7-15-00

Customer Representative (Flight Hardware Only)

facel 17-15-00 Date

Date

TEST DATA SHEET 18 Scanner Positions Commands (Paragraph 3.2.4.3.3.6)

Test		Digital "B" Verification						
	Step/Descr	ription	Observed	Required				
Scanner Position	1-Warm Cal.		YES	YES	Ą			
Commands	2-Cold Cal.	MSB	0	0	\bar{b}			
	Pos.	LSB	l	1	P			
	3-Cold Cal.	MSB	j	1	P			
	Pos.	LSB	0	0	ρ			
	4-Cold	MSB	1	1	ρ			
	Cal. Pos.	LSB	1	1	Þ			
	5-Cold	MSB	0	0	ρ			
	Cal. Pos.	LSB	0	0	P			
	6-NADIR		YES YES	YES	ρ			
	7-Warm Cal		YES	YES	P			

Circle Test: CPT LPT

OP: 0830

METSAT/AMSU-A1 System P/N IS-1331720

Shop Order: 767926

7104

265)

Test Systems Engineer

Date

Customer Representative (Flight Hardware Only)

Date

te Quality Contro

Date

TEST DATA SHEET 19

Digital-A Data Output Full Scan Mode Synch Sequence, Unit I.D./Serial Number and Digital-B Serial Data Verification Sections [I], [II], and [III] (Paragraph 3.2.4.3.4.1)

Step	Element (For Ref)	Description	Recorded Value	Required Value	Pass/Fai
[I]	0001	Sync Sequence Byte 1	255	255	Pass
	0002	Sync Sequence Byte 2	255	255	1
	0003	Sync Sequence Byte 3	255	255	
[II]	0004	Unit I.D. and Serial N	33	*	
[III]	0005	Digital-B Data Byte 1	2	2	
	0006	Digital-B Data Byte 2	14	**	
	0007	Digital-B Data Byte 3	Ø	0	
	8000	Digital-B Data Byte 4	9	0	Pass
*		dentification Words in decimal system)	Binary	Decimal	
	AMSU-A1 S	S/N 101	0000001	1	
	AMSU-A1 S	NN 102	00000101	5	
	AMSU-A1 S	S/N 103	00001001	9	
	AMSU-A1 S	S/N 104	00001101	13	
	AMSU-A1 S	-A1 S/N 105 00010001			
	AMSU-A1 S		00010101	21	
	AMSU-A1 S		00011001	25	
	AMSU-A1 S		00011101	29	
	AMSU-A1 S	5/N 109	00100001	33	

AMSU-A1 S/N 108

AMSU-A1 S/N 109

Required value = 14 when PLLO #1 is active; and = 6
when PLLO #2 is active.

Circle Test: CPT LPT

P: 0830

METSAT/AMSU-A1 System P/N IS-1331720 Shop Order: 787920 S/N: 109

Test Systems Engineer

Customer Representative

Customer Representative

Plate

Quality Control

Date

October 187920 Date

Customer Representative

Plate

Quality Control

Date

TEST DATA SHEET 20 Reflector Positions Section [IV] (Paragraph 3.2.4.3.4.1)

BP	A1-1 Reflector					A1-2 Reflector				
•	Element	Measured*	Required**	Pa	ss/Fail	Element	Measured*	Required**	Pas	s/Fail
	(For Ref)			ļ		(For Ref)				
01	0014	23	23	7	2	0016	16224	16225	P	
02	0048	174	175		.	0050	16374	16377	1	
03	0082	326	327		1	0084	148	145		
04	0116	478	478	<u> </u>		0118	299	296		
05	0150	632	630			0152	447	448		
06	0184	781	782			0186	596	600		
07	0218	933	933			0220	748	751		
08	0252	1085	1085		T	0254	902	903		
09	0286	1236	1237			0288	1054	1055		
10	0320	1384	1368			0322	1204	1206		
11	0354	1534	1540			0356	1356	1358		
12	0388	1691	1692			0390	1509	1510		
13	0422	1843	1893			0424	1660	1661		
14	0456	1994	1995			0458	1812	1813		
15	0490	2147	2147			0492	1063	1965		
16	0524	2299	2298			0526	2114	2116		
17	0558	2450	2450			0560	2245	2248		
18	0592	2402	2602	1	2	0594	2418	24.20	P	
19	0626	2753	2753			0628	25x64	2571		
20	0660	2405	2905			0662	2721	2723		
21	0694	3056	3057			0696	2873	2875		
22	0728	3206	320%			0730	3026	3026		
23	0762	3357	3360			0764	3177	3176		
24	0796	3509	3512			0798	3328	3 530		
25	0830	3660	3663			0832	3479	3481		
26	0864	3812	3815			0866	3631	3633		
27	0890	3971	3467			0900	3784	3785		
28	0932	4115	4118			0934	3435	3936		
29	0966	4267	4270			0968	4067	4089		
30	1000	4423	4422			1002	4238	4240		
CC	1034	6017	6016		1	1036	5633	5834		
WC	1186	10416	10415	F)	1188	10232	10233	P	

^{*} Actual counts from computer printout. Rewriting counts on this data sheet is optional.

Circle Test: CPT LPT

METSAT/AMSU-A1 System P/N IS-1331720 Shop Order: 787920 S/N: 109

Test Systems Engineer

Customer Representative (Flight Hardware Only)

Date

Quality Control

209 7-15.00

Date

^{**} Required range for instrument serial number from TDS 6 of AE-26002/1 ±10 counts. Rewriting range on this data sheet is optional.

TEST DATA SHEET 21
Digital-A Data Output Radiometer Data Section [V] (Paragraph 3.2.4.3.4.1)

BP		A1-2 Channe	A1.1 Channel 0 (57.000244 CVV)						
	Element	Position*	7	D C ::	A1-1 Channel-9 (57.290344 GHz)				
	(For Ref)	r osidon.	Required**	Pass/Fail	Element (For Ref)	Position*	Required**	Pass/Fail	
01	0018	16750	16500 = 4000	P	0030	16326	14500±4000	P	
02	0052	16750	4		0064	14316	143602466	<u> </u>	
03	0086	16751			0098	16315			
04	0120	16752			0132	16323			
05	0154	16747			0166	16326			
06	0188	16754			0200	16329			
07	0222	16750			0234	16335		- 	
08	0256	16758			0268	16337			
09	0290	16790			0302	16324			
10	0324	16838			0336	16328			
11	0356	16846			0370	16324			
12	0392	16821	1 1		0404	16324			
13	0426	16810			0438	16326			
14	0460	16815			0472	16333			
15	0494	16852			0506	16333			
16	0528	16854			0540	16329			
17	0562	16815		P	0574	16330			
18	0596	16768		1	0608	16333			
19	0630	16754			0642	16330			
20	0664	16751			0676	16328		- 	
21	0698	16754			0710	16327			
22	0732	16754			0744	16328			
23	0766	16751			0778	16328			
24	0800	16750			0812	16325			
25	0834	16758			0846	16325			
26	0868	16751			0880	16324	- - 		
27	0902	16753			0914	16324			
28	0936	16752			0948	16319			
29	0970	16749			0982	16322			
30	1004	16754			1016	14324			
CC	1038	16744	ų.		1050	16372	- 	-	
WC	1190	16798	16500 1 4000	Pass	1202		14500±4000	P	

* Actual counts from computer printout. Rewriting counts on this data sheet is optional.

** Required = 16,500 ± 4000 counts.

Customer Representative (Flight Hardware Only)

Date

Quality Control

TEST DATA SHEET 22 (Sheet 1 of 2) Full Scan Mode Temperature Sensors Section [VI] (Paragraph 3.2.4.3.4.1)

	Thermistor Sensors	Recorded Value*	Required Value	Pass/ Fail
Element	Description	(deg. C)	(deg. C)	
1090	A1-1 Warm Load 1	24.34	25 ± 15	Pass
1092	A1-1 Warm Load 2	2562	25 ± 15	4
1094	A1-1 Warm Load 3	27.52	25 ± 15	
1096	A1-1 Warm Load 4	2950	25 ± 15	
1098	A1-1 Warm Load Center	30.5%	25 ± 15	
1100	A1-2 Warm Load 1	32.71	25 ± 15	
1102	A1-2 Warm Load 2	34.85	25 ± 15	
1104	A1-2 Warm Load 3	34.63	25 ± 15	
1106	A1-2 Warm Load 4	33.97	25 ± 15	
1108	A1-2 Warm Load Center	2994	25 ± 15	
1110	Local Oscillator Channel 7	31.86	25 ± 15	
1112	Local Oscillator Channel 8	34.07	25 ± 15	
1114	Local Oscillator Channel 15	33.54	25 ± 15	
1116	PLL LO #2 Channels 9-14	30.37	25 ± 15	
1118	PLL LO #1 Channels 9-14	36.37	25 ± 15	Pass
1120	PLLO (Reference Oscillator)**/		25 ± 15	
	Not used ***	N/A		N/H
1122	Mixer I.F. Amp. Channel 3	33.19	25 ± 15	Pa 55
1124	Mixer I.F. Amp. Channel 4	3341	25 ± 15	
1126	Mixer I.F. Amp. Channel 5	32.97	25 ± 15	
1128	Mixer I.F. Amp. Channel 6	31.05	25 ± 15	
1130	Mixer I.F. Amp. Channel 7	31.64	25 ± 15	
1132	Mixer I.F. Amp. Channel 8	3541	25 ± 15	
1134	Mixer I.F. Amp. Channels 9-14	30.48	25 ± 15	
1136	Mixer I.F. Amp. Channel 15	33.40	25 ± 15	Pass

^{*} Value is from the STE printout sheets. Copying data to this sheet is optional.

(Continued on Sheet 2)

^{**} For S/N 101 through 104.

^{***} For S/N 105 and up.

TEST DATA SHEET 22 (Sheet 2 of 2) Full Scan Mode Temperature Sensors Section [VI (Paragraph 3.2.4.3.4.1)

	Thermistor Sensors	Recorded Value*	Required Value	Pass/ Fail
Element	Description	(deg. C)	(deg. C)	
1138	I.F. Amp. Channel 11-14	33.15	25 ± 15	Pass
1140	I.F. Amp. Channel 9	33.27	25 ± 15	1
1142	I.F. Amp. Channel 10	33.28	25 ± 15	
1144	I.F. Amp. Channel 11	30.81	25 ± 15	
1146	DC/DC Converter	33.31	25 ± 15	
1148	I.F. Amp. Channel 13	30.78	25 ± 15	
1150	I.F. Amp. Channel 14	30.75	25 ± 15	
1152	I.F. Amp. Channel 12	30.72	25 ± 15	
1154	RF Shelf A1-1	31.82	25 ± 15	
1156	RF Shelf A1-2	32.57	25 ± 15	
1158	Detector Preamp Assy.	28.21	25 ± 15	
1160	Scan Motor A1-1	24.77	25 ± 15	
1162	Scan Motor A1-2	24.75	25 ± 15	
1164	Feed Horn A1-1	24.78	25 ± 15	
1166	Feed Horn A1-2	24.79	25 ± 15	
1168	R.F. Mux A1-1	24.90	25 ± 15	
1170	R.F. Mux A1-2	26.55	25 ± 15	
1172	Local Oscillator Channel 3	26.48	25 ± 15	
1174	Local Oscillator Channel 4	26.62	25 ± 15	
1176	Local Oscillator Channel 5	26.63	25 ± 15	
1178	Local Oscillator Channel 6	26.58	25 ± 15	V
1180	Temp Sensor Ref Voltage Count	25331	**	Pass

^{*} Value is from the STE printout sheets. Copying data to this sheet is optional.

** = Count of 24,552 + 1765,-1308.

Circle Test: Final LPT

op: 0830

METSAT/AMSU-A1 System P/N IS-1331720

Shop Order: 787920

S/N: 109

famen thanks

Test Systems Engineer

Customer Representative (Flight Hardware Only)

Date

te Quality Control

7-15-00

SN: 109 S/0: 787920 OP: 0830 PN1 1331720-3-75T

P1 15-JUL-00 15:24:53 FULL SCAN MODE ELEMENT 0000

12

SCAN NUMBER

ELEMENT ELEMENT DIGITAL B DATA ANALOG DATA

A1-33 A1.EXE;62 DIGITAL A DATA

AMSU [5]

9

00 00 CONNECT COMMANDS ANTENNA IN COLD CAL POSIT = NO MODULE POWER

ANTENNA IN NADIR POSITION = NO OFF SURVIVAL HEATER POWER 10]

ANTENNA IN FULL SCAN MODE = YES NO MODULE TOTALLY OFF =

PLLO # 1 PLL POWER = NO SCANNER A1 - 1 POWER

ZERO li COLD CAL POSITION MSB NO SCANNER A1 - 2 POWER =

13

ZERO n COLD CAL POSITION LSB N = [14] ANTENNA IN WARM CAL POSIT

[1] RETURN

PRINT [3] FULL POWER [4] ON SCREEN ONLY [2] SELECT TOUCHSCREEN BUTTON 3 Para: 3.2,4,3,4,1

Qual. 17 X Leading Thorney (35, 7.15-0 7257 KNX Constant of 1875 To 15 CC

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ITAL	VALUE	1110000 11100000 11100000 1111100000 111111	<i>^ ^ ^ ^ ^ ^ ^ ^ ^ ^</i>	6666 6464 6464 6464
DIG		ユーがが		เพษหัห
A1.EXE;62	DESCRIPTION	EQUENCE BYTE 1 EQUENCE BYTE 2 EQUENCE BYTE 2 EQUENCE BYTE 2 EQUENCE BYTE 2 EQUENCE BYTE 2 L B DATA BYTE 2 L B DATA BYTE 3 L B DATA BYTE 3 L B DATA BYTE 3 L B DATA BYTE 1 LOR 1 POSITION CHOOS 1 2ND LO POS 1 2ND LO CHOOS 1 2ND LO CHO	CTOK 2 FOSTITION 2 POSTITION 2	CTOR 1 POSITION CTOR 2 POSITION 1 POS 3 2ND LOO 2 POS 3 2ND LOO DATA BP 3 CH CH
AMSU A1_33	ELEMENT	SEE STANDOOR SEE S	######################################	REFLE 22 REFLE 24 REFLE 36 SCEFL 20 SCENE
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AMSU A1_33 A1.EXE;62	ELEMENT DESCRIPTION	94 96 96 98 90 00 00 00 11 12 REFLECTOR 1 POSITI 14 REFL 1 POS 4 2ND 22 82 82 83 83 84 84 84 84 84 84 84 84 84 84 84 84 84	444 446 446 486 486 486 486 486 486 486	78 80 REFLECTOR 1 POSITI 82 REFLECTOR 2 POSITI 84 REFL 1 POS 6 2ND 86 REFL 2 POS 6 2ND 88 SCENE DATA BP 6 90
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A1.EXE;62	
A1 33	1
AMSU	

ELEMEN

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TEST DATA SHEET 23

Digital-A Data Output Warm Cal Mode Synch Sequence, Unit I.D./Serial Number and Digital-B Serial Data Verification Sections [I], [II], and [III] (Paragraph 3.2.4.3.4.2)

Step	Element (For Ref)	Description	Recorded Value	Required Value	Pass/Fai
[I]	0001	Sync Sequence Byte 1	255	255	PARS
	0002	Sync Sequence Byte 2	255	255	
	0003	Sync Sequence Byte 3	255	255	
[II]	0004	Unit I.D. and Serial N	33	*	
[III]	0005	Digital-B Data Byte 1	4	4	
	0006	Digital-B Data Byte 2	14	14	
	0007	Digital-B Data Byte 3	0	0	1
	0008	Digital-B Data Byte 4	0	0	PASS
*		dentification Words in decimal system)	Binary	Decimal	
	AMSU-A1 S	/N 101	0000001	1	
	AMSU-A1 S	/N 102	00000101	5	
	AMSU-A1 S	/N 103	00001001	9	
	AMSU-A1 S	/N 104	00001101	13	
	AMSU-A1 S	/N 105	00010001	17	
	AMSU-A1 S	MN 106	00010101	21	
	AMSU-A1 S	AN 107	00011001	25	
	AMSU-A1 S	S/N 108	00011101	29	
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Circle T	est: CPT) ^{LPT}	Op. 0830		
METSA	T/AMSU-A1	System P/N IS-1331720 Shop (Order: <u>787920</u> S/N	: <u>_109</u> _	, ,
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TEST DATA SHEET 24

Reflector Position Warm Cal Mode Section [IV] and Reflector Position Nadir Mode Section [IV] (Paragraphs 3.2.4.3.4.2 and 3.2.4.3.4.4)

BP		A1-1 Reflector		
	Para No.	Position*	Required**	Pass/Fail
wc	3.2.4.3.4.2	10413	10415	P
15	3.2.4.3.4.4	2147	2147	P

WC = Warm Cal 15 = Nadir Position

BP		A1-2 Reflector		
	Para No.	Position*	Required**	Pass/Fail
WC	3.2.4.3.4.2	10226	10233	9
15	3.2.4.3.4.4	1963	1965	P

WC = Warm Cal 15 = Nadir Position

- * Actual counts from computer printout. Rewriting counts on this data sheet is optional.
- ** Required range for instrument serial number from TDS 6 of AE-26002/1 ±10 counts. Rewriting range on this data sheet is optional.

Circle Test: FTNAL CPT LPT

OF 0830

METSAT/AMSU-A1 System P/N IS-1331720

Shop Order: 787920 S/N:

est Systems Engineer

15/00

Cystomer Representative

(Flight Hardware Only)

-17-00 Date

Quality Control

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TEST DATA SHEET 25
Digital-A Data Output Warm Cal Mode Radiometer Data Section [V] (Paragraph 3.2.4.3.4.2)

BP	A1-2 Channel-3 (50.3 GHz)				A1-	1 Channel-9	(57.290344 GI	Hz)
	Element (For Ref)	Measured*	Required**	Pass/Fail	Element (For Ref)	Measured*	Required**	Pass/Fail
01	0018	16795	16500±4000	PASS	0030	16337	16500±400	PASS
02	0052	16798		1	0064	16333		1
03	0086	16793			0098	16333		
04	0120	16793			0132	16338		
05	0154	16790			0166	16336		
06	0188	16798			0200	16337		
07	0222	16795			0234	16335		
08	0256	16795			0268	14993		
09	0290	16797			0302	16336		
10	0324	16802			0336	16339		
11	0356	16795			0370	16336		
12	0392	16797			0404	16334		
13	0426	16793			0438	16333		
14	0460	16789			0472	16337		
15	0494	16796			0506	16338		
16	0528	16795			0540	16336		
17	0562	16795			0574	16335		
18	0596	16795			0608	16336		
19	0630	16794			0642	16335		
20	0664	16797			0676	16337		
21	0698	16794			0710	16334		
22	0732	16793			0744	16336		
23	0766	16801			0778	16339		
24	0800	16797			0812	16335		
25	0834	16799			0846	16336		
26	0868	16796			0880	16335		
27	0902	16792			0914	/6335		
28	0936	16794			0948	16339		
29	0970	16795	4		0982	16338	\downarrow	
30	1004	16794	16,500±4000		1016	16335	16500±4000	
CC	1038	Ø	0	V	1050	Ø	0	<u> </u>
WC	1190	Ø	0	PASS	1202	B	0	PASS

* Actual counts from computer printout. Rewriting counts on this data sheet is optional.

** Required = 16,500 ± 4000 counts.

Circle Test: CPT LPT Op. 083C

METSAT/AMSU-A1 System P/N IS-1331720 Shop Order: 787920 S/N: 109

Test Systems Engineer Date

Customer Representative Date

(Flight Hardware Only)

TEST DATA SHEET 26 (Sheet 1 of 2)
Warm Cal Mode Temperature Sensors Section [VI] (Paragraph 3.2.4.3.4.2)

	Thermistor Sensors	Recorded Value*	Required Value	Pass/ Fail
Element	Description	(deg. C)	(deg. C)	
1090	A1-1 Warm Load 1	24,43	25 ± 15	PASS
1092	A1-1 Warm Load 2	25.74	25 ± 15	T
1094	A1-1 Warm Load 3	27.60	25 ± 15	
1096	A1-1 Warm Load 4	29.60	25 ± 15	
1098	A1-1 Warm Load Center	30.77	25 ± 15	
1100	A1-2 Warm Load 1	32.95	25 ± 15	
1102	A1-2 Warm Load 2	35.11	25 ± 15	
1104	A1-2 Warm Load 3	34.89	25 ± 15	
1106	A1-2 Warm Load 4	34,19	25 ± 15	
1108	A1-2 Warm Load Center	30.09	25 ± 15	
1110	Local Oscillator Channel 7	32.05	25 ± 15	
1112	Local Oscillator Channel 8	34.33	25 ± 15	
1114	Local Oscillator Channel 15	33,79	25 ± 15	
1116	PLL LO #2 Channels 9-14	30.52	25 ± 15	1
1118	PLL LO #1 Channels 9-14	36.68	25 ± 15	7855
1120	PLLO (Reference Oscillator)**/	N/A (AMSU 5 SEIT)	AWSU	
	Not used ***	N/A (BEIT)	N/A (5)	N/A
1122	Mixer I.F. Amp. Channel 3	33.44	25 ± 15	PASS
1124	Mixer I.F. Amp. Channel 4	33.67	25 ± 15	١
1126	Mixer I.F. Amp. Channel 5	33,20	25 ± 15	
1128	Mixer I.F. Amp. Channel 6	31.24	25 ± 15	
1130	Mixer I.F. Amp. Channel 7	31.86	25 ± 15	
1132	Mixer I.F. Amp. Channel 8	33.67	25 ± 15	
1134	Mixer I.F. Amp. Channels 9-14	30.67	25 ± 15	V
1136	Mixer I.F. Amp. Channel 15	33.63	25 ± 15	PASS

^{*} Value is from the STE printout sheets. Copying data to this sheet is optional.

(Continued on Sheet 2)

^{**} For S/N 101 through 104.

^{***} For S/N 105 and up.

TEST DATA SHEET 26 (Sheet 2 of 2) Warm Cal Mode Temperature Sensors Section [VI] (Paragraph 3.2.4.3.4.2)

	Thermistor Sensors	Recorded Value*	Required Value	Pass/ Fail
Element	Description	(deg. C)	(deg. C)	
1138	I.F. Amp. Channel 11-14	33.41	25 ± 15	PASS
1140	I.F. Amp. Channel 9	33.52	25 ± 15	
1142	I.F. Amp. Channel 10	33.54	25 ± 15	
1144	I.F. Amp. Channel 11	30,99	25 ± 15	
1146	DC/DC Converter	33.56	25 ± 15	
1148	I.F. Amp. Channel 13	30.96	25 ± 15	
1150	I.F. Amp. Channel 14	30.92	25 ± 15	
1152	I.F. Amp. Channel 12	30.90	25 ± 15	
1154	RF Shelf A1-1	32,03	25 ± 15	
1156	RF Shelf A1-2	32,80	25 ± 15	
1158	Detector Preamp Assy.	28,34	25 ± 15	
1160	Scan Motor A1-1	24.80	25 ± 15	
1162	Scan Motor A1-2	24.78	25 ± 15	
1164	Feed Horn A1-1	2482	25 ± 15	
1166	Feed Horn A1-2	24.82	25 ± 15	
1168	R.F. Mux A1-1	24.92	25 ± 15	
1170	R.F. Mux A1-2	26.62	25 ± 15	
1172	Local Oscillator Channel 3	26.56	25 ± 15	
1174	Local Oscillator Channel 4	26,70	25 ± 15	
1176	Local Oscillator Channel 5	2670	25 ± 15	
1178	Local Oscillator Channel 6	26.64	25 ± 15	V
1180	Temp Sensor Ref Voltage Count	25331	**	PASS

* Value is from the STE printout sheets. Copying data to this sheet is optional.

** = Count of 24,552 + 1765,-1308.

Circle Test: CPT LPT Op. 0830

METSAT/AMSU-A1 System P/N IS-1331720 Shop Order: 787920 S/N: 189

Test Systems Engineer 7 15/6

Cystomer Representative (Flight Hardware Only)

Date

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[1] RETURN [3] FULL PRINT POWER [4] ON SCREEN ONLY [2] SELECT TOUCHSCREEN BUTTON 2

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25.38 26.14 29.08 30.87 26.23 28.66 JRRENT +15VDC 1 22]
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ER	QV O	0	25	PLLO	ပ္သ	DETECT	٠
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FULL PRINT POWER [4] ON SCREEN ONLY [2 SELECT TOUCHSCREEN BUTTON 2

1] RETURN

TEST DATA SHEET 27

Digital-A Data Output Cold Cal Mode Synch Sequence, Unit I.D./Serial Number and Digital-B Serial Data Verification Sections [I], [II], and [III] (Paragraph 3.2.4.3.4.3)

Step	Element (For Ref)	Description	Recorded Value	Required Value	Pass/Fai
[I]	0001	Sync Sequence Byte 1	255	255	P
	0002	Sync Sequence Byte 2	255	255	P
	0003	Sync Sequence Byte 3	255	255	P
[II]	0004	Unit I.D. and Serial N	33	*	ρ
[III]	0005	Digital-B Data Byte 1	8	8	P
	0006	Digital-B Data Byte 2	14	14	P
	0007	Digital-B Data Byte 3	0	0	P
	0008	Digital-B Data Byte 4	0	0	P
*		dentification Words I in decimal system)	Binary	Decimal	
	AMSU-A1 S	5/N 101	0000001	1	
	AMSU-A1 S	S/N 102	00000101	5	
AMSU-A1 S/N 103		S/N 103	00001001	9	
	AMSU-A1 S	5/N 104	00001101	13	
AMSU-A1 S/N 105 AMSU-A1 S/N 106		S/N 105	00010001	17	
		S/N 106	00010101	21	
	AMSU-A1 S	5/N 107	00011001	25	
	AMSU-A1 S	5/N 108	00011101	29	
	AMSU-A1 S	S/N 109	00100001	33	

AMSU-A1 S/N 109

Circle Test: CPT | LPT | OP: 0830

METSAT/AMSU-A1 System P/N IS-1331720 Shop Order: 787920 S/N: 09

Customer/Representative | Date | Customer/Representative
 	 **	

TEST DATA SHEET 28 (Sheet 1 of 2)

Reflector Position Warm Cal Mode Section [IV], Reflector Position Cold Cal Mode Section [IV], and Reflector Position Nadir Mode Section [IV] (Paragraphs 3.2.4.3.4.2, 3.2.4.3.4.3, and 3.2.4.3.4.4)

BP	A1-1 Reflector						
	Para No.	Position*	Required**	Pass/Fail			
СС	3.2.4.3.4.3, Step 4						
	a.	6012	6016	P			
	b.	5941	5940	P			
	c.	5864	5864	P			
	d.	57/3	57/3	P			

CC = Cold Cal

- * Actual counts from computer printout. Rewriting counts on this data sheet is optional.
- ** Required range for instrument serial number from TDS 6 of AE-26002/1 ±10 counts. Rewriting range on this data sheet is optional.

3.2.4.3.4.3, Step 4 Substep	MSB	LSB		
a.	0	0		
b.	0	1		
c.	1	0		
d.	1	1		

Circle Test: (FINA CPT) LPT

OP: 0830

METSAT/AMSU-A1 System P/N IS-1331720

Shop Order: <u>78792.0</u>

7-15-00 Date

Customer Representative (Flight Hardware Only)

Date

7-17-00

Quality Control

Date

TEST DATA SHEET 28 (Sheet 2 of 2)

Reflector Position Warm Cal Mode Section [IV], Reflector Position Cold Cal Mode Section [IV], and Reflector Position Nadir Mode Section [IV (Paragraphs 3.2.4.3.4.2, 3.2.4.3.4.3, and 3.2.4.3.4.4)

BP	A1-2 Reflector			
	Para No.	Position*	Required**	Pass/Fail
СС	3.2.4.3.4.3, Step 4			
	a.	5826	5834	P
	b.	5758	5758	P
	c.	5682	5682	P
	d.	5532	5531	P

CC = Cold Cal

- * Actual counts from computer printout. Rewriting counts on this data sheet is optional.
- ** Required range for instrument serial number from TDS 6 of AE-26002/1 ±10 counts. Rewriting range on this data sheet is optional.

3.2.4.3.4.3, Step 4 Substep	MSB	LSB
a.	0	0
b.	0	1
c.	1	0
d.	1	1

Circle Test: F/NAL CPT LPT

OF: 1830

METSAT/AMSU-A1 System P/N IS-1331720

Shop Order: 787920

7-15-00

Customer Representative (Flight Hardware Only)

Date

Quality Control

7-15-00

Date

AMSU A1-33 A1.EXE;62 COLD CAL MODE [5] DIGITAL A DATA ELEMENT 0000 [6] DIGITAL B DATA ELEMENT 00 [7] ANALOG DATA ELEMENT 00	P1 15-JUL-00 15:43:46 SCAN NUMBER 152	
ER = CONNECT EATER POWER = O ALLY OFF = O - 1 POWER = O - 2 POWER = O WARM CAL POSIT = N	COMMANDS ANTENNA IN COLD CAL POSIT = YES [15] FF ANTENNA IN NADIR POSITION = NO [16] N ANTENNA IN FULL SCAN MODE = NO [17] N PLL POWER = PLLO # 1 [18] N COLD CAL POSITION MSB = ZERO [19] O COLD CAL POSITION LSB = ZERO [20]	
POWER [4] ON SCREEN ONLY [2] ERROR BUTTON ENTRY OUT OF RANGE	PRINT [3] FULL [1] RETURN TRY AGAIN (0001 TO 23) 3	
*** *** *** *** ** ** ** ** **		
56: 787920 OP: 0830 PN: 1331720-3-75T SN: 109	SC4.34.3 TEST ENDS:	Length Sept. 7-15-00

15:43:49
15-JUL-00
DIGITAL A DATA
A1.EXE;62
AMSU A1_33

	ΩE	4000H076H0H0408M440000800H0H0408M44000H080H0H0408M 08HH7H0N0A0MN87808MH07N0A0H0HN0M0M00AH070A0A00N07
Т	VALUE	44000004000000000000000000000000000000
-00 15:43:49 PAGE	DESCRIPTION	CAL SAMPLE 17 CH 8 CTOR 1 POSITION 18 1 POS 18 ZND LOOK 2 POSITION 18 CTOR 2 POSITION 18 CTOR 2 POSITION 19 CTOR 3 CH 13 CTOR 1 POSITION 19 CTOR 1 POSITION 20 CTOR 2 POSITION 20 CTOR 2 POSITION 20 CTOR 2 POSITION 20 CTOR 2 POSITION 20 CTOR 2 POSITION 20 CTOR 3 CTOR 2 POSITION 20 CTOR 3 CTOR 3 CTOR 3 CTOR 3 CTOR 3 CTOR 4 CTOR 1 POSITION 20 CTOR 1 POSITION 20 CTOR 2 POSITION 20 CTOR 3 CTOR 3 CTOR 3 CTOR 4 CTOR 3 CTOR 3 CTOR 3 CTOR 4 CTOR 5 CTOR 5 CTOR 6 CTOR 15
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5-JUL-00 15:43:49 PAGE	T DESCRIPTION	REFLECTOR 1 POSITION 21 REFLECTOR 2 POSITION 21 REFL 1 POS 21 2ND LOOK REFL 2 POS 21 2ND LOOK COLD CAL SAMPLE 21 CH 44 COLD CAL SAMPLE 21 CH 44 COLD CAL SAMPLE 21 CH 44 CH 66 CH 7	HHHHOOKK HH	HHHHMMKK
A DATA 1	ELEMENT	00000000000000000000000000000000000000	HH000000000000044444	0/4/00/4/00/0/4/00/0/4/00/0/4/00/0/4/00/0/4/00/0/4/00/0/
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ю	VALUE	0040000004000000000000000000000000000	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	04000000 04000000000000000000000000000
15-JUL-00 15:43:49 PAGE	ENT DESCRIPTION	7700 7777	REFLECTOR 1 POSITION 25 REFLECTOR 2 POSITION 25 REFL 2 POS 25 2ND LOOK REFL 2 POS 25 2ND LOOK REFL 2 POS 25 2ND LOOK COLD CAL SAMPLE 25 CH 3 COLD CAL SAMPLE 25 CH 6 CH 6 CH 6 CH 11	1400XX
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ANALOG DATA 10 TO 27

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P1 15-JUL-00 15:47:47 SCAN NUMBER

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ELEMENT ELEMENT

[6] DIGITAL B DATA

[7] ANALOG DATA

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TEST DATA SHEET 29

Digital-A Data Output Cold Cal Mode Radiometer Data Section [V] (Paragraph 3.2.4.3.4.3)

Condition: Cold Cal Position MSB=0 and Cold Cal Position LSB=0

BP	A1-2 Channel-3 (50.3 GHz)				A1-	-1 Channel-9 ((57.290344 G	Hz)
	Element (For Ref)	Measured*	Required**	Pass/Fail	Element (For Ref)	Measured*	Required**	Pass/Fail
01	0018	16746	16500±4000	PASS	0030	16292	1650014000	PASS
02	0052	16735			0064	16295		
03	0086	16736			0098	16298		
04	0120	16737			0132	16298		
05	0154	16741			0166	16296		
06	0188	16736			0200	16298		
07	0222	16745			0234	16294		
08	0256	16739			0268	16298		
09	0290	16734			0302	16296		
10	0324	16739			0336	16295		
11	0356	16739			0370	16294		
12	0392	16742			0404	16299		
13	0426	16742			0438	16296		
14	0460	16742			0472	16299		
15	0494	16738			0506	16297		
16	0528	16737			0540	16298		
17	0562	16744			0574	16301		
18	0596	16740			0608	16297		
19	0630	16746			0642	16296		
20	0664	16737			0676	16300		
21	0698	16742			0710	16299		
22	0732	16738			0744	16299		
23	0766	16739			0778	16296		<u> </u>
24.	0800	16740			0812	16295		
25	0834	16745			0846	16294		
26	0868	16243			0880	16295		
27	0902	16739			0914	16300		
28	0936	16741			0948	16294		
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WC	1190	B	0	PASS	1202	8	0	PASS

* Actual counts from computer printout. Rewriting counts on this data sheet is optional.

** Required = 16,500 ± 4000 counts.

Circle Test: CPT LPT
METSAT/AMSU-A1 System P/N IS-1331720

Shop Order: 767920

Op. 0830

N: 107 7 15 00 der / Date

Costomer Representative

7-17-60° Date

Quality Control

15/00 Date

(Flight Hardware Only)

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COLD CAI	ELEMENT	ELEMENT		DATA	629	16295 16298	629	629	629	629	6298	2
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A1-33 A1.EXE; DIGITAL A DAT	DIGITAL B DATA	ANALOG DATA										UP
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AMSU [5]	9]	[7										[2

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POWER [

SELECT TOUCHSCREEN

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L MODE	00
COLD CAL	ELEMENT
A1-33 A1.EXE;62 DIGITAL A DATA	DIGITAL B DATA
AMSU [5]	[9]

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ELEMENT

ANALOG DATA

RADIOMETRIC CHANNEL BP DATA BP ВР

DATA QQ00@√65 ₹Qw22222 11122222 78001284 116733 1167339 1167439 1167442 116738 DOWN HOW4P0P

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TEST DATA SHEET 30 (Sheet 1 of 2)
Cold Cal Mode Temperature Sensors Section [VI] (Paragraph 3.2.4.3.4.3)

	Thermistor Sensors	Recorded Value*	Required Value	Pass/ Fail
Element	Description	(deg. C)	(deg. C)	
1090	A1-1 Warm Load 1	24.85	25 ± 15	Pass
1092	A1-1 Warm Load 2	24.84	25 ± 15	4
1094	A1-1 Warm Load 3	24.68	25 ± 15	
1096	A1-1 Warm Load 4	24.8 %	25 ± 15	
1098	A1-1 Warm Load Center	24.98	25 ± 15	
1100	A1-2 Warm Load 1	26.72	25 ± 15	
1102	A1-2 Warm Load 2	26.66	25 ± 15	
1104	A1-2 Warm Load 3	26.79	25 ± 15	
1106	A1-2 Warm Load 4	26.80	25 ± 15	
1108	A1-2 Warm Load Center	26.74	25 ± 15	
1110	Local Oscillator Channel 7	32.04	25 ± 15	
1112	Local Oscillator Channel 8	33.89	25 ± 15	
1114	Local Oscillator Channel 15	33.82	25 ± 15	
1116	PLL LO #2 Channels 9-14	30.69	25 ± 15	
1118	PLL LO #1 Channels 9-14	36.89	25 ± 15	Pass
1120	PLLO (Reference Oscillator)**/			
	Not used ***	N/A		N/A
1122	Mixer I.F. Amp. Channel 3	33.67	25 ± 15	Pass
1124	Mixer I.F. Amp. Channel 4	33.89	25 ± 15	1
1126	Mixer I.F. Amp. Channel 5	33,41	25 ± 15	
1128	Mixer I.F. Amp. Channel 6	31.42	25 ± 15	
1130	Mixer I.F. Amp. Channel 7	32.04	25 ± 15	
1132	Mixer I.F. Amp. Channel 8	33.69	25 ± 15	
1134	Mixer I.F. Amp. Channels 9-14	30.85	25 ± 15	
1136	Mixer I.F. Amp. Channel 15	33.82	25 ± 15	Pass

^{*} Value is from the STE printout sheets. Copying data to this sheet is optional.

(Continued on Sheet 2)

^{**} For S/N 101 through 104.

^{***} For S/N 105 and up.

					_

Date

Date

7-15-00

TEST DATA SHEET 30 (Sheet 2 of 2) Cold Cal Mode Temperature Sensors Section [VI] (Paragraph 3.2.4.3.4.3)

	Thermistor Sensors	Recorded Value*	Required Value	Pass/ Fail
Element	Description	(deg. C)	(deg. C)	_l
1138	I.F. Amp. Channel 11-14	33.61	25 ± 15	Pass
1140	I.F. Amp. Channel 9	33.73	25 ± 15	A
1142	I.F. Amp. Channel 10	33.75	25 ± 15	
1144	I.F. Amp. Channel 11	31.16	25 ± 15	
1146	DC/DC Converter	33.75	25 ± 15	
1148	I.F. Amp. Channel 13	31.13	25 ± 15	
1150	I.F. Amp. Channel 14	31.09	25 ± 15	
1152	I.F. Amp. Channel 12	31.07	25 ± 15	
1154	RF Shelf A1-1	32.22	25 ± 15	
1156	RF Shelf A1-2	33.01	25 ± 15	
1158	Detector Preamp Assy.	28.96	25 ± 15	
1160	Scan Motor A1-1	24.36	25 ± 15	
1162	Scan Motor A1-2	25.66	25 ± 15	
1164	Feed Horn A1-1	27.72	25 ± 15	
1166	Feed Horn A1-2	29.72	25 ± 15	
1168	R.F. Mux A1-1	30.95	25 ± 15	
1170	R.F. Mux A1-2	33 17	25 ± 15	
1172	Local Oscillator Channel 3	35.32	25 ± 15	
1174	Local Oscillator Channel 4	35.12	25 ± 15	
1176	Local Oscillator Channel 5	34.37	25 ± 15	
1178	Local Oscillator Channel 6	30.22	25 ± 15	
1180	Temp Sensor Ref Voltage Count	25331	**	Pass

- * Value is from the STE printout sheets. Copying data to this sheet is optional.
- ** = Count of 24,552 + 1765,-1308.

Circle Test: CPT LPT cp: 0830

METSAT/AMSU-A1 System P/N IS-1331720 Shop Order: 787920 S/N: 109

Test Systems Engineer 34

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Customer Representative (Flight Hardware Only)

Date Quality Control

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	TEMP C	WWWWWWWW 408EWWRR 408AWWOAI WGGWWWW 7GWWWWWW 7GWWWWW	[1] RETURN
	DATA	222222 4122222 41224222 64233 742333 742333 742333 742333 742333	
	TEMPERATURES 1 TO 16 C NO	9 LO CHANNEL 5 10 LO CHANNEL 6 11 LO CHANNEL 7 12 LO CHANNEL 8 13 LO CHANNEL 15 14 PLLO #2 CH 9/14 15 PLLO #1 CH 9/14 16 PLLO REFERENCE] PRINT [3] FULL
00 TN		24.36 227.72 29.74 30.95 33.17 35.32 [22] DOWN	EN ONLY [2]
ELEMENT ELEMENT	DIGITAL A DATA TEMP	1188 2220941 222422 232433 445564 617667 61766) ON SCREEN BUTTON 2
[6] DIGITAL B DATA [7] ANALOG DATA	ON	1 SCAN MOTOR A1-1 2 SCAN MOTOR A1-2 3 FEEDHORN A1-1 4 FEEDHORN A1-2 5 RF MUX A1-1 6 RF MUX A1-2 7 LO CHANNEL 3 8 LO CHANNEL 4	POWER [4 SELECT TOUCHSCREEN

173

P1 15-JUL-00 15:46:36 SCAN NUMBER

AMSU A1-33 A1.EXE;62 COLD CAL MODE [5] DIGITAL A DATA ELEMENT 0000 Para: 3.2.4.3.4.3

105:

174		JRN
SCAN NUMBER	TEMP C	33.61 333.73 331.16 31.10 31.07 1 RETURN
	DATA	2222222 2222222 2222222 2222222 2241222 2241222 2241222 22412 22412
P1 15-JUL-00 15:46:45	URES 17 TO 32 J	5 IF AMP CH 11/14 6 IF AMP CH 9 7 IF AMP CH 10 8 IF AMP CH 11 9 DC/DC CONVERTER 0 IF AMP CH 13 1 IF AMP CH 14 2 IF AMP CH 12 2 IF AMP CH 12
MODE 000 00	A TEMPERATURES P C NO	33.67 333.67 333.489 331.441 331.644 330.889 2] DOWN
COLD CAL ELEMENT 0 ELEMENT ELEMENT	DIGITAL A DATA TEMP	24268 23828 22809 22809 22810 24110 22570 23516 [22] ON BUTTON 2
AMSU A1-33 A1.EXE;62 [5] DIGITAL A DATA [6] DIGITAL B DATA [7] ANALOG DATA	NO	17 MIXER IF CH 3 19 MIXER IF CH 4 20 MIXER IF CH 5 21 MIXER IF CH 7 22 MIXER IF CH 7 23 MIXER IF CH 8 24 MIXER IF CH 9/14 [21] UP POWER [4

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SCAN NUMBER 1			TEMP C	222222		[1] RETURN
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15:4			46	LOAD LOAD LOAD LOAD LOAD LOAD LOAD LOAD	ENCE] FULL
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2 COLD CAI	ELEMENT	ELEMENT	DIGITAL A DATA TEMP	222222 222222 222224 222422 242624 24	44 426 63	ON SCREEN BUTTON 2
Al-33 Al.EXE;62 DIGITAL A DATA	DIGITAL B DATA	ANALOG DATA			M LOAD 3	POWER [4] SELECT TOUCHSCREEN I
AMSU [5]	[6]	[7]	NO	23.23.23.23.23.23.23.23.23.23.23.23.23.2	8 8 21 21	SELE(

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TEST DATA SHEET 31

Digital-A Data Output Nadir Mode Synch Sequence,
Unit I.D./Serial Number and Digital-B Serial Data Verification
Sections [I], [II], and [III] (Paragraph 3.2.4.3.4.4)

Step	Element (For Ref)	Description	Recorded Value	Required Value	Pass/Fai
[I]	0001	Sync Sequence Byte 1	255	255	PASS
	0002	Sync Sequence Byte 2	255	255	
	0003	Sync Sequence Byte 3	255	255	
[II]	0004	Unit I.D. and Serial N	33	*	
[III]	0005	Digital-B Data Byte 1	16	16	
	0006	Digital-B Data Byte 2	14	14	
	0007	Digital-B Data Byte 3	0	0	1
	0008	Digital-B Data Byte 4	0	0	22AG
*		dentification Words in decimal system)	Binary	Decimal	
	AMSU-A1 S	/N 101	0000001	1	
	AMSU-A1 S	/N 102	00000101	5	
	AMSU-A1 S	/N 103	00001001	9	
	AMSU-A1 S	/N 104	00001101	13	
	AMSU-A1 S	/N 105	00010001	17	
AMSU-A1 S/N 106 AMSU-A1 S/N 107		/N 106	00010101	21	
		/N 107	00011001	25	
	AMSU-A1 S		00011101	29	
	AMSU-A1 S	/N 109	00100001	33	

AMSU-A1 S/N 109

Circle Test: CPT LPT

Op. 0830

METSAT/AMSU-A1 System P/N IS-1331720

Shop Order: 787920

S/N: 109

Test Systems Engineer

Customer Representative

(Fright Hardware Only)

Op. 0830

Test Systems Engineer

Outlity Control

Date

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TEST DATA SHEET 32 Digital-A Data Output Nadir Mode Radiometer Data Section [V] (Paragraph 3.2.4.3.4.4)

BP	A1-2 Channel-3 (50.3 GHz)			A1-1 Channel-9 (57.290344 GHz)				
	Element (For Ref)	Position*	Required**	Pass/Fail	Element (For Ref)	Position*	Required**	Pass/Fail
01	0018	16805	16500±4000	PASS	0030	16298	16500±400	PASS
02	0052	16801	1	1	0064	16301		1
03	0086	16806			0098	16302		
04	0120	16803			0132	16303		
05	0154	16803			0166	16297		
06	0188	16810			0200	16301		
07	0222	16810			0234	16301		
08	0256	16800			0268	16297		
09	0290	16801			0302	16298		
10	0324	16806			0336	16296		
11	0356	16809			0370	16298		
12	0392	16803			0404	16295		
13	0426	16806			0438	16298		
14	0460	16804			0472	16295		
15	0494	16802			0506	16298		
16	0528	16798			0540	16295		
17	0562	16.809			0574	16302		
18	0596	16808			0608	16300		
19	0630	16803			0642	16299		
20	0664	16802			0676	16297		
21	0698	16805			0710	16301		
22	0732	16805			0744	16298		
23	0766	16812			0778	16299		
24	0800	16809			0812	16300		
25	0834	16803			0846	16301		
26	0868	16804			0880	16295		
27	0902	16800			0914	16297		
28	0936	16803			0948	16299		
29	0970	16805	V		0982	16302	V	
30	1004	16806	16500±4000		1016	16300	16,500±4000	
CC	1038	Ø	0	V	1050	B	, 0	V
WC	1190	B	0	PASS	1202	0	0	PASS

Actual counts from computer printout. Rewriting counts on this data sheet is optional.
 Required = 16,500 ± 4000 counts (Unless otherwise indicated).

Circle Test: CPT LPT

METSAT/AMSU-AT System P/N IS-1331720 Shop Order: 781920 S/N: 109

Test Systems Engineer

Customer Representative
(Fright Hardware Only)

Date

Op. 0830

Test Systems Engineer

Quality Control

Date

TEST DATA SHEET 33 (Sheet 1 of 2)
Nadir Mode Temperature Sensors Section [VI] (Paragraph 3.2.4.3.4.4)

	Thermistor Sensors	Recorded Value*	Required Value	Pass/ Fail
Element	Description	(deg. C)	(deg. C)	
1090	A1-1 Warm Load 1	24.67	25 ± 15	PHSS
1092	A1-1 Warm Load 2	26.02	25 ± 15	
1094	A1-1 Warm Load 3	27.99	25 ± 15	
1096	A1-1 Warm Load 4	30,03	25 ± 15	
1098	A1-1 Warm Load Center	31.32	25 ± 15	
1100	A1-2 Warm Load 1	33.59	25 ± 15	
1102	A1-2 Warm Load 2	35.77	25 ± 15	
1104	A1-2 Warm Load 3	35.59	25 ± 15	
1106	A1-2 Warm Load 4	34.78	25 ± 15	
1108	A1-2 Warm Load Center	30.56	25 ± 15	
1110	Local Oscillator Channel 7	32.61	25 ± 15	
1112	Local Oscillator Channel 8	35.00	25 ± 15	
1114	Local Oscillator Channel 15	34.39	25 ± 15	
1116	PLL LO #2 Channels 9-14	31.05	25 ± 15	V
1118	PLL LO #1 Channels 9-14	37,28	25 ± 15	PASS
1120	PLLO (Reference Oscillator)**/		25 ± 15	NA (as
	Not used ***	N/A (MgV)		10/Amer
1122	Mixer I.F. Amp. Channel 3	34,10	25 ± 15	PASS
1124	Mixer I.F. Amp. Channel 4	34.32	25 ± 15	\
1126	Mixer I.F. Amp. Channel 5	33.82	25 ± 15	
1128	Mixer I.F. Amp. Channel 6	31.80	25 ± 15	
1130	Mixer I.F. Amp. Channel 7	32,44	25 ± 15	
1132	Mixer I.F. Amp. Channel 8	34.35	25 ± 15	
1134	Mixer I.F. Amp. Channels 9-14	31,23	25 ± 15	1
1136	Mixer I.F. Amp. Channel 15	34,21	25 ± 15	PASS

^{*} Value is from the STE printout sheets. Copying data to this sheet is optional.

(Continued on Sheet 2)

^{**} For S/N 101 through 104.

^{***} For S/N 105 and up.

TEST DATA SHEET 33 (Sheet 2 of 2) Nadir Mode Temperature Sensors Section [VI] (Paragraph 3.2.4.3.4.4)

	Thermistor Sensors	Recorded Value*	Required Value	Pass/ Fail
Element	Description	(deg. C)	(deg. C)	
1138	I.F. Amp. Channel 11-14	34.00	25 ± 15	PASS
1140	I.F. Amp. Channel 9	34,13	25 ± 15	
1142	I.F. Amp. Channel 10	34,13	25 ± 15	
1144	I.F. Amp. Channel 11	31.55	25 ± 15	
1146	DC/DC Converter	34.02	25 ± 15	
1148	I.F. Amp. Channel 13	31.52	25 ± 15	
1150	I.F. Amp. Channel 14	31,48	25 ± 15	
1152	I.F. Amp. Channel 12	31.46	25 ± 15	
1154	RF Shelf A1-1	32,57	25 ± 15	
1156	RF Shelf A1-2	33.41	25 ± 15	
1158	Detector Preamp Assy.	28.76	25 ± 15	
1160	Scan Motor A1-1	25.04	25 ± 15	
1162	Scan Motor A1-2	25.01	25 ± 15	
1164	Feed Horn A1-1	25,05	25 ± 15	
1166	Feed Horn A1-2	25.05	25 ± 15	
1168	R.F. Mux A1-1	25.16	25 ± 15	
1170	R.F. Mux A1-2	27.02	25 ± 15	
1172	Local Oscillator Channel 3	26.96	25 ± 15	
1174	Local Oscillator Channel 4	27.10	25 ± 15	
1176	Local Oscillator Channel 5	27,10	25 ± 15	
1178	Local Oscillator Channel 6	27.04	25 ± 15	V
1180	Temp Sensor Ref Voltage Count	25331	**	PAS

* Value is from the STE printout sheets. Copying data to this sheet is optional.

** = Count of 24,552 + 1765,-1308.

Circle Test: FINAL CPT LPT

METSAT/AMSU-A1 System P/N IS-1331720 Shop Order: 787920 S/N: 109

| Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only) | Date | Customer Representative (Flight Hardware Only)

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DIGITAL A DATA 15-JI NADIR MODE	VALUE ELEMENT	#RARAN
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AMSU	ELEMENT	WWW4444444444444444444444444444444444

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TEST DATA SHEET 34
Analog Telemetry Verification by Way of Connector J6 (Paragraph 3.2.4.3.5.1)

<u> </u>	From	Description	То	Measured	Required	Pass/Fail
				(volts)	(volts)	····
03	J 6-02	RF Shelf A1-1 Temp.	J1-10	4.48 V	$3.5 \pm 2 \text{ V}$	$\frac{P}{\Delta}$
01	J 6-03	A1-1 Scan Motor Temp.	J1-10	4.4 V	$3.5 \pm 2 \text{ V}$	<u> </u>
05	J6-04	Warm Load A1-1 Temp.	J1-10	4.4V	$3.5 \pm 2 \text{ V}$	$-\frac{P}{2}$
04	J6-2 1	RF Shelf A1-2 Temp.	J1-10	4.48 V	$3.5 \pm 2 \text{ V}$	<u> </u>
02	J6-22	A1-2 Scan Motor Temp.	J1-10	4.4 V	$3.5 \pm 2 \text{ V}$	<u> </u>
06	J6-23	Warm Load A1-2 Temp.	J1-10	4.4 V	$3.5 \pm 2 \text{ V}$	<u> </u>
25	J6-06	PLLO No. 2 Lock detect	J2-03	0.0 V	***	<u> </u>
07	J6-08	A1-1 Drive Motor Curr.	J2-03	1.88 V	$3.5 \pm 2 \text{ V}$	<u> </u>
10	J6-09	+15 V Antenna Drive	J2-03	3.48 V	$3.5 \pm 2 \text{ V}$	<u>P</u>
15	J6-10	+5 V Antenna Drive	J2-03	3.12 V	$3.5 \pm 2 \text{ V}$	<u> </u>
09	J6-11	+15 V Signal Processing	J2-03	3,52V	$3.5 \pm 2 \text{ V}$	<u> </u>
14	J6-12	+5 V Signal Processing	J2-03	3.04V	$3.5 \pm 2 \text{ V}$	<u> </u>
22	J6-13	L.O. Voltage Channel 3	Ј2-03	3.52 V	$3.5 \pm 2 \text{ V}$	<u> </u>
24	J6-14	L.O. Voltage Channel 5	J2-03	3.52 V	$3.5 \pm 2 \text{ V}$	<u> </u>
20	J6-15	L.O. Voltage Channel 7	J2-03	<u>3.52</u> V,	$3.5 \pm 2 \text{ V}$	<u></u>
16	J6-16	+15 V PLL LO Ch 9-14	J2-03	3.52 V	$3.5 \pm 2 \text{ V}$	$\frac{\rho}{\rho}$
17	J6-17	*	J2-03	3,52 V	$3.5 \pm 2 \text{ V}$	<u> </u>
27	J6-18	L.O. Voltage Channel 15	J2-03	3.52V	$3.5 \pm 2 \text{ V}$	<u> </u>
26	J6-25	PLLO No. 1 Lock detect	J2-03	4.48 V	***	<u> </u>
08	J6-27	A1-2 Drive Motor Curr.	J2-03	1.92 V,	$3.5 \pm 2 \text{ V}$	P
12	J6-28	-15 V Antenna Drive	J2-03	3.16 V	$3.5 \pm 2 \text{ V}$	
11	J6-29	-15 V Signal Processing	J2-03	3.04 V	$3.5 \pm 2 \text{ V}$	<u> </u>
23	J6-30	L.O. Voltage Channel 4	J2-03	3.48 V	$3.5 \pm 2 \text{ V}$	<u> </u>
21	J6-31	L.O. Voltage Channel 6	J2-03	3.56 V	$3.5 \pm 2 \text{ V}$	<u> </u>
19	J6-32	L.O. Voltage Channel 8	J2-03	3.56V	$3.5 \pm 2 \text{ V}$	$\frac{P}{P}$
18	J6-33	-15 V PLL LO Ch 9-14	J2-03	2.96 V	3.5 ± 2 V	1
13	J6-34	**	J2-03	3.24 V	$3.5 \pm 2 \text{ V}$	<u> </u>

^{* +8.5} V PLL LO Ch 9-14 for S/N 101-104, +10V Mixer Amp for S/N 105 and above.

Circle Test: CPT LPT OA: 0830

METSAT/AMSU-A1 System P/N IS-1331720 Shop Order: 787720 S/N: 109

Test Systems Engineer

Customer Representative (Flight Hardware Only)

Date Quality Cont

Date

Date

7-15-00

^{** +8} V Receiver for S/N 101-104, +8 V IF Amp for S/N 105 and above.

^{***} 4.5 ± 0.5 when locked, 0.5 ± 0.5 when unlocked or OFF. One must be locked.

TEST DATA SHEET 35 (Sheet 1 of 2) Analog Telemetry Signals by Way of the STE (Paragraph 3.2.4.3.5.2)

	Description	(*)	Measured (Deg. C)	Required (Deg. C)	Pass/Fail
01	A1-1 Scanner Motor	Temp	26.19	25 ± 15	<u> </u>
02	A1-2 Scanner Motor	Temp	27.64	25 ± 15	<u> </u>
03	A1-1 RF Shelf	Temp	29.86	25 ± 15	+
04	A1-2 RF Shelf	Temp	32.41	25 ± 15	<u> </u>
05	A1-1 Warm Load	Temp	26.47	25 ± 15	<u> </u>
06	A1-2 Warm Load	Temp	29.65	25 ± 15	<u> </u>
			(mAmps)	(mAmps)	
07	Ant A1-1 Drv Motor Current		40.93	125 mA (Max)	$\frac{F}{2}$
08	Ant A1-2 Drv Motor Current		40:14	125 mA (Max)	<u> </u>

(*) Data from the printout sheet. Rewriting data on this space is optional.

(Continued on sheet 2)

Circle Test: CPT LPT OP: 0830

METSAT/AMSU-A1 System P/N IS-1331720 Shop Order: 787920 S/N: 109

Test Systems Engineer Date

Cistomer Representative Date

Flight Hardware Only)

OP: 0830

Test Systems Engineer Date

Opality Control Date

TEST DATA SHEET 35 (Sheet 2 of 2) Analog Telemetry Signals by Way of the STE (Paragraph 3.2.4.3.5.2)

	Description	(*)	Measured (volts)	Required (volts)	Pass/ Fail
09	Signal Processing	+15 V	+ 14.99	15.0 ± 0.5 V	<u> </u>
10	Antenna Drive	+15 V	+ 15.13	15.0 ± 0.5 V	
11	Signal Processing	-15 V	+ 15.01	-15.0 ± 0.5 V	ρ
12	Antenna Drive	-15 V	- 14.91	-15.0 ± 0.5 V	$\frac{\rho}{\rho}$
13	Receiver	+8 V	+ 7.96	8.0 ± 0.5 V	$\frac{\rho}{\rho}$
14	Sig Processing	+5 V	+ 5.00	$5.0 \pm 0.5 \text{ V}$	<u> </u>
15	Antenna Drive	+5 V	+ 5.05	5.0 ± 0.5 V	<u> </u>
16	Phase Lock Loop Ch 9-14 (a)/	+8.5 V	NA	8.5 ± 0.5 V	NA
	Receiver/Mixer IF (b)	+10 V	+ <u>9.89</u>	10.0 ±0.5 V	<u> </u>
17	Phase Lock Loop Ch 9-14	+15 V	1. 15.02	15.0 ± 0.5 V	<u> </u>
18	Phase Lock Loop Ch 9-14	-15 V	- <u>14.97</u>	-15.0 ± 0.5 V	<u></u>
19	L.O. #8	Ch-8	+ 10.00	(**) ± 0.5 V	<u>P</u>
20	L.O. #7	Ch-7	+ 10.00	(**) ± 0.5 V	<u> p</u>
21	L.O. #6	Ch-6	+ <u>9.99</u>	(**) ± 0.5 V	$\frac{\rho}{\rho}$
22	L.O. #3	Ch-3	+ 9.98	(**) ± 0.5 V	<u> </u>
23	L.O. #4	Ch-4	+10.00	(**) ± 0.5 V	$\frac{p}{2}$
24	L.O. #5	Ch-5	+ 909B	(**) ± 0.5 V	<u> </u>
25	PLLO No. 2 Lock Detect		+0.08	(***)	<u> </u>
26	PLLO No. 1 Lock Detect		+4.39	(***)	<u> </u>
27	L.O. #15	Ch-15	+ 14.97	(**) ± 0.5 V	<u> </u>

- (*) Data from the printout sheet. Rewriting data on this space is optional.
- (**) GDO voltages from the manufacturer data sheet for S/N 101-104; DRO CH3-8 10V, GDO CH15 15V for S/N 105 and above.
- (***) Locked PLO voltage 0 to +15 V, other PLO voltage ±15.0 V; one must be locked for S/N 101-104. Locked PLO voltage 4.0 ±1.0 V, other PLO voltage 0.0 ±0.2 V, one must be locked for S/N 105 and above.
- (a) For S/N 101 through 104. (b) For S/N 105 and up.

Circle Test: CPT LPT 0 0 0830

METSAT/AMSU-A1 System P/N IS-1331720 Shop Order: 787920 S/N: 109

Customer Representative Date (Flight Hardware Only)

Circle Test: CPT LPT 0 0830

Shop Order: 787920 S/N: 109

Customer Representative Date Quality Control Date

709	
SCAN NUMBER	
P1 15-JUL-00 17:03:50	
62 FULL SCAN MODE	ELEMENT 0000
A1-33 A1.EXE;62	DIGITAI, A DATA
MSU	г.

00
ELEMENT
DATA
\mathbf{m}
DIGITAL
_
9

^[7] ANALOG DATA ELEMENT 00

ANALOG DATA 1 TO 18

15VDC 15.13 -15VDC -14.91 8VDC -14.91 5 VDC 5.00 5 VDC 5.00 15VDC 15.02
ANTENNA DRIVE SIGNAL PROCESSING ANTENNA DRIVE RECEIVER AMPLIFIER SIGNAL PROCESSOR ANTENNA DRIVE RECEIVER MIXER/IF PHASE LOCK LOOP CH9/14 PHASE LOCK LOOP CH9/14
111111111 010843978
0H0\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\
0000004440 000000040 0000000 · · · · ₩
408440 D 040477
26. 27. 28. 28. 26. 15. 15. 15. 15. 15. 15. 15. 15. 15. 15
001 002 002 002 003 003 003 003 003 003 003
1 A1-1 SCANR MOTOR 2 A1-2 SCANR MOTOR 3 A1-1 RF SHELF 4 A1-2 RF SHELF 5 A1-1 WARM LOAD 6 A1-2 WARM LOAD 7 ANT A1-1 DRIVE MOTOR 8 ANT A1-2 DRIVE MOTOR 9 SIGNAL PROCESSING

] RETURN Н FULL ٣ PRINT POWER [4] ON SCREEN ONLY [2] SELECT TOUCHSCREEN BUTTON 2



709
SCAN NUMBER
P1 15-JUL-00 17:03:58
J A1-33 A1.EXE;62 FULL SCAN MODE DIGITAL A DATA ELEMENT 0000
MSU [5

00
ELEMENT
B DATA
DIGITAL
[9]

^[7] ANALOG DATA ELEMENT 00

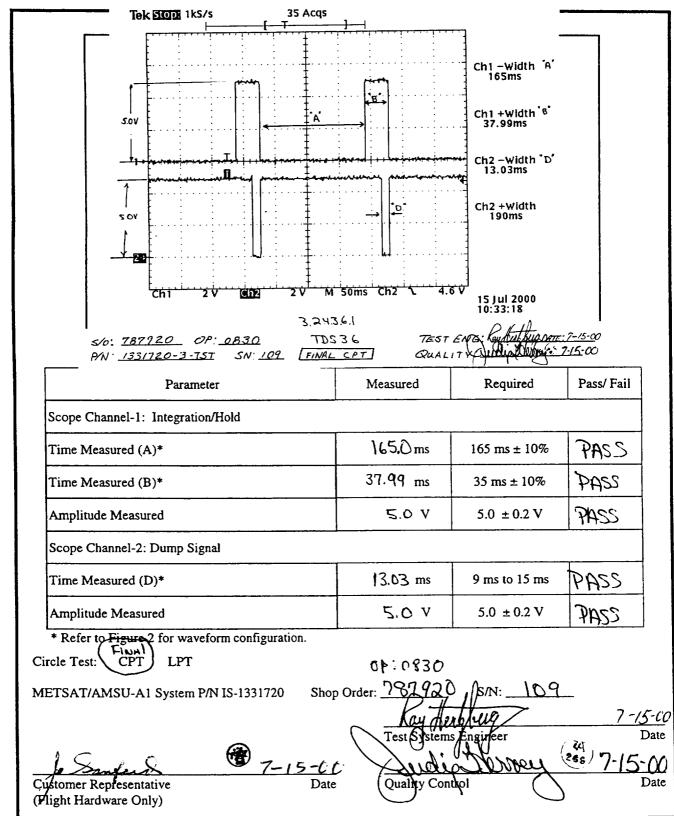
ANALOG DATA 10 TO 27

0.0	Ō.	σ	<u>ن</u>	Ō.		0.08			
				CH 4		ETE(囟	CH15	
~	~	~	~	VOLTAGE	~	J	۲,	VOLTAGE	
5.06 19 L.O.	5.01 20 L.O.	94 21 L.O.	7.97 22 L.O.	23 L.O.	.03 24 L.O.	9.91 25 PLLO	5.01 26 P	4.96 27 L	DOWN
SVDC	5VDC -	_ ည	VDC		5 VDC	6	טַ	י ט	22]
ANTENNA DRIVE	SIGNAL P	ANTENNA DRIVE	RECEIVER	SIGNAL P	ANTENNA DRIVE	VER	PHASE LOCK LOOP CH9/1	PHASE LOCK	21] UP

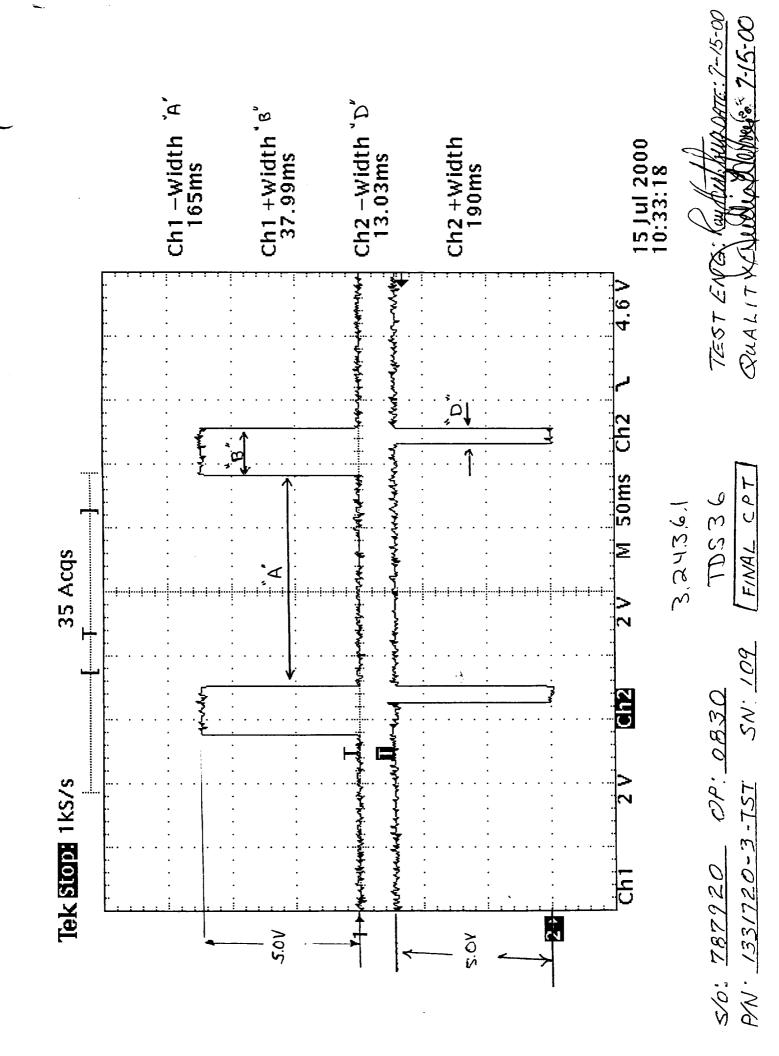
[1] RETURN FULL 3 PRINT POWER [4] ON SCREEN ONLY [2] SELECT TOUCHSCREEN BUTTON 2

			1
			$\overline{}$
			$\overline{}$

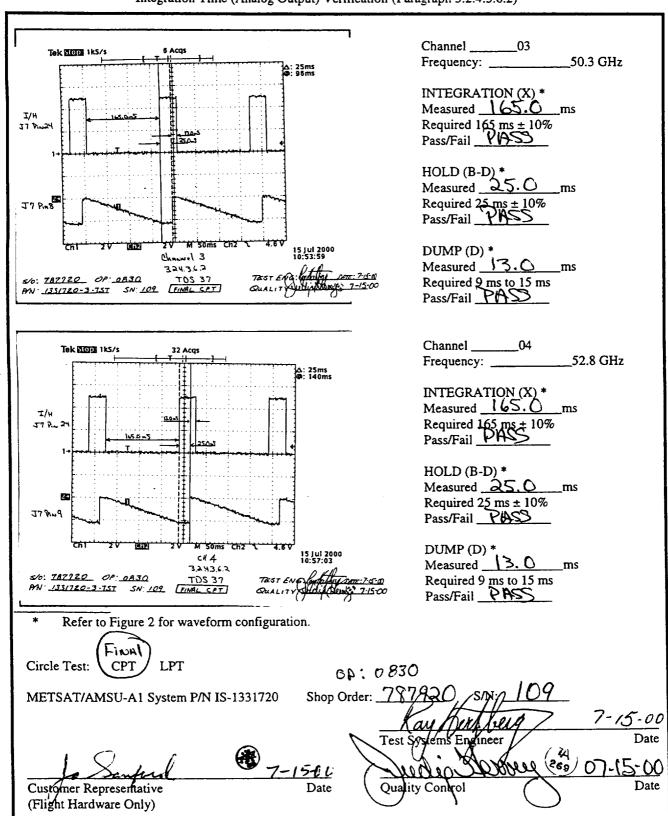
TEST DATA SHEET 36 Integrate/Hold and Dump Signal Verification (Paragraph 3.2.4.3.6.1)

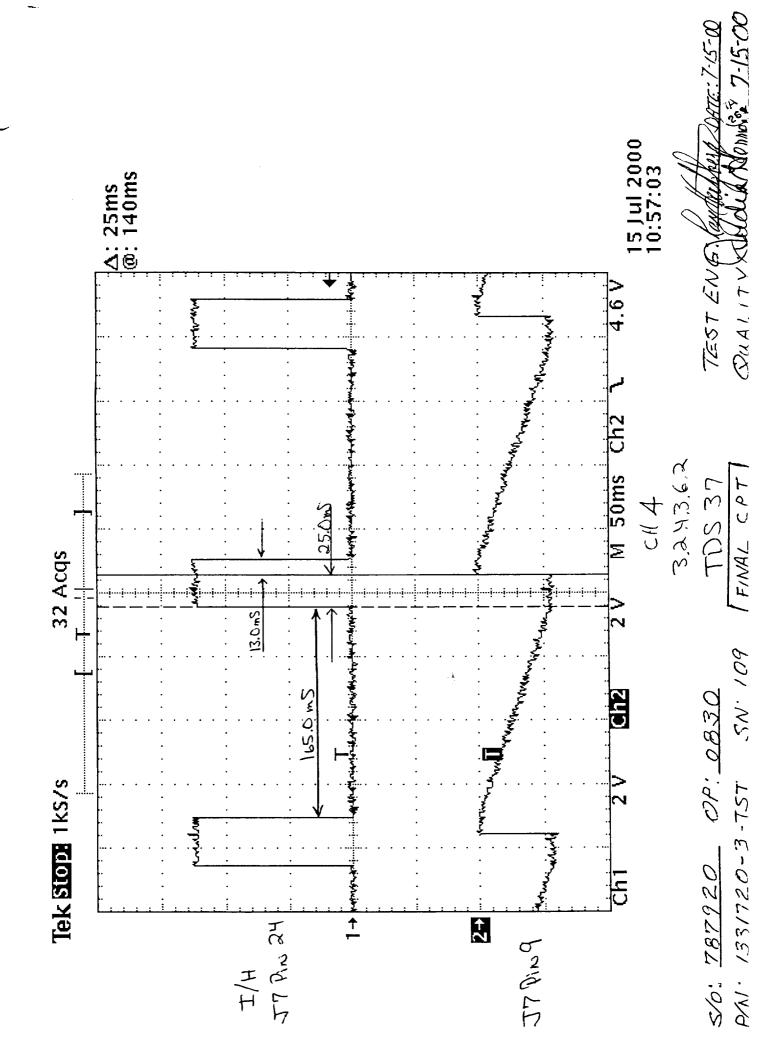


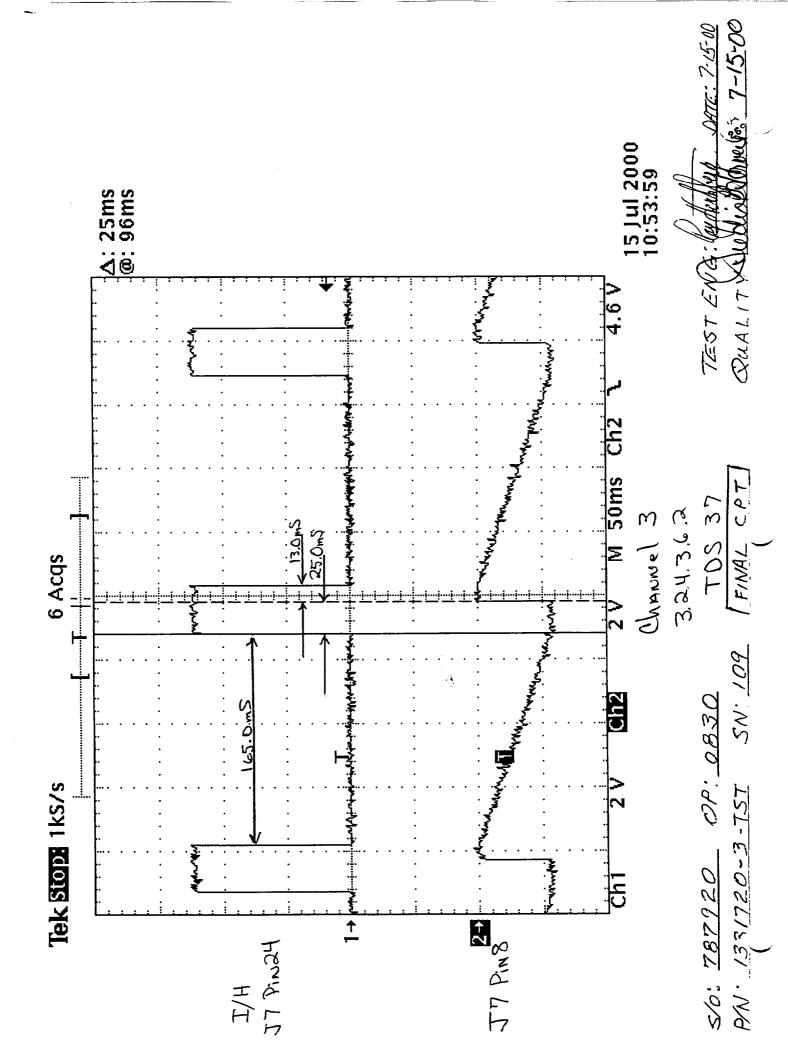
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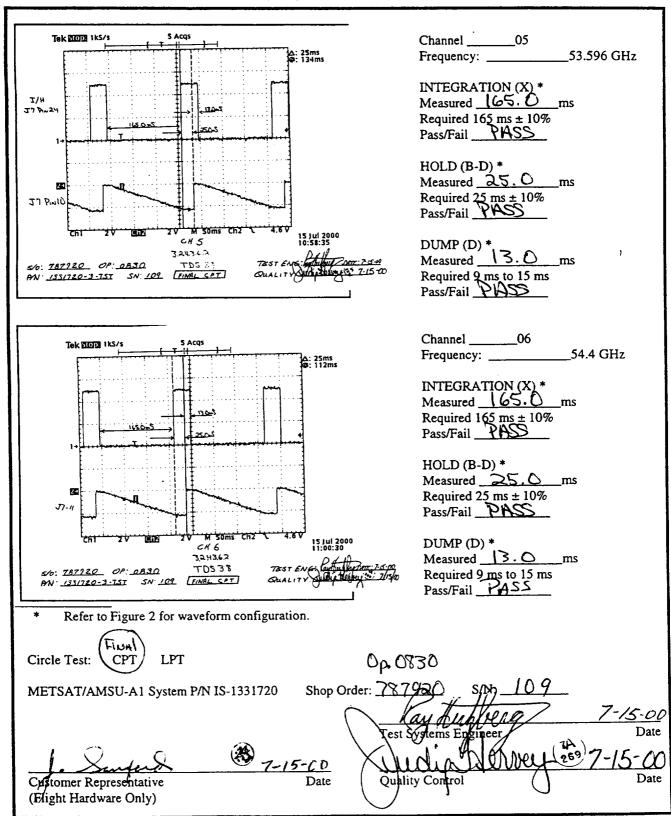
TEST DATA SHEET 37 Integration Time (Analog Output) Verification (Paragraph 3.2.4.3.6.2)



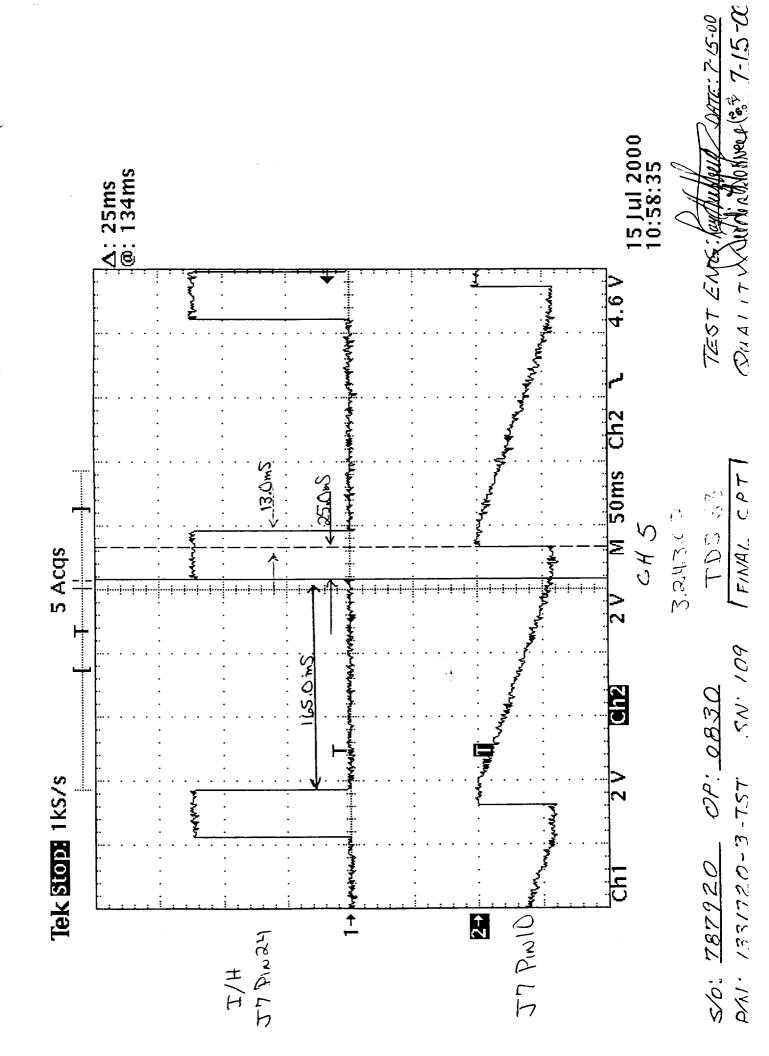


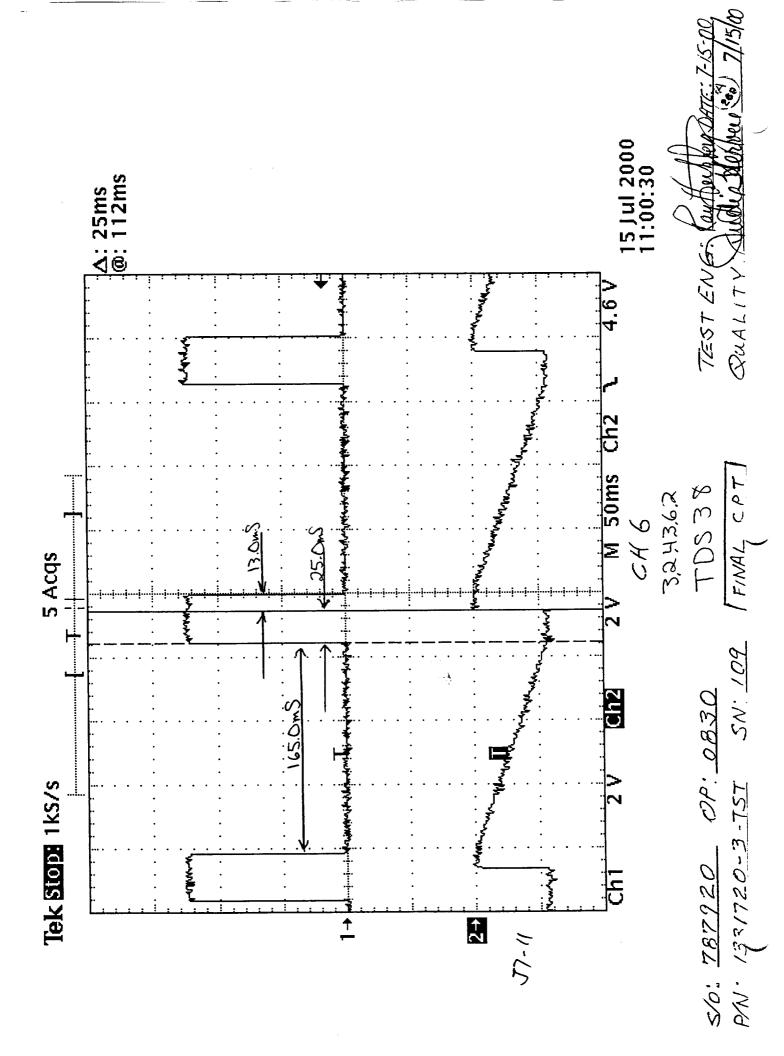


TEST DATA SHEET 38 Integration Time (Analog Output) Verification (Paragraph 3.2.4.3.6.2)

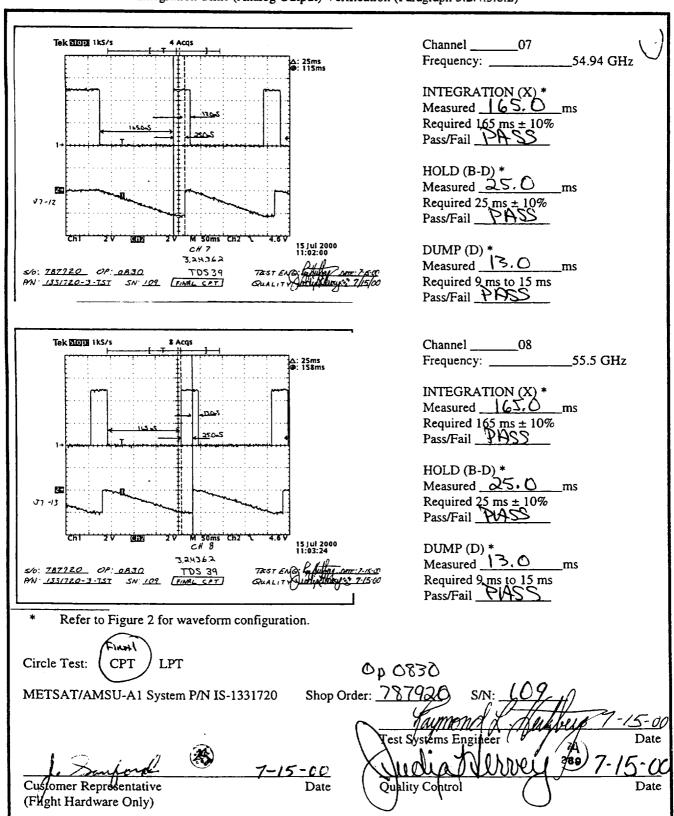


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<u> </u>			

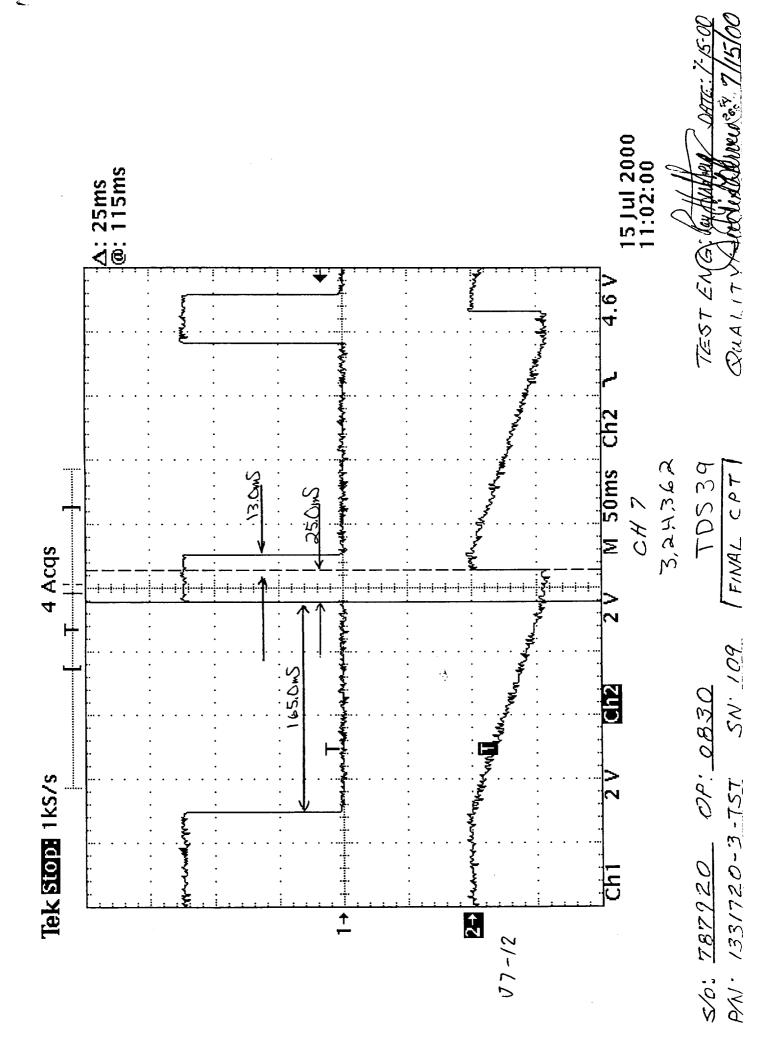


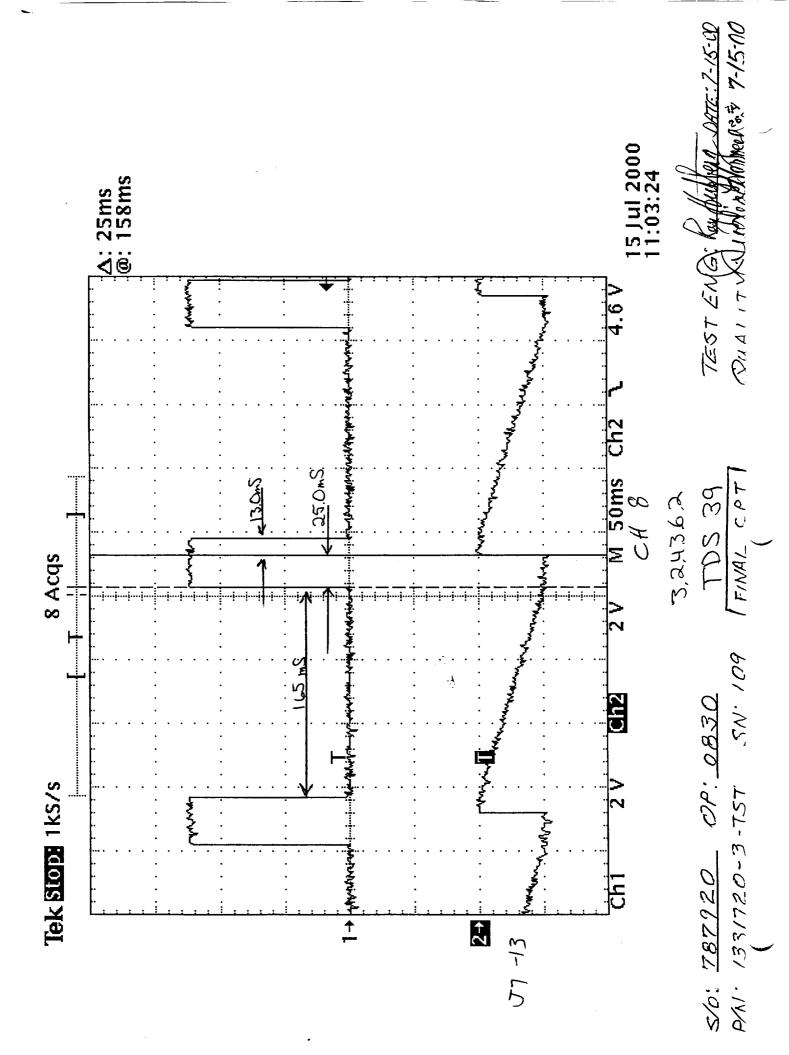


TEST DATA SHEET 39 Integration Time (Analog Output) Verification (Paragraph 3.2.4.3.6.2)

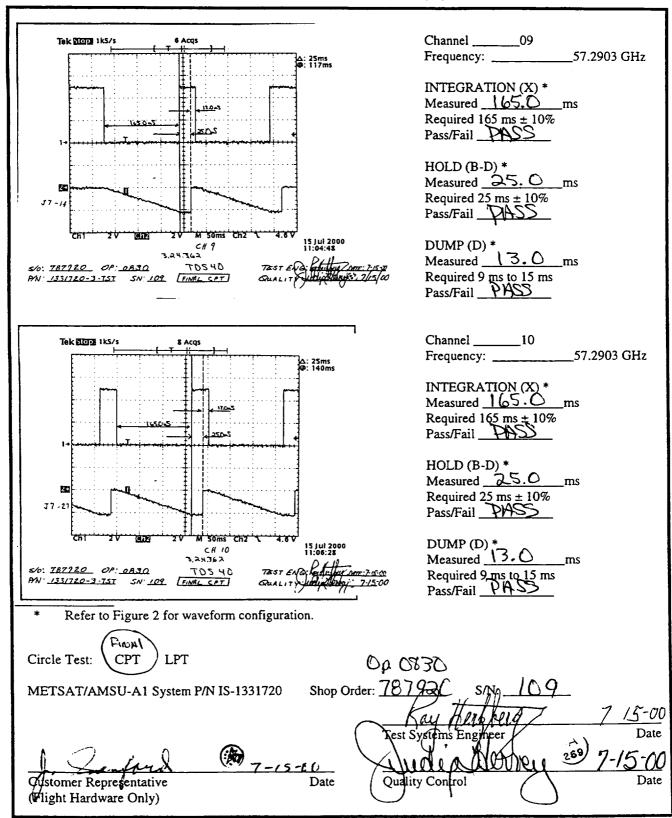


			•

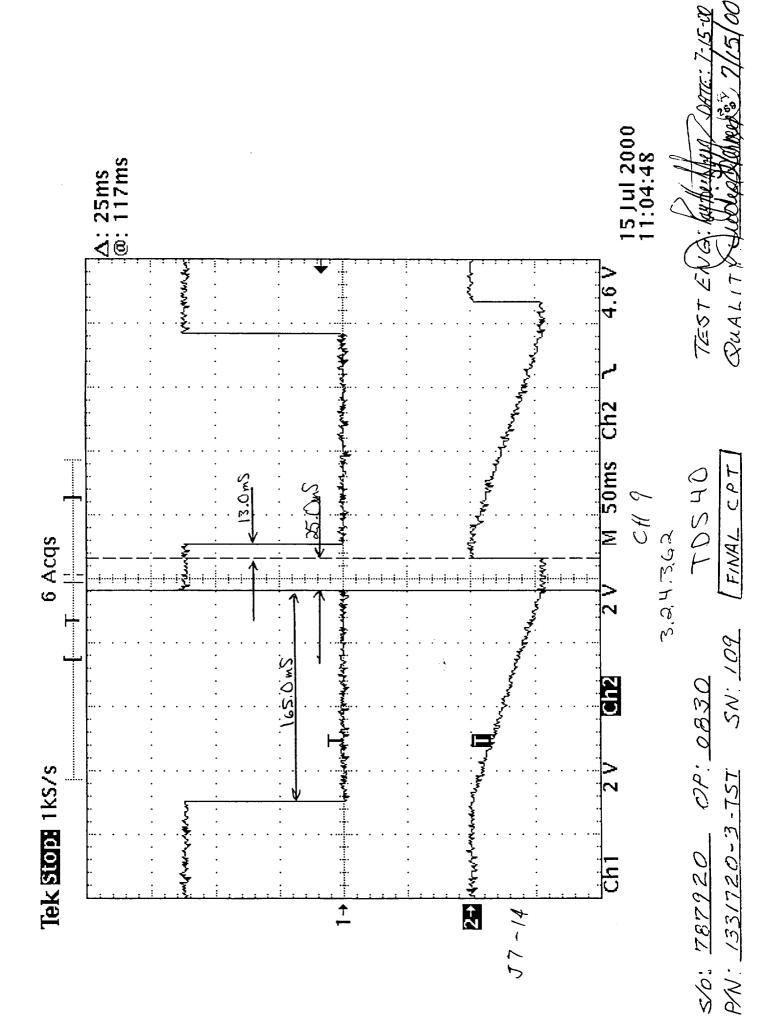


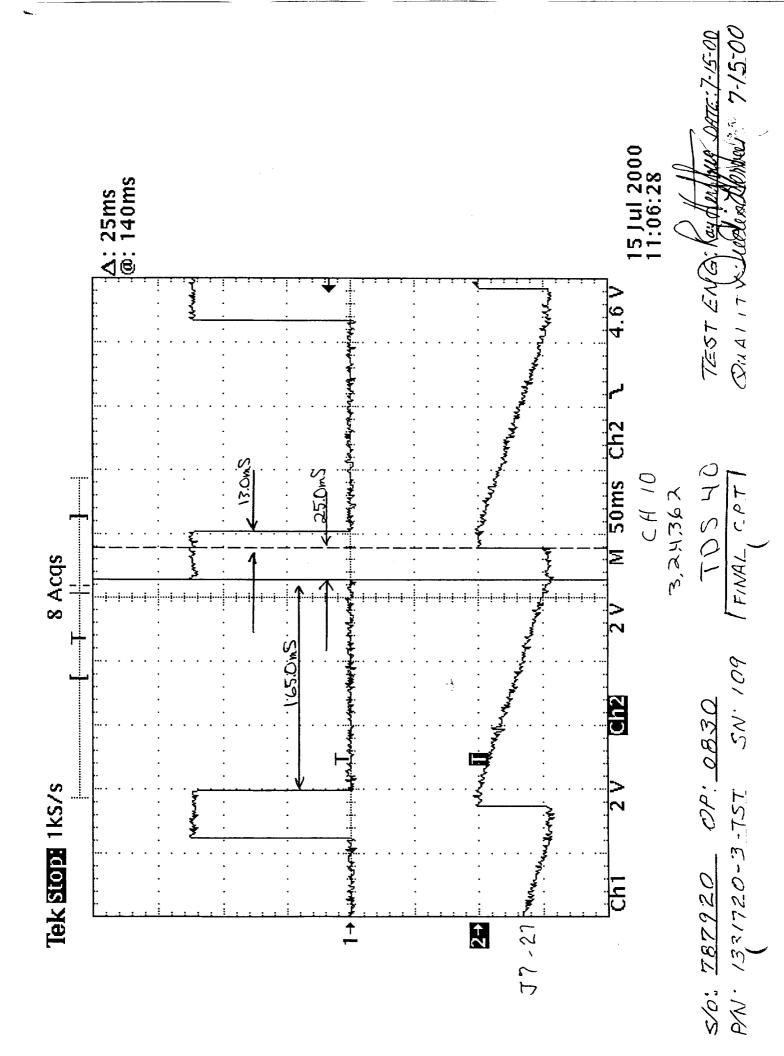


TEST DATA SHEET 40 Integration Time (Analog Output) Verification (Paragraph 3.2.4.3.6.2)

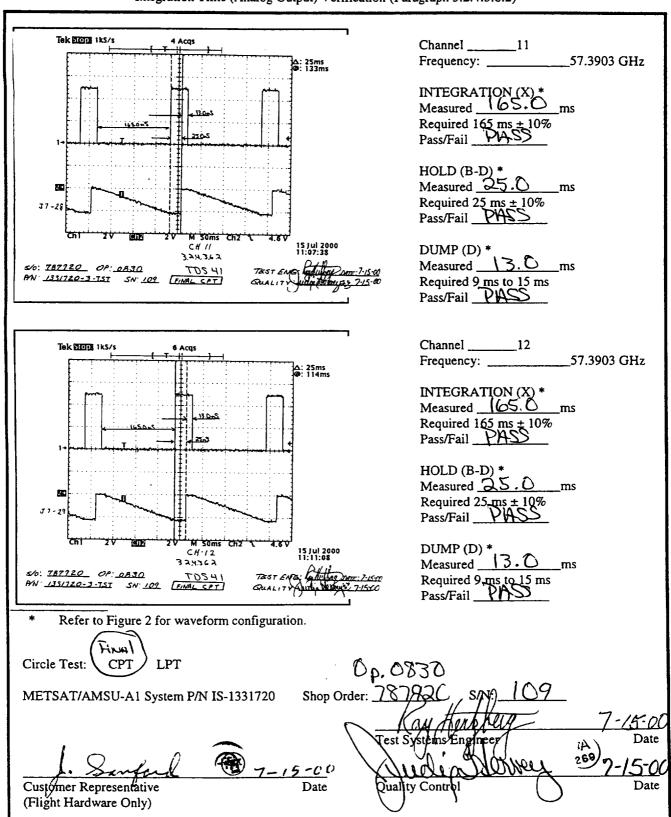


		\smile

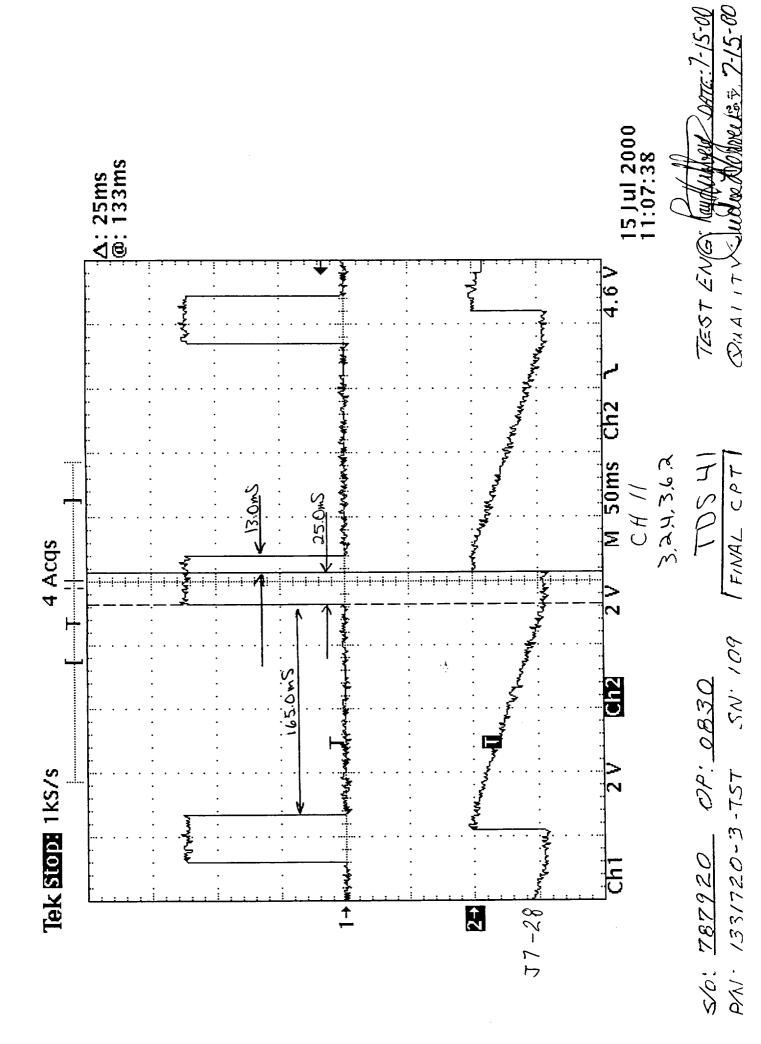


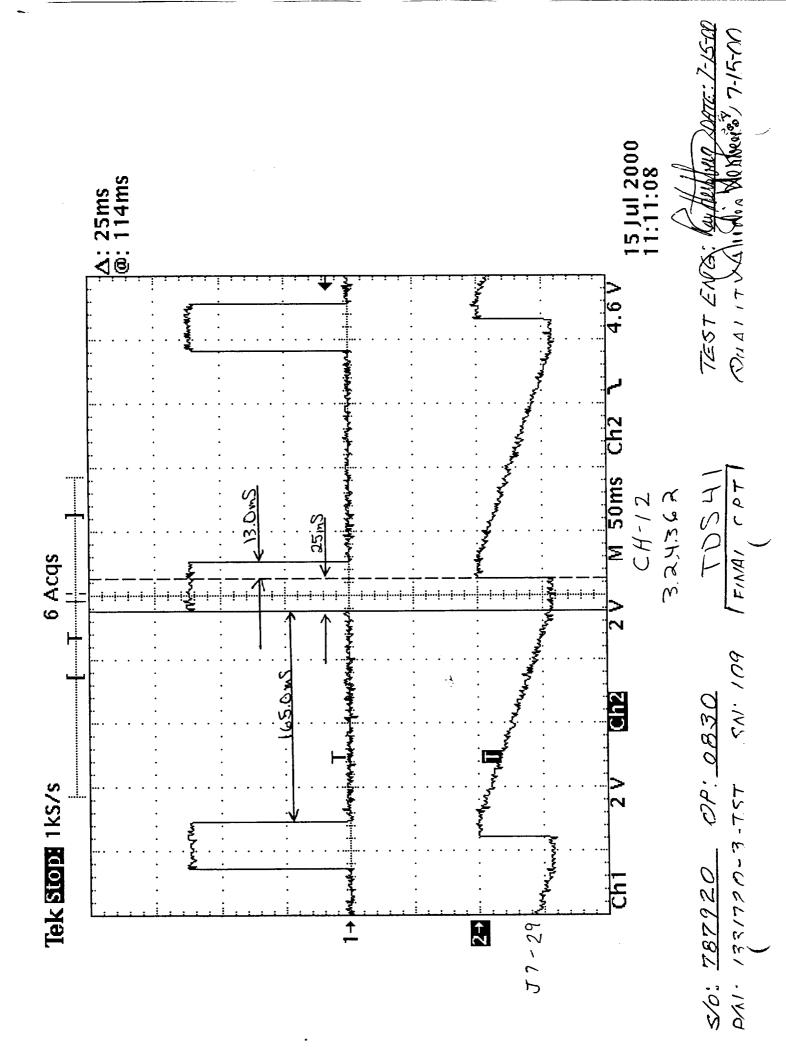


TEST DATA SHEET 41 Integration Time (Analog Output) Verification (Paragraph 3.2.4.3.6.2)

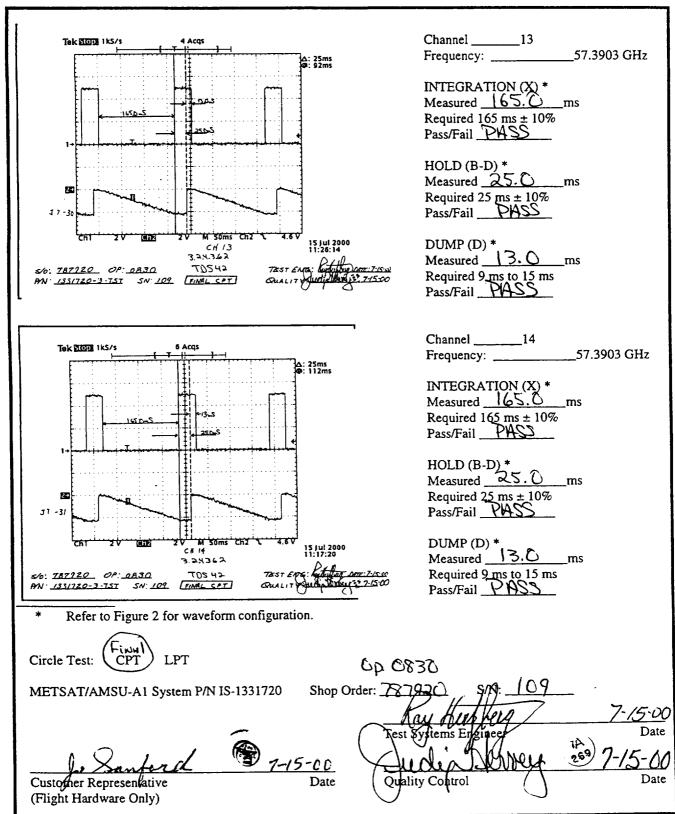


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				ممسد
				<u> </u>

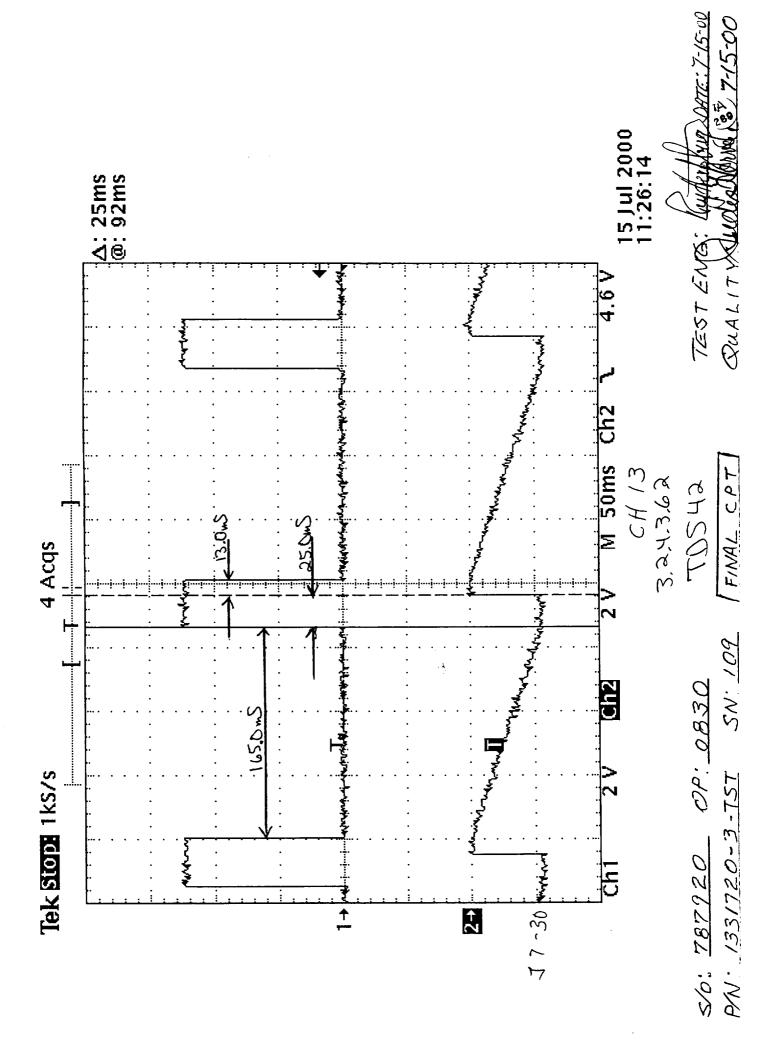


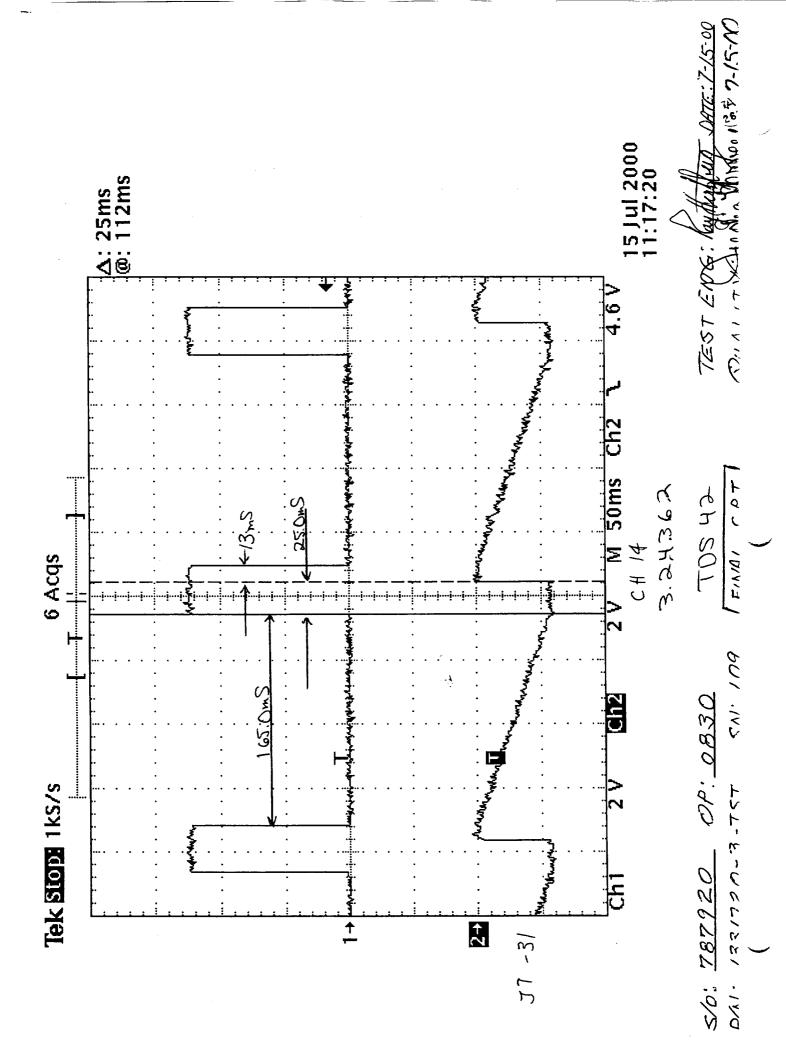


TEST DATA SHEET 42 Integration Time (Analog Output) Verification (Paragraph 3.2.4.3.6.2)

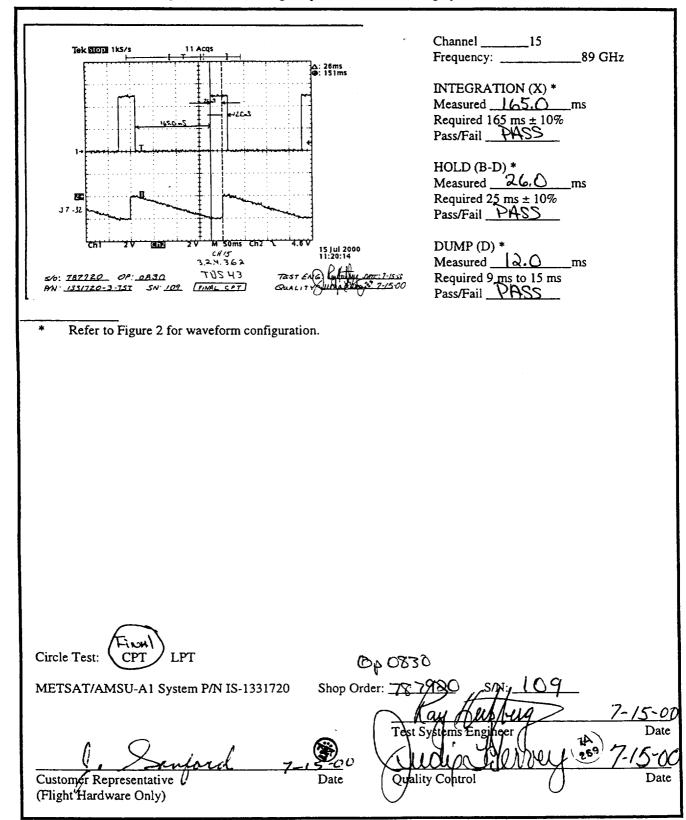


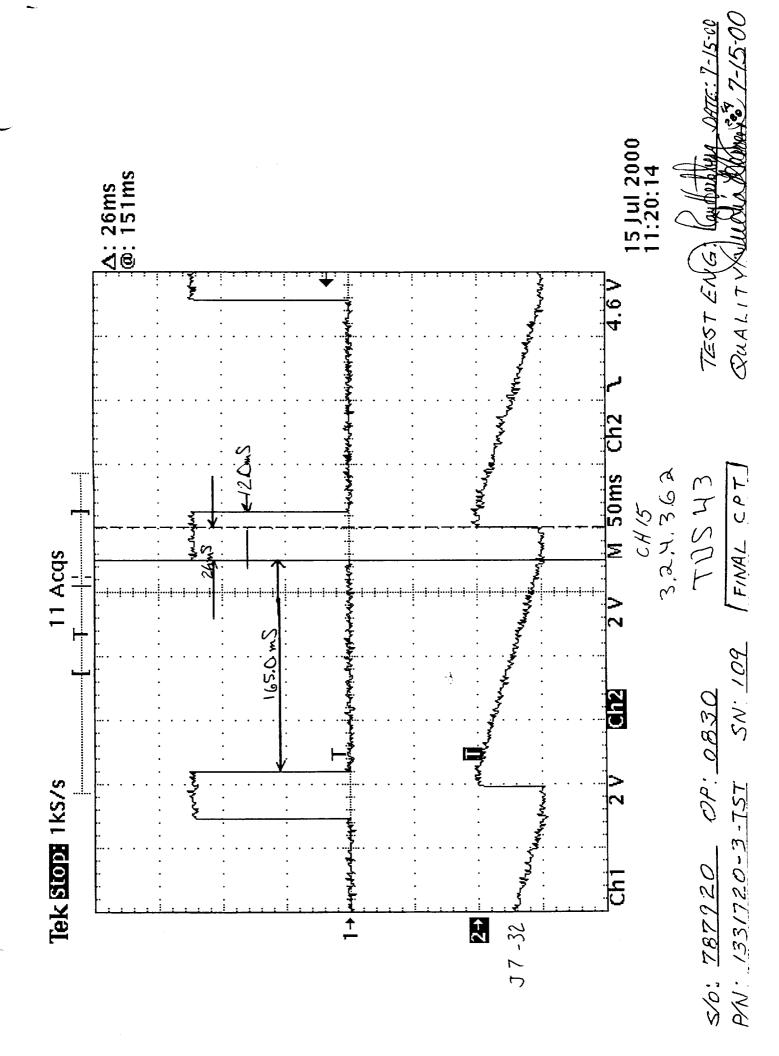
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TEST DATA SHEET 43 Integration Time (Analog Output) Verification (Paragraph 3.2.4.3.6.2)







TEST DATA SHEET 44

PLLO No. 1 Verification (Paragraph 3.2.4.3.6.3) PLLO No. 2 Verification (Paragraph 3.2.4.3.6.4)

PLLO No. 1 dc Level <u>4.48 V</u>	PLLO NO. 1 Required: *	Pass/Fail PASS
PLLO No. 2 dc Level <u>4,48 V</u>	PLLO NO. 2 Required: *	Pass/Fail <u>FA55</u>
*-15 to +15 V dc level for S/N 101 - S/N 104,	$4.0 \pm 1.0 \text{ V}$ for S/N 105 and above.	
Circle Test: Frank LPT	Op. 0830	
METSAT/AMSU-A1 System P/N IS-1331720	Kay As	/N: 109 12/04 7-15-00 neer Date
Costomer Representative (Flight Hardware Only)	Test Systems Engi Date Quality Control	0) Nye 269 7-15-00 Date

TEST DATA SHEET 49 Receiver Input Signals (Paragraph 3.2.4.4.1)

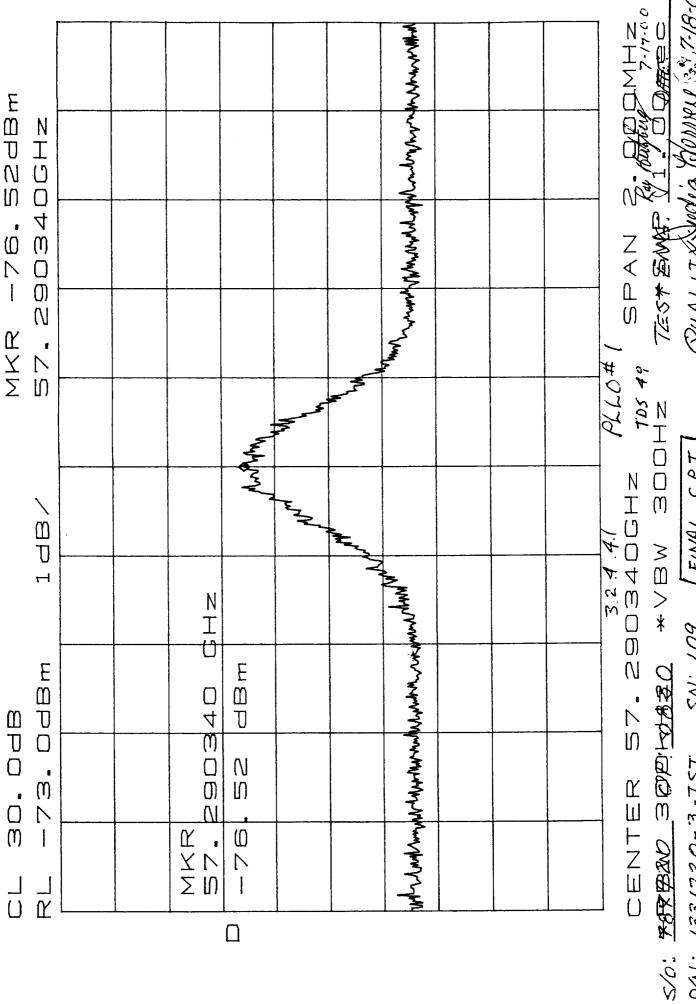
	CH 9 through 14 PLLO	PRT (°C	-	Measured * Frequency	Requirements **	Pass/ Fail
_	PLLO No. 1	PLO No. 1	Xtal *** Osc.			
		35.76 č		57.290340GH	57290.334 MHz ± 50 kHz	Pass
	PLLO No. 2	PLO No. 2	Xtal *** Osc.			
		32 .8 4		57.280340Gf	57290.334 MHz ± 50 kHz	Pass

^{*} Attach spectrum analyzer plots.

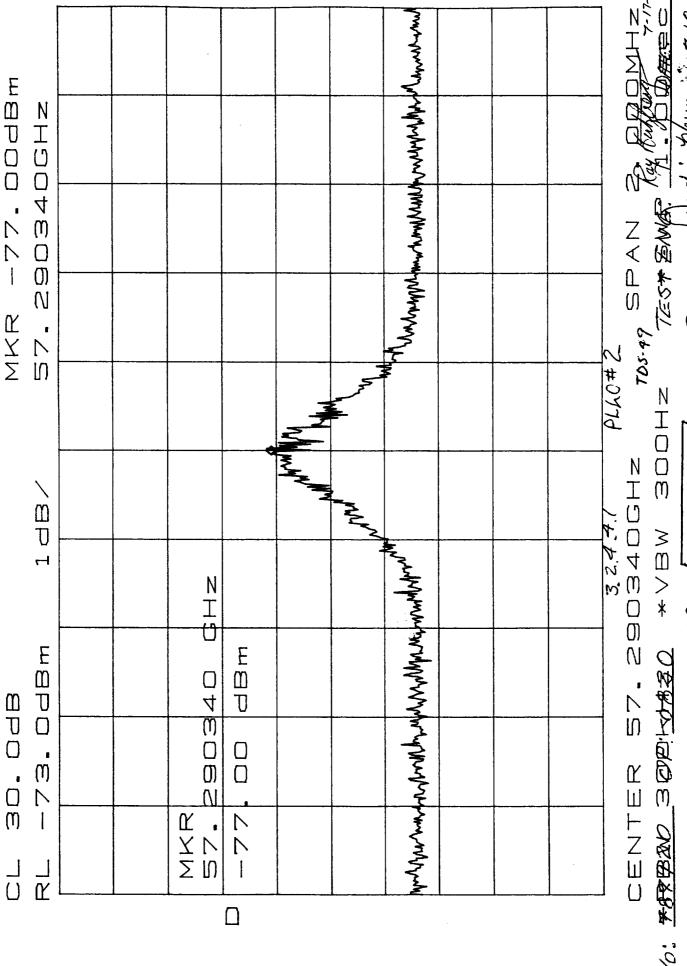
		ł
Circle Test: Final LPT	m A : 4070	
	o	
MDIONI/MIGO-NI System I/N 15-1551720 Si	7.17.0	
	Test Systems Engineer Date	- 1
	c Xudie Morrey 20 7-18-00	2
Castomer Representative Da (Flight Hardware Only)	Date (Quality Control Date	8
· · · · · · · · · · · · · · · · · · ·		

^{** =} At 18°C

^{***} PRT not connected on S/N 105 and above.



QUALITA Sudia HOMBLE 32718-00 PN. 1331720-3-75T SN: 109 (FINAL CPT



QUALITY Hyddigg S/O: * BRIBAD 3 COPPINABAD * VBW 300HZ PN: 1331720-3-75T SN: 109 (FINAL CPT

TEST DATA SHEET 50 (Sheet 1 of 2) Radiometer "Relative" NEΔT Verification* (Paragraph 3.2.4.4.2.2)

Channels 3, 4	, 5, 6, 7, 8	3, and 15.	PLLO No. 1	(Channels 9	through 14)
---------------	--------------	------------	------------	-------------	-------------

Channel Number>	3	4	5	6
NEΔT (Average of 5 data)	-264	<u>~164</u>	.167	<u>•/33</u>
Pass/Fail	Pass	Pass	Pass	Pass
NEΔT (Specified) K **	0.40	0.25	0.25	0.25
Channel Number>	7	8	9	10
NEΔT (Average of 5 data)	.151	.225	.173	.208
Pass/Fail	Pass	Pass	Pass	Pass
NEΔT (Specified) K **	0.25	0.25	0.25	0.40
Channel Number>	11	12	13	14
NEΔT (Average of 5 data)	.259	<u>.306</u>	.467	-810
Pass/Fail	Pass	Pass	Pass	A155
NEΔT (Specified) K **	0.40	0.60	0.80	1.20
Channel Number>	15			
NEΔT (Average of 5 data)	.138			
Pass/Fail	Pass			
NEΔT (Specified) K **	0.50			

^{*} Baseline data for acceptance tests. Use first CPT or first LPT data along with specification value for pass/fail criteria

Circle Test: CPT LPT

OP: 0830

METSAT/AMSU-A1 System P/N IS-1331720 Shop Order: 787929 S/N: 69

Test bystems Engineer Date

Castomer Representative CPT LPT

OP: 0830

Test bystems Engineer Date

(A) (Castomer Representative CPT)

Castomer Representative CPT Date

(Castomer Representative CPT)

^{**} For reference only

)
)

		4	14077	Run #		
	DELTA T	0000 0.1448 3488 76	 121-	 5007 1001	.139	PRINT HISTOGRAM
08:02:44	GAIN	00000 00000 00000 00000 00000	 0100	.00.	. 14	[4]
	COLD COUNTS	14127.0 13755.0 14042.0	33000 3000 3001 3001 3001 3001 3001	2484 2884 2094 2096	3559.	RINT RAW DATA
TEST RESULTS 18-JUL-00	WARM COUNTS	1644 1644 169485 169485 1000 1000 1000 1000 1000 1000 1000 10	5222 6486 77	66736 71530 7157	7488 5088.	[3] PRI
A1 FUNCTIONAL 7; 62	WARM TEMP	100000 100000 100000 100000 100000	ນດອດ ເກເກເ ເຈເອຍ	a B B B B B B B B B B B B B B B B B B B	900 200	PRINT SCREEN
A. EXE;	E	W41D/0I		0H26		[2]

SELECT TOUCHSCREEN BUTTON 2

RETURN [1]

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				X			
				\mathcal{A}			
CHIS	, 138	,/55	,140	,136	6110	2/20	138
CH14	183.	.729	818.	818.	9210	4.052	018.
CH13	513	460	.482	.476	,405	2.336	467
CHIZ	,36(.316	,343	:3/5	,350	6751	,306
כתווי	19723	,255	,245	.258	,27(3621	259
CH7, CH8, CH9, CH10, CH11, CH12, CH13, CH14, CH15	136 137 261 193 199 269 361 513 891 138	158 ,204 ,164 ,213 ,255 ,316 ,460 ,729 ,155	. 148 , 224 , 172 , 205 , 245 , 343 , 482 , 818	135 139 204 161 .211 .258 ,315 .476 .818 .136	27.00	37 .663 .753 1.123 264 1.038 1.298 1.336 4.054 6.88	.133 .151 .225 .173 .208 .259 .306 .467 .810 .138
CAP	.193	164	2110	191.	174	20/2	173
875	.26(2,204	,224	\$07°	.230	1/23	,225
C#2	137	35,	.148	139	1110	:753	15%
che	136	0(3(81.	.135	, 131	.663	.133
Si Si		T			471	158/2	1910
CH3 CH4 CHS	218 1.144 .173	871.	791.	891. 592.		1	.264 .164
cf3	2/8	.294 .78	-0×.	365	242 162	12/2	.264
	# 4	Eun # 2	Ru. # 3	P. # 4	P. # 5	San	AVE

	DELTA T	
08:04:36	GAIN	
	COLD COUNTS	
TEST RESULTS 18-JUL-00	WARM COUNTS C	
FUNCTIONAL	WARM TEMP	
A1.EXE;62	GH	

DELTA T	00000000000000000000000000000000000000	PRINT HISTOGRAM
GAIN	00000000000 00000000000 000001 00000000	[4]
COLD COUNTS	11111111111111111111111111111111111111	PRINT RAW DATA
WARM COUNTS	11111111111111111111111111111111111111	[3] PR.
CH WARM TEMP	24200000000000000000000000000000000000	2] PRINT SCREEN
		_

14077

Run # 2

RETURN [1

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#	#
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77	Z
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DELTA T	00000000000000000000000000000000000000	PRINT HISTOGRAM
GAIN	00000000000 00000000000 00000000000 88700000000	[4]
COLD COUNTS	14441114441144414414441444144444444444	PRINT RAW DATA
WARM COUNTS	0.000000000000000000000000000000000000	[3] PR
WARM TEMP	20000000000000000000000000000000000000	PRINT SCREEN
СН	44446780044848	[2]

08:05:48

A1.EXE;62 18-JUL-00

RETURN [1]

08:06:44
ICTIONAL TEST RESULTS 18-JUL-00
A1 FUNCTION A1.EXE;62

	DELTA T	00000000000000000000000000000000000000	PRINT HISTOGRAM
08:00:44	GAIN	00000000000000000000000000000000000000	[4]
	COLD COUNTS	46444444444444444444444444444444444444	NT RAW DATA
18-JUL-00	WARM COUNTS	11111111111111111111111111111111111111	[3] PRINT
; 62	WARM TEMP		PRINT SCREEN
EXE;	CH	ユユユユユ スキピる70000127645	· ·

Run #4

PLL0#1

RETURN [1]

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Up	

DELTA T	00000000000000000000000000000000000000	PRINT HISTOGRAM
GAIN	00000000000 00000000000 00000000000 0000	[4]
COLD COUNTS	44444444444444444444444444444444444444	PRINT RAW DATA
WARM COUNTS	00000000000000000000000000000000000000	[3] PR
WARM TEMP	00000000000000000000000000000000000000	PRINT SCREEN
H	114444 144444 144444	2]

08:07:56

A1.EXE;62 18-JUL-00

RETURN [1]

[5] PRINT DISTRIBUTION GRAPH SELECT TOUCHSCREEN BUTTON 2

[2]

		_

TEST DATA SHEET 50 (Sheet 2 of 2) Radiometer "Relative" NEΔT Verification* (Paragraph 3.2.4.4.2.2)

PLLO No. 2 (Channels 9 through 14)							
Channel Number>	9	10	. 11	12			
NEΔT (Average of 5 data)	•168	.219	.2.45	e325			
Pass/Fail	Pass	Fass	<u> Pars</u>	Auss			
NEΔT (Specified) K **	0.25	0.40	0.40	0.60			

 Channel Number>
 13
 14

 NEΔT (Average of 5 data)
 •455
 •734

 Pass/Fail
 •455
 •655

 NEΔT (Specified) K **
 0.80
 1.20

* Baseline data for acceptance tests. Use first CPT or first LPT data along with specification value for pass/fail criteria

** For reference only

Circle Test: CPT LPT	OP:0830	
METSAT/AMSU-A1 System P/N IS-1331720 7-18-0 Cyslomer Representative (Fight Hardware Only)	Shop Order: 767926 S/N:	7-18-00 Date 7-18-00 Date

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<u> </u>				
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08:38:20
NAL TEST RESULTS 18-JUL-00
A1 FUNCTIONAL A1.EXE;62

DELTA T	621000000000000000000000000000000000000	PRINT HISTOGRAM
GAIN	11110000000000000000000000000000000000	[4]
COLD COUNTS	00000000000000000000000000000000000000	NT RAW DATA
WARM COUNTS	11111111111111111111111111111111111111	[3] PRINT
WARM TEMP		PRINT SCREEN
CH	ユユユユュ ほよいのて80012645	[2]

PLL0#2

[5] PRINT DISTRIBUTION GRAPH SELECT TOUCHSCREEN BUTTON 2

RETURN [1]

							1
CH 14)0%	.742	.786	679	59%0	3,673	7346
CH 9 CHID CHIN CHIZ CHIA	.480	.417	.497	,421	.462 oil65	841 1.095 1.225 1.626 2.277 3.673	.4554
C#12	297	3/5	,304	,352	358	1.626	.3252
כון וו	3/2'	,263	,234	.252	180 .239 .260 .358	1.225	. 245
CHIC	197	.233	,219	.207	, 239	1.095	٦.2
C# 9	06. 197 .216 .297 ,480 .700	.154 .233 .263 .315 .417	175 ,219 ,234 ,304 ,497	166 ,207 ,252 ,352 ,421 ,679	081.	٠, •	. 1682 . 219 . 245 . 3252 . 4554 . 7346
•	Eun# 1	P. # 2	P. # 3	F # 4	P., #5	SAM	AVE

#	N
0	#
7:	ž
9	<i>₹</i>

DELTA T	######################################	PRINT HISTOGRAM
GAIN	11100100000 00000000000000000000000000	[4]
COLD COUNTS	00000000000000000000000000000000000000	NT RAW DATA
WARM COUNTS	11111111111111111111111111111111111111	[3] PRINT
WARM TEMP		PRINT SCREEN
CH	444444 6446466646446	2]

08:39:24

A1.EXE;62 18-JUL-00

RETURN [1

PLLO#2 Run#3

DELTA T	wulloosooooooooooooooooooooooooooooooooo	PRINT HISTOGRAM
GAIN	111100100000 0000000000000000000000000	[4]
S COLD COUNTS	11111111111111111111111111111111111111	PRINT RAW DATA
WARM COUNTS	11111111111111111111111111111111111111	[3]P
WARM TEMP		PRINT SCREEN
CH	444444 6446466666666666666666666666666	[2]

08:40:28

A1.EXE;62 18-JUL-00

RETURN [1]

# 2	A
PLLC	# ~ \$
	T

DELTA T	80100000000000000000000000000000000000	PRINT HISTOGRAM
GAIN	11100000000000000000000000000000000000	[4]
COLD COUNTS	1663 1663 1663 1663 1663 163 163 163 163	PRINT RAW DATA
WARM COUNTS	11111111111111111111111111111111111111	[3] PR.
WARM TEMP		PRINT SCREEN
CH	1111111 6460080010646	[2]

08:41:32

A1.EXE;62 18-JUL-00

RETURN [1

[5] PRINT DISTRIBUTION GRAPH SELECT TOUCHSCREEN BUTTON 2

RL60#2 Run # 5

DELTA T	w14000000000000000000000000000000000000	PRINT HISTOGRAM
GAIN	111001000000 0.000000000000000 000000000	[4]
COLD COUNTS	11111111111111111111111111111111111111	NT RAW DATA
WARM COUNTS	11000000000000000000000000000000000000	[3] PRINT
WARM TEMP		PRINT SCREEN
CH	444444 6446466666666666666666666666666	[2]

RETURN [1]

[5] PRINT DISTRIBUTION GRAPH SELECT TOUCHSCREEN BUTTON 1

08:43:00

A1.EXE;62 18-JUL-00

National Aeronautics and Space Administration	Report Docum	entation Pa	age	
1. Report No.	2. Government Accession No). ;	3. Recipient's Catalog No).
. Title and Subtitle		5	. Report Date	
Integrated Advanced M	icrowave Sounding U	nit-A	July 2000	
(AMSU-A), Performance		6	Performing Organizatio	n Code
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